

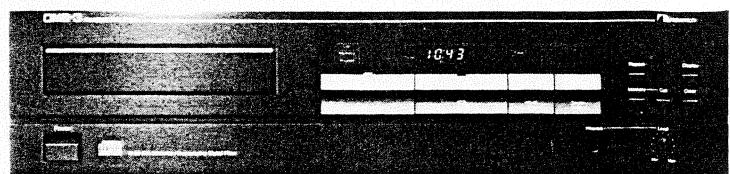


Nakamichi

Service Manual

Nakamichi OMS-3 OMS-3A OMS-3E OMS-30

Compact Disc Player



CONTENTS

1. GENERAL	3
2. REMOVAL PROCEDURES	4
2.1 TOP COVER ASS'Y AND BOTTOM COVER ASS'Y	4
2.2 SERVO P.C.B. ASS'Y	4
2.3 FRONT PANEL ASS'Y	4
2.4 CONTROL & DISPLAY P.C.B. ASS'Y	4
2.5 MAIN P.C.B. ASS'Y AND DISC MECHANISM ASS'Y	4
2.6 CHUCK ARM ASS'Y AND DISC TRAY ASS'Y	5
2.7 LASER PICKUP ASS'Y	5
2.8 DISC MOTOR	5
3. ADJUSTMENT PROCEDURES	6
3.1 INSTRUMENTS AND GAUGE	6
3.2 PARTS LOCATION FOR ADJUSTMENT	6
3.3 LASER POWER CHECK	7
3.4 VCO ADJUSTMENT ON MAIN P.C.B. ASS'Y	7
3.5 ADJUSTMENT OF SERVO P.C.B. ASS'Y	8
3.6 DISTORTION ADJUSTMENT	9
3.7 OPERATION CHECK	10
4. MECHANISM ASS'Y AND PARTS LIST	11
4.1 SYNTHESIS	11
4.2 CHASSIS ASS'Y	12
4.3 FRONT PANEL ASS'Y	13
4.4 TOP COVER ASS'Y	13
4.5 BOTTOM COVER ASS'Y	13
4.6 DISC MECHANISM ASS'Y	14
4.7 LOADING GEAR ASS'Y	15
4.8 CHUCK ARM ASS'Y	15
5. MOUNTING DIAGRAMS AND PARTS LIST	16
5.1 MAIN P.C.B. ASS'Y	16
5.2 SERVO P.C.B. ASS'Y	18
5.3 CONTROL AND DISPLAY P.C.B. ASS'Y	20
5.4 HEADPHONE AMP. P.C.B. ASS'Y	21
5.5 TERMINAL P.C.B. ASS'Y	21
5.6 PHOTO TRANSISTOR P.C.B. ASS'Y	21
5.7 PHOTO DIODE P.C.B. ASS'Y	21
6. IC BLOCK DIAGRAMS	22
7. SCHEMATIC DIAGRAM	31
8. WIRING DIAGRAM	32
9. BLOCK DIAGRAM	33
10. SPECIFICATIONS	34

1. GENERAL

1.1 PACKING MATERIALS and OWNER'S MANUAL

The OMS-3/3A/3E/30 is equipped with the Remote Control Unit RM-3CD.

The Remote Control Unit RM-3CD will be supplied per unit as for space parts.

Part No.	Description	Q'ty
OC81618A	Carton Box OMS-3	1
OC81614A	Carton Box OMS-3A	1
OC81619A	Carton Box OMS-3E	1
OC81620A	Carton Box OMS-30	1
OD04640B	Owner's Manual (English)	1
OD04642A	Owner's Manual (Japanese)	1
OD04641A	Owner's Manual (English/German/French)	1
CA80520A	Remote Control Unit	1

1.2 WARNING

1.2.1 IN SERVICE MANUAL

This unit uses an invisible semiconductor laser to pick up the digital signal on the disc. Since the laser can takes the signal without contact, there's no anxiety of rubbing down the disc and the Pickup Ass'y.

But you must treat the laser with the greatest of care. In servicing, please pay attention to the following.

- 1) Avoid direct exposure to beam.
Laser can be radiated when the interlocks fail or are defeated.
- 2) Do not break up the Laser Pickup Ass'y.
- 3) Refered to in itme 2.7 Laser Pickup Ass'y on page 5.

1.2.2 LASER SPECIFICATION

The laser provided in the unit is GaAlAs semiconductor laser. The theory of the laser emitting is the same as the light emitting of LEDs. The difference is that the laser has only one wavelength and is coherent.

One of the characteristics of laser diodes is that the threshold level can be changed accordance with the surrounding temperature. To correct this characteristic, the laser diode used in this unit provides a monitor photo diode and controls the output power level of the laser to be constant.

The Laser Pickup Ass'y consists of a laser diode, 6-split photodiode, object lens, beam splitter and coils. The object lens moves forward or back by the focus servo coil and also moves left or right by the tracking servo coil. The laser passes through the prisms and the lenses and is emitted through the object lens. The power of it is decreased to 0.3mW passing through these optical instruments. The laser reflected by the disc passes through the optical instruments again and detected by the 6-split photo diode.

1.2.3 CAUTION

Before returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the leakage current exceeds 0.5 milliamp, or if the resistance from the chassis to either side of the power cord is less than 240k ohms, the unit is defective.

WARNING – DO NOT return the unit to the customer until the problem is located and corrected.

1.2.4 Main P.C.B

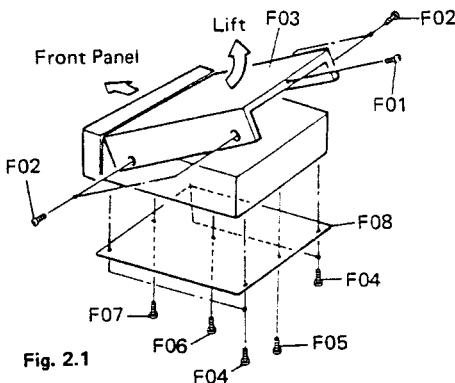
The Main P.C.B. Ass'y C230, C231, C501 – C509, C510, C520, C351, C353, C215, are attached with Sony Bond SC12N.

After replacing any of these components, be certain to apply them with Sony Bond SC12N.

2. REMOVAL PROCEDURES

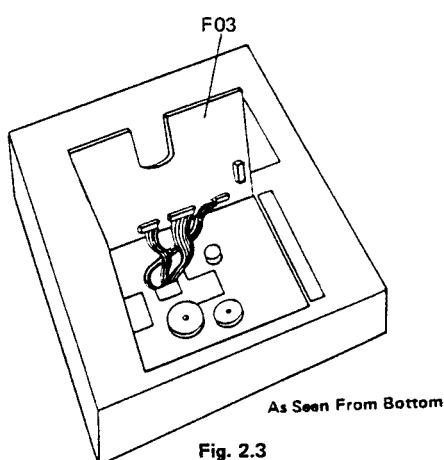
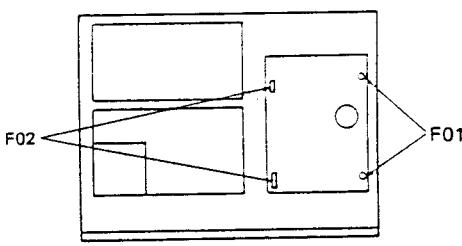
2.1. Top Cover Ass'y and Bottom Cover Ass'y

- (1) Refer to Fig. 2.1.
- (2) Remove F01 and F02, then lift and remove F03 (Top Cover Ass'y).
- (3) Remove F04, F05, F06 and F07, then lift and remove F08 (Bottom Cover Ass'y).



2.2. Servo P.C.B. Ass'y

- (1) Refer to Fig. 2.2 and Fig. 2.3.
- (2) Remove the Top Cover Ass'y and the Bottom Cover Ass'y referred to in item 2.1.
- (3) Remove F01 and F02 (P.C.B. Support) and five connectors (CN-101, CN-102, CN-103, CN-202 and CN-203), then F03 (Servo P.C.B. Ass'y).



2.3. Front Panel Ass'y

- (1) Refer to Fig. 2.4 and Fig. 2.5.
- (2) Remove the Top Cover Ass'y and the Bottom Cover Ass'y referred to in item 2.1.
- (3) Eject the Disc Tray Ass'y and remove F01 (Disc Drawer Cover) by pressing it down with your fingers.
- (4) Remove F02 and F03, then release the latches located on both sides of the Chassis.
- (5) Remove two connectors (CN-401 and CN-402), then F04 (Front Panel Ass'y).

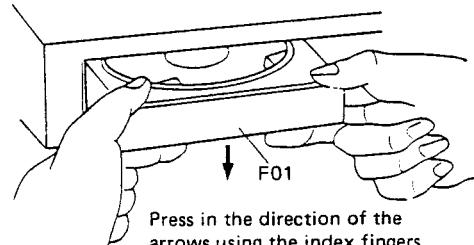


Fig. 2.4

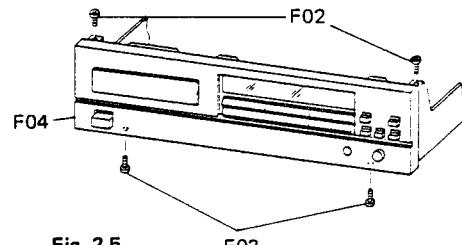


Fig. 2.5

2.4. Control & Display P.C.B. Ass'y

- (1) Refer to Fig. 2.6.
- (2) Remove the Front Panel Ass'y referred to in item 2.3.
- (3) Remove F01, then release the latches located on the Front Panel Ass'y, then F02 (Control & Display P.C.B. Ass'y).

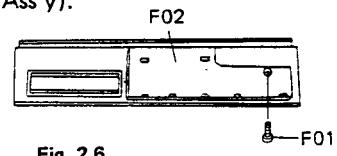


Fig. 2.6

2.5. Main P.C.B. Ass'y and Disc Mechanism Ass'y

- (1) Refer to Fig. 2.7.
- (2) Remove the Front Panel Ass'y referred to in item 2.3.
- (3) Remove F03, F05, F06 and F07, then F08 (Main P.C.B. Ass'y).
- (4) Remove F09, then F10 (Disc Mechanism Ass'y).

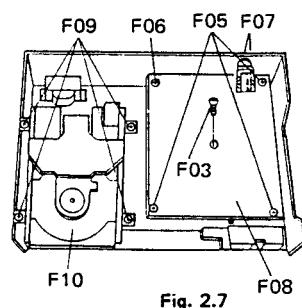
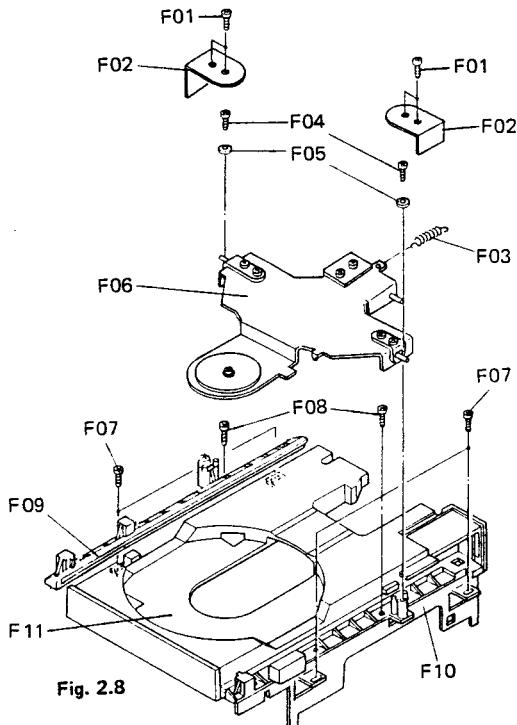


Fig. 2.7

2.6. Chuck Arm Ass'y and Disc Tray Ass'y

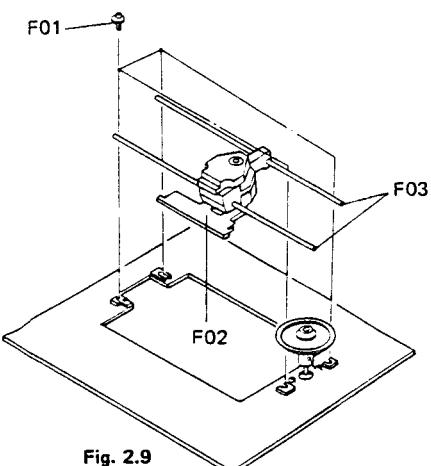
- (1) Refer to Fig. 2.8.
- (2) Remove the Front Panel Ass'y refered to in item 2.3.
- (3) Remove F01, then F02 (Chuck Arm Plate), F03 (Chuck Arm Spring), F04 and F05 then F06 (Chuck Arm Ass'y).
- (4) Remove F07 and F08, then F09 (Disc Drawer Guide L), F10 (Disc Drawer Guide R), then F11 (Disc Tray Ass'y).



2.7. Laser Pickup Ass'y

- (1) Refer to Fig. 2.9.
- (2) Remove the Disc Tray Ass'y refered to in item 2.6.
- (3) Remove the three connectors (CN-101, CN-102 and CN-103) from the Servo P.C.B. Ass'y.
- (4) Remove F01, then F02 (Laser Pickup Ass'y) along with F03 (Pickup Guide Rail).

NOTE: IF IT IS NOT CERTAIN THAT THE LASER PICK-UP ASS'Y IS DEFECTIVE, DO NOT REMOVE THE THREE CONNECTORS (CN-101, CN-102 and CN-103). IF YOU REMOVE THESE THREE CONNECTORS, THE LASER DIODE OF THE LASER PICKUP ASS'Y WILL BE DAMAGED.



Installing a new Laser Pickup Ass'y

- (1) When installing a new Laser Pickup Ass'y you must connect its three connectors (CN-101, CN-102 and CN-103) to the Servo P.C.B. Ass'y first.
- (2) Then using a grounded tip soldering iron only, remove the short-circuiting solder in the area of the dotted circle as shown in Fig. 2.10; this small P.C.B. which is incorporated with the Laser Pickup Ass'y.

CAUTION: IF THE SHORT-CIRCUITING SOLDER IS REMOVED BEFORE THE THREE CONNECTORS (CN-101, CN-102 and CN-103) ARE CONNECTED, DAMAGE TO THE LASER DIODE OF THE LASER PICKUP ASS'Y COULD OCCUR IN A MATTER OF SECONDS, CAUSING FAILURE OF THE NEW LASER PICKUP ASS'Y.

NOTE: THE LASER PICKUP ASS'Y STOCKED AS SPARE PART, MUST BE SHORTED TO DOTTED CIRCLE OF THE SMALL P.C.B. WHICH IS INCORPORATED WITH THE LASER PICKUP ASS'Y AS SHOWN IN Fig. 2.10.

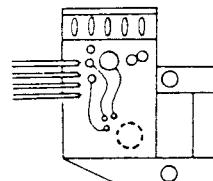


Fig. 2.10

2.8. Disc Motor

- (1) Refer to Fig. 2.11.
- (2) Remove Disc Tray Ass'y refered to in item 2.6.
- (3) Remove F01, then pull up F02 (Turntable B Ass'y)
- (4) Remove F03, then F04 (Disc Motor).

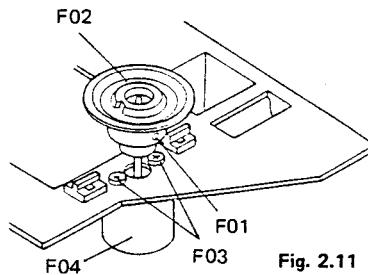


Fig. 2.11

RE-ASSEMBLY OF THE DISC MOTOR:

- (1) Refer to Fig. 2.12.
- (2) When re-assembling the Disc Motor, adjust the height of the turntable using the Turntable Adjustment Gauge (0C82258A).

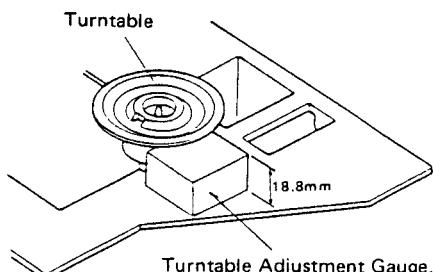
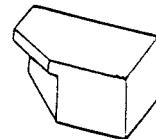


Fig. 2.12

3. ADJUSTMENT PROCEDURES

3.1 Meters and Gauge

- (1) Oscilloscope (15 MHz or more)
- (2) AC Voltmeter
- (3) DC Voltmeter
- (4) Optical Power Meter
- (5) Phillips Test Sample Disc 5/5A
- (6) Sony Test C.D. Type III (YEDS-7)
- (7) Frequency counter
- (8) Distortion Meter
- (9) Turntable Adjustment Gauge (Fig. 3.1)



Turntable Adjustment Gauge (OC82258A)

Fig. 3.1

3.2 Parts Location for Adjustment

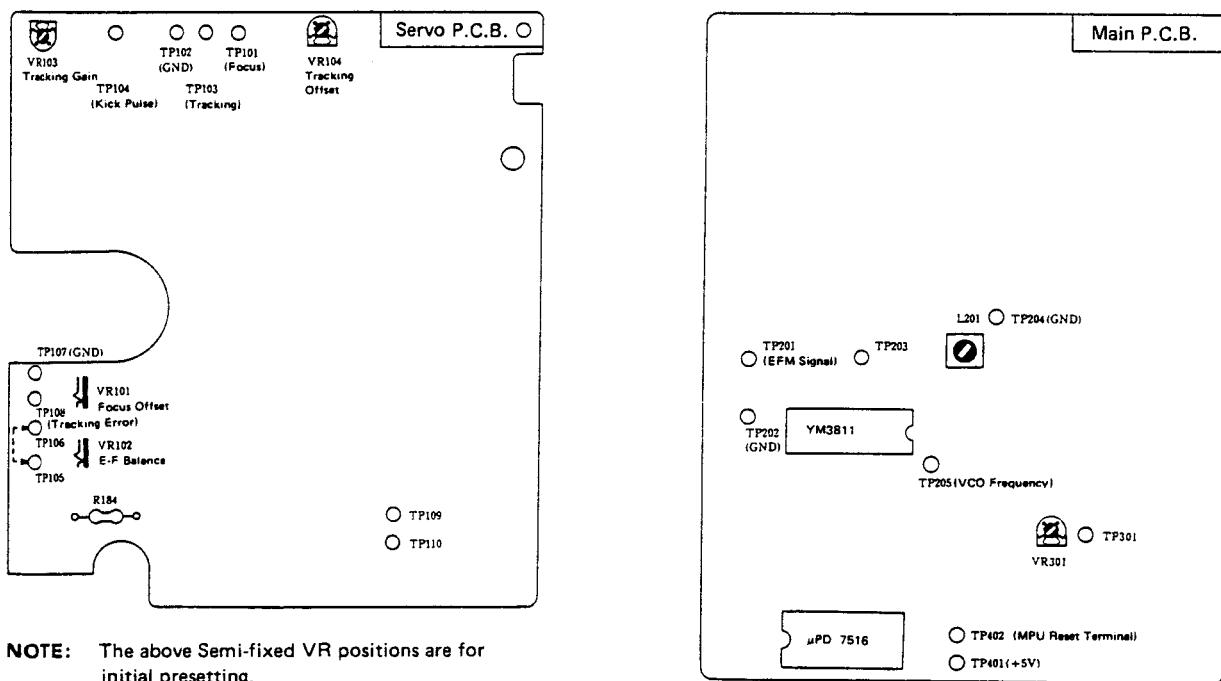


Fig. 3.2

3.3 Laser Pickup Laser Power Check

- (1) Remove the Top Cover Ass'y refered to in item 2.1 on page 4.
- (2) Short-circuit TP105 and TP106 located on the Servo P.C.B. Ass'y.
- (3) Place the optical power meter against the pickup (Fig. 3.3), and check that the laser power is between 0.15mW and 0.4mW.

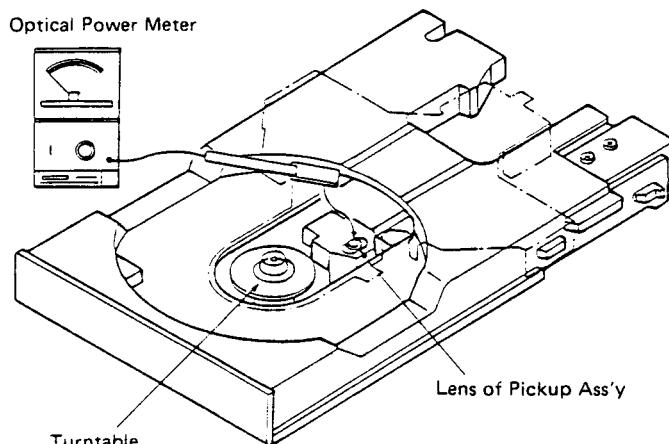


Fig. 3.3

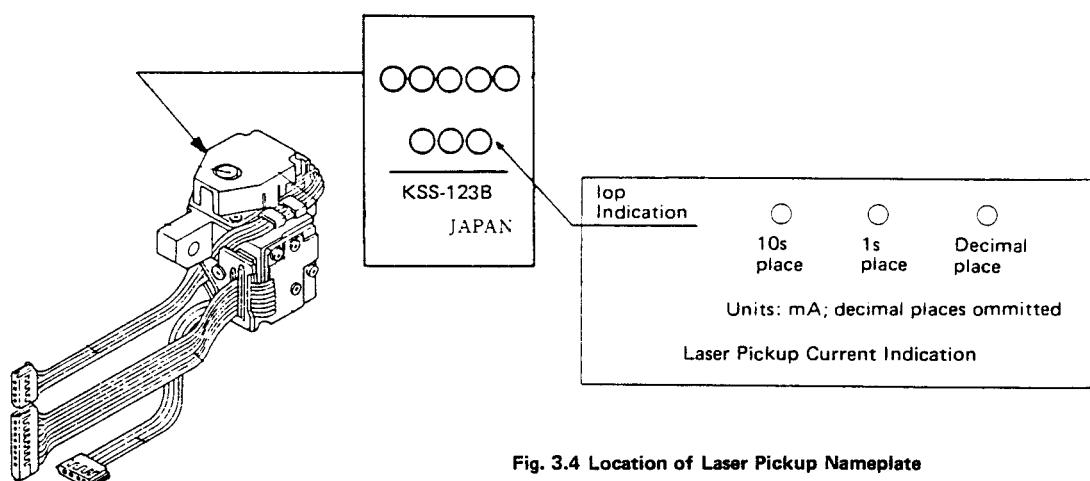


Fig. 3.4 Location of Laser Pickup Nameplate

3.4 Adjustment of VCO on Main P.C.B. Ass'y

3.4.1 VCO Frequency Adjustment (OMS-4 is No signal.)

- (1) Connect the frequency counter to TP205 (VCO Frequency) and TP204 (GND).
- (2) Remove CN-203 connector cord, turn the power switch on, and short-circuit TP201 and TP202.
- (3) Rotate the L201 core and adjust so that the frequency counter shows a value of 4.322MHz.
- (4) After adjusting, turn the power off and connect the CN-203 connector cord.

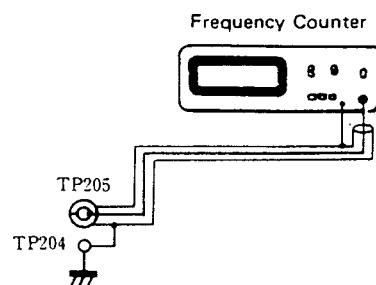


Fig. 3.5

3.5 Adjustment of Servo P.C.B. Ass'y

3.5-1 Setting of initial position of the semi-fixed volume

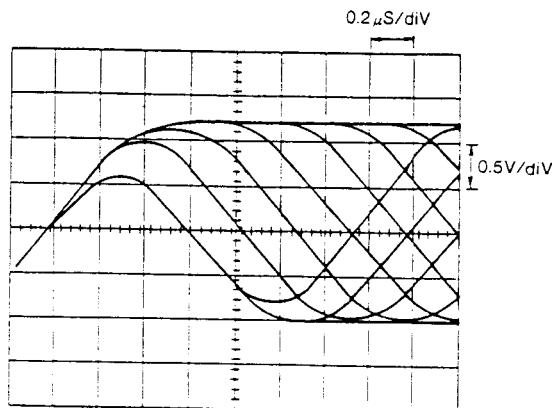
Before adjusting, preset all semi-fixed volumes are their mechanical center (VR101, 102, 103, 104).

3.5.2 Tracking Offset Adjustment

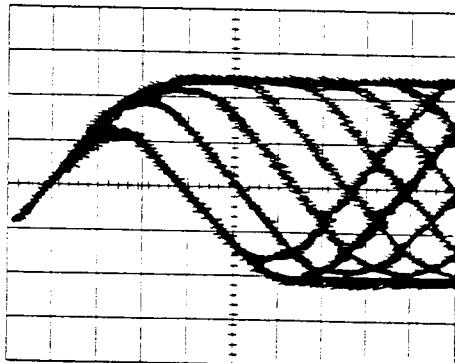
- (1) Rotate VR103 fully clockwise.
- (2) Short circuit TP105 and TP106, and without inserting a disc adjust VR104 so that the voltage of TP103 (Tracking Coil Output) and TP102 (GND) is $0 \pm 5\text{mV}$.
- (3) Disconnect TP105 and TP106, then preset VR103 to mechanical center.

3.5.3 Focus Offset Adjustment

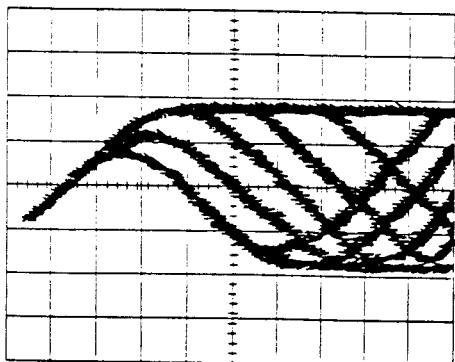
- (1) Connect a DC voltmeter across R184 (120Ω) on Servo P.C.B. Ass'y.
- (2) Short circuit TP105 and TP106 (Laser Power On) on Servo P.C.B. Ass'y.
- (3) Turn the power switch on, and calculate the current from voltage on both ends of R184, and check that the difference compared to the laser pickup indication (Fig. 3.6) is within $\pm 10\%$ for the negative side. Next turn the power switch off and disconnect the AC voltmeter.
- (4) Turn the power back on, set the Philips Test Sample 5 test disc, and observe the TP201 output waveform (EFM signal).
- (5) Adjust the VR101 so that the EFM signal level becomes high and the waveform becomes distinct, so that the lines are not thick (Fig. 3.6).



Focus Offset VR (VR101) Adjustment



Focus Offset VR (VR101) at Maximum
(Level is high but waveform is unclear)



Focus Offset VR (VR101) at Minimum
(Level is low and waveform is unclear)

Fig. 3.6 Focus Offset VR EFM Signal Waveforms

3.5.4 E-F Balance Adjustment (Supplementary Beam Balance Adjustment)

- (1) Turn the power off and use a $10k\Omega$ resistor to short TP105 and TP106.
- (2) Connect the oscilloscope between TP201 (EFM signal) and TP202 (GND), and also between TP108 (Tracking Error) and TP107 (GND).
- (3) Turn the power switch, load the Philips Test Sample 5 test disc and playback from the first selection.
- (4) Connect TP402 (MPU Reset Terminal) and TP401 (+5V) on the Main P.C.B. Ass'y.
- (As the microprocessor is in the Reset mode, the LED does not light)
- (5) Rotate VR103 (Tracking) fully clockwise.
- a) Oscilloscope Ranges
- b) Voltage Range (AC): CH1 ... 1V
CH2 ... 2V
- c) (Set trigger on CH2)
- d) Sweep Range: 1ms
- (6) Observe the tracking error waveforms (Fig. 3.7) and adjust VR102 so that the GND line is positioned at exactly half the waveform P-P value.
- (7) Turn the power switch off, disconnect the oscilloscope, TP401 (+5V) and TP402 (MPU Reset terminal), and set VR103 to the mechanical center.

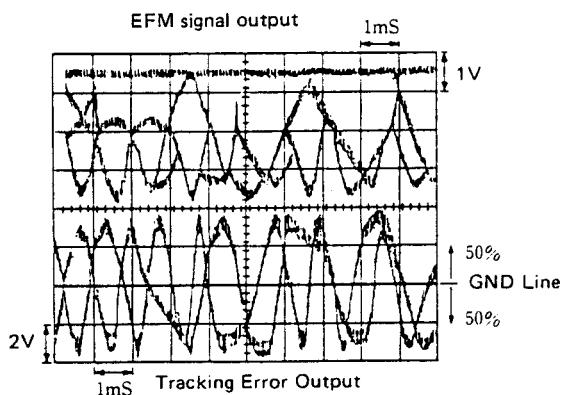


Fig. 3.7

3.6 DISTORTION ADJUSTMENT

(Adjust after the Servo P.C.B. adjustment has been completed) Play the 20th selection on the Sony Type III test disc (1KHz – 60 dB). Connect the L.P.F. (20 kHz) to the AC voltmeter and the distortion meter.

Adjust the VR301 so that distortion in the 3% range is as low as possible.

> Dynamic range is greater than 91 dB.

< Check to make sure that distortion is below 0.0085%.

3.5.5 Tracking Gain Adjustment

- (1) Load the Philips Test Sample 5 test disc (non-scratched), observe the noise voltage on the voltmeter, and adjust VR103 so that the noise voltage on TP103 (Tracking) and TP102 (GND) is 0.26V RMS ± 0.01 V (Fig. 3.8).

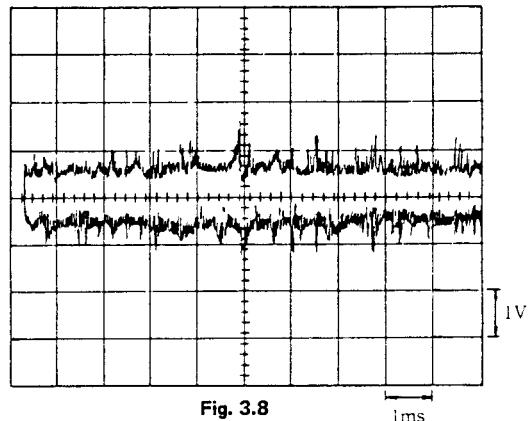


Fig. 3.8

3.5.6 Lens Kick Gain Check

- (1) Connect TP201 (EFM signal) and TP202 (GND) to CH1 on the oscilloscope, and TP104 (lens kick pulse) and TP102 (GND) to CH2.
 - (2) Insert the Philips Test Sample 5 test disc and check the size of the TP201 (EFM signal) output waveform (Fig. 3.9).
 - (3) Pause at selection 10 on the Philips Test Sample 5 test disc.
- Oscilloscope Range:
Voltage Range (AC): CH1 ... 1V
CH2 ... 2V
Sweep Range: 0.2ms
- Set a trigger on the leading edge of the TP104 waveform on CH2 (Lens Kick) and observe the TP201 waveform (Fig. 3.10).

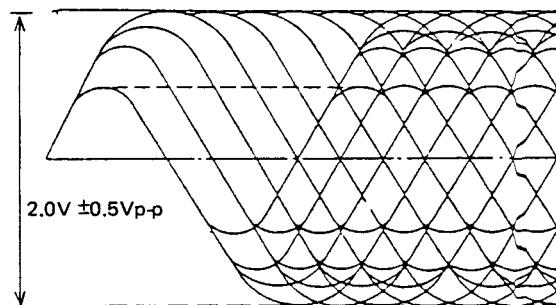


Fig. 3.9 EFM Signal

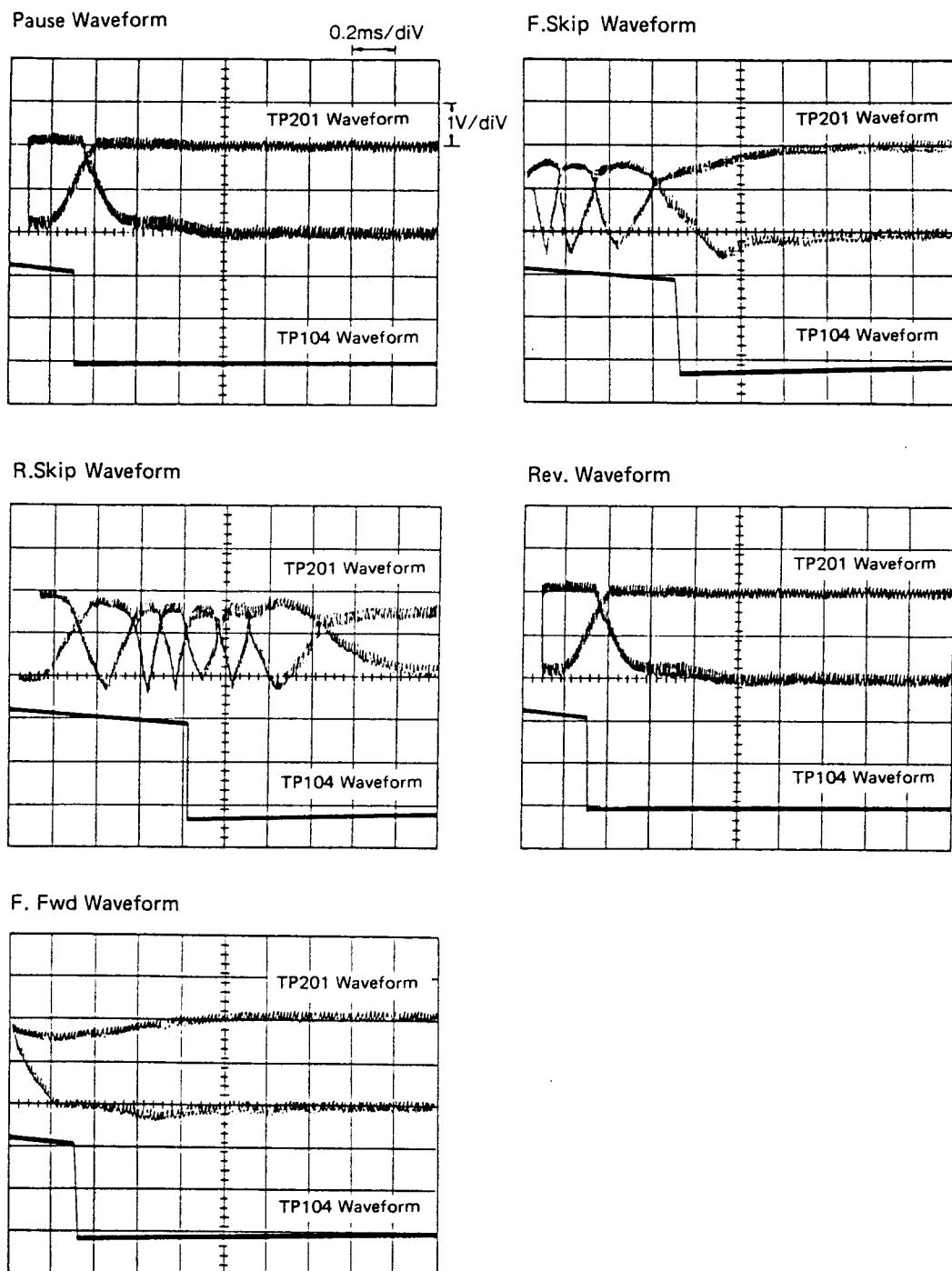


Fig. 3.10 EFM Signal Waveforms Upon Track Jump

3.7 Operation Check

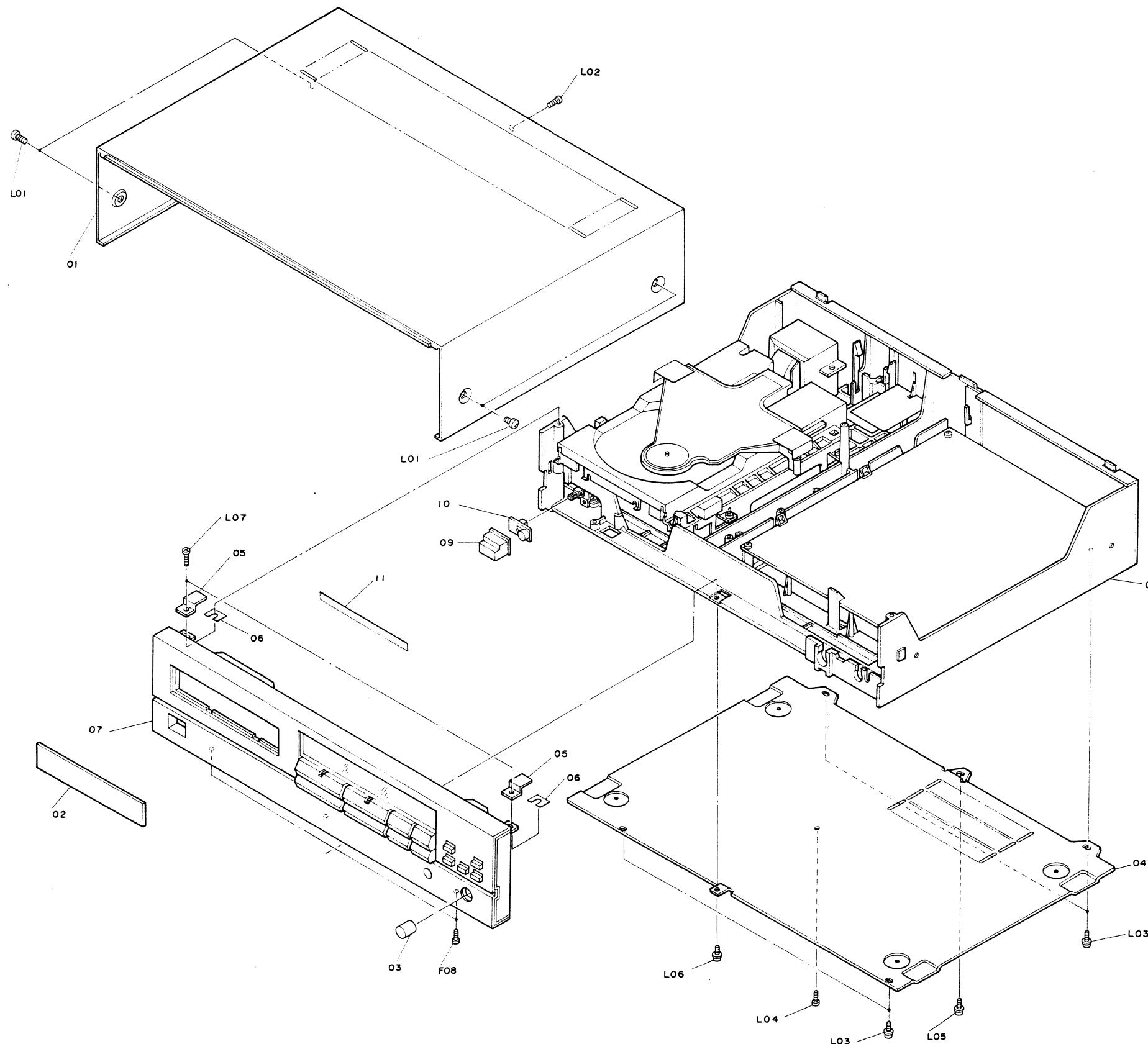
3.7.1 Playability

Use the Philips Test 5A (scratched) test disc, play the following portions and make sure no tracks are jumped.

- (1) Wedge (Interruption)
Selection 6 0'00" – 0'30"
- (2) Black Spot (Black Dot)
Selection 12 1'10" – Selection 13 0'30"
- (3) Fingerprint
Selection 19 0'00" – 0'30"

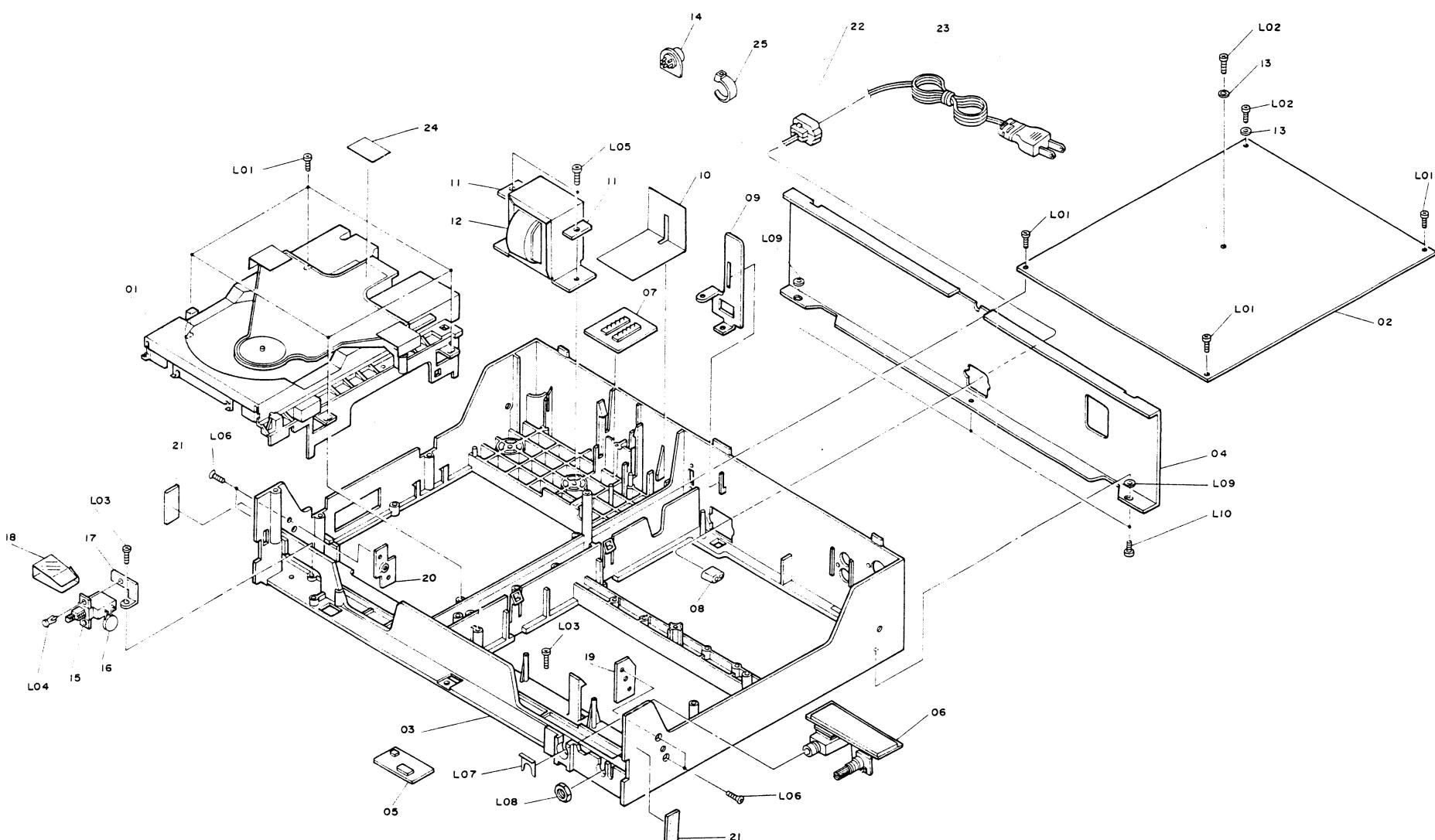
4. MECHANISM ASS'Y AND PARTS LIST

4.1. Synthesis



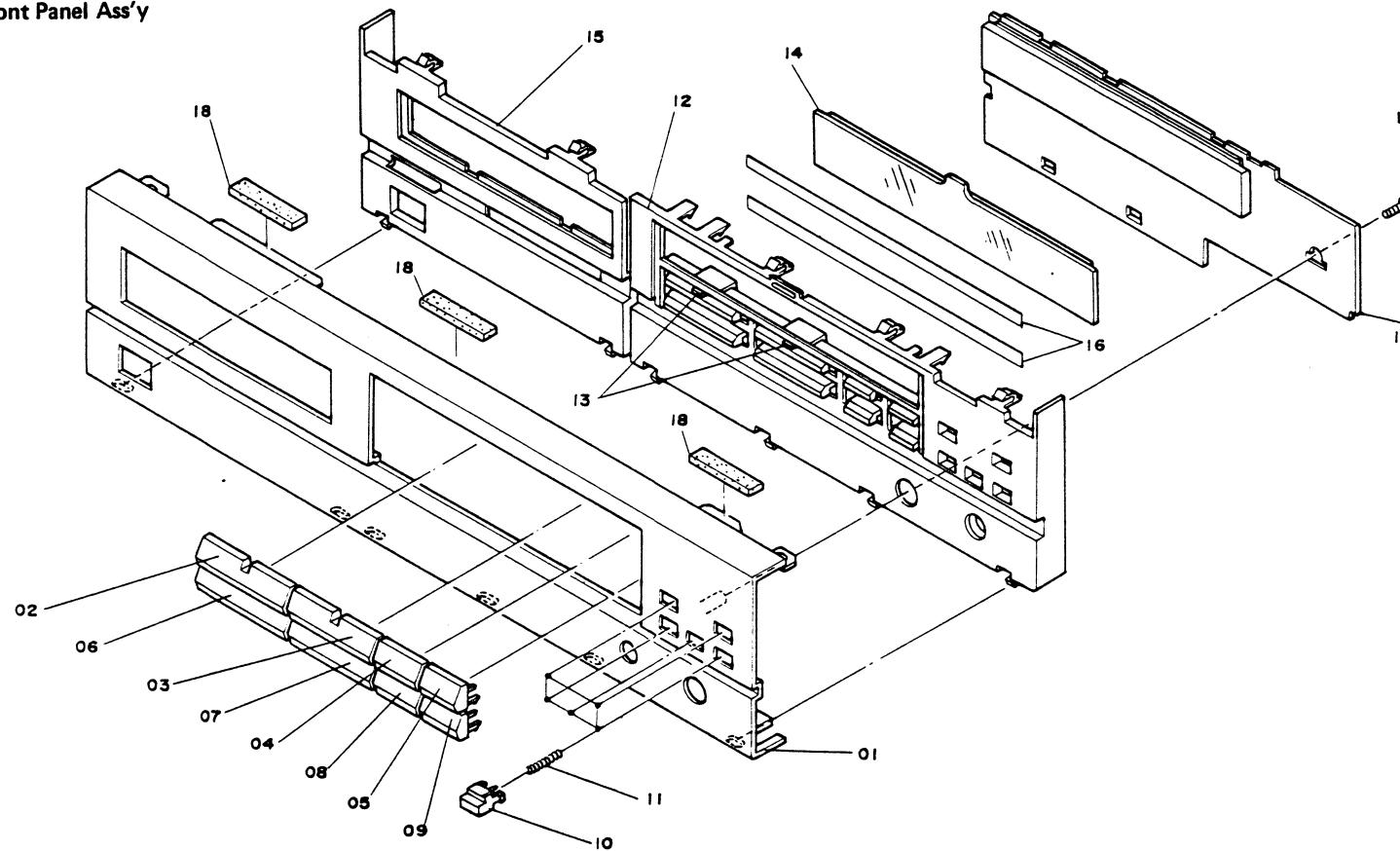
Schematic Ref. No.	Part No.	Description	Q'ty
		Synthesis	
01	CA80511A (OC81483A) (OC81582A) (OC81598A) (OC81652A) (OC82350A) (OC82352A) (OM04377B)	Top Cover Ass'y Top Cover Vibration Isolating Sheet A Top Cover Cushion Cushion Vibration Isolating Sheet B Rubber Cushion Caution Label	1 (1) (1) (2) (1) (2) (1) (1)
02	OC81803A	Disc Tray Cover	1
03	CA80396A	Volume Knob Ass'y	1
04	CA80512A (OC81561A) (OC81479A) (OM04377B) (OM04810A)	Bottom Cover Ass'y Bottom Cover Leg Caution Label Shipping Screw Caution Label	1 (1) (4) (1) (1)
05	OC82351A	Top Cover Support	2
06	OC81651A	Front Panel Spacer	2
07	CA80517A CA80434A CA80518A CA80513A	Front Panel Ass'y OMS-3 Front Panel Ass'y OMS-3A Front Panel Ass'y OMS-3E Front Panel Ass'y OMS-30	1 1 1 1
08	CA80530A CA80531A CA80532A CA80533A CA80534A CA80535A	Chassis Ass'y OMS-3A Chassis Ass'y OMS-3E Chassis Ass'y OMS-30 Chassis Ass'y OMS-3(Canada) Chassis Ass'y OMS-3(Australia) Chassis Ass'y OMS-3(Others)	1 1 1 1 1 1
09	OC81515A	Power Switch Knob	1
10	OC81505A	Power Switch Joint	1
11	OC81594A	Adhesive Tape 3 x 30	1
—	OM04813A	UL Approval Label	1
—	OM05808A	Manufacturing Periodic Seal	1
—	OM04113A	LA Approval Label	1
—	—	CSA Approval Label	1
—	OM04434B	EP Approval Label	1
—	OM04814A	Pass Label	1
—	OM04816A	Serial Number Seal	1
L01	OC81642A	BT4 x 12 [⊕] Washer-Faced with washer (Black zinc)	4
L02	OC81623A	BT3 x 18 [⊕] Pan Projected (Black)	1
L03	OE03368A	BT3 x 12 [⊕] Binding with washer	4
L04	OE00888A	BT3 x 12 [⊕] Binding	1
L05	OE03391A	BT3 x 8 [⊕] Binding Projected	1
L06	OE03365A	BT3 x 8 [⊕] Binding Projected (Black Chromate)	1
L07	OE03399A	BT3 x 12 [⊕] Countersunk	2
L08	OE00921A	BT3 x 8 [⊕] Binding (Black Chromate)	2

4.2. Chassis Ass'y

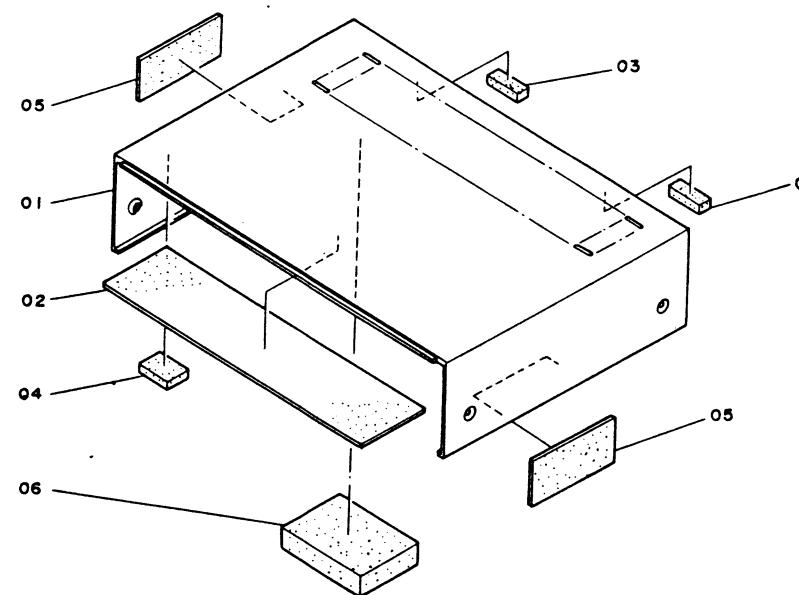


Schematic Ref. No.	Part No.	Description	Q'ty
	CA80530A	Chassis Ass'y OMS-3A	
	CA80531A	Chassis Ass'y OMS-3E	
	CA80532A	Chassis Ass'y OMS-30	
	CA80533A	Chassis Ass'y OMS-3(Canada)	
	CA80534A	Chassis Ass'y OMS-3(Australia)	
	CA80535A	Chassis Ass'y OMS-3(Others)	
01	CA80436A	Disc Mechanism Ass'y	1
02	CA80417A	Main P. C. B. Ass'y	1
03	OC81482A	Chassis	1
04	OC81576A	Rear Panel OMS-3	1
	OC81568A	Rear Panel OMS-3A	1
	OC81577A	Rear Panel OMS-3E	1
	OC81579A	Rear Panel OMS-30	1
	OC81578A	Rear Panel OMS-3(Others)	1
05	CA80514A	Search P. C. B. Ass'y	1
06	CA80419A	Headphone Amp. P. C. B. Ass'y	1
07	CA80421A	Terminal P. C. B. Ass'y	1
08	OC81880A	Ferrite Core	1
09	OC81580A	Bushing Holder	1
10	OC81583A	Terminal P. C. B. Insulator (OMS-3A & OMS-3(Canada))	1
11	OC81655A	Transformer Reinforce Plate	2
12	OC82251A	Power Transformer (OMS-3A & OMS-3(Canada))	1
	OC82265A	Power Transformer (OMS-3E & OMS-3(Australia))	1
	OC82264A	Power Transformer(OMS-30)	1
	OC82266A	Power Transformer(OMS-3(Others))	1
13	OC81655A	Ground Plate	2
14	OC82355A	Voltage Selector(OMS-3(Others))	1
15	OC81890A	Power Switch	1
16	OC82353A	CC 4700pF 400V (M)	1
17	OC81539A	Power Switch Holder	1
18	OC81800A	Power Switch Insulator(OMS-3E)	1
19	OC81564A	Top Cover Holder R	1
20	OC81563A	Top Cover Holder L	1
21	OC82357A	Cushion	2
22	OC81472A	Cord Bushing	1
23	OC82300A	Power Cord(OMS-3(Canada))	1
	OC82303A	Power Cord(OMS-3E)	1
	OC82301A	Power Cord(OMS-30)	1
	OC82356A	Power Cord(OMS-3(Australia))	1
	OC82302A	Power Cord(OMS-3(Others))	1
24	OM04611A	US Laser Caution Label	1
25	OC81471A	Insu-Lock L=94mm	5
—	OC81922A	4P Connector Cord	1
—	CA80425A	Chassis Wire A "s'y	1
L01	OE03157A	BT3 x 8 Binding with Washer	4
L02	OE03391A	BT3 x 8 Binding Projected	2
L03	OE00868A	BT3 x 8 Binding	2
L04	OC81625A	Plastic Rivet	1
L05	OE00924A	BT4 x 16 Binding	2
L06	OC82416A	M3 x 8 Binding	4
L07	—	Snap Plate	1
L08	—	Volume Nut	1
L09	OC81630A	Washer 3mm Fibcr	1
L10	OE00921A	BT3 x 8 Binding (Black Chromate)	2

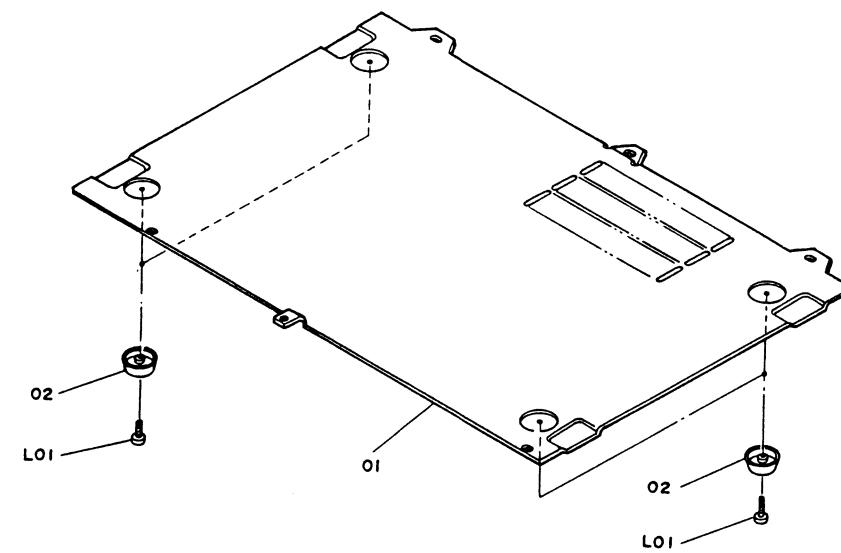
4.3. Front Panel Ass'y



4.4. Top Cover Ass'y

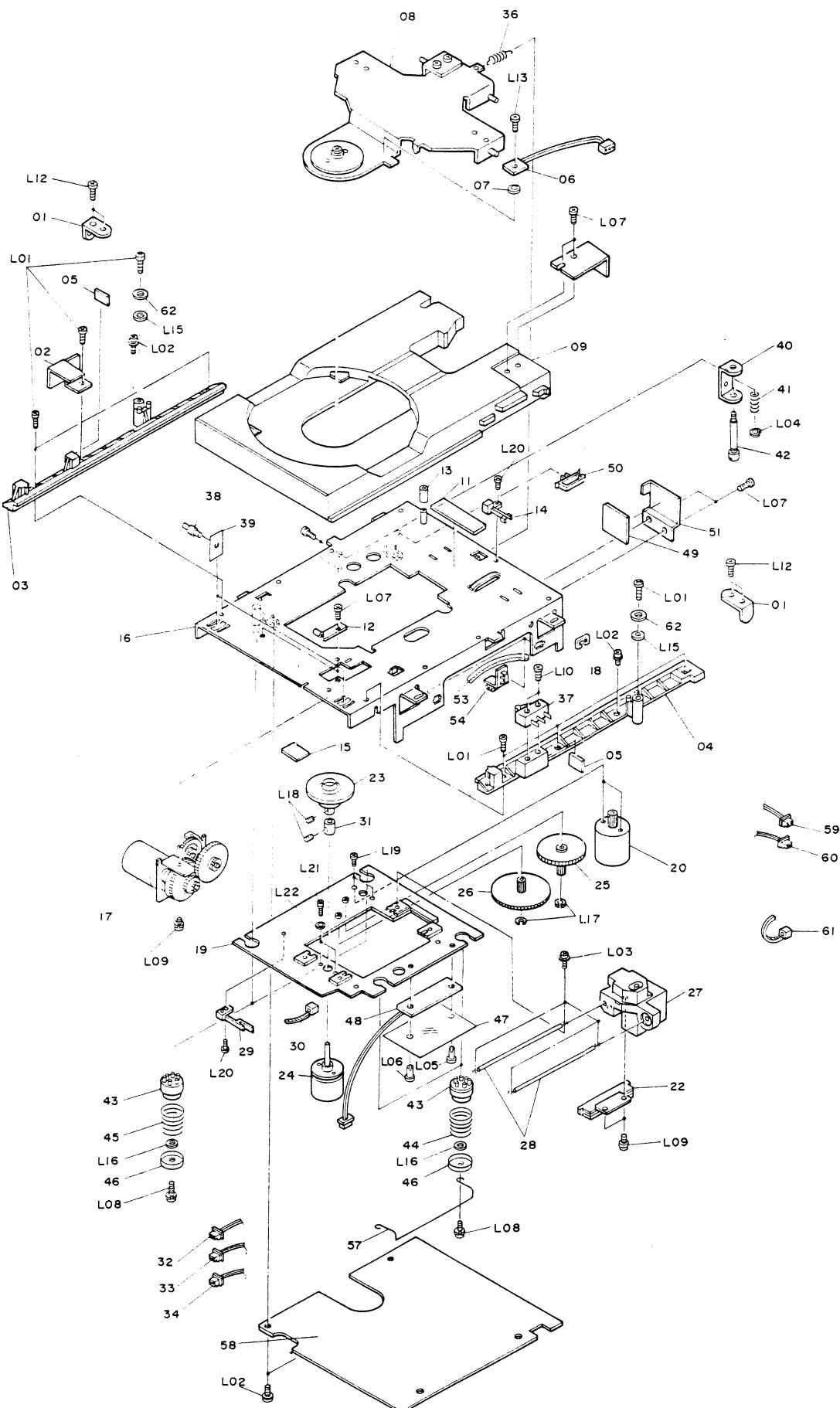


4.5. Bottom Cover Ass'y

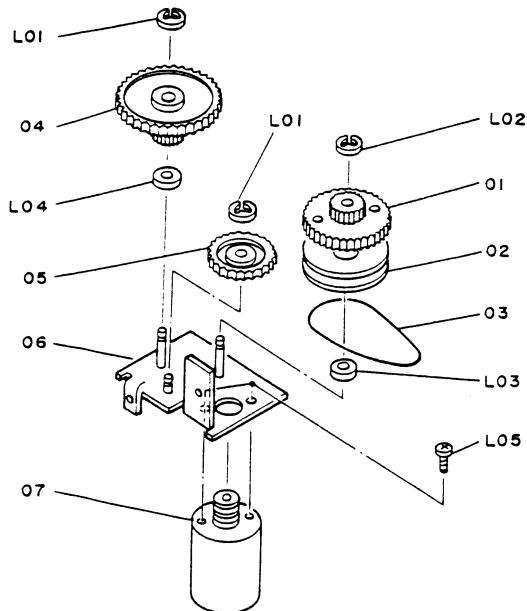


Schematic Ref. No.	Part. No.	Description	Q'ty
	CA80517A	Front Panel Ass'y OMS-3	
	CA80434A	Front Panel Ass'y OMS-3A	
	CA80516A	Front Panel Ass'y OMS-3E	
	CA80513A	Front Panel Ass'y OMS-30	
01	OC81608A	Front Panel OMS-3	1
	OC81604A	Front Panel OMS-3A	1
	OC81609A	Front Panel OMS-3E	1
	OC81610A	Front Panel OMS-30	1
02	OC81506A	Play Button	1
03	OC81507A	Pause Button	1
04	OC81510A	R. Skip Button	1
05	OC81511A	F. Skip Button	1
06	OC81508A	Eject Button	1
07	OC81509A	Stop Button	1
08	OC81512A	Rev. Button	1
09	OC81513A	F. Fwd. Button	1
10	OC81514A	Push Button	5
11	OC81567A	Button Spring	5
12	OC81502A	Front Escutcheon R	1
13	OC81503A	LED Filter	2
14	OC81602A	Acrylic Cover	1
15	OC81504A	Front Escutcheon L	1
16	OC82354A	Adhesive Tape	2
17	CA80420A	Control & Display P. C. B. Ass'y	1
18	OC81597A	Top Cover Cushion F	3
L01	OE00868A	BT3×8⊕Binding	1
	CA80511A	Top Cover Ass'y	
01	OC81483A	Top Cover	1
02	OC81582A	BS Damper A	1
03	OC81598A	Top Cover Cushion R	2
04	OC81652A	Cushion	1
05	OC82350A	BS Damper B	2
06	OC82352A	Rubber Cushion	1
	CA80512A	Bottom Cover Ass'y	
01	OC81561A	Bottom Cover	1
02	OC81479A	Leg	4
L01	OE00888A	BT3×12⊕Binding	4

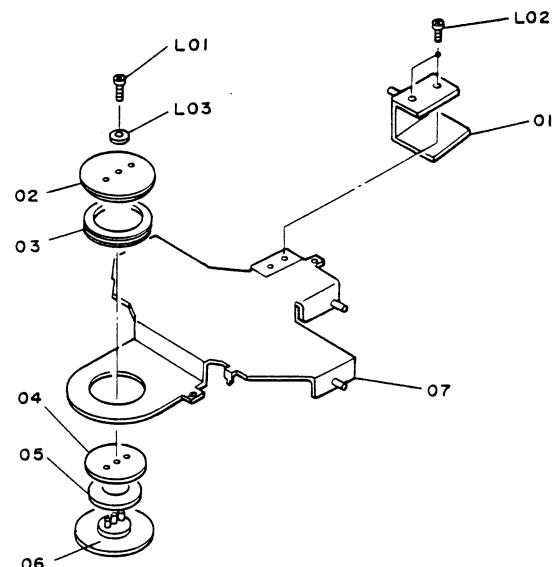
4.6. Disc Mechanism Ass'y



4.7. Loading Gear Ass'y



4.8. Chuck Arm Ass'y



Schematic Ref. No.	Part No.	Description	Q'vy	Schematic Ref. No.	Part No.	Description	Q'ty
	CA80428A	Loading Gear Ass'y			04	OC81534A	Chuck Yoke
01	OC81491A	Loading Gear A	1	05	OC81481A	Ring Magnet B	1
02	OC81477A	Loading Pulley	1	06	OC81501A	Magnet Holder B	1
03	OC81478A	Loading Belt	1	07	CA80403A	Chuck Arm Base Ass'y	1
04	OC81484A	Loading Gear B	1	L01	OE03124A	BT2×5⊕Pan	1
05	OC81485A	Loading Gear C	1	L02	OE03393A	ST2.6×8⊕Binding	2
06	CA80397A	Loading Gear Holder Ass'y	1	L03	OC81946A	Washer 2.2×5×0.3	1
07	CA80523A	Loading Motor Ass'y	1				
L01	OE00181A	E-Ring 3mm	2				
L02	OC81638A	Washer Plastics 4.1×6.5×0.5(Cut)	1				
L03	OE03393A	Washer FT 6.2×0.13	1				
L04	OC82342A	Washer Plastics 4.1×7×0.5	1				
L05	OE00622A	M3×5⊕Pan(2A)	2				
	CA80428A	Chuck Arm Ass'y					
01	CA80402A	Chuck Base Ass'y	1				
02	OC81496A	Chuck B	1				
03	OC81590A	Chuck Rubber	1				

5. MOUNTING DIAGRAMS AND PARTS LIST

5.1. Main P.C.B. Ass'y

Notes:

1. Mounting diagram shows a dip side view of the printed circuit board.

2. Diode is 1S2473 unless otherwise specified.

3. Abbreviation for part name:

TR – Transistor, SiD – Silicon Diode, Varicap – Variable Capacitance Diode

RK – Carbon Resistor, RM – Metal Film Resistor, RF – Fail Safe Type Resistor

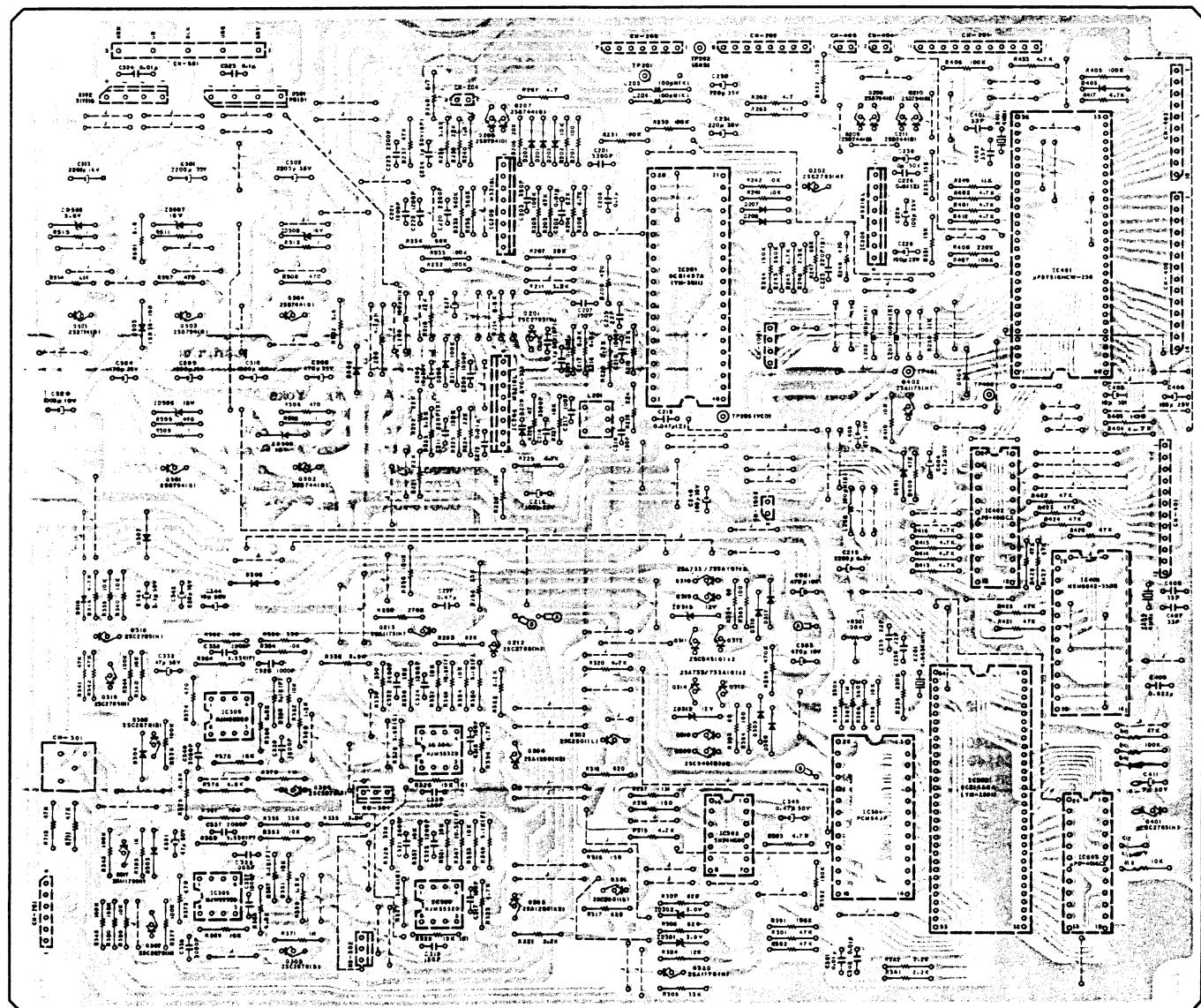
CE – Electrolytic Capacitor, CM – Mylar Capacitor, CC – Ceramic Capacitor,

CT – Tantalume Capacitor, C – Mica Capacitor

CF – Film Capacitor

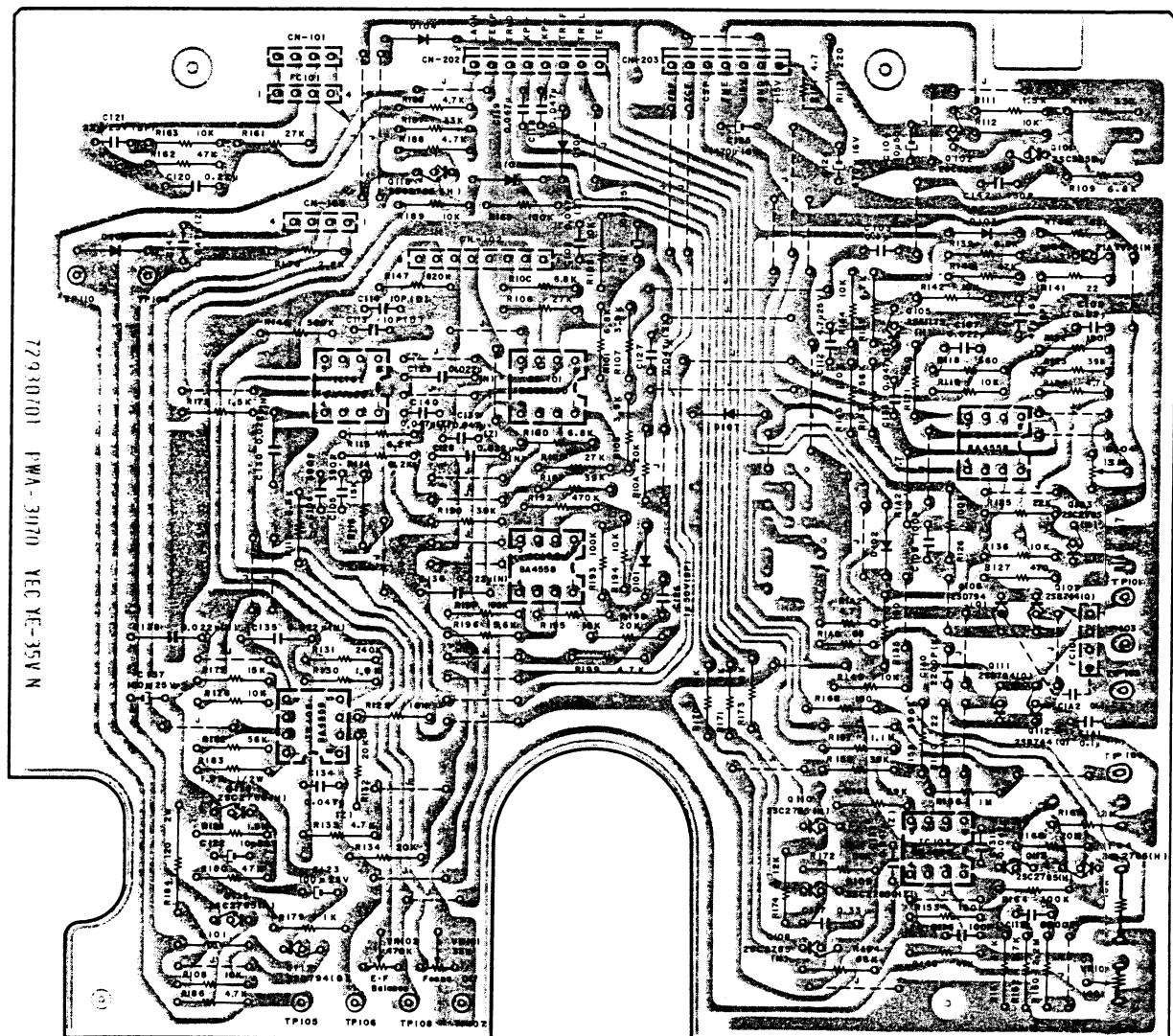
CSP – Polystyrene Capacitor

CMM – Metalliged Mylar Capacitor



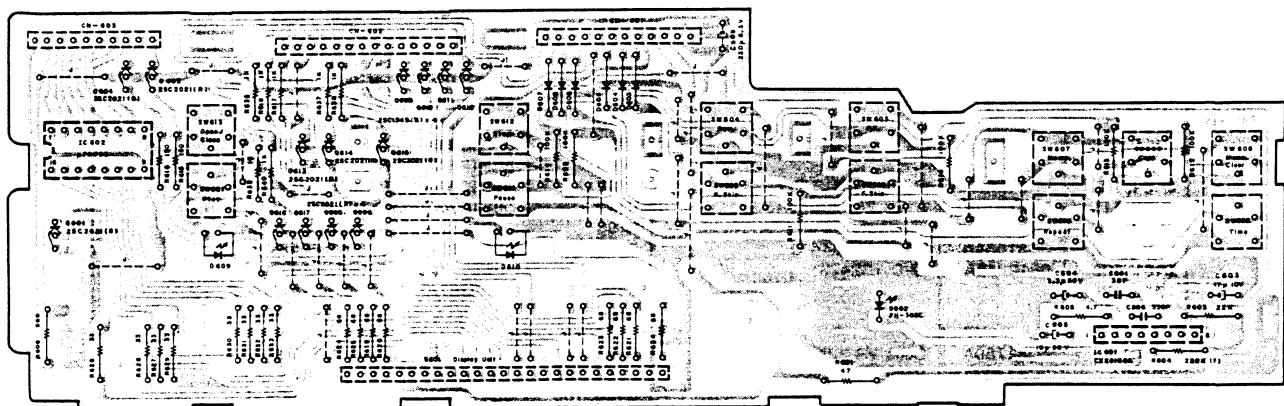
Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Description	
	CA80418A	Main P. C. B. Ass'y	R206, 207 R208 R209, 248 R210, 218 219, 221 222	0B09509A 0B01846A 0B05576A 0B05615A	RK 20K 1/4W J RK 4.7 1/4W J RK 470 1/4W J RK 22K 1/4W J RK 3.3K 1/4W J RK 6.8K 1/4W J	C204, 238 344, 403 C205, 224 C206 C207, 218 C208 C209, 409 C218 C211, 225 C216, 228 229, 406 C217 C219 C220, 223 C221, 222 C224 C226 C230, 231 C235, 236 C237 C239 C240 C317, 318 C319, 320 C321, 322 C323, 324 C325, 326 C327, 328 C331, 332 C337, 338 C339, 340 C342 C343 C345 C351, 353 C401, 402 C404, 411 C405, 412 C501, 502 C503 C504, 505 C509, 510 C520 C523 C524 L201 L202, 203 L208, 209 P301 L206, R× × TP201, 205	0B40289A	CE 10U 50V CE 1U 50V(BP) CM 0.1μ 50V J CC 150P 50V J CM 150P 50V J CM 0.022U 50V J CM 100P 50V J C 220P 50V K CE 100UF 25V	
IC201	OC81457A	IC 0C81457A	R211, 223	0B01681A	RK 3.3K 1/4W J	C218	0B09157A	CE 1U 50V(BP)	
IC202	OC81458A	IC 0C81458A	373, 374	0B01682A	RK 6.8K 1/4W J	C211, 225	0B01780A	CM 0.1μ 50V J	
IC203	OC81709A	IC UPD4016CX	R214, 216	0B05622A	RK 2.2K 1/4W J	C220, 223	0B41743A	CC 150P 50V J	
IC204, 205 206	OC81695A	IC M5218L	217, 365.	0B05621A	RK 120K 1/4W J	C221, 222	0B05687A	CM 1200P 50V J	
IC301	OC82291A	IC PCM54JP	366, 375	0B01706A	RK 47 1/4W J	C224	0B40054A	CE 220U 6.3V	
IC302	OC81693A	IC SN74HC00N	376	0B01846A	RK 4.7K 1/4W J	C226	0B09290A	CC 0.01U 50V Z	
IC303, 304 305, 306	OB11278A	IC NIM5532D	303, 319			C230, 231	0B05831A	CE 220U 35V	
IC401	OC81705A	IC UPD7516HCW	321, 322			C235, 236	0B41736A	CC 22P 50V J	
IC402	OC81709A	IC UPD4016CX	3A1, 3A2			C237	0B41178A	CM 0.47U 50V J	
IC403	OC81702A	IC MSM584235RS	R225	0B05621A	RK 120K 1/4W J	C239	0B09279A	CC 22P 50V J	
Q201, 202 212, 318 319, 401	OC81667A	S-TR 2SC2785(H)	320, 323	0B01706A	RK 47 1/4W J	C240	0B40078A	CE 100U 10V	
Q206, 208 210, 501 503, 505	OC81676A	S-TR 2SC794(Q)	324, 401	0B01846A	RK 4.7K 1/4W J	C317, 318	0B41761A	C 100P 100V J	
Q207, 209 211, 502 504	OC81664A	S-TR 2SC744(Q)	402, 404			C319, 320	0B41754A	CSP 150P 160V J	
Q213, 317 320, 402	OC81666A	S-TR 2SA1175(H)	412, 414			C321, 322	0B41234A	CP 2400P 100V J	
Q301, 302	OC81674A	S-TR 2SC2901(L)	415, 416			C323, 324	0B41227A	CP 1200P 100V J	
Q303, 304	OC82368A	S-TR 2SA1208K2	417, 433			C325, 326	0B41225A	CP 1000P 100V J	
Q305, 306 307, 308	OB06299A	S-TR 2SC2878(B)	516	R230, 390	0B05640A	RK 180K 1/4W J	0B41231A	CP 1800P 100V J	
Q309, 310 311, 312	OB06251A	S-TR 2SC945/945A	412, 416	R233, 236	0B05784A	RK 560K 1/4W J	0B40448A	CE 47U 50V(LN)	
Q313, 314 315, 316	OB06013A	S-TR 2SA733	386			C331, 332	0B40448A	CE 47U 50V(LN)	
D201, 202 203, 204 207, 208 303, 304 306, 307 308, 309 310, 311 401, 403 404, 405 510	OB12248A	SI-D 1S2473	415, 416	R234, 247	0B05692A	RK 68K 1/4W J	C337, 338	0B41232A	CP 2000P 100V J
ZD301, 302	OC81677A	Varistor Cap SVC-333	391, 392	R240	0B05692A	RF 1.5 1/4W J	C339, 340	0B41236A	CP 3000P 100V J
ZD312, 313	OC81687A	ZD RD-3 EB1A	R244, 246	R240	0C81712A	RF 1.5 1/4W J	C342	0B40109A	CE 220U 16V
D501	OB12174A	ZD RD-12 JB2	391, 392	R245, 250	0B05692A	RF 1.5 1/4W J	C343	0B40028A	CE 3.3U 50V
D502	OB06183A	SI-D RB151	R251, 252	R245, 250	0B01683A	RF 1.5 1/4W J	C344	0B40083A	CE 2200U 16V
D503, 504	OB81681A	SI-D S1VB10	391, 392	R254, 305	0B05509A	RF 360K 1/4W J	C351, 353	0B40437A	CE 470μ 18V
ZD505, 506	OB12365A	SI-D1SR35-100	R255	R255	0B05620A	RF 270K 1/4W J	C401, 402	0B41740A	CE 33P 50V J
ZD507, 508	OB12179A	ZD RD-15 JB1	R256, 371	R256, 408	0B05625A	RF 220K 1/4W J	C404, 411	0B40201A	CE 4.7U 50V
ZD509	OB12182A	ZD RD-16 EB1	372, 387	R260, 261	0B24087A	R-Fuse 4.7	C405, 412	0B01403A	CE 47 10V
CX201	OB12151A	ZD RD-5.8 EB3	R261, 262			C501, 502	0B40109A	CE 2200U 35V	
CX401, 402	OC81884A	XTAL 8.6436MHz	355, 356			C503	0B04083A	CE 2200U 16V	
VR301	OC81883A	Ceramic Resonator 4MHz	355, 356	R335, 336	0B05675A	RF 220K 1/4W J	C504, 505	0C8082A	CE 1000U 16V
R201, 351 352, 353 354, 361 362, 384 385, 3A0 410, 430	OB01679A	Seni-fixed resistor 100K	357, 358	R336, 330	0B05577A	RF 330 1/4W J	C509, 510	0B05852A	CE 1000U 10V
R202, 227 228, 241 242, 331 332, 333 334, 337 338, 339 340, 390 399	OB01888A	RK 10K 1/4W J	357, 358	R337, 330	0B05577A	RF 330 1/4W J	C523	0B41298A	CF 0.1U 50V
R203	OB05641A	RK 47K 1/4W J	357, 358	R338, 360	0B05623A	RF 1.2K 1/4W J	C524	0B41732A	CC 0.01U 50V
R204, 253 R205, 215 232, 232 235, 343 344, 345 377, 378 405, 406 407, 434	OB05668A OB01889A	RK 82K 1/4W J RK 100K 1/4W J	357, 358	R339, 394	0B01704A	RF 68 1/4W J	L201	0C81882A	VCO Coil
			357, 358	R395	0B01684A	RF 470K 1/4W J	L202, 203	0C82332A	Filter Coil 100μH K
			357, 358	R421, 422	0B05641A	RF 47K 1/4W J	L208, 209	0C82367A	R-Block 3P
			357, 358	423, 424		204, 205	0C82364A	Filter Coil 47μH K	
			357, 358	425, 426		RB301, 302	0C81895A	2P Pin Jack	
			357, 358	427, 428		L208, 209	0B09321A	RF 4.7 1/4W J	
			357, 358	430		P301	0C81897A	Terminal CHP-01	
			357, 358	R432	0B05698A	RF 1.5K 1/4W J			
			357, 358	R501, 502	0B24132A	RF 5.6 1/4W J			
			357, 358	R505, 506	0B24130A	RF 470 1/4W J			
			357, 358	507, 508					
			357, 358	R509, 510	0B05695A	RF 1 1/4W J			
			357, 358	511, 512					
			357, 358	R514	0B24133A	RF 1.5K 1/4W J			
			357, 358	C201, 214	0B01914A	CM 33009 50V J			
			357, 358	C202, 212	0B055681A	CM 0.01U 50V J			
			357, 358	C203	0B41738A	CC 390P 50V J			

5.2. Servo P.C.B. Ass'y



Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Description
	CA80405A	Servo P. C. B. Ass'y	R145	OB05621A	RK 120K 1/4W J
IC101	OB11277A	IC BA4580-D	R147	OB09320A	RK 820K 1/4W J
IC102, 103	OB11266A	IC BA4558	R150	OB05671A	RK 2.2M 1/4W J
104, 105			R152	OB05629A	RK 2.7K 1/4W J
106			R154	OB05692A	RK 68K 1/4W J
Q101, 102	OC81671A	S TR 2SC535B	R156	OB05776A	RK 1M 1/4W J
Q103, 108	OC81667A	S TR 2SC2785 H	R157	OB05961A	RK 1.1M 1/4W J
109, 110			R159	OB05676A	RK 390K 1/4W J
113, 114			R176	OB05622A	RK 2.2K 1/4W J
115, 116			R179	OB01857A	RK 1K 1/4W J
118			R183	OB05698A	RK 1.5K 1/4W J
Q104, 105	OC81666A	S TR 2SA1175 H	R184	OC81717A	RM 120 1/4W J
Q106, 111	OC81676A	S TR 2SD794 Q	R187	OB05509A	RK 33K 1/4W J
117			R192	OB01684A	RK 470K 1/4W J
Q107, 112	OC81664A	S TR 2SB744 Q	R196	OB01887A	RK 5.8K 1/4W J
D101, 102	OB12248A	SI-D 1S2473	C101, 123	OB01272A	CE 100UF 25V
103, 104			1A0		
105, 106			C102, 131	OB09387A	CC 0.047UF 50V Z
107, 108A			132, 133		
VR101	OC81789A	Semi VR 33K	134		
VR102	OC81790A	Semi VR 470K	C103, 1A1	OB01780A	CM 0.1UF 50V J
VR103	OC81791A	Semi VR 100K	C104, 122	OB40289A	CE 10UF 50V
VR104	OC81787A	Semi VR 33K	C105, 106	OB41738A	CC 390PF 50V J
W202	OC81919A	8P Connector Cord	C107	OB05582A	CM 0.022UF 50V J
W203	OC81918A	7P Connector Cord	C113, 114	OB09277A	CC 10PF 50V D
R1A1, 1A2	OB09671A	RK 4.7 1/4W J	C115	OB05814A	CM 8200PF 50V J
L101	OC81880A	Coil 10μH (K)	C116	OB41735A	CC 100PF 50V J
R10A, 198	OB09509A	RK 20K 1/4W J	C119	OB05796A	CM 0.047UF 50V J
1A0	OB01704A	RK 68 1/4W J	C128, 129	OC81836A	CC 0.022UF 16V N
R101, 109	OB01682A	RK 6.8K 1/4W J	130, 135		
10C, 10D			136, 138		
139					
R102, 10B	OB01888A	RK 10K 1/4W J			
112, 119					
R105, 106	OB05743A	RK 27K 1/4W J			
161					
R107, 108	OB05675A	RK 3.9K 1/4W J			
R110	OB05577A	RK 3.30 1/4W J			
R111, 175	OB05698A	RK 1.5K 1/4W J			
181					
R113	OB01933A	RK 220 1/4W J			
R114, 115	OB09271A	RK 6.2K 1/4W J			
R116, 177	OB01683A	RK 15K 1/4W J			
R117	OB01681A	RK 3.3K 1/4W J			
R118, 146	OB05575A	RK 580 1/4W J			
R121	OB01679A	RK 100 1/4W J			
R122, 197	OB05626A	RK 150K 1/4W J			
R123, 155	OB01854A	RK 39K 1/4W J			
158, 190					
191					
R124, 133	OB01846A	RK 4.7K 1/4W J			
137, 185					
186, 188					
199					
R125	OB05615A	RK 22K 1/4W J			
R126, 193	OB01889A	RK 100K 1/4W J			
R127	OB05576A	RK 470 1/4W J			
R129	OB05560A	RK 18K 1/4W J			
R130	OB09565A	RK 1.8K 1/4W J			
R131	OB09483A	RK 240K 1/4W J			
R132, 134	OB09509A	RK 20K 1/4W J			
166, 167					
R135, 153	OB01889A	RK 100K 1/4W J			
164, 168					
169					
R136, 142	OB01888A	RK 10K 1/4W J			
144, 149					
163, 165					
170, 171					
173, 178					
189, 194					
195					
R138	OB05668A	RK 82K 1/4W J			
R140, 148	OB05641A	RK 47K 1/4W J			
151, 162					
180					
R141, 160	OB05579A	RK 22K 1/4W J			
R143, 172	OB05508A	RK 58K 1/4W J			
182					

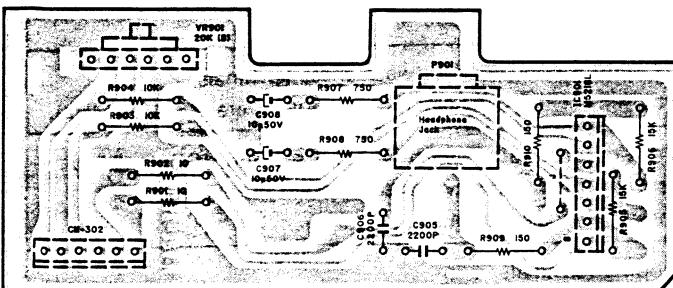
5.3 Control & Display P.C.B. Ass'y



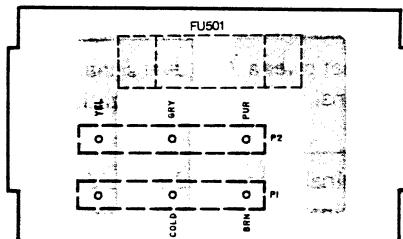
5.

Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Description
	CA80420A	Control & Display P. C. B. Ass'y			
IC601	OC82287A	IC C×20106A	R619, 620	OB01704A	RK 68 1/4W J
IC602	OC82286A	IC UPA79C	621, 622		
Q601, 603	OC81668A	S-TR 2SC2021 R	623, 624		
604, 605			625, 634		
606, 613			R626, 627		
614, 615			628, 629		
616, 617			630, 631		
D603, 604	OB12248A	Si-D 1S2473	632, 633		
605, 606			C601	OB41187A	CC 39PF 50V J
607, 608			C603	OB40441A	CE 47UF 10V
Q609, 610	OC82293A	S-TR 2SC1545B	C604	OB01863A	CE 3.3UF 50V
611, 612			C605	OB40289A	CE 10UF 50V
D601	OB08183A	LED Unit N2	C606	OB41737A	CC 330PF 50V J
D602	OC81679A	PT PH-302C	C608	OB40444A	CE 220UF 6.3V
D609, 610	OC81663A	LED (GRE) S	A022	OC81566A	Shield Case A
R601	OB01706A	RK 47 1/4W J	A023	OC81571A	Shield Case B
R603	OB05615A	RK 22K 1/4W J	A024	OC81598A	Spacer
R604	OB09472A	RM 220K 1/4W F	S601, 602	OC81885A	Tact SW
R605	OB09671A	RK 4.7K 1/4W J	603, 604		
R606	OB05575A	RK 560 1/4W J	605, 606		
R609, 610	OB01889A	RK 100K 1/4W J	607, 608		
611, 612			609, 610		
613, 614			611, 612		
R615, 616	OB05795A	RK 150 1/4W J	613		
R617, 618	OB01857A	RK 1K 1/4W J	S***	OC81580A	Shield Board
636, 637			S***	OC82361A	Shield Case C
638, 639			S***	OC82362A	Shields Board(A)
640					

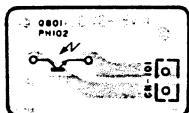
5.4. Headphone Amp P.C.B. Ass'y



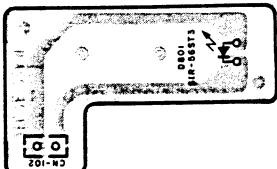
5.5. Terminal P.C.B. Ass'y



5.6. Photo Transistor P.C.B. Ass'y



5.7. Photo Diode P.C.B. Ass'y



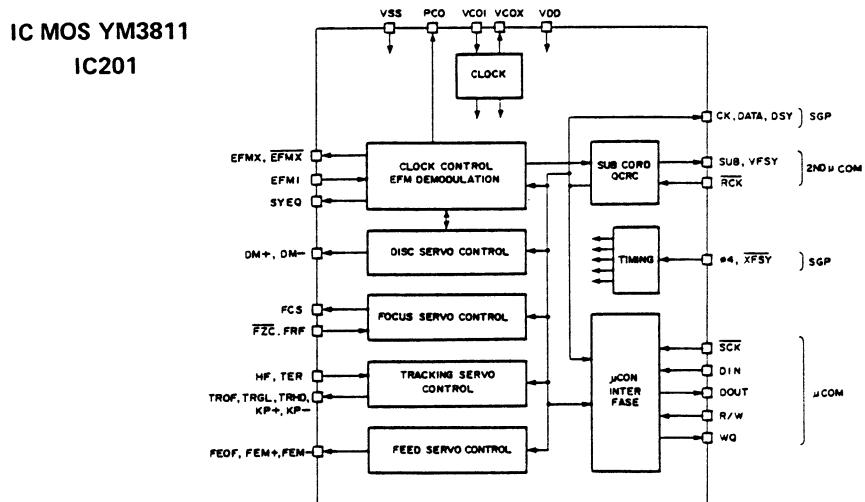
Schematic Ref. No.	Part No.	Description
R703, 704 R705, 708 R707, 708 R709, 710 R711, 712 C705, 708 C707, 708 P702 VR701	CA80419A 0B01888A 0B09924A 0B01683A 0B05795A 0B05641A 0B41233A 0B40289A 0C81891A 0C81786A CA80416A	Headphone P. C. B. Ass'y RK 10K RK 750 RK 15K RK 150 RK 47K CP 2200P 100V CE 10U 50V Head Phone Jack Volume 20K(B) Terminal P. C. B. Ass'y
FU501	CA80416A 0C81902A — 0C82415A 0C82412A	Terminal P. C. B. Ass'y 3P Terminal ② Terminal P. C. B. Fuse 630mA 250V (OMS-3E) Fuse 1A 250V (OMS-3/3A/30)
TR801	CA80422A 0C81680A 0C81915A —	Photo Transistor P.C.B. Ass'y Photo TR PH-102 2P Connector Cord Photo Transistor P. C. B.
D801	CA80515A 0C82337A 0C81926A —	Photo Diode P. C. B. Ass'y LED SIR-56ST3 2P Post Photo Diode P. C. B.

6. IC BLOCK DIAGRAM

IC201 Terminal Functions

Terminal number	Terminal code	I/O	Outline of functions
1	VDD	I	+5V power supply terminal
2 3	VCOX VCOI	O I	The LC resonance circuit is connected between these terminals. These terminals are used for the VCO clock oscillation (average 8.6436MHz).
4	PCO	O	This is the VCO clock control output terminal. This sets the VCO clock oscillation circuit so that the frequency increases when the average DC voltage between these terminals is high.
5 20	VCC VSS	I I	These are the grounding terminals.
6 7	EFMX EFMX	O O	Connect to the EFM signal slice level control circuit. This is the amplification-limited EFM signal output terminal, 8 > 7. The gain of 7 > 6 is 15.
8	EFMI	I	EFMI signal (1 – 2 VPP) into this terminal
9	SYEQ	O	This is the monitor output terminal that gives a "H" level signal when the synchronization signal of the EFM signal and the synchronization signal of the internal counter correspond.
10 11	DM + DM -	O O	These are the DISC Motor output terminals, connected to the disc motor driver circuit. It is not possible for both terminals to register "H" simultaneously.
12	FCS	O	This is the focusing output terminal.
13	FZC	I +	Based on the focus error signal, an "L" signal will be input when the focus point is reached.
14	FRF	I	An "H" signal will be entered into this terminal when reflected light is received.
15	HF	I	The EFM envelope signal (amplitude logic level) is entered into this terminal.
16	TER	I	The tracking error signal (amplitude logic level) is entered into this terminal.
17	TEST	I +	This test terminal is to be grounded, and contains pull-up resistors.
34	TCL	I +	This test terminal is ungrounded, and contains pull-up resistors.
18	TROF	O	This is the output terminal that switches off the tracking signal of the tracking servo circuit.
19	TRGL	O	This output terminal minimizes the gain of the tracking servo circuit.
20	TRHD	O	This output terminal holds the tracking error signal of the tracking servo circuit while KP+ or KP- (see below) are being output.
22 23	KP + KP -	O O	These output terminals are for the track kick function, and are connected to the tracking servo circuit.
24	FEOF	O	This output terminal is used to switch off the input signal of the feed servo circuit.
25 26	FEM + FEM -	O O	This request output terminal is connected to MPU, and requests that connected to the feed servo circuit.
27	WQ	O	This request output terminal is connected to MPU, and requests that data be sent from SVC > MPU.

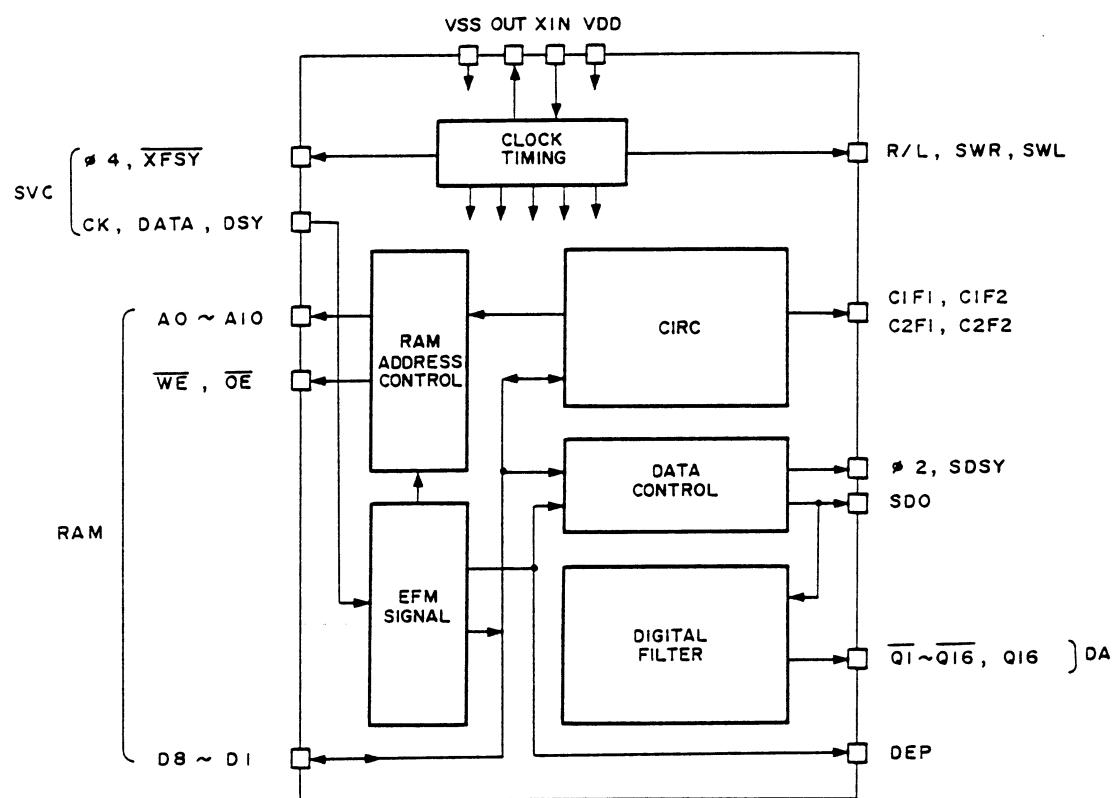
Terminal number	Terminal code	I/O	Outline of functions
28	R/W	0	This output terminal is connected to MPU, and is used for the switching of the data transmission mode. When R/W = "L", data is transmitted from SVC > MPU, and when R/W = "H", data is transmitted from MPU > SVC.
29	DOUT	0	This data output terminal is connected to MPU. When R/W = "L", data can be transmitted from SVC > MPU according to the SCK clock input.
30	DIN	I	This data input terminal is connected to MPU. When R/W = "H", data is transmitted from MPU > SVC according to the SC key clock input.
31	SCK	I	Connected to MPU, this terminal is for the clock input, required for data transmission.
32	XFSY	I	This is the frame synchronization signal (7.35kHz) input terminal, connected to the SCG output.
33	ϕ_4	I	This is the crystal clock (4.321MHz) input terminal, connected to the SGP output.
35	RCX	I +	Connected to MPU, this terminal is for the clock input, required for the subcode transmission. It is disconnected when not being used.
36	VFSY	0	This is the VCO frame synchronization signal (average 7.35kHz) output terminal, connected to MPU. Detecting the change form "H" > "L", this can be used as a request signal, requesting that the subcode be transmitted from SVC > MPU.
37	SUB	0	This is the subcode output terminal, connected to MPU. The subcode can be transmitted from SVC > MPU according to the RCK clock input.
38	DSY	0	This is the synchronization signal output terminal for the serial signals (see below), connected to the SGP input.
39	DATA	0	This is the serial signal output terminal for the 8 bit EFM demodulation signals and the 5 bit control signals, connected to the SGP input.
40	CK	0	This is the VCO clock (average 4.3218MHz) output terminal, connected to the SGP input.



4. IC202 Terminal Functions

Terminal number	Terminal code	I/O	Outline of functions
1 17	VSS VSS	I I	These are the grounding terminals.
2 3 7 8	TEST 1 TEST 2 TEST 3 TCL	I + I + I + I +	These test terminals are ungrounded, and contain pull-up resistors.
4	CK	I	This is the VCO clock (average 4.3218MHz) input terminal, connected to the SVC output.
5	DATA	I	This is the serial signal input terminal for the 8 bit EFM demodulation signals and the 5 bit control signals, connected to the SVC output.
6	DSY	I	This is the synchronization signal input terminal for the serial signals (see above), connected to the SVC output.
9	φ4	O	This is the crystal clock (4.3218MHz) output terminal, connected to the SVC input.
10	XFSY	I/O	This is the frame synchronization signals (7.35kHz) output terminal, connected to the SVC input. (During test operations, the synchronization can be resynchronized by setting this terminal to the "L level".)
11 12 13 14 15 16 18 19 20 21 24	A0 A1 A2 A3 A4 A5 A6 A7 A8 A9 A10	0 0 0 0 0 0 0 0 0 0 0	These are the address output terminals, connected to the RAM address terminals.
22	WE	O	This is connected to the RAM WE terminal. When a "L level" signal is registered, the RAM will be set to the WRITE mode.
23	OE	O	This is connected to the RAM OE terminal. When a "L level" signal is registered, the RAM will be set to the READ mode.
25 26 27 28 29 30 31 32	D8 D7 D6 D5 D4 D3 D2 D1	I/O I/O I/O I/O I/O I/O I/O I/O	These are connected to the RAM data terminals. The output mode is set when the cycle at the data input terminal is WE = "L", and the input mode is set when the cycle is WE = "H".
33	DEP	O	This is the output terminal for the audio frequency characteristics switching signals of the audio filter. The emphasis will be required when "H" is registered.

Terminal number	Terminal code	I/O	Outline of functions
34	$\bar{Q}1$	0	Connected to the DAC input, the parallel signals are output by way of the internal digital filter from these terminals. The output is in alternation from the left and right channels. The output rate for each channel is 88.2kHz.
35	$\bar{Q}2$	0	Connect either Q16 or ($\bar{Q}16$), according to the DAC to be used.
36	$\bar{Q}3$	0	
37	$\bar{Q}4$	0	
38	$\bar{Q}5$	0	
39	$\bar{Q}6$	0	
40	$\bar{Q}7$	0	
41	$\bar{Q}8$	0	
42	$\bar{Q}9$	0	
43	$\bar{Q}10$	0	
44	$\bar{Q}11$	0	
45	$\bar{Q}12$	0	
46	$\bar{Q}13$	0	
47	$\bar{Q}14$	0	
48	$\bar{Q}15$	0	
49	$\bar{Q}16$	0	
50	Q16	0	
51	$\phi 2$	0	This is the crystal clock (2.1609MHz) output.
52	SDO	I/O	This is the serial signal output for the DAC. Using a $\phi 2$ clock beat rate, the signals are output from LSB in the order of L channel 24 bit – R channel 25 bit.
53	SDSY	0	This is the synchronization signal output for the above serial signals. The level is "H" for L channel and "L" for R channel.
56	TEST	I+	This test terminal contains pull-up resistors, and is normally disconnected. Using an "L" signal, it is also possible to input serial signals with the same format as the above serial signals from the SDO terminal into the digital filter.
54	C1F1	0	This monitor output terminal depicts the C1 and C2 error correction operation mode.
55	C1F2	0	
57	C2F1	0	
58	C2F2	0	
59	R/L	0	This is the output terminal for the channel allocation signal of the DAC analog output. "H" is for the R channel, and "L" is for the L channel.
60	SWR	0	This is the deglitch signal for the respective channels of the DAC analog output.
61	SWL	0	
62	VDD	I	This is the +5V power supply terminal.
63	XIN	I	A crystal oscillator is connected between these terminals, which are used for the crystal clock (8.6436MHz) oscillation.
64	XOUT	0	

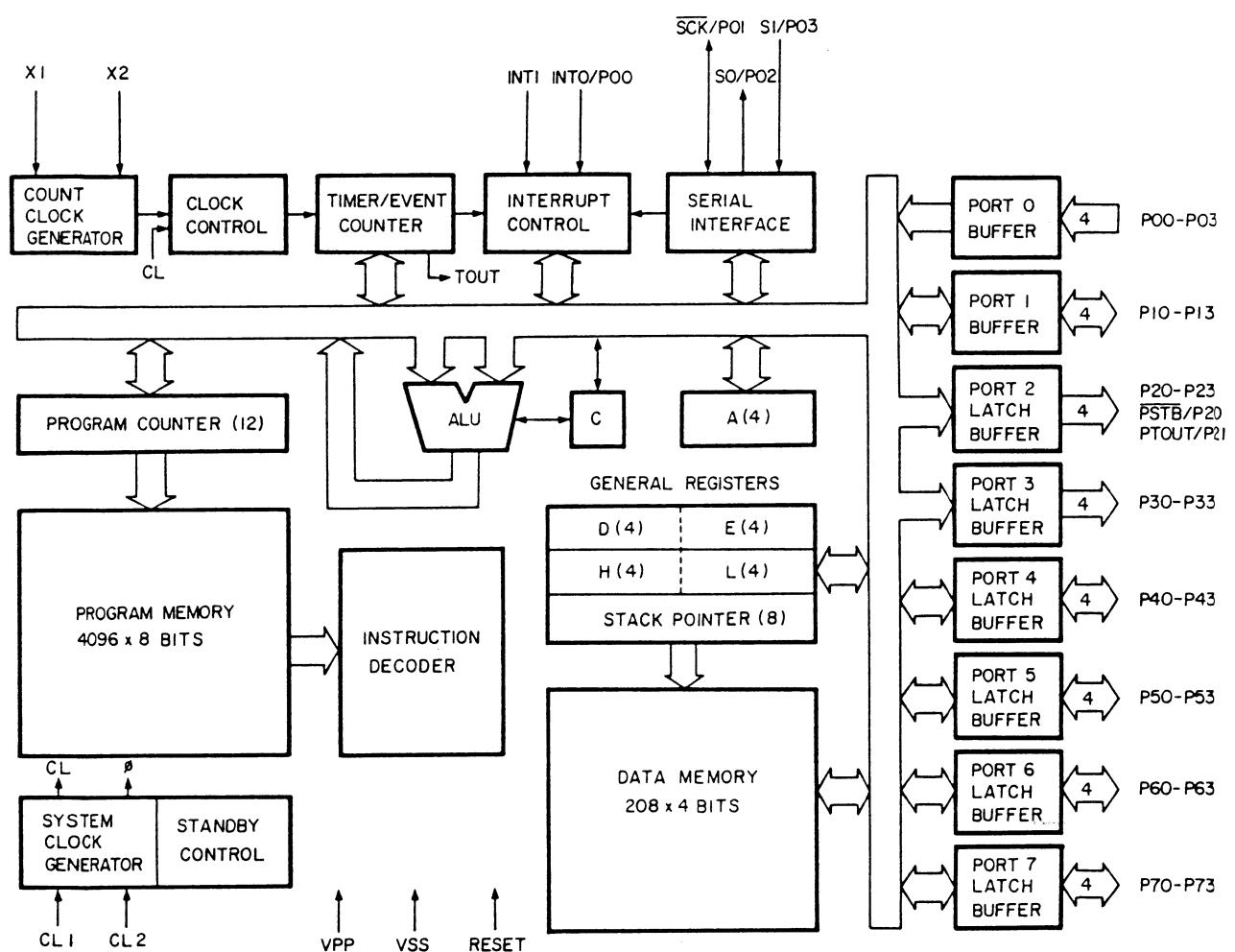


IC MOS YM-2601F

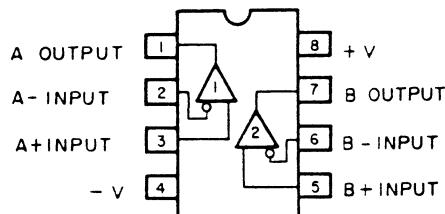
IC401 IC μ PD7516HCW-256

PIN	Port Name	Cord	Function	I/O	Active Level	RESET
1	P20	ADD8	External RAM address	O	H	L
2	P21	WE	External RAM line signal	O	L	H
3	P22	R/W	3531 R/W	O	H	L
4	P23	D-OSG	Tray opening driving	O	H	L
5	RESET					
6	PPO	Non used				
7	NC					
8	P00	WQ	3531 read request	I	H	*
9	SCK	SCK	3531 serial clock	O	L	H
10	SO	DIN	3531 Data in	O	H	L
11	SI	D OUT	3531 Data out	I	H	*
12	P60	KI 4	Key input port	I	H	*
13	P61	IR	Remote control data	I	H	*
14	P62	LA-ON	Laser ON	O	H	L
15	P63	DISC	Disc detection	I	H	*
16	P50	DATA 0	External RAM address remote control data input	I/O	H	*
17	P51	DATA 1	External RAM address remote control data input	I/O	H	*
18	P52	DATA 2	External RAM address remote control data input	I/O	H	*
19	P53	DATA 3	External RAM address remote control data input	I/O	H	*
20	P10	KI 0	Key input port	I	H	*
21	P11	KI 1	Key input port	I	H	*
22	P12	KI 2	Key input port	I	H	*
23	P13	KI 3	Key input port	I	H	*
24	NC					
25	P40	ADD 0	External RAM address remote control data input	I/O	H	*
26	P41	ADD 1	External RAM address remote control data input	I/O	H	*
27	P42	ADD 2	External RAM address remote control data input	I/O	H	*
28	P43	ADD 3	External RAM address remote control data input	I/O	H	*
29	EVENT	Non used				
30	X2					
31	X1					
32	Vss					

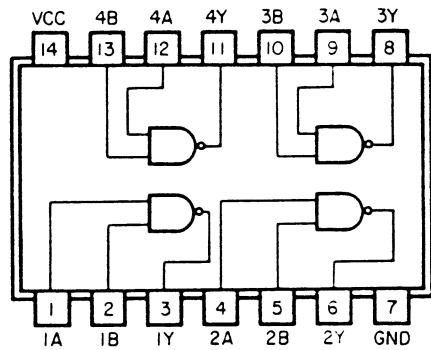
Pin	Port Name	Code	Function	I/O	Active Level	RESET
33	S7	Ph	Segment h	O	H	L
34	S6	Pg	Segment g	O	H	L
35	S5	Pf	Segment f	O	H	L
36	S4	Pe	Segment e	O	H	L
37	S3	Pd	Segment d	O	H	L
38	S2	Pc	Segment c	O	H	L
39	S1	Pb	Segment b	O	H	L
40	S0	Pa	Segment a	O	H	L
41	T15/S15	PAUSE LED	Pause LED static	O	H	L
42	T14/S14	PLAY LED	Play LED static	O	H	L
43	T13/S13	DISC LED	Disc LED static	O	H	L
44	T12/S12	STANDBY LED	Standby LED static	O	H	L
45	T11/S11	D-CSG	Tray closing driving	O	H	L
46	T10/S10	RECEIVE LED	Remote control code reception	O	H	L
47	T9/S9	T9	Index display 10	O	H	L
48	T8/S8	T8	Index display 1	O	H	L
49	T7	T7	Track display 10	O	H	L
50	T6	T6	Track display 1	O	H	L
51	T5	T5	Mode display A	O	H	L
52	T4	T4	Mode display A	O	H	L
53	T3	T3	Time display minute 10	O	H	L
54	T2	T2	Time display minute 1	O	H	L
55	T1	T1	Time display seconds 10	O	H	L
56	T0	T0	Time display seconds 1	O	H	L
57	V LOAD					
58	V PRE					
59	P30	ADD 4	External RAM address	O	H	*
60	P31	ADD 5	External RAM address	O	H	*
61	P32	ADD 6	External RAM address	O	H	*
62	P33	ADD 7	External RAM address	O	H	*
63	INT 1	OPEN/CLOSE	OPEN/CLOSE key	I		*
64	VDD					



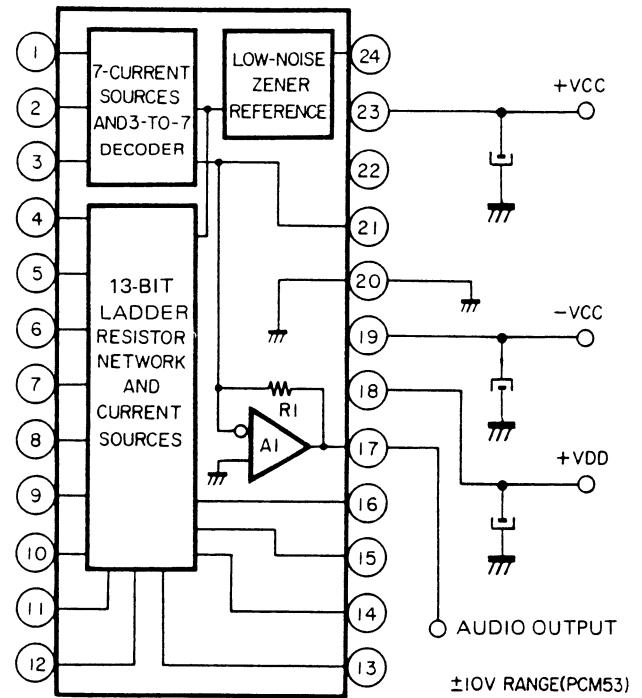
Micro-processor UPD7516CW-256



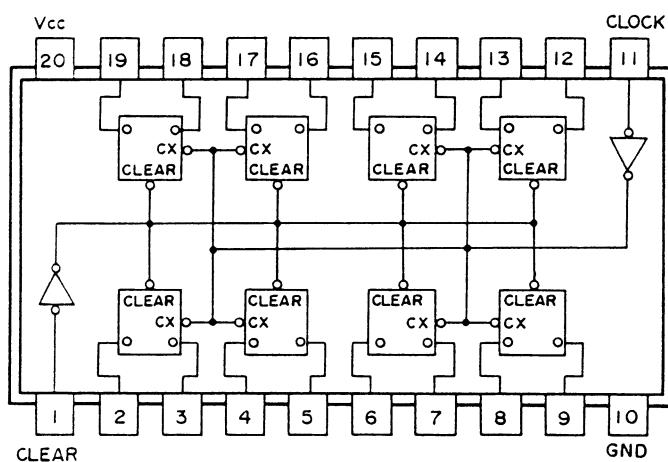
Operational Amp.
IC M5220L, NJM4560D,
BA4558
M5218L



NAND GATE MOS IC SN74HCOON

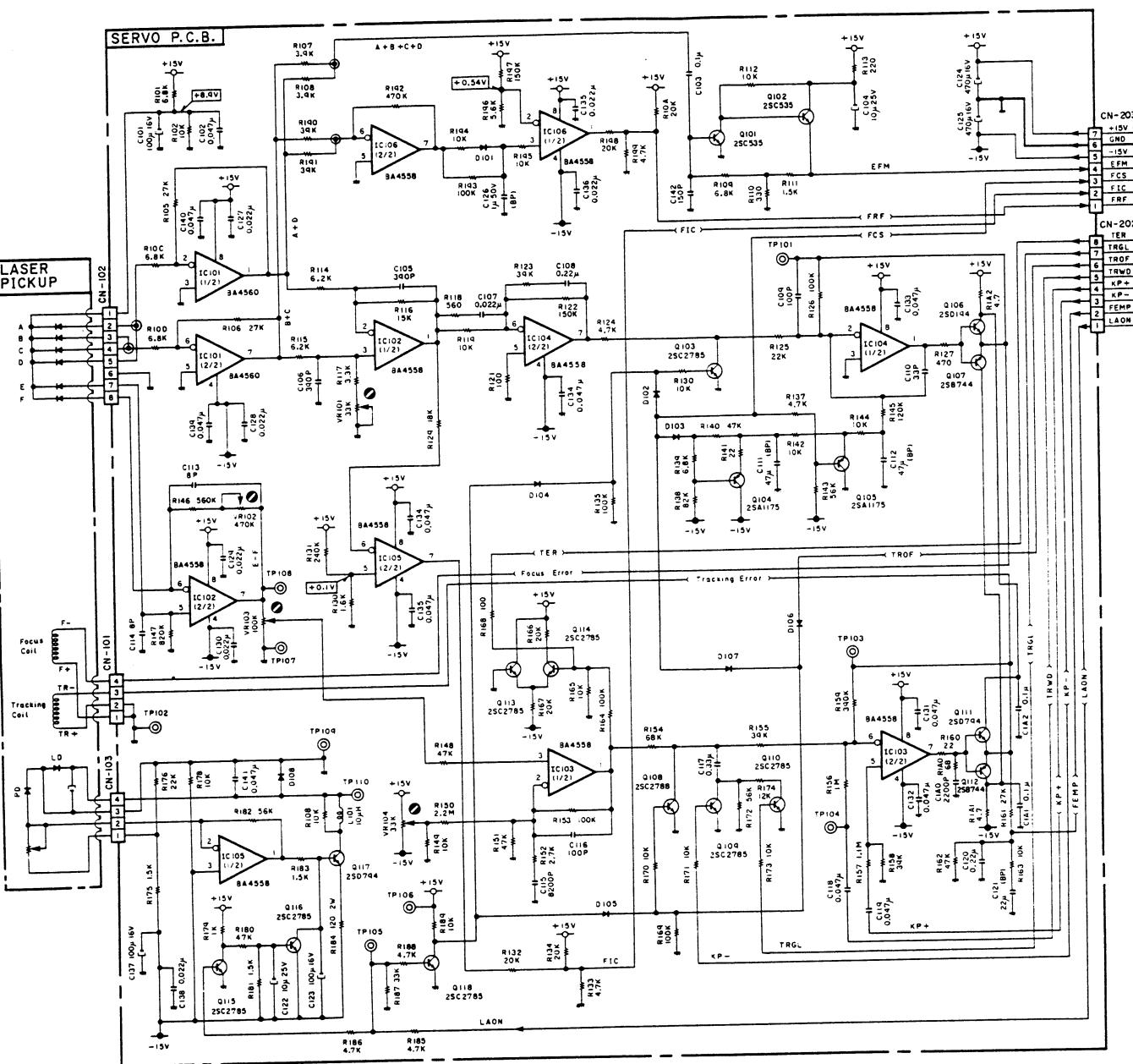


IC PCM54JP



74HC273

7. SCHEMATIC DIAGRAM

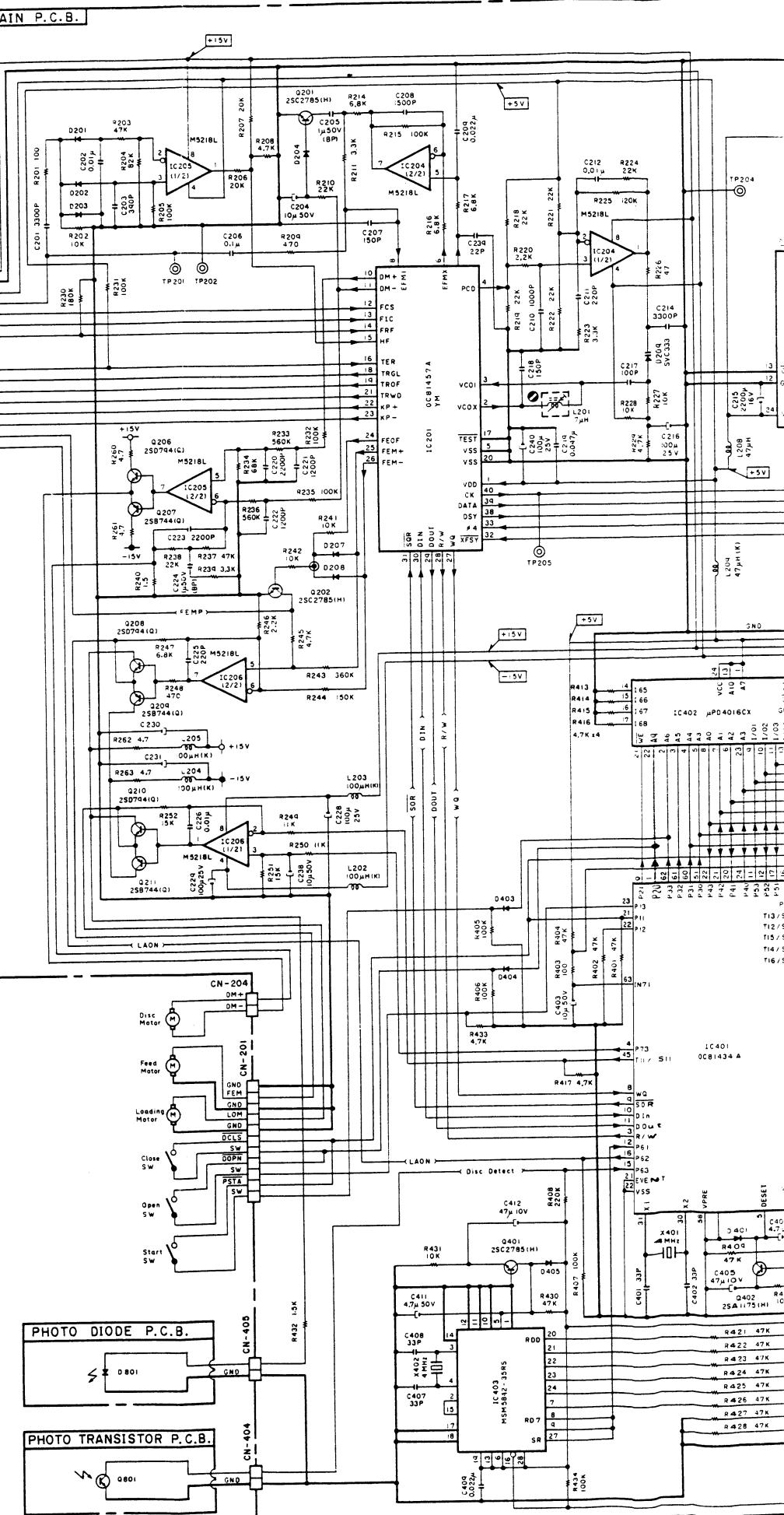


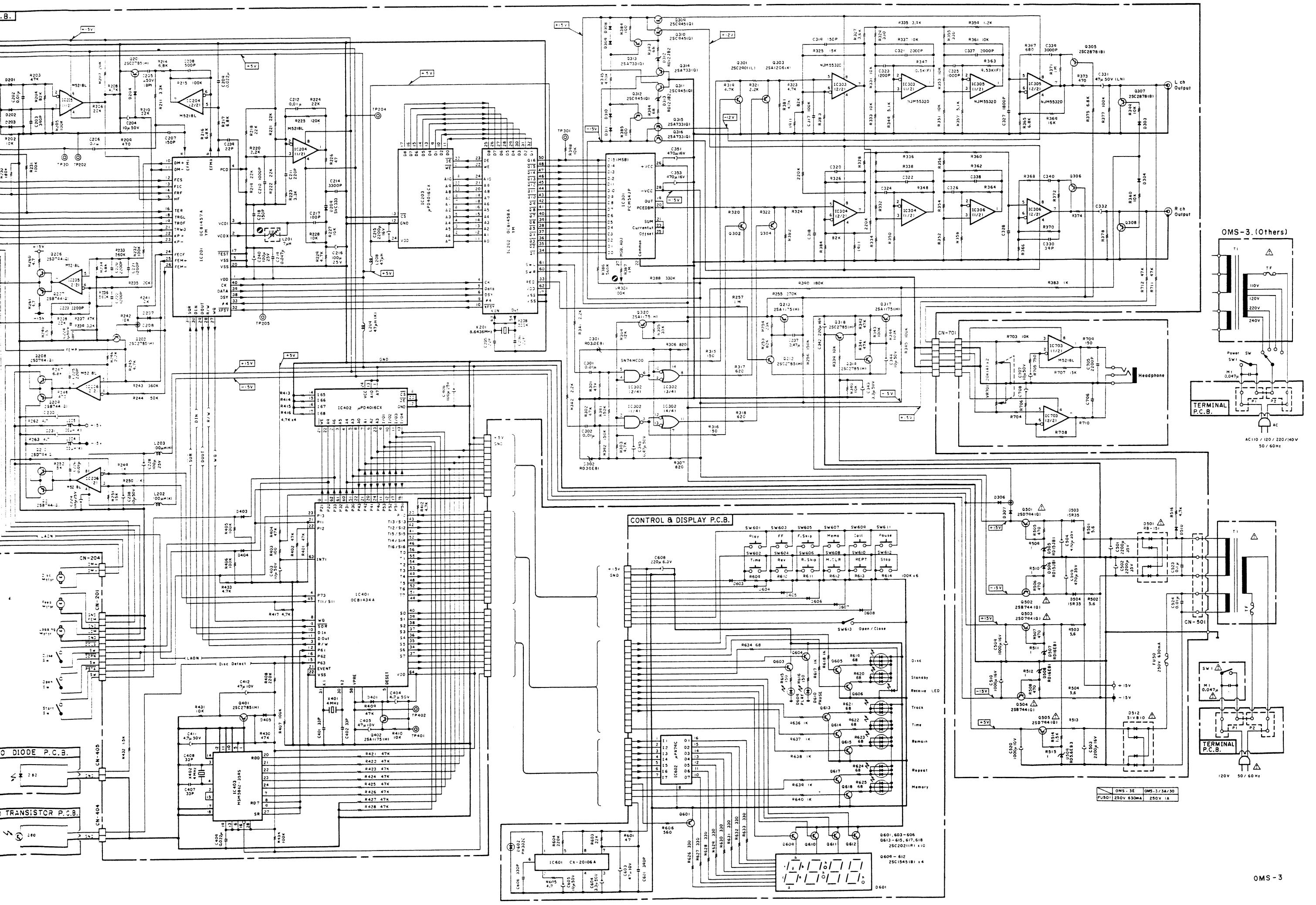
Notes:

1. Diode is 1S2473 unless otherwise specified.
2. Resistor and capacitor marked with * show typical value.

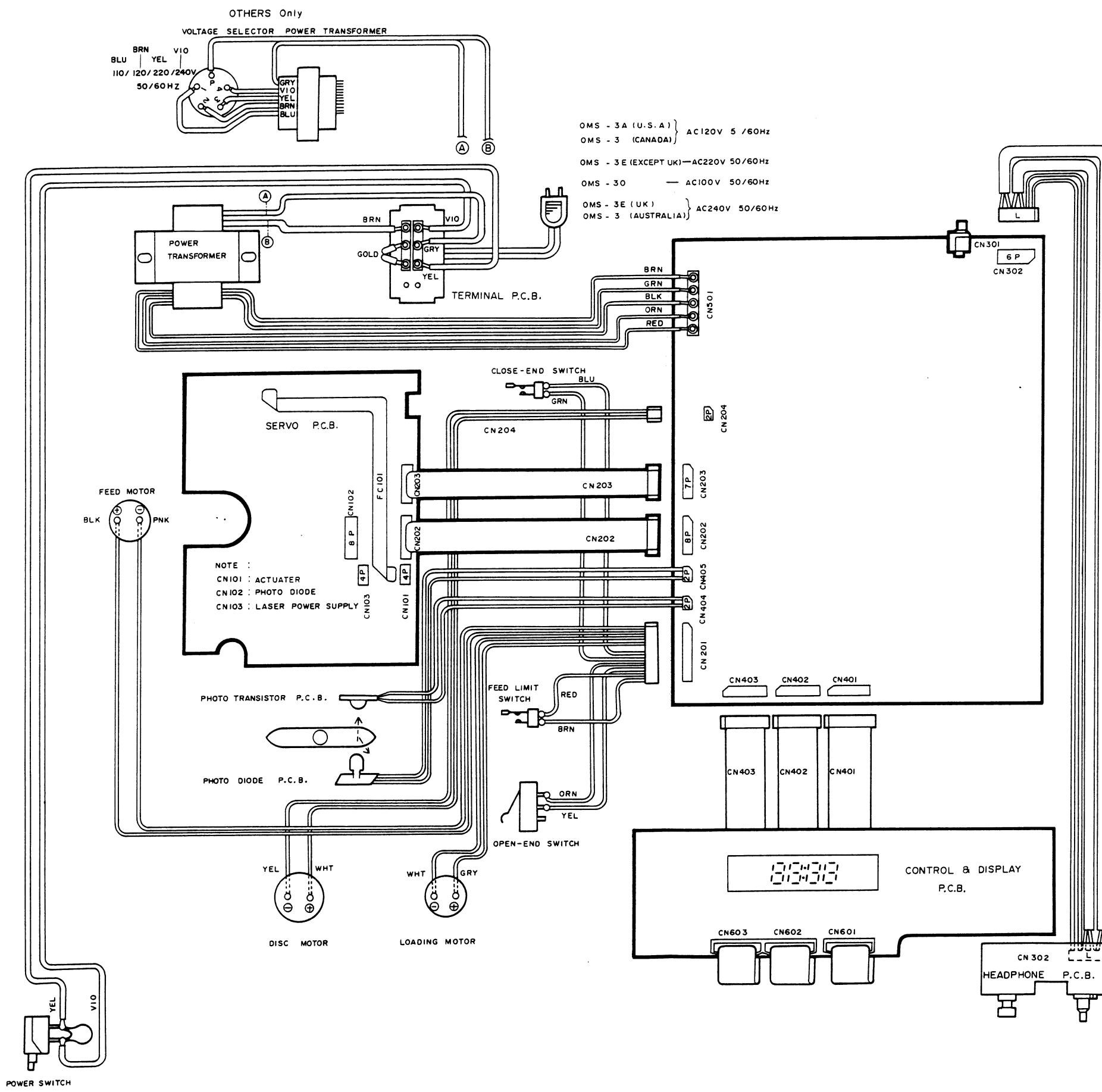
Warning:

Parts marked with the symbol Δ have critical characteristics. Use ONLY replacement parts recommended by the manufacturer. It is recommended that the unit be operated from a suitable DC supply or batteries during initial check-out procedure.





8. WIRING DIAGRAM



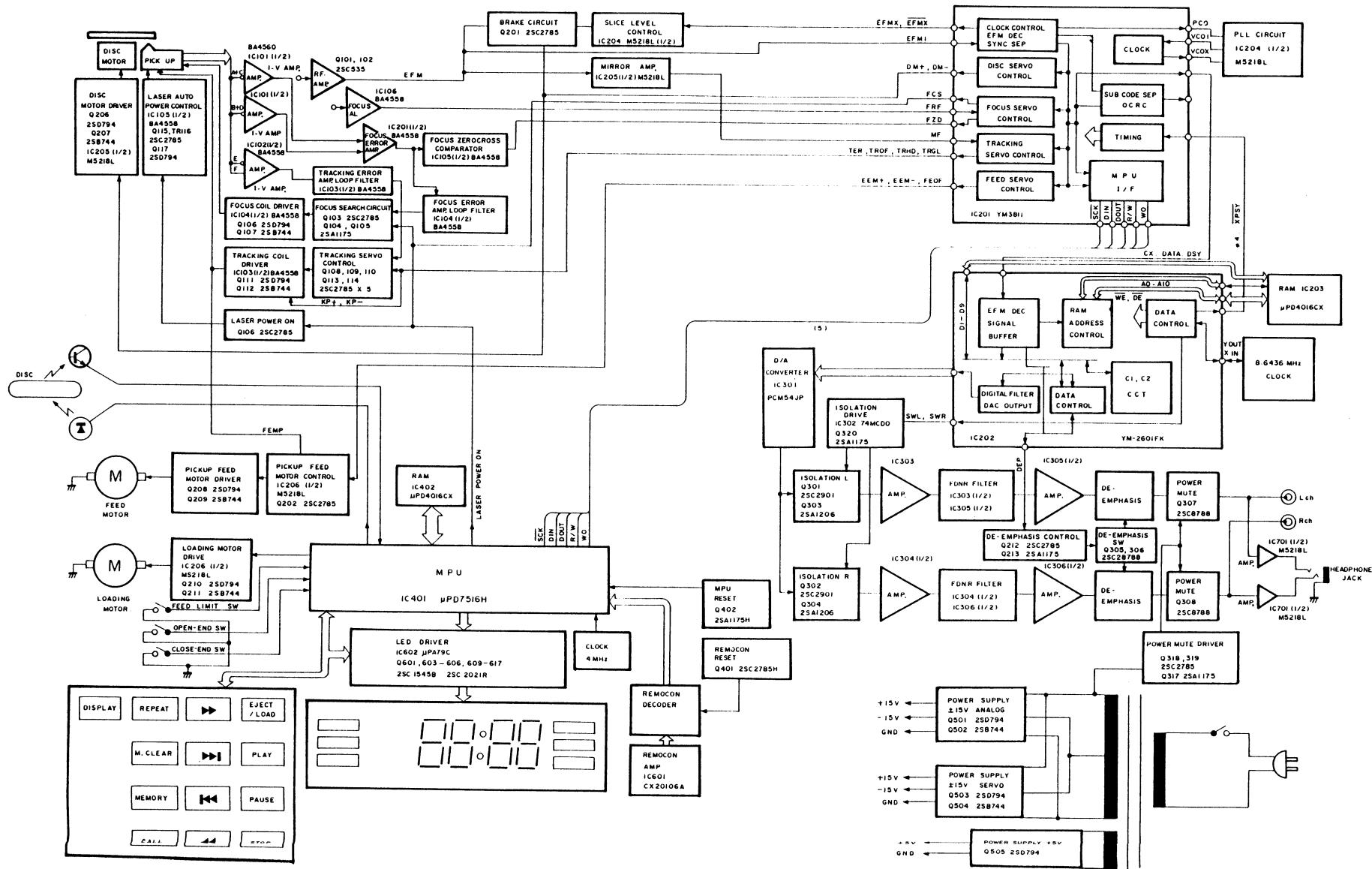
Notes: 1. Table of wire colors

BRN	Blue
RED	Red
ORN	Orange
YEL	Yellow
GRN	Green
WHT	White
BLK	Black

2. Component side view of the P.C.B. is illustrated unless otherwise specified.

3. Wire tube color is shown in ().

9. BLOCK DIAGRAM



10. SPECIFICATIONS

■ Main Unit

System	Compact Disc digital audio
Signal Readout	Optical (semiconductor laser)
Error Correction	CIRC principle
Number of Channels	2 channels, stereo
Sampling Frequency	44.1 kHz
Quantization	16 bit linear
Disc Rotational Velocity	Approx. 200 to 500 rpm (constant linear velocity)
Wow-and-Flutter	Below measurement limit
Frequency Response	5 – 20,000 Hz ±0.5 dB
Signal-to-Noise Ratio	Better than 97 dB (IHF A-WTD)
Dynamic Range	Better than 92 dB
Total Harmonic Distortion	0.006 % (1 kHz)
Total Harmonic Distortion + Noise (1 kHz)	0.007%
Channel Separation	Better than 90 dB
Output (Line 1 kHz 0 dB)	2.5V/600 Ω (Headphone 1 kHz, 0 dB)
	Approx. 35 mW into 40 Ω
Power Requirements	120, 220, 240 or 110 – 120/220 – 240 V AC, 50/60 Hz (According to country of sale)
Power Consumption	40 W max.
Dimensions	430 (W) x 100 (H) x 322 (D) mm 16-15/16 (W) x 3-15/16 (H) x 12-11/16 (D) inches
Approximate Weight	6.6 kg, 14 lbs., 9 oz.

■ Remote Control Unit (RM3CD)

Principle	Infrared Pulse system
Power Supply	3 V DC (1.5 V x 2)
Dimensions	50 (W) x 19 (H) x 162 (D) mm 2 (W) x 3/4 (H) x 6-3/8 (D) inches
Approximate Weight	100 g, 3-1/2 oz (including batteries)

- Specifications and design are subject to change for further improvement without notice.