# Service Information

MARCH 97

HD4517 RICE COOKER

**DAP133** 

## **Domestic Appliances and Personal Care**

Reference is made to Service Manual 4822 729 21633

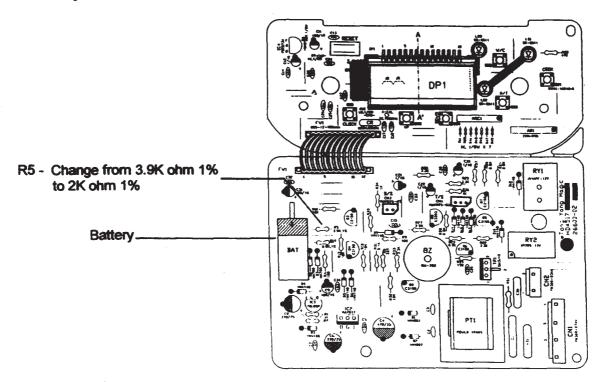
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Parts replacement procedure.

If a repair has been excuted, ensure that all function of the appliance are working correctly.

#### Replacement of PCB battery

In case battery need to replace, suggested resistor R5 change from original 3.9K ohm 1% to 2K ohm 1% to extend the battery life time.



- Dismantle outer body.
- Unplug CN1, CN2, CN3, CN4.
- Dismounted PCB from mounting bracket.
- De-solder flatted battery and solder a new one in position.
- De-solder R5 and solder a 2K ohm 1% resistor in position.
- Mounting in reversed position.

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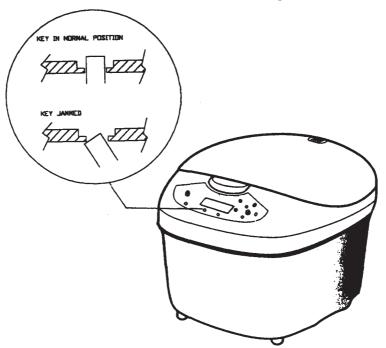
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### Key jam checking

Unit cannot power up may caused by key jamming. In this case, follow the checking procedure:

- Peel off the control panel.
- Check if any of the key post are stuck by switch hole. Adjust to correct position if necessary.



- Control panel will be destructed when peel off, replace a new control panel in position.

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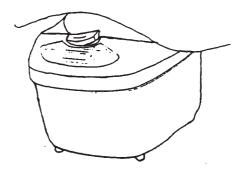
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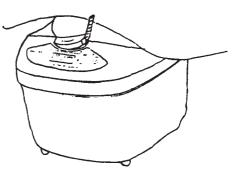
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#### Replacement of catch button

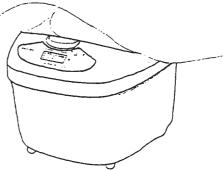
- Fixed one side of the catch button to the pivot hole of the middle body.



- Insert the assembling tool to the other side, note that the blade with slot side should face the button.



- Alight the pivot pillar with the slot of the blade, press and slide the button down into correct position. Pull the tool out and alight the button to mate the pivot hole.



\* Assembling tool must use in catch button replacement.

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