



Philips Domestic Appliances and Personal Care

# Service Manual

## PRODUCT INFORMATION

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

## TECHNICAL INFORMATION

- |                     |         |                      |
|---------------------|---------|----------------------|
| - Voltage           | :       | 230 V                |
| - Frequency         | :       | 50 Hz                |
| - Power consumption | :       | 85 W                 |
| - Cord length       | :       | 120 cm               |
| - Noise level       | :       | 60 dbA               |
| - Sieve             | :       | Stainless steel      |
| - Colour            | :       | White                |
| - Dimensions        | Product | : 220 x 220 x 235 mm |
|                     | F - box | : 265 x 265 x 285 mm |
| - Weight            | Product | : 1,9 kg             |
|                     | F - box | : 2,4 kg             |

## DISASSEMBLY- AND RE-ASSEMBLY ADVISE

- To dismantle the appliance pull- of the drive spindle **Item 8** and remove the 3 screw covers with care **item 9** and loosen the Torx screws.  
Use herewith Torx screwdriver no. T15 which is one of a set consisting of:  
T20, T15, T10, T9, T8, T7 and T6 = 4822 395 50145

## REPAIR INSTRUCTION

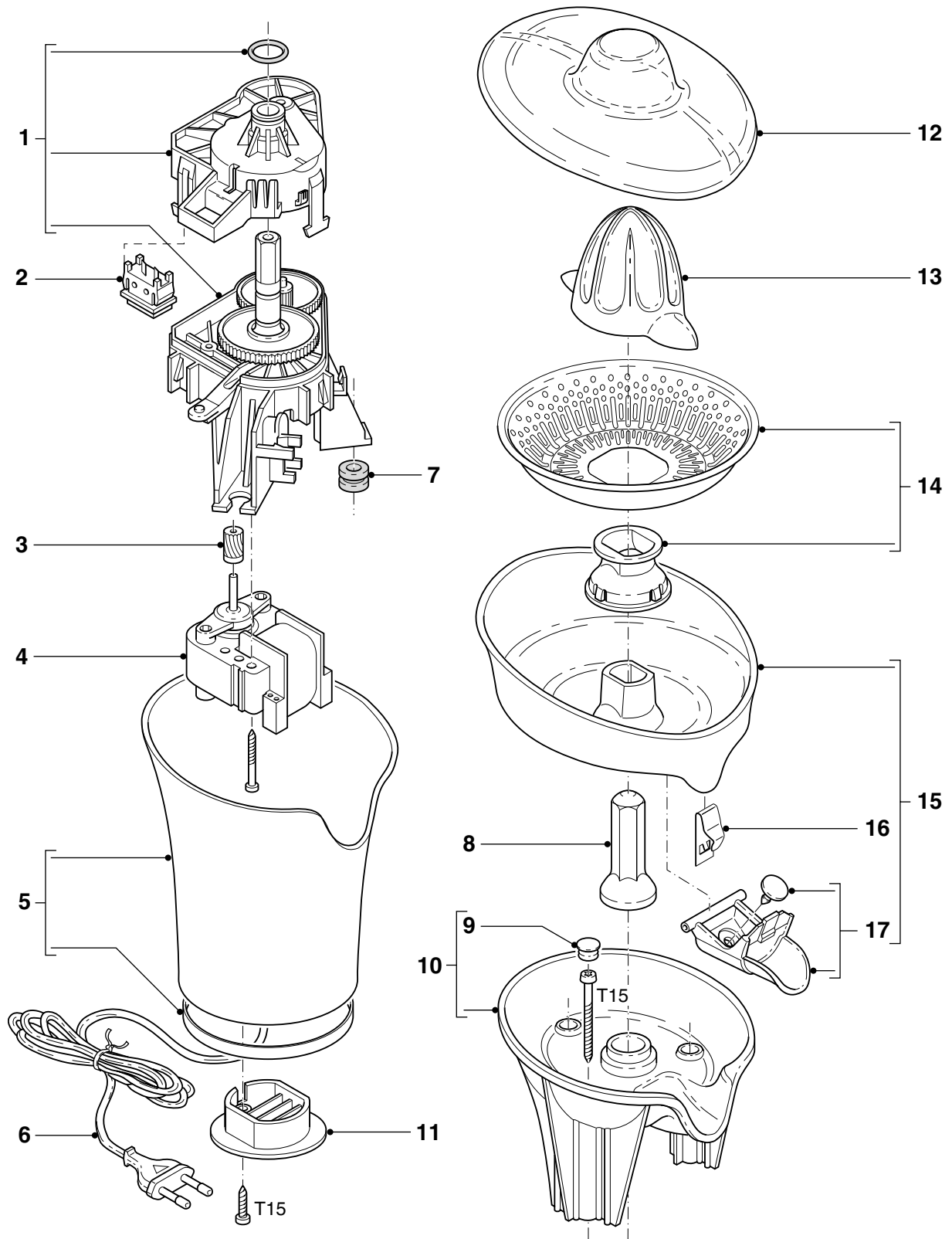
- No specific issues.

## OPTIONAL (accessories)

- No specific issues.

# PARTS LIST & EXPLODED VIEW

# HR2752/C



Pos	Service code	Description
1	4203 065 61610	Gearbox
2	4203 065 61620	Switch
3	4203 065 61630	Drive gear wheel
4	4203 065 61640	Motor
5	4203 065 64400	Housing bottom assy
6	4203 065 62490	Flex
7	4203 065 58450	Stud
8	4203 065 64480	Drive spindle
9	4203 065 50010	Screw cover

Pos	Service code	Description
10	4203 065 50000	Housing top assy
11	4203 065 64420	Cover
12	4203 065 64460	Dust cover
13	4203 065 64650	Press cone
14	4203 065 64440	Metal sieve assy
15	4203 065 64430	Tray assy
16	4203 065 61780	Spring
17	4203 065 64470	Spout assy