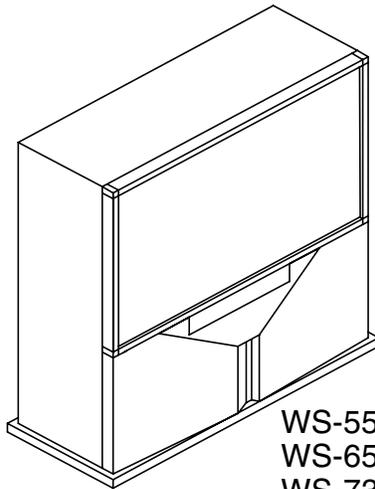




# Service Manual

PROJECTION TELEVISION  
V20A / V20C / V20C+ CHASSIS



WS-55411  
WS-65411  
WS-73411

## V20A MODELS

VS-50111  
VS-60111

## V20C MODELS

WS-48311  
WS-55311  
WS-65311

## V20C+ MODELS

WS-55411  
WS-65411  
WS-73411

### CAUTION:

Before servicing this chassis, it is important that the service person read the "SAFETY PRECAUTIONS" and "PRODUCT SAFETY NOTICE" contained in this manual.

## SPECIFICATIONS

- **Power** : AC 120V, 60Hz  
240W (Except WS-73411)  
275W (WS-73411 Only)
  - **Frequency Range** : VHF 54 ~ 470MHz  
UHF 470 ~ 806MHz
  - **Antenna Input** : VHF/UHF 75Ω unbalanced
  - **CRT Size** : [7 inches] all but WS-73411  
: [9 inches] WS-73411 only
  - **High Voltage** : 32.0kV (at 0A)
  - **Weight / Cabinet Dimensions**
- | Model    | Weight    | Height | Width | Depth |
|----------|-----------|--------|-------|-------|
| VS-50111 | 200 lbs   | 50.3"  | 42.4" | 23.6" |
| VS-60111 | 263.5 lbs | 60.8"  | 50.6" | 29.2" |
| WS-48311 | 171.5 lbs | 49"    | 44.5" | 23"   |
| WS-55311 | 237 lbs   | 50"    | 50.6" | 26.3" |
| WS-55411 | 250 lbs   | 50.4"  | 50.6" | 27.9" |
| WS-65311 | 326.5 lbs | 61.9"  | 59"   | 28.1" |
| WS-65411 | 326.5 lbs | 61.9"  | 59"   | 28.1" |
| WS-73411 | 400 lbs   | 66.1"  | 66.1" | 28.9" |
- **Speaker** : [VS-50111 / VS-60111]  
Two 4" round, full range (8Ω 5W)  
: [WS-48311 / WS-55311 / WS-65311]  
Two 5" round, full range (8Ω 10W)  
: [WS-55411 / WS-65411 / WS-73411]  
Two 6" round, full range (8Ω 10W)
  - **Input Level** : VIDEO IN JACK (RCA Type)  
1.0Vp-p 75Ω unbalanced  
: AUDIO IN JACK (RCA Type)  
-4.7dBm 43kΩ unbalanced  
: S-VIDEO IN JACK (Y/C separate)  
Y=1.0 Vp-p C=0.286Vp-p(BURST)  
75Ω unbalanced  
: COMP /Y, Cr, Cb (RCA Type)  
Y=1.0 Vp-p. Cr, Cb=700mVp-p  
: ATV /Y(G), Pr(R), Pb(B), H, V  
Y 1.0Vp-p with sync 75Ω (RCA Type)  
Pr, Pb: 700mV 75Ω  
H, V: 3.0Vp-p 75Ω
  - **Output Level** : VIDEO OUT JACK (RCA Type)  
1.0Vp-p 75Ω unbalanced  
: AUDIO OUT JACK (RCA Type)  
-4.7dBm 4.7kΩ unbalanced

- Weight and dimensions shown are approximate.
- Design specifications are subject to change without notice.

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## INTRODUCTION

This service manual provides service instructions for the PTV Models listed below. Service personnel should read this manual thoroughly before servicing these chassis.

### V20A Chassis

**VS-50111**

**VS-60111**

### V20C Chassis

**WS-48311**

**WS-55311**

**WS-65311**

### V20C+ Chassis

**WS-55411**

**WS-65411**

**WS-73411**

This service manual includes:

1. Assembly and disassembly instructions for the front and rear cabinet components.
2. Servicing of the Lenticular Screen and Fresnel Lens.
3. Servicing printed circuit boards (PCBs).
4. CRT replacement procedure.
5. Electrical adjustments.
6. Chip parts replacement procedures.
7. Circuit path diagrams.

The parts list section of this service manual includes:

1. Cabinet and screen parts.
2. Electrical parts.

Schematic and block diagrams of the above listed models are included in this service manual for better understanding of the circuitry. PCB drawings are also included for easy location of parts and test points.

## PRODUCT SAFETY NOTICE

Many electrical and mechanical parts in television receivers have special safety related characteristics. These characteristics are often not evident from visual inspection nor can the protection afforded by them necessarily be obtained by using replacement components rated for higher voltage, wattage, etc.

Replacement parts which have special safety characteristics are identified in this service manual.

Electrical components having such features are identified by shading  on the schematic diagram and by **bold type** in the parts list of this service manual. **The replacement for any safety part should be identical in value and characteristics.**

## SAFETY PRECAUTIONS

**NOTICE:** Observe all cautions and safety related notes located inside the receiver cabinet and on the receiver chassis.

**WARNING:**

1. Operation of this receiver outside the cabinet or with the cover removed presents a shock hazard from the receiver's power supplies. Work on the receiver should not be attempted by anyone who is not thoroughly familiar with the precautions necessary when working on high voltage equipment.
2. Do not install, remove or handle the picture tubes in any manner unless shatterproof goggles are worn. People not so equipped should be kept away while the picture tube is being handled. Keep the picture tube away from the body while handling.
3. When service is required, observe the original lead dress. Extra precaution should be taken to assure correct lead dress in the high voltage area. Where a short-circuit has occurred, replace those components that indicate evidence of overheating.

**X-Radiation warning**

The surface of the cathode ray tubes (CRTs) may generate X-Radiation, so take proper precautions when servicing. It is recommended that a lead apron be used for shielding while handling the CRT. Use this method if possible.

When replacing the CRTs, use only the designated replacement part since it is a critical component with regard to X-Radiation. High voltage must be set as prescribed under the section titled Electrical Adjustments.

**Leakage current check**

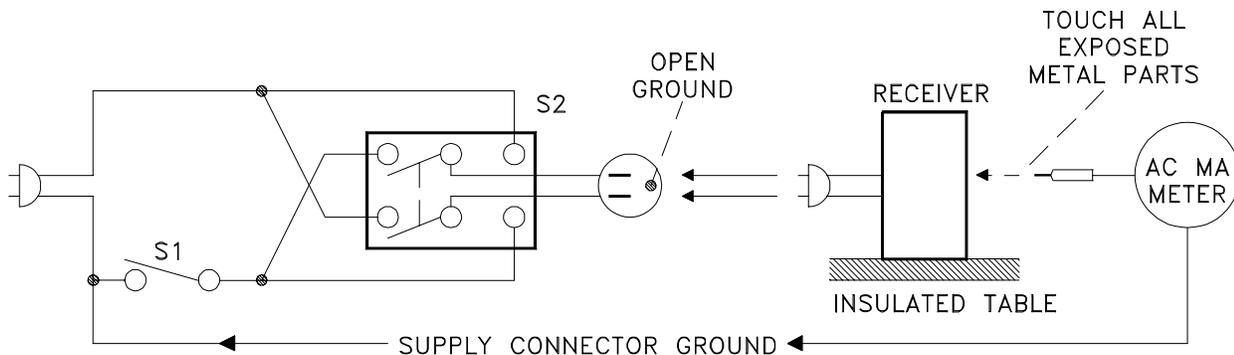
Before returning the receiver to the customer, it is recommended that leakage current be measured according to the following methods.

*1. Cold Check*

With the alternating current (AC) plug removed from the AC source, place a jumper across the two AC plug prongs. Connect one lead of an ohm meter to the AC plug and touch the other lead to each exposed metal part (i.e. antennas, handle bracket, metal cabinet, screw heads, metal overlay, control shafts, etc.), particularly any exposed metal part that has a return path to the chassis. The resistance of the exposed metal parts having a return path to the chassis **should be a minimum of 1 Mega Ohm**. Any resistance below this value indicates an abnormal condition and requires corrective action.

*2. Hot Check ...Use the circuit shown below to perform the hot check test.*

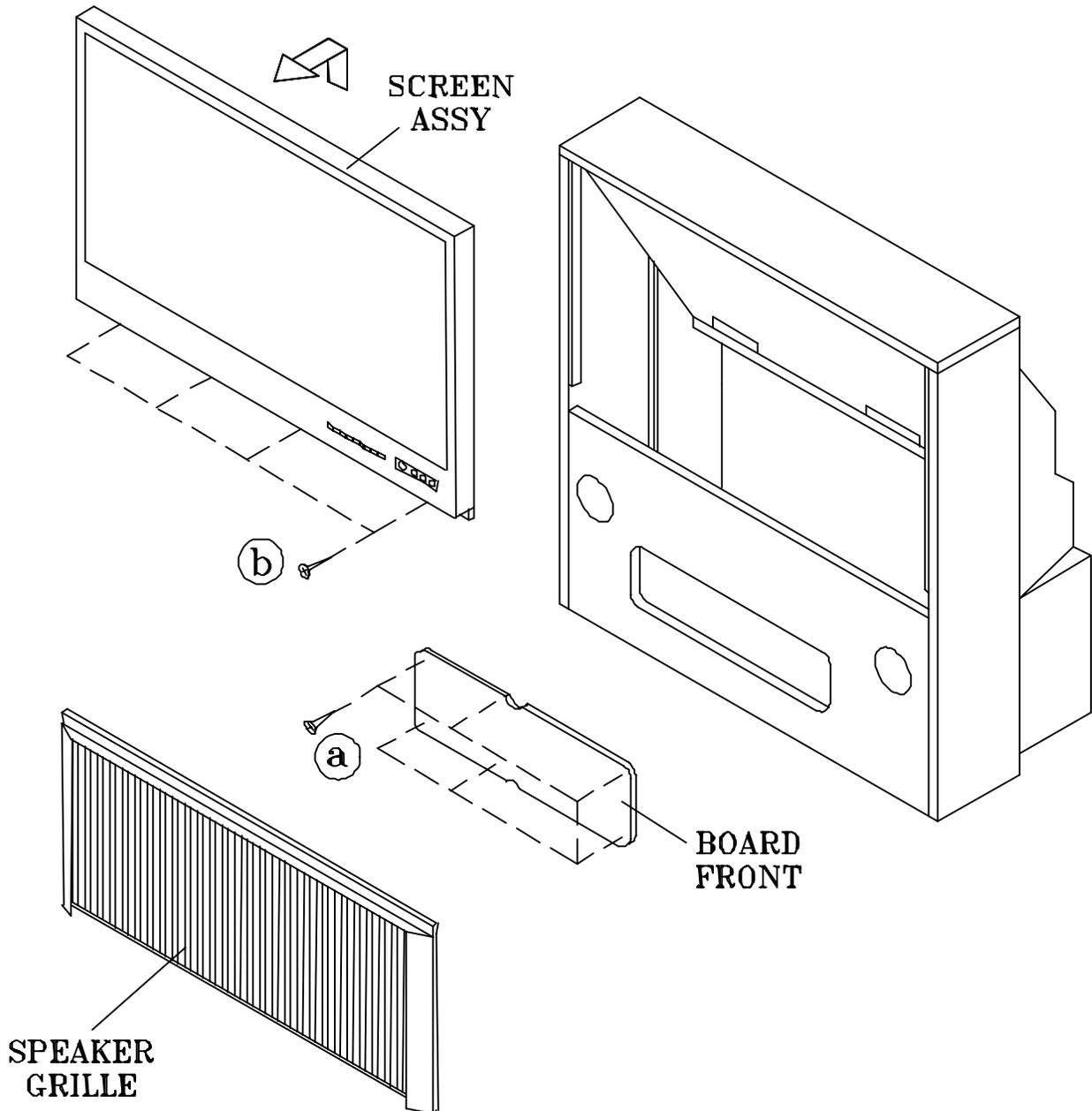
1. Keep switch S1 open and connect the receiver to the measuring circuit. Immediately after connection, and with the switching devices of the receiver in their operating positions, measure the leakage current for both positions of switch S2.
2. Close switch S1, energizing the receiver. Immediately after closing switch S1, and with the switching devices of the receiver in their operating positions, measure the leakage current for both positions of switch S2. Repeat the current measurements of items 1 and 2 after the receiver has reached thermal stabilization. **The leakage current must not exceed 0.5 milliampere (mA).**



## CABINET DISASSEMBLY (FRONT VIEW)

**WS-48311**

\*Refer to PARTS LIST for Part Numbers

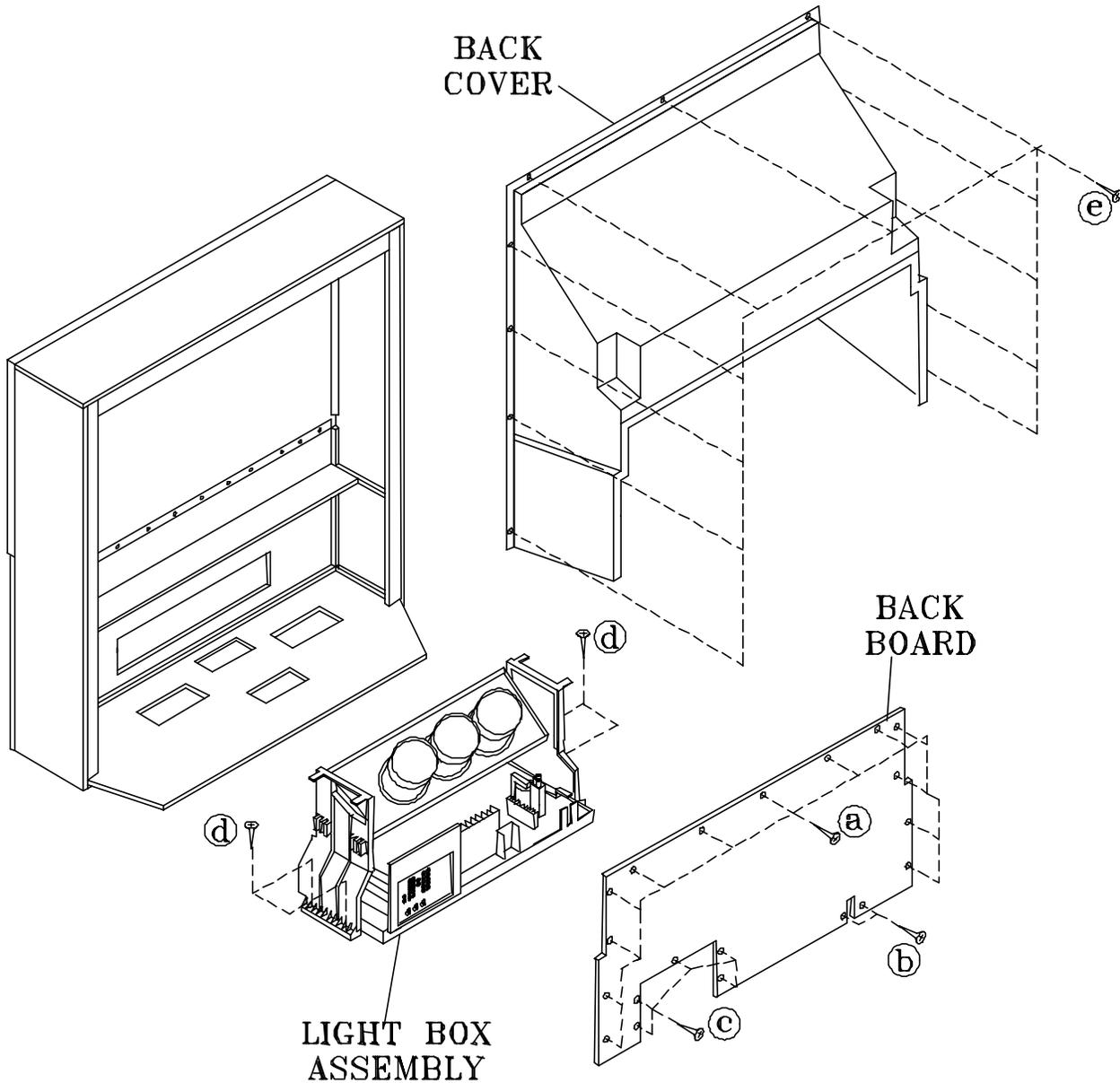


### ***Front Cabinet Disassembly***

1. Remove the Speaker Grille by pulling forward.
2. Remove the Board-Front by removing screws "a".
3. Remove the Screen Assembly by removing screws "b". Disconnect all cable harnesses between the Screen Assembly and the PCB-Signal.
4. Lift the Screen Assembly and pull up and away from the cabinet as shown.

## **CABINET DISASSEMBLY (REAR VIEW)**

**WS-48311**

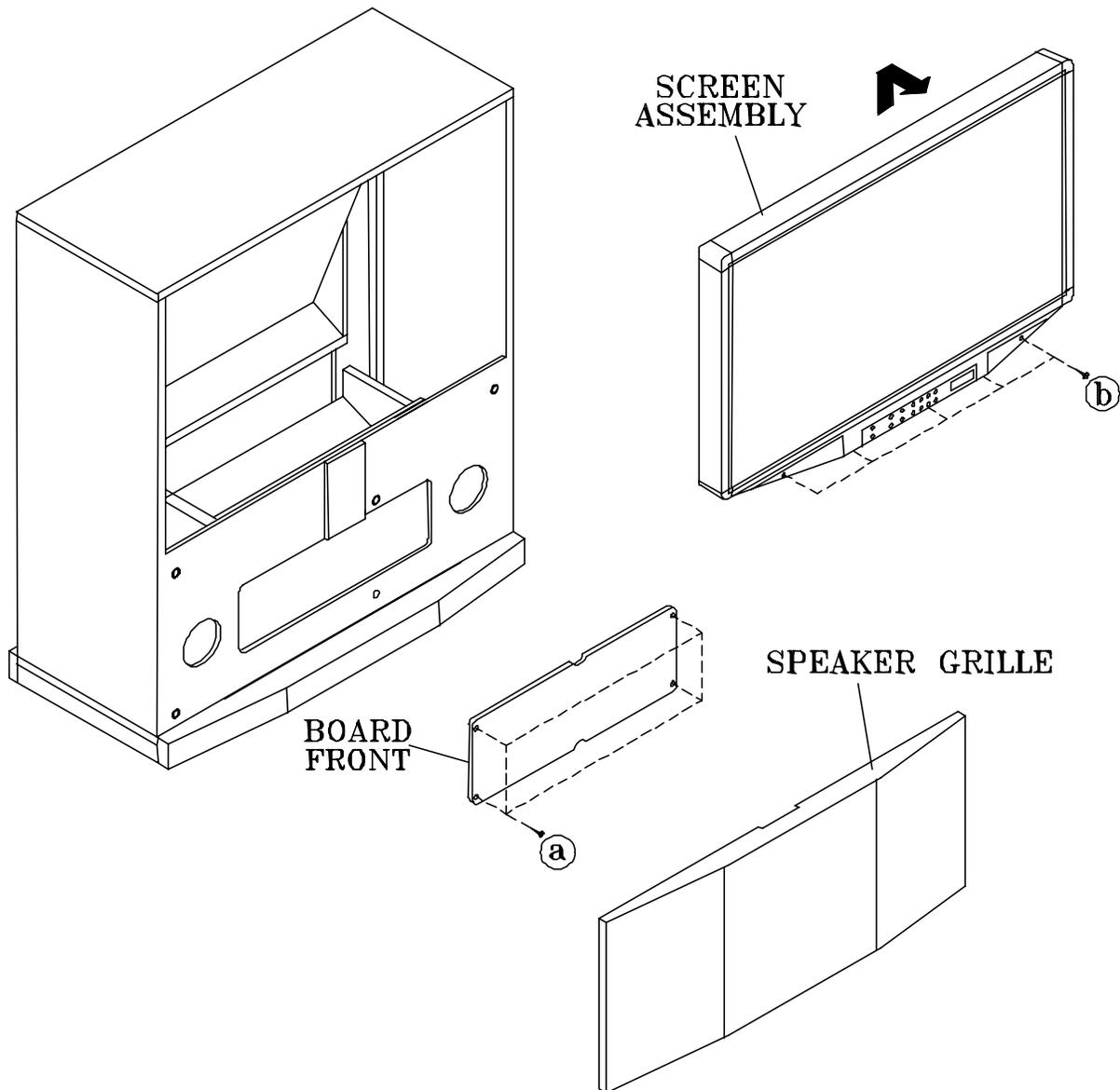


### ***Rear Cabinet Disassembly***

1. Remove the Back Board by removing screws "a", "b" and "c".
2. Remove the Back Cover by removing screws "e".
3. Remove 4 screws "d" securing the Light Box Assembly.
4. Be certain that all cables and connectors between the Light Box Assembly and external items are disconnected (e.g. speaker plugs).
5. Slide the Light Box Assembly out of the cabinet.

## CABINET DISASSEMBLY (FRONT VIEW)

VS-50111	WS-55311
VS-60111	WS-65311



### ***Front Cabinet Disassembly***

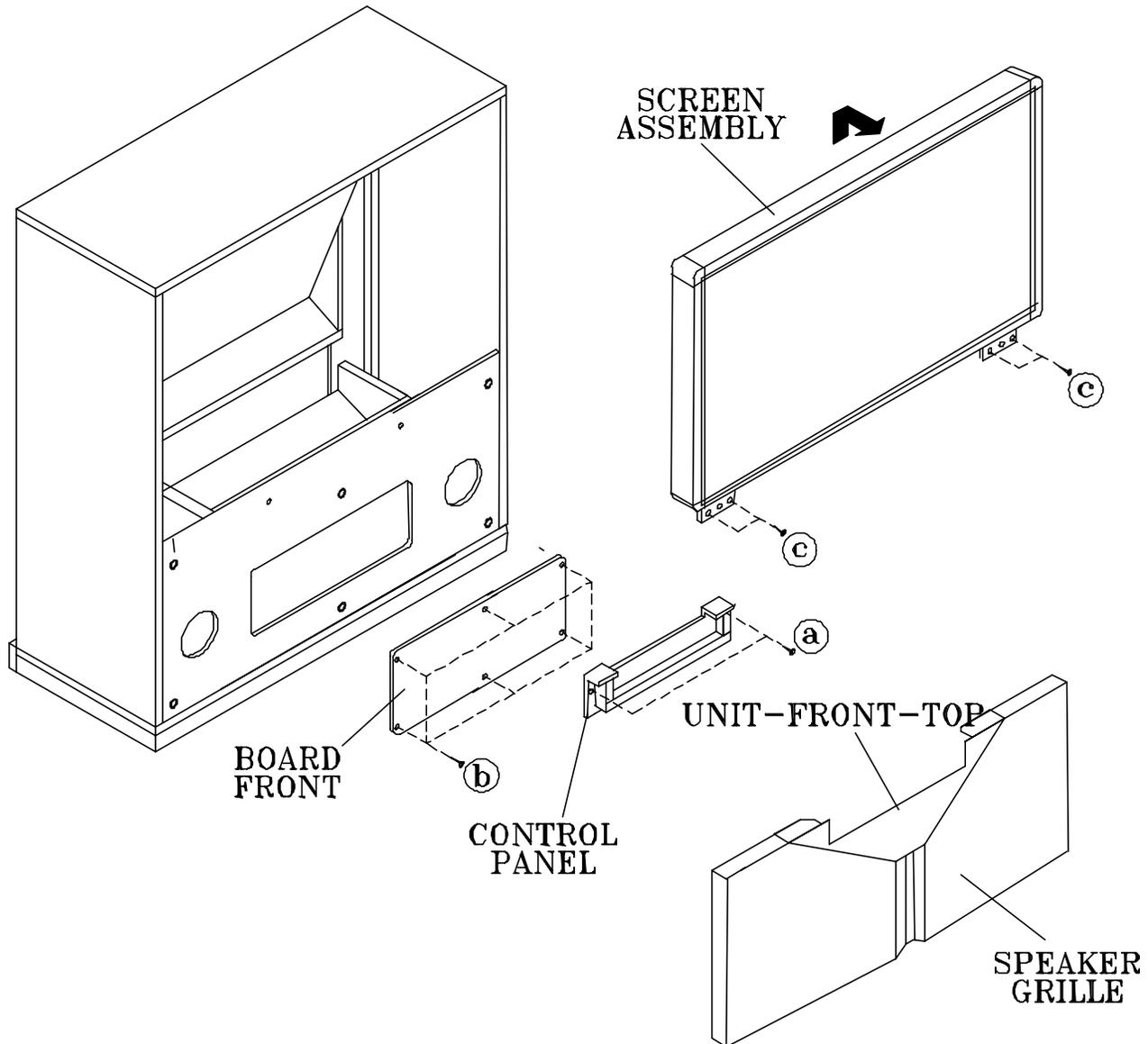
1. Remove the Speaker Grille by pulling forward.
2. Remove the Front-Board by removing screws "a".
3. Remove the Screen Assembly by removing screws "b". Disconnect all cable harnesses between the Screen Assembly and the PCB-Signal.
4. Lift the Screen Assembly and pull up and away from the cabinet as shown.

## **CABINET DISASSEMBLY (FRONT VIEW)**

**WS-55411**

**WS-65411**

**WS-73411**

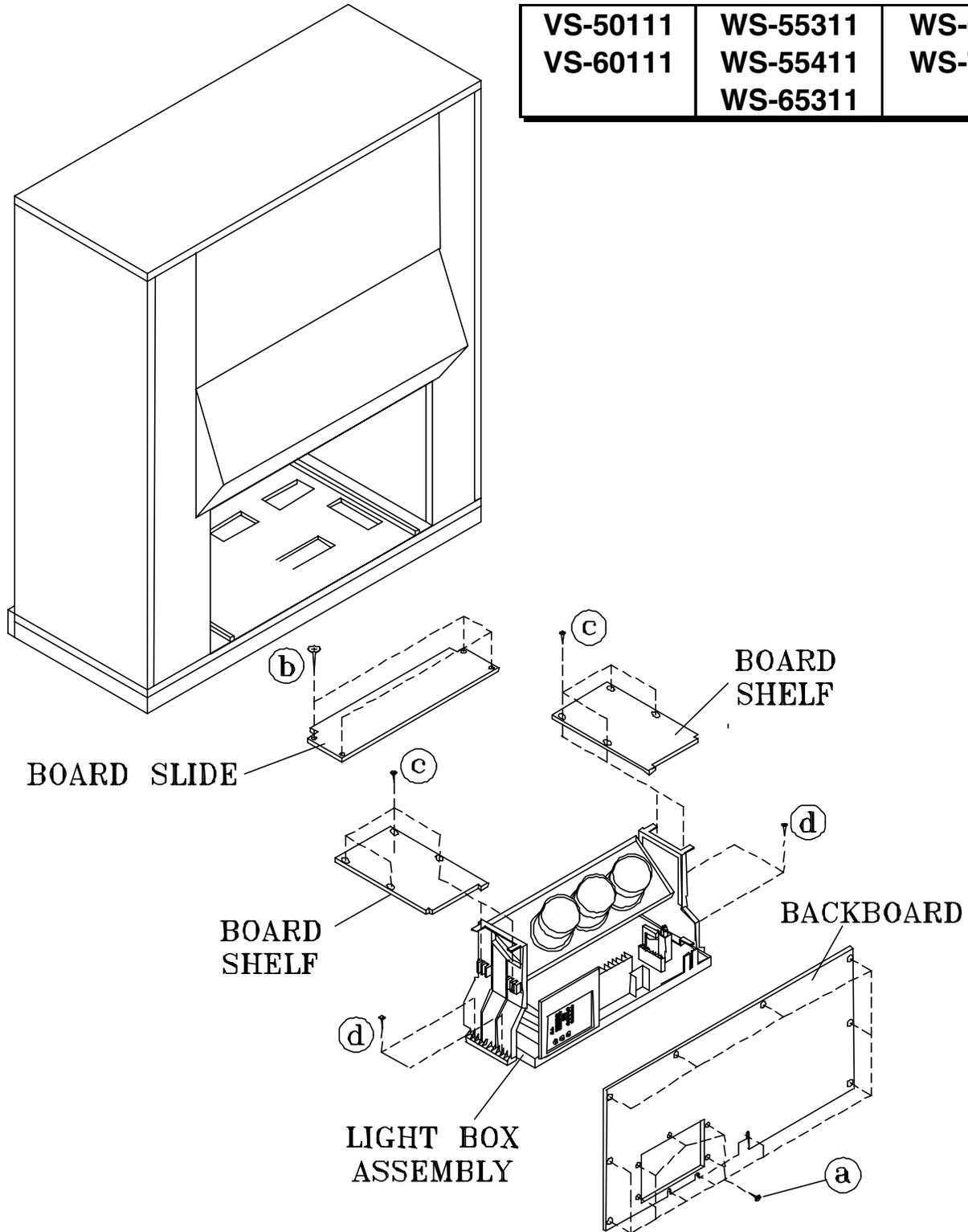


### **Front Cabinet Disassembly**

1. Remove the Speaker Grille by pulling forward.
2. Remove the Control Panel by removing screws "a".
3. Remove the Board-Front by removing screws "b".
4. Remove the Screen Assembly by removing screws "c". Disconnect all cable harnesses between the Screen Assembly and the PCB-Signal.
4. Lift the Screen Assembly and pull up and away from the cabinet as shown.

**CABINET DISASSEMBLY (REAR VIEW)**

VS-50111	WS-55311	WS-65411
VS-60111	WS-55411	WS-73411
	WS-65311	



**Rear Cabinet Disassembly**

1. Remove the Back Board by removing screws "a".
2. Remove the Board Slide by removing screws "b".
3. Remove the two Board Shelves by removing screws "c".
4. Remove 4 screws "d" securing the Light Box Assembly.
5. Be certain that all cables and connectors between the Light Box Assembly and external items are disconnected (e.g. speaker plugs).
6. Slide the Light Box Assembly out of the cabinet.

## SERVICING THE LENTICULAR SCREEN AND FRESNEL LENS

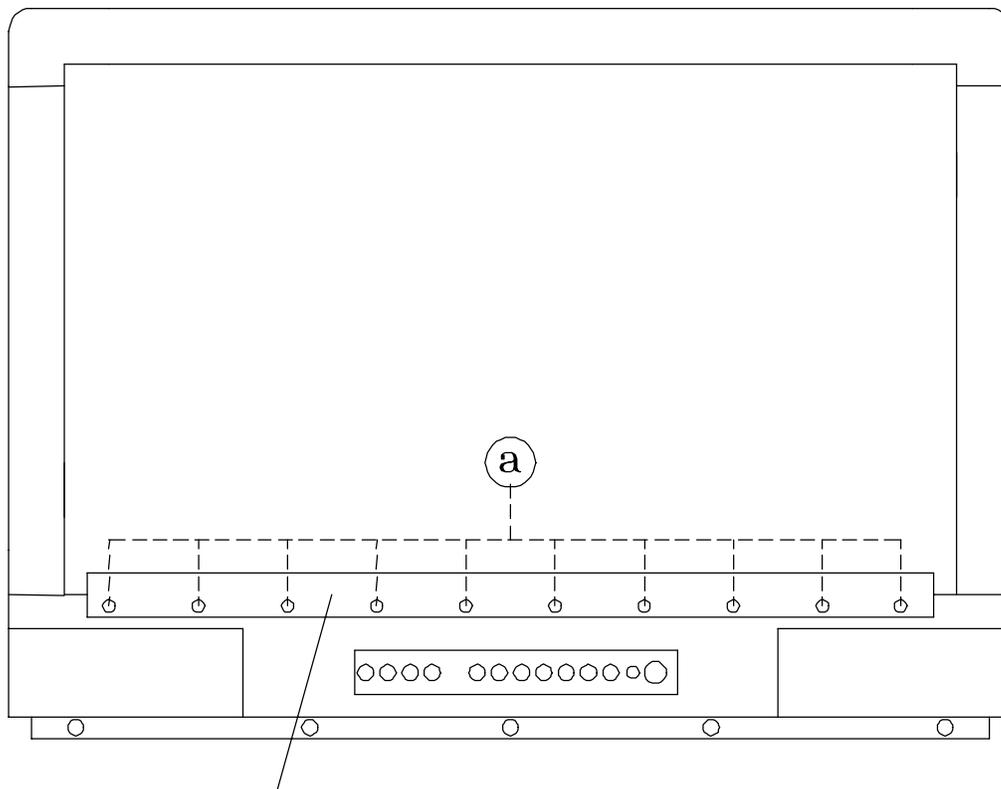
VS-50111	WS-55311
VS-60111	WS-65311

### 1. Removal of the Lenticular Screen and Fresnel Lens

**CAUTION:** **Wear gloves** when handling the Lenticular Screen and the Fresnel Lens. This prevents cuts and finger prints. **Do not place the Fresnel Lens in the sun.** This may cause fire and heat related injuries.

1. Remove the screen assembly as shown in the Cabinet Disassembly procedure.
2. Remove the Screen Holder by removing screws (a).
3. Slide the Lenticular Screen and Fresnel Lens from the Screen Frame.

**Note:** When separating the Lenticular Screen from the Fresnel Lens, use caution while prying the Screen and Lens apart. Use a slot type screw driver, and remove the pressure sensitive, double sided tape.



SCREEN HOLDER

## SERVICING THE LENTICULAR SCREEN AND FRESNEL LENS

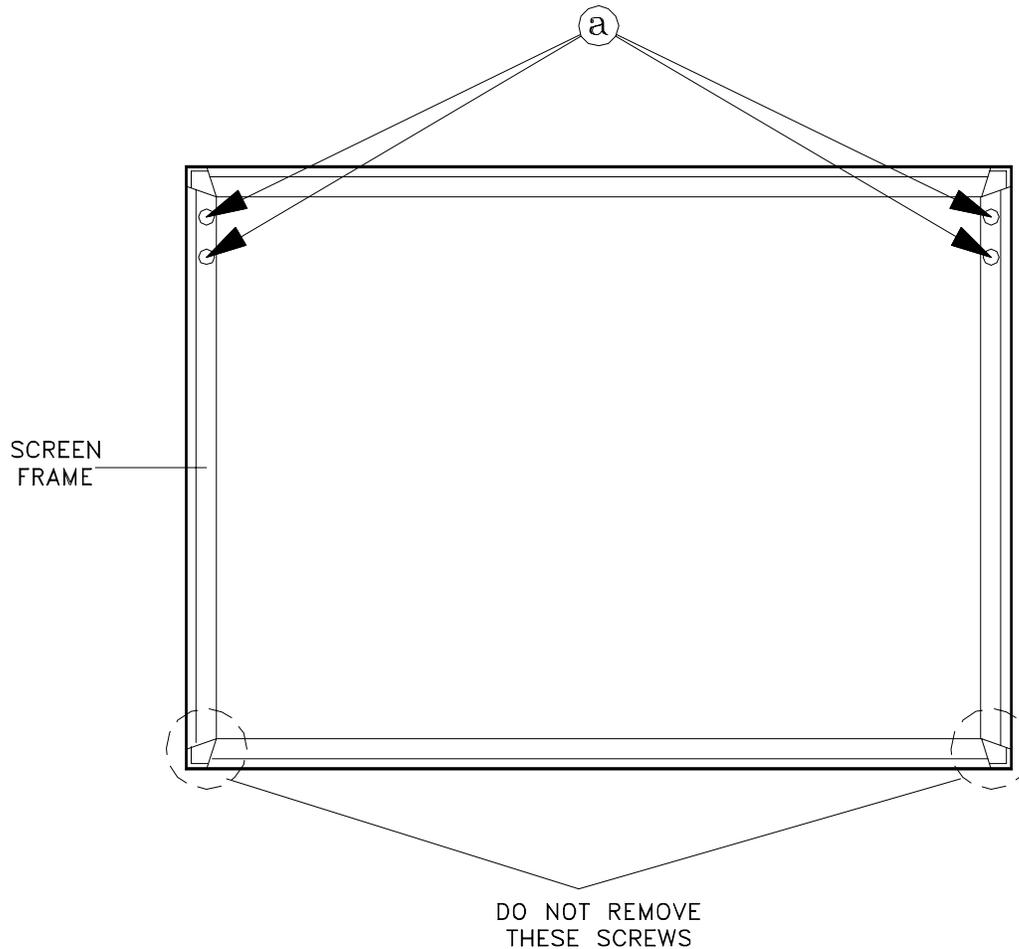
<b>WS-55411</b>	<b>WS-65411</b>	<b>WS-73411</b>
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**CAUTION:** Wear gloves when handling the Lenticular Screen and Fresnel Lens. This prevents cuts and finger prints. **Do not place Fresnel Lens in the sun.** This may cause fire and heat related injuries.

### 1b. Lenticular Screen and Fresnel Lens Removal

1. Remove the screen assembly as shown in the Cabinet Disassembly procedure.
2. Remove the Screen Frame top section by removing 4 screws (a).
3. Carefully grasp the Lenticular Screen and Fresnel Lens combination and pull upward and out of the Screen Frame Assembly.

**Note:** When separating the Lenticular Screen from the Fresnel Lens, use caution while prying the Screen and Lens apart. Use a slot type screw drive, and remove the pressure sensitive double sided tape.



## SERVICING THE LENTICULAR SCREEN AND FRESNEL LENS

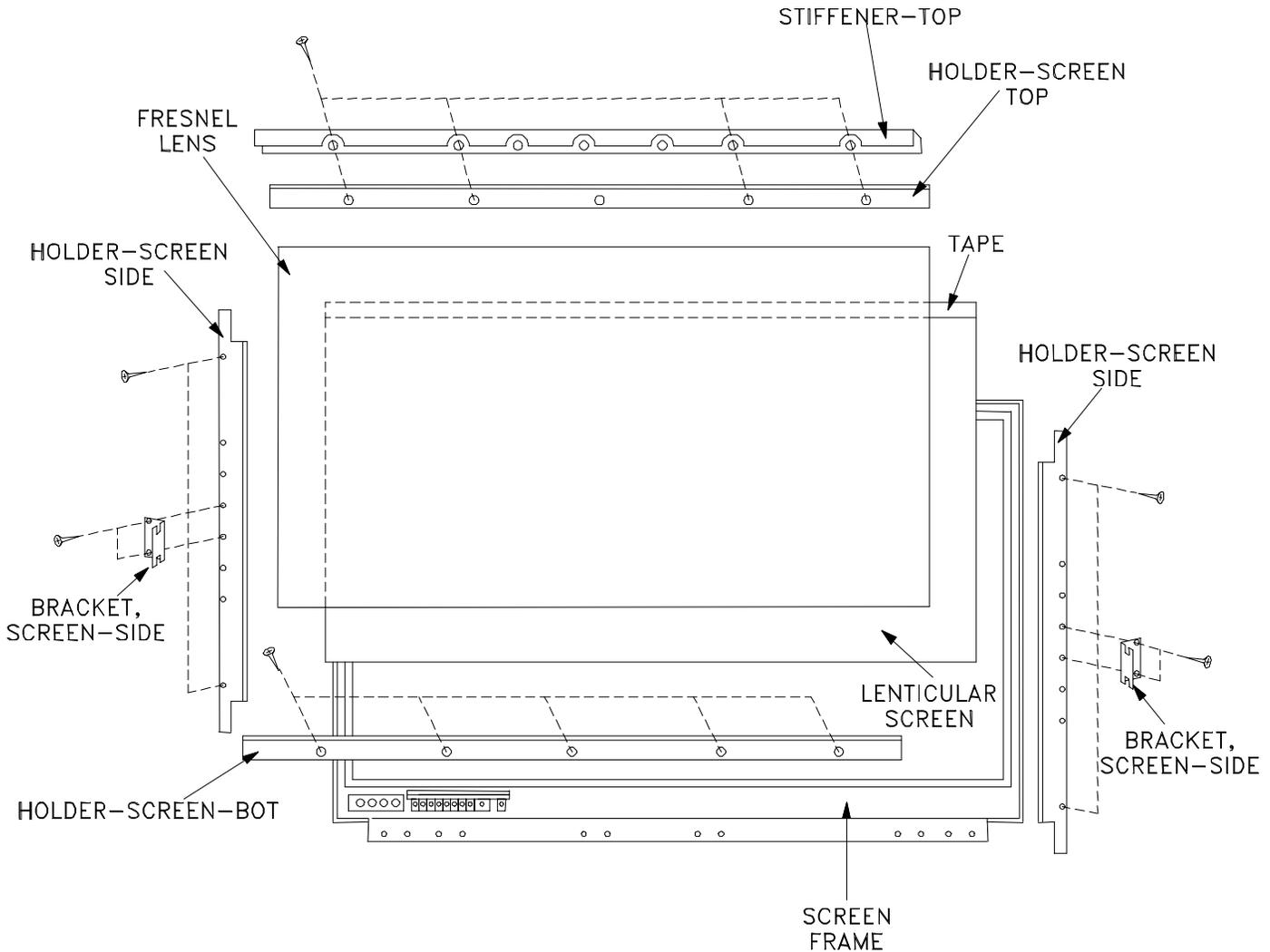
### WS-48311

**CAUTION:** Wear gloves when handling the Lenticular Screen and Fresnel Lens. This prevents cuts and finger prints. **Do not place Fresnel Lens in the sun.** This may cause fire and heat related injuries.

#### 1c. Lenticular Screen and Fresnel Lens Removal

1. Remove the screen assembly as shown in the Cabinet Disassembly procedure.
2. Remove the Top, Bottom and Side Holder Screens..
3. Carefully lift the Lenticular Screen and Fresnel Lens combination from the Screen Frame Assembly.

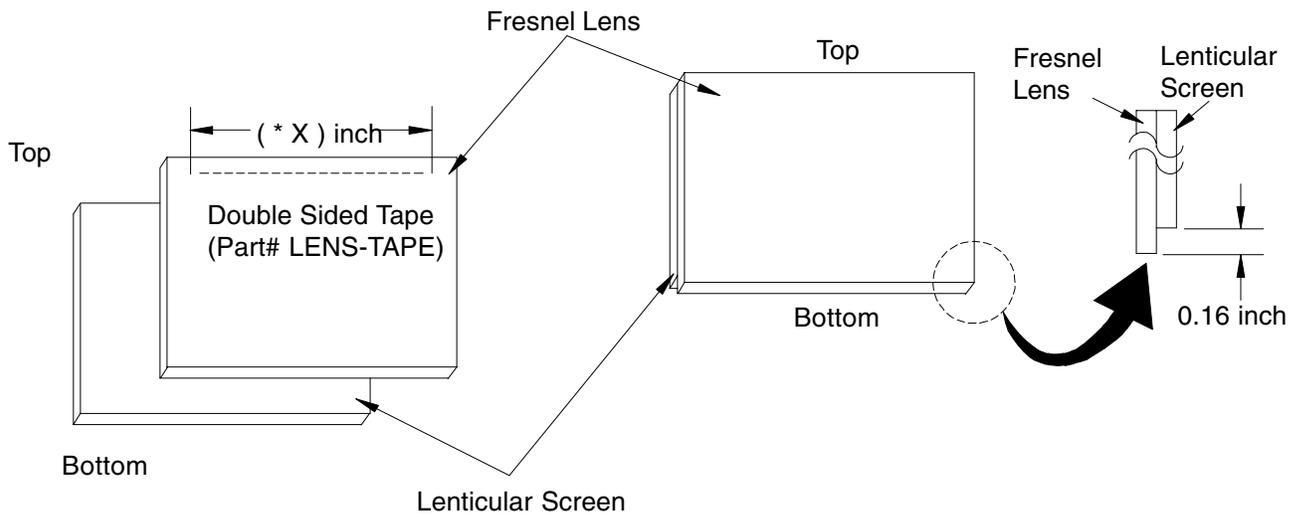
**Note:** When separating the Lenticular Screen from the Fresnel Lens, use caution while prying the Screen and Lens apart. Use a slot type screw drive, and remove the pressure sensitive double sided tape.



## 2. Installation of the Lenticular Screen and Fresnel Lens

**Note:** Store the Lenticular Screen and Fresnel Lens in a cool dry place. High humidity may deform the Lenticular Screen and Fresnel Lens.

1. Apply double coated tape (Part # LENS-TAPE) along the top front edge of the Fresnel Lens as shown in *Figure 2-2*. Refer to *Table A* and *Table B* for proper tape length.
2. Place the Fresnel Lens on top of the Lenticular Screen and apply pressure at the top edge to bond them together as shown in *Figure 2-2*.
3. Reverse the disassembly procedure for that model to install the screens in the screen frame.



**Figure 2-2**

### 4:3 Aspect Models

Model	Screen Size	Tape Length
VS-50111	50"	40"
VS-60111	60"	47.9"

**Table A**

### 16:9 Aspect Models

Model	Screen Size	Tape Length
WS-48311	48"	41.76
WS-55311	55"	47.85
WS-55411	55"	47.85
WS-65311	65"	56.55
WS-65411	65"	56.55
WS-73411	73"	63.51

**Table B**

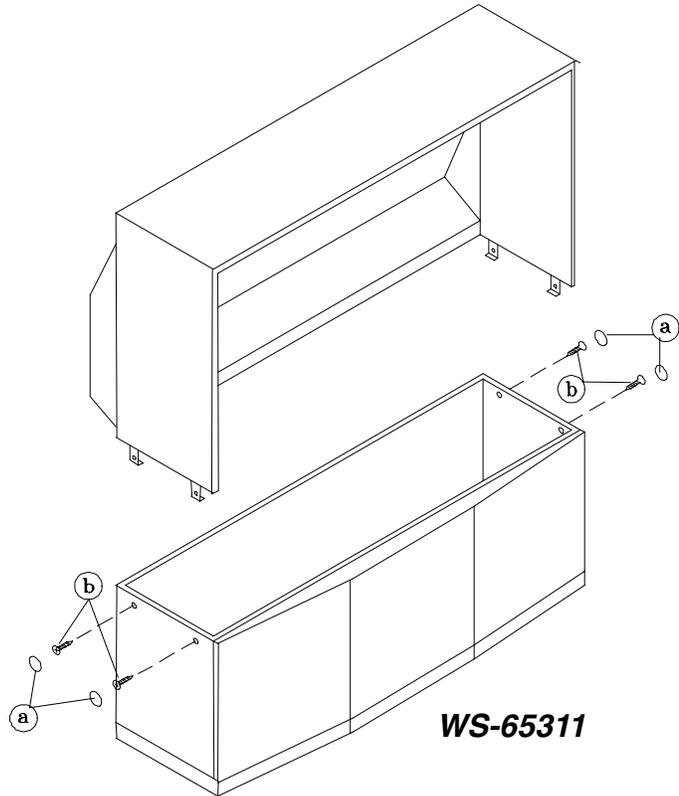
## CABINET SEPARATION PROCEDURE (WS-65311 / WS-65411 / WS-73411)

Models WS-65311, WS-65411 and WS-73411 cabinets are assembled in two pieces. These two pieces may be separated to allow easier delivery and setup.

### **WS-65311**

#### **Cabinet Separation Procedure**

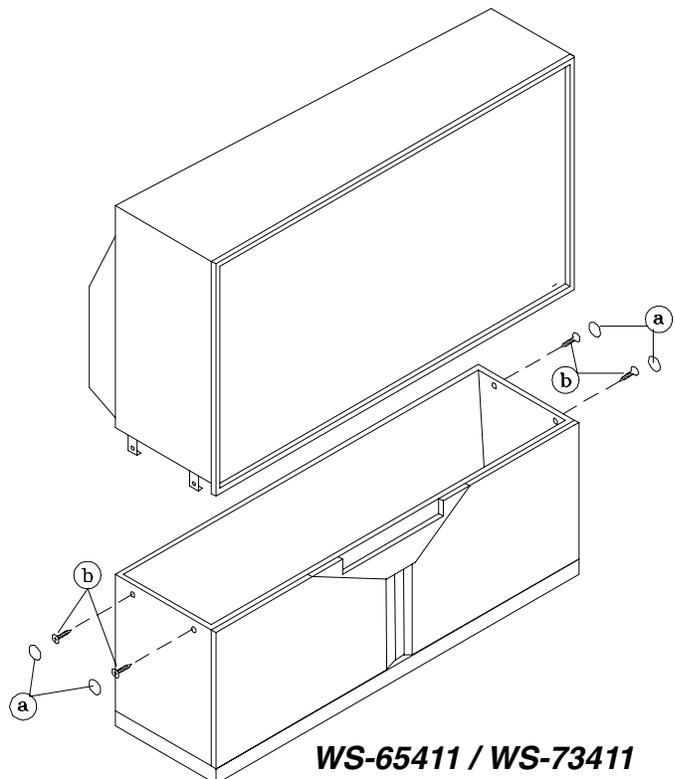
1. Remove the Screen Assembly and disconnect all cable harnesses between the Frame Assembly and the PCB-SIGNAL, refer to Cabinet Front Disassembly.
2. Remove the 4 screw covers "a".
3. Remove 4 screws "b" securing the top and bottom cabinet sections .
4. Carefully lift the cabinet top and place it on the floor.
5. Place the cabinet bottom in the desired location.
6. Reverse the procedure and mount the cabinet top on the cabinet bottom.
7. Reinstall the the Screen Assembly and connect all cable harnesses between the Screen Assembly and the PCB-SIGNAL.



### **WS-65411 / WS-73411**

#### **Cabinet Separation Procedure**

1. Remove the 4 screw covers "a".
2. Remove 4 screws "b" securing the top and bottom cabinet sections .
3. Carefully lift the cabinet top and place it on the floor.
4. Place the cabinet bottom in the desired location.
5. Reverse the procedure and mount the cabinet top on the cabinet bottom.



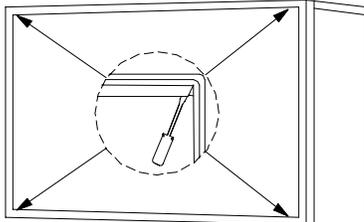
## SERVICING THE DIAMONDSHIELD™

### 1. DiamondShield™ Removal Procedure

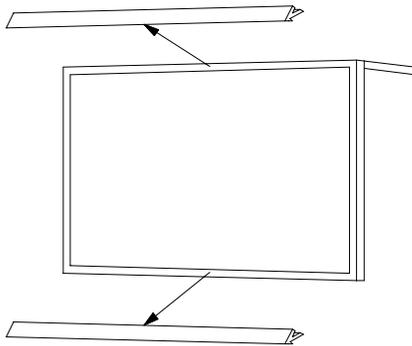
The location of the DiamondShield™ molding clips may vary between models, top and bottom, or sides. Use the appropriate disassembly procedure given below.

**Note:** *Wear gloves when handling the DiamondShield™ to prevent finger prints.*

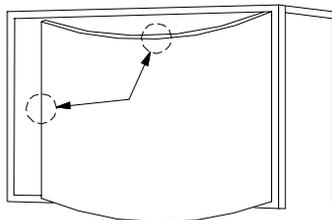
#### Top & Bottom Molding Clips



1. Gently insert a small screwdriver between the DiamondShield™ and one end of the clip to pry the clip loose.

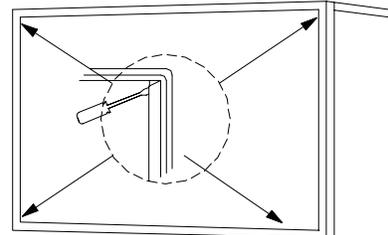


2. Remove both clips by pulling them toward you.

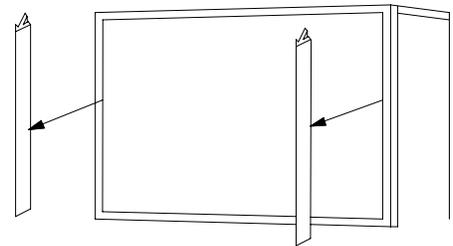


3. Carefully insert a small screwdriver into the gap at the top/center point of the Shield and pull the Shield slightly away from the unit. Place your hands at the points shown and gently bow the Shield toward you and remove from the unit. Then re-install the two clips.

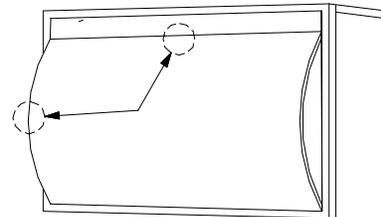
#### Side Molding Clips



1. Gently insert a small screwdriver between the DiamondShield™ and one end of the clip to pry the clip loose.



2. Remove both clips by pulling them toward you.



3. Carefully insert a small screwdriver into the gap at the side/center point of the Shield and pull the Shield slightly away from the unit. Place your hands at the points shown and gently bow the Shield toward you and remove from the unit. Then re-install the two clips.

### 2. DiamondShield™ Installation Procedure

\*(See the Parts List for DiamondShield™ part numbers)

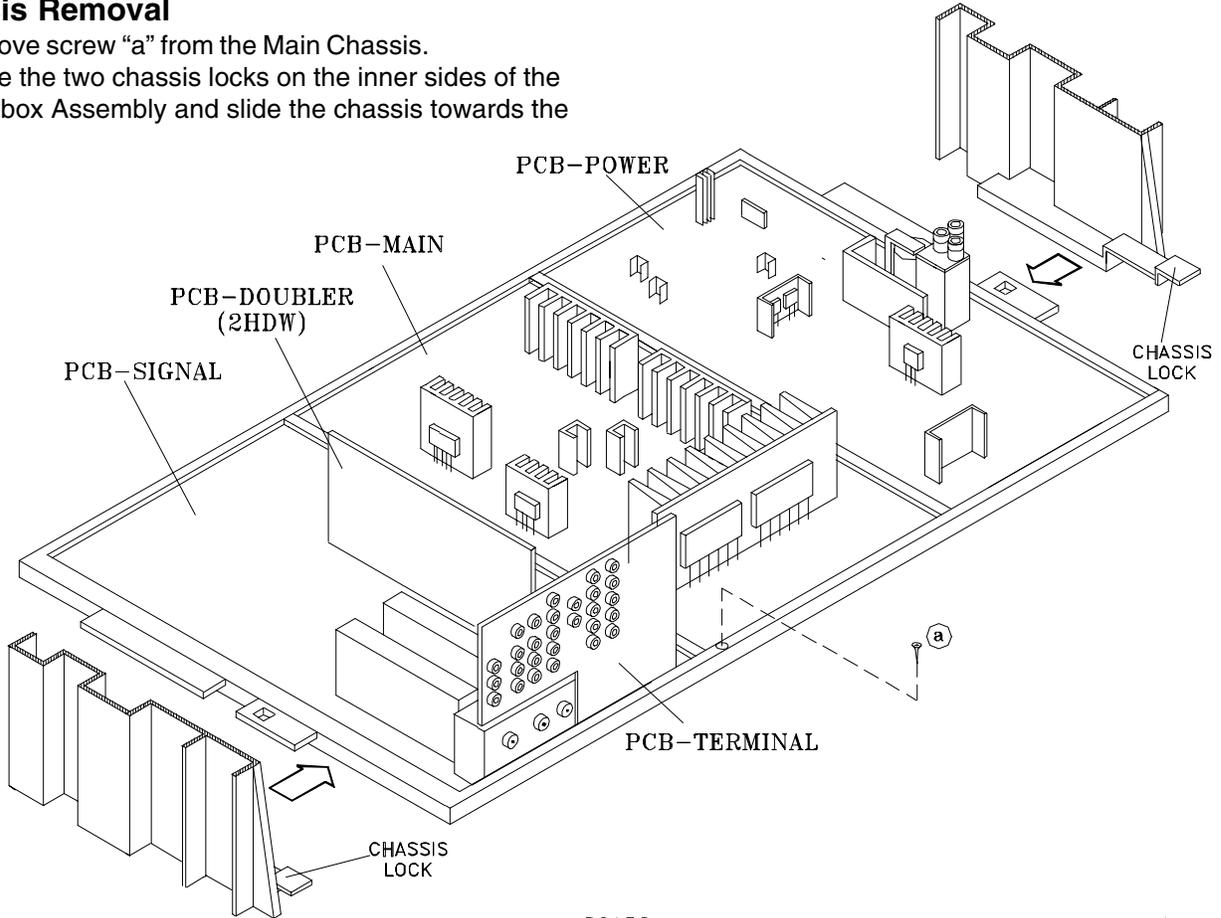
To install the DiamondShield™, reverse the above Removal Procedure.

## SERVICING PCBs

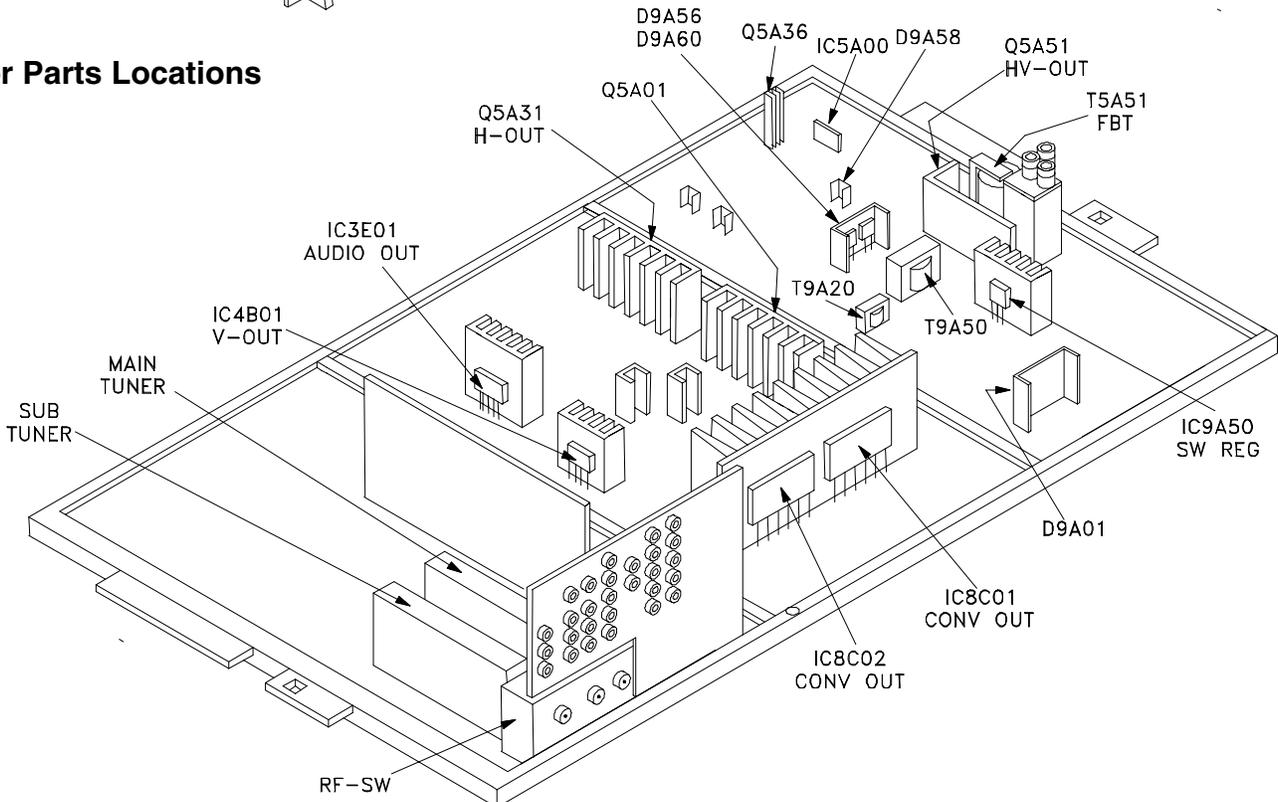
### Chassis Removal and PCB Locations

#### Chassis Removal

- 1) Remove screw "a" from the Main Chassis.
- 2) Raise the two chassis locks on the inner sides of the Lightbox Assembly and slide the chassis towards the rear.

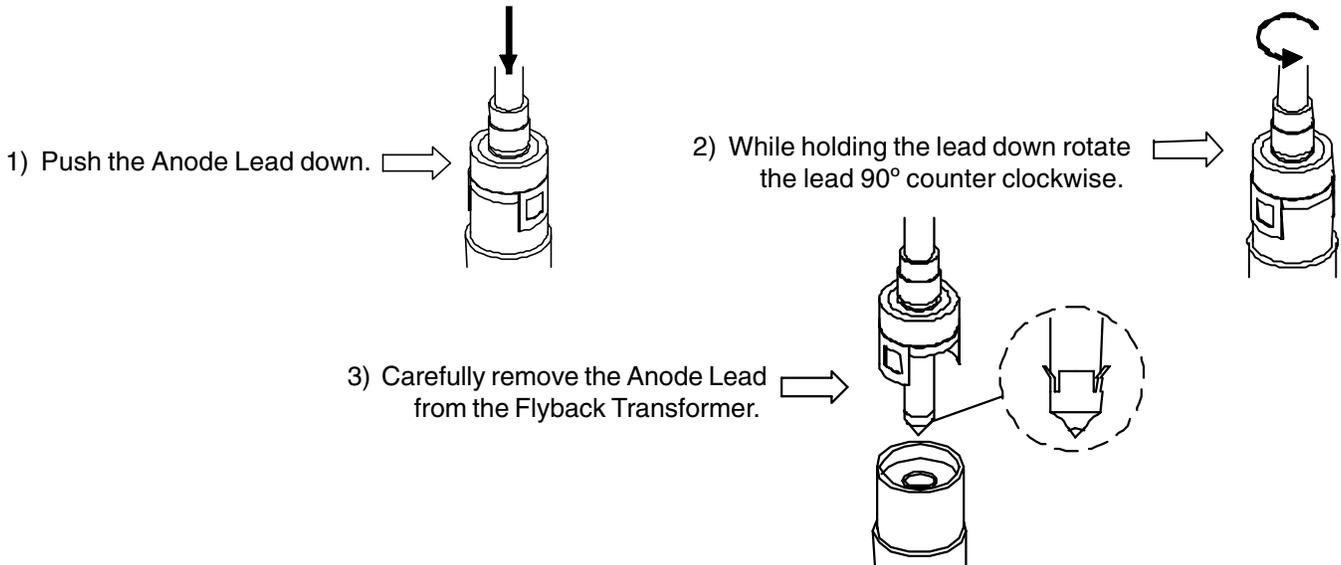


#### Major Parts Locations



## ANODE LEAD REMOVAL

**CAUTION:** To prevent damage, the following procedure must be used when removing an Anode Lead from the Flyback Transformer.



## CRT REPLACEMENT

### 1. Removal of the CRT

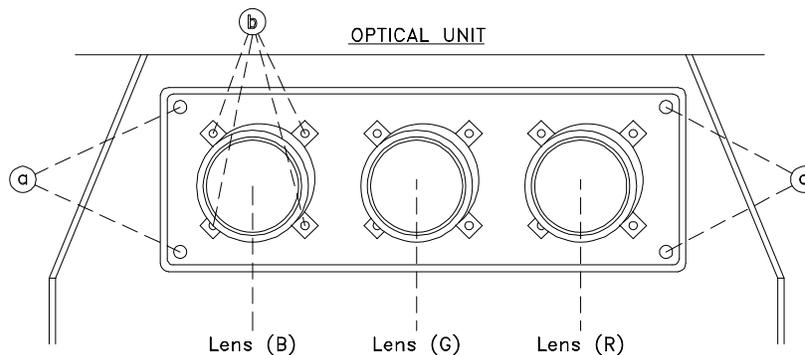
**Caution!** High voltage should be completely discharged prior to CRT removal. Since the CRTs receive high voltage from the Flyback transformer, discharge by shorting the open end of the respective high voltage cable to chassis ground.

**Note:** Refer to Cabinet Disassembly when performing steps 1 through 4.

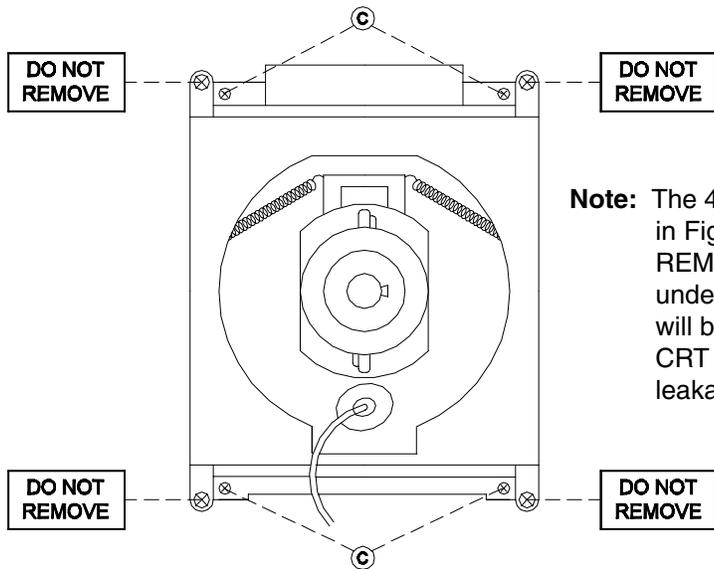
1. Remove the Speaker Grille, Front Board, and Screen Assy.
2. Remove the Back Board.
3. Remove the Anode Lead Wire from the Flyback transformer. (Use the above procedure)
4. Remove the PCB-CRT.
5. Remove 4 hex-screws "a" retaining the Optical Unit. [Figure 5-1]
6. Remove 4 screws "b" retaining the Lens.

**Note:** **DO NOT loosen the RED screws.** Doing so will break the seal between the C-Element and the # 6 Lens, causing leakage of the CRT Coolant.

7. Remove 4 screws "c" retaining the CRT. [Figure 5-2]
8. Remove the Deflection Yoke from the neck of the CRT. [Figure 5-7]



**Figure 5-1**

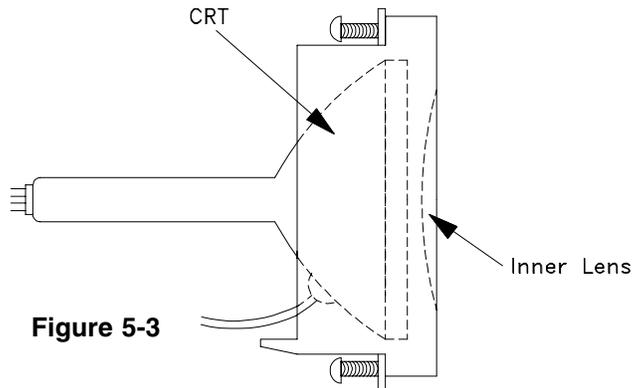


**Note:** The 4 spring-loaded screws shown in Fig 5-2 and labeled as "DO NOT REMOVE", should not be loosened under any circumstance. Doing so will break the seal between the CRT and the CRT-Spacer, causing leakage of the CRT Coolant.

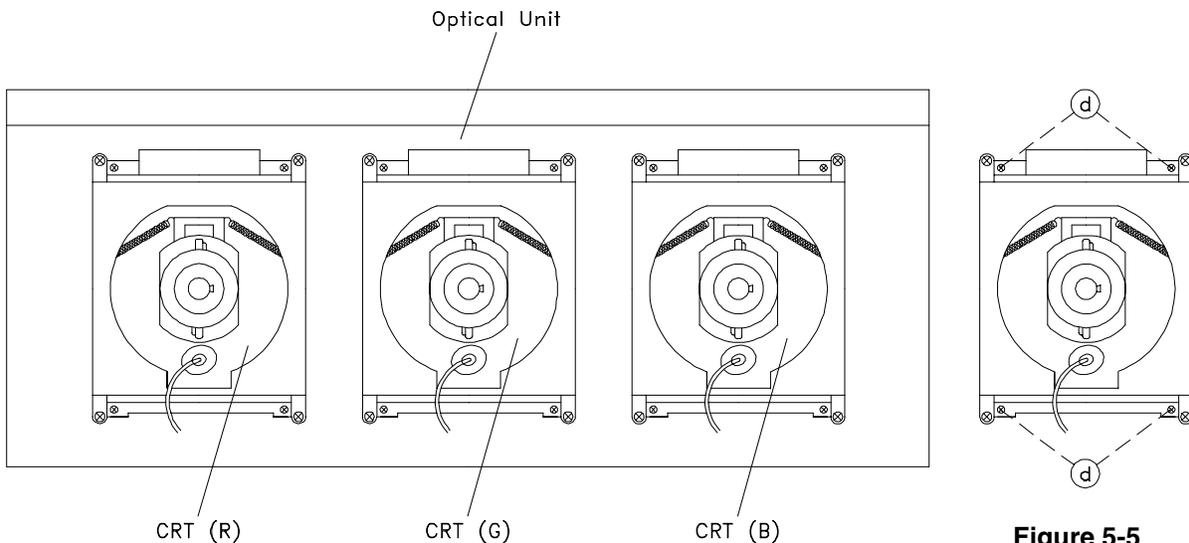
**Figure 5-2**

## 2. Installation of the CRT

**Note:** The replacement CRT is supplied as an assembly comprised of the CRT and the Inner Lens with the space between them filled with ethylene glycol. Care should be taken during handling and installation to prevent shock from disrupting the seal or alignment between the CRT and Inner Lens. [Figure 5-3]



**Figure 5-3**



**Figure 5-4**

**Figure 5-5**

1. Carefully position the replacement CRT and fasten in place using 4 screws "d". [Figure 5-5]
2. Install the Deflection Yoke on the CRT neck. [Figure 5-6]
3. Install the Lens that was removed in steps 5 and 6 of Removal Of The CRT. [ Figures 5-1 and 5-2 ]
  - a) Position the Lens so that the Label faces the direction shown in Figure 5-7
  - b) Install the mounting screws. [Figure 5-1]
4. Install the PCB-CRT.
5. Insert the Optical Unit into the Light Box Assembly.
6. Insert the Anode Lead Wire into the Flyback Transformer.
7. Re-clamp the Lead Wire in its original position.

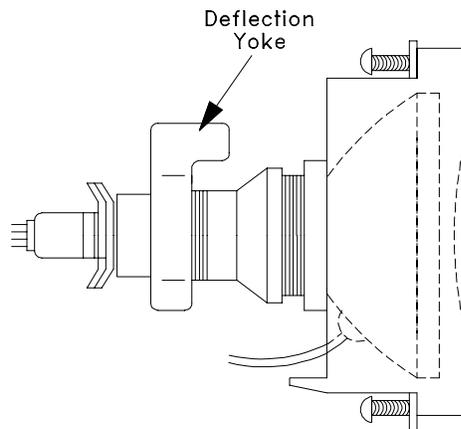


Figure 5-6

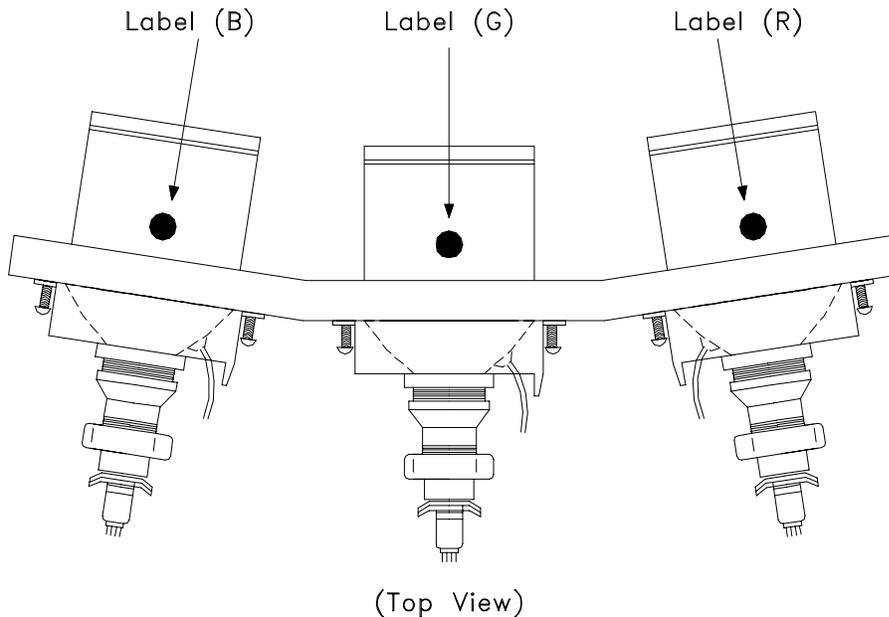


Figure 5-7

**Adjustment procedures after replacing the CRT(s)**

- CRT Cut Off / White Balance Adjustment
- Static Convergence Adjustment
- Dynamic Convergence Adjustment

## ELECTRICAL ADJUSTMENTS

**Note:** Perform only the adjustments required.  
Do not attempt an alignment if proper equipment is not available.

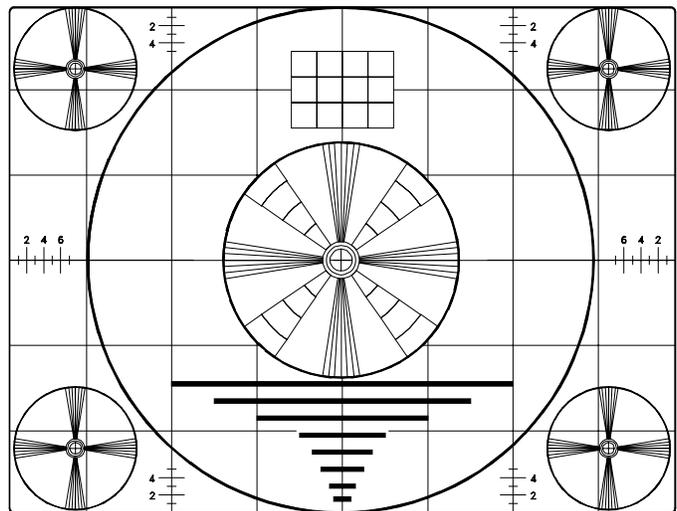
### 1. Test Equipment

- Oscilloscope (Unless otherwise specified, use 10:1 probes)
- Signal Generator (both SD and HD capable)
- Frequency Counter
- Direct Current Voltmeter
- Direct Current Power Supply
- Multiplex Audio Signal Generator
- Direct Current Ampere Meter

### 2. Test Signal

#### A. Monoscope Signal

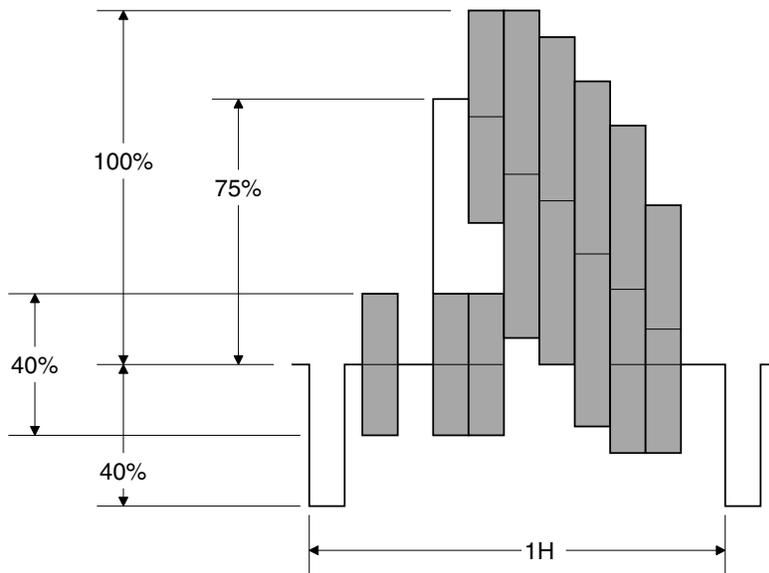
**Note:** If you do not have a monoscope signal source, connect the unit to a VCR and play a Monoscope \*alignment tape.  
(\* Part Number: 859C568060)



**Monoscope Signal**

#### B. Color Bar Signal

Use the color bar signal shown below, unless otherwise specified in this manual.



**Split-Field Color Bars (100% window)**

### 3. Initial Setup

#### A. Option Menu Setup

Follow the steps below for the initial set-up:

1. Select the "MENU" display by pressing the "MENU" button once.
2. Press the number buttons "2", "2", "7", "0" in sequence to select the "OPTION MENU" display.
3. Press the "ADJUST" button to select "INITIAL."
4. Press "ENTER."

**NOTE:** At this time channel 3 is automatically selected.

#### MENU-2-2-7-0

OPTION MENU	
Initial	
Power Restore	:OFF
DTV Port	:Auto
Direct Key Mode	:OFF

#### B. Default Settings

#### MAIN MENU DEFAULT SETTINGS

SETUP		PROGRAMS		AUDIO/VIDEO	
Memorize channels	ANT-A - Air	Programs Not Rated	Allow	A/V Memory Reset	Ant-A
Language (idioma)	English	Movie Rating	PG	TV Speakers (Internal)	On
Front Button Lock	Off	<b>V-CHIP LOCK By Time</b>		Audio Output	Variable
<b>CLOCK</b>		V-Chip Start Time	12:00AM	<b>AUDIO SETTINGS</b>	
Clock Setting	Auto	V-Chip Stop Time	12:00AM	TV Bass	0.5
Time Zone	Eastern	Lock by Time	Off	TV Treble	0.5
Daylight Savings Time	Applies	Lock Time	N/A	TV Balance	0.5
Clock Time	N/A	Unlock Time	N/A	TV Surround	Off
Set Day	N/A	<b>ADVANCED FEATURES</b>		TV Listen To	Stereo
<b>CAPTIONS</b>		Video Mute	On	TV Level Sound	Off
Closed Captions	On if Mute	Black Enhancement	On	<b>VIDEO SETTINGS</b>	
CC Background	Gray	<b>TIMER</b>		TV Contrast	1
<b>CHANNEL EDIT</b>		Timer	Off	TV Brightness	0.5
Antenna	ANT-A	Set Time	12:00PM	TV Sharpness	0.5
Channel	3	Set Day	Everyday	TV Color	0.5
Memory	Deleted	Device	Ant-A	TV Tint	0.5
Name	N/A	Channel	3	TV Color Temp	High
SQV	N/A	<b>COLOR BALANCE</b>		TV Video Noise	Standard
<b>V-CHIP-LOCK</b>		Auto Color Correction	Off	TV Film Mode (Auto)	Off
V-Chip	Off	<b>MANUAL COLOR ADJUST.</b>		TV VSM Sharpness	On
TV Rating	TV-PG	Magenta	0.5	<b>TV Volume</b>	0.3
FV- Fantasy Violence	Allow	Red	0.5	<b>PIP Source</b>	Ant-A Ch 3
D-Sexual Dialog	Allow	Yellow	0.5	<b>PIP Position</b>	Lower Right
L-Adult Language	Allow	Green	0.5	<b>POP Position</b>	Right Half
S-Sexual Situations	Allow	Cyan	0.5	<b>Format</b>	Stretch
V-Violence	Allow	Blue	0.5	<b>PIP/POP Format</b>	Side by Side

Items in the table below are set to following after Initalization.

**AV Memory Initial Settings**

A/V Memory	Ant-A Ant-B	DTV	NTSC 1/2/3	COMP. 1/2
<b>Contrast</b>	Max	Max	Max	Max
<b>Brightness</b>	Mid	Mid	Mid	Mid
<b>Sharpness</b>	Mid	Mid	Mid	Mid
<b>Color</b>	Mid	Mid	Mid	Mid
<b>Tint</b>	Mid	Mid	Mid	Mid
<b>Color Temp.</b>	High	High	High	High
<b>Video Noise</b>	Std.	Std.	Std.	Std.
<b>Image type</b>	Video	Video	Video	Video
<b>TV VSM</b>				
<b>Sharpness</b>	On	On	On	On
<b>Bass</b>	Mid	Mid	Mid	Mid
<b>Treble</b>	Mid	Mid	Mid	Mid
<b>Balance</b>	Mid	Mid	Mid	Mid
<b>Surround</b>	Off	Off	Off	Off
<b>Listen To</b>	Stereo	N/A	N/A	N/A
<b>Level Sound</b>	Off	Off	Off	Off

**4. LED Indicator Diagnostics**

The “Power ON LED” provides an indication of the sets operation, and the possible cause of a malfunction.

**A. Initial Control Circuitry Check**

Immediately after the TV is connected to an AC power source:

- The LED flashes three times ... indicating the Microprocessor has initialized and is functioning properly.
- If the LED does not flash ... the Microprocessor is NOT functioning.

**B. Error Code Operational Check**

Pressing the front panel “INPUT” and “MENU” buttons at the same time, and holding for 5 seconds, activates the Error Code Mode. The LED flashes denoting a two digit Error Code, or indicating no problem has occurred since the last Initalization.

**Note:** The front panel buttons must be used, NOT those on the Remote Control.

- The number of flashes indicates the value of the MSD (tens digit) of the Error Code.
- The flashing then pauses for approximately 1/2 second.
- The LED then flashes indicating the value of the LSD (ones digit) of the Error Code.
- The Error Code is repeated a total of 5 times.

Example: If the Error Code is “24”, the LED will flash two times, pause, and then flash four times.

**C. Error Codes**

The Error Code designations indicating a malfunction, or no malfunction, are listed below:

Error Code	Description
12	No error has occurred.
21	X-Ray Protect circuit.
22	Short Protect circuit.
23	Horizontal Deflection failure.
24	Vertical Deflection failure.

## 5. Circuit Adjustment Mode

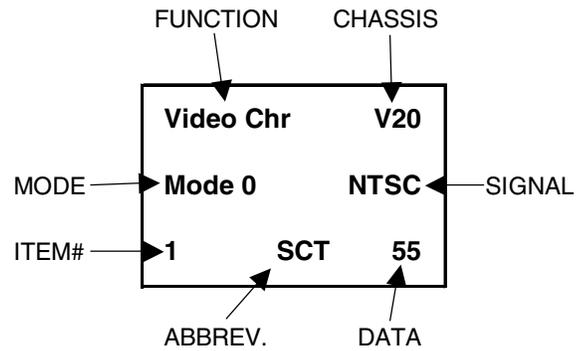
Except for the following, all adjustment items must be performed using the remote hand unit.

- Lens Focus
- Electrostatic Focus

### A. Activating the Circuit Adjustment Mode

1. Press the "MENU" button on a remote hand unit.
2. Press the number buttons "2", "2", "5", "7" in sequence. The screen will change to the Adjustment Mode.

**Note:** Repeat steps 1 and 2 if the circuit adjustment mode display does not appear on screen

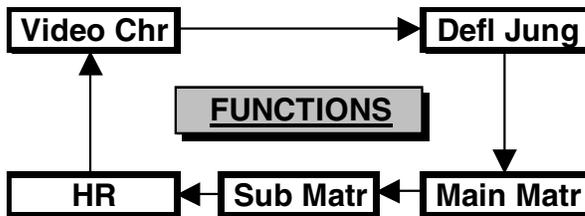


### B. Selection of adjustment Functions and Adjustment Items

To select an adjustment item in the circuit adjustment mode, first select the adjustment function that includes the specific adjustment item to be selected. Then, select the adjustment item.

Refer to the following pages for the listing of adjustment functions and adjustment items.

1. Press the "AUDIO" button on a remote hand unit to select an adjustment function. Each time the button is pressed, the Function changes in the following sequence:

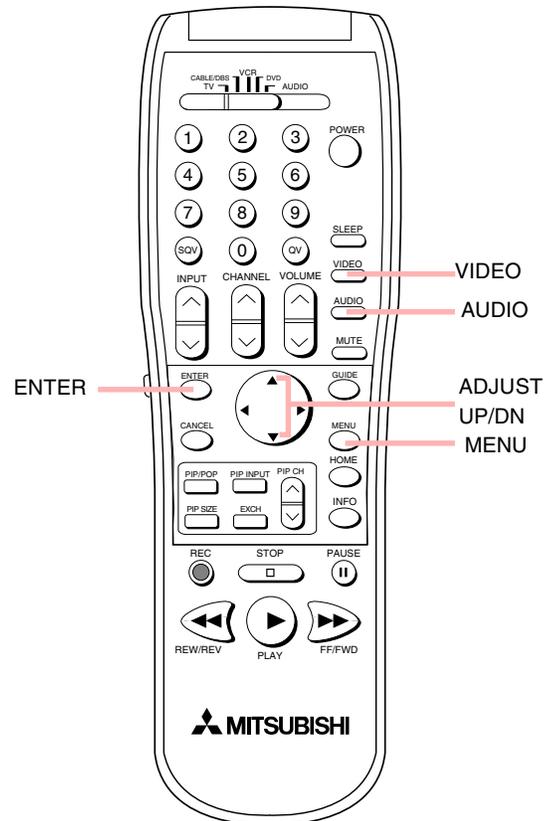


2. Press the "VIDEO" button to select a specific Adjustment Item. The Item number increases each time the "VIDEO" button is pressed.

### C. Changing Data

After selecting an adjustment Item, use the "ADJUST UP/DOWN" button to change data.

- Press "ADJUST DOWN" to decrease the data value.
- Press "ADJUST UP" to increase the data value.



### D. Saving Adjustment Data

Press “ENTER” to save adjustment data in memory. The character display turns red for approximately one second in this step.

**Note:** If the circuit adjustment mode is terminated without pressing “ENTER”, changes in adjustment data are not saved.

### E. Terminating the Circuit Adjustment Mode

Press the “MENU” button on the remote hand unit twice to terminate the adjustment mode.

**Note:** The circuit adjustment mode can also be terminated by turning power OFF.

## 6. Convergence Adjustment Mode

The Convergence mode is used to perform raster geometry correction, and convergence adjustments as specified in Adjustment Procedures 15 through 18.

### A. Convergence Mode Activation

1. Press MENU-2-2-5-9
2. When the Convergence Mode is activated, the display at the right appears on a Green Crosshatch.

SD	Coarse	BLUE
1	HSTA	-50

*Coarse Conv. Display*

### B. Selecting the HD or SD Mode

1. **Select the Signal Source** before entering the Convergence Mode, either an NTSC or HD source.
2. **Enter the Convergence Mode** (MENU-2-2-5-9)
  - If the signal source is NTSC, the SD mode is activated.
  - If the signal source is HD 1080i, the HD mode is activated.
3. **Activating the HD mode when no HD signal is available.**
  - Activate the Factory Option Menu (MENU-2-2-7-0)
  - Use the “Adjust” keys to select “DTV Port” and press “Enter” to change the setting to “1080i”. Sequence = “Auto”-“480i”-“480-p”-“1080i”. **Ignore any loss of sync while changing modes.**
  - Exit the Option Menu (Press “MENU” twice).
  - Select the DTV Inputs as the signal source (INPUT button).
  - Activate the Convergence Mode ... the Convergence mode will be in the HD mode and the internal crosshatch is displayed.
4. **After adjusting Convergence, be sure to set the DTV Port back to AUTO.**
  - Select an analog input as the signal source (INPUT button).
  - Activate the Option Menu (MENU-2-2-7-0).
  - Use the “Adjust” keys to select “DTV Port and press “Enter” to change the setting from “1080i” to “AUTO”.
  - Exit the Option Menu (Press MENU twice).

### C. Convergence Mode Functions

In the Convergence Mode there are three main Functions (Categories).

- Pressing “6” activates CONV MISC
- Pressing “5” activates COARSE CONV
- Pressing “4” activates FINE CONV

### D. CONV MISC (Press 6)

This mode is used to preset data values controlling the Convergence Generator, and to perform the HV Regulation adjustment.

1. Use the VIDEO button to select an item.
2. Use the ADJUST buttons to change data.

**Note:** When Item “1 HVOL” is selected the screen goes black except for the data display. This occurs since a black screen is required when making the HV Regulation adjustment.

**E. COARSE CONV (Press 5)**

There are four Sub Functions in the Coarse mode, COARSE GREEN, COARSE RED, COARSE BLUE and DF.

- COARSE GREEN .... used to make Coarse Raster Geometry Adjustments.
  - COARSE RED ... used to make Coarse Red Convergence Adjustments.
  - COARSE BLUE ... used to make Coarse Blue Convergence Adjustments.
  - DF ... used to preset data values controlling the Dynamic Beam Focus circuit drive signal.
1. Use AUDIO button to select a Sub Function
  2. Use the VIDEO button to select an Adjustment Item.
  3. Use the ADJUST buttons to change data.

**F. FINE CONV (Press 4)**

**Sub Functions**

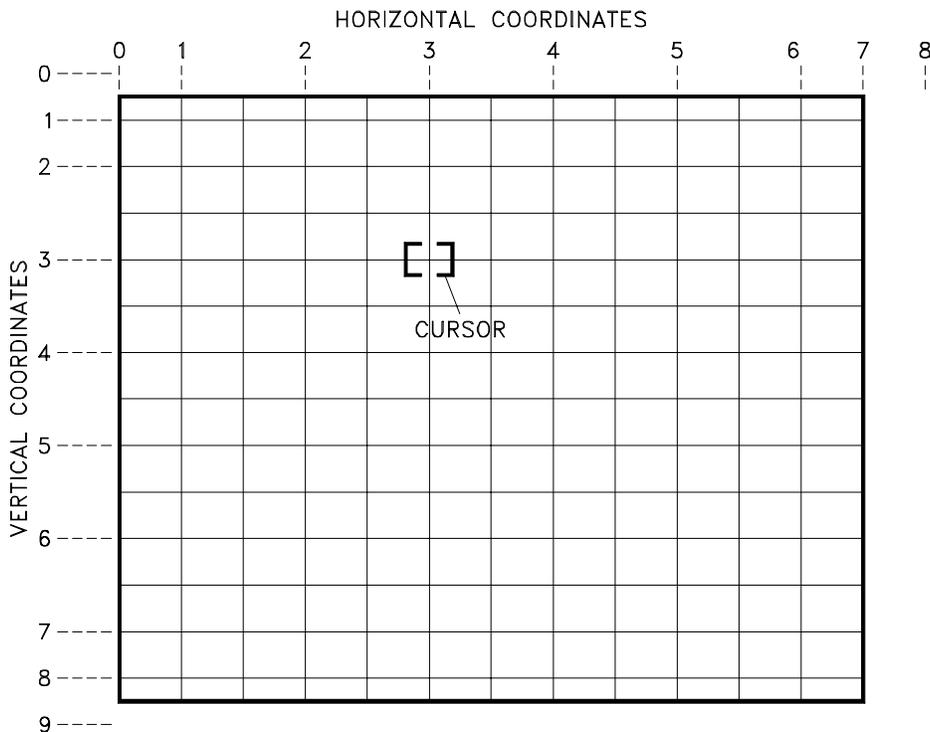
This mode is used to perform Fine Raster Correction, and Fine Red and Blue Convergence Adjustments. There are three Sub Adjustment Functions, selected with the AUDIO button:

- FINE GREEN .... a Green Crosshatch is displayed, for Fine Raster Corrections.
- FINE RED .... a White Crosshatch is displayed, for Fine Red Convergence Adjustments.
- FINE BLUE .... a White Crosshatch is displayed, for Fine Blue Convergence Adjustments.

**Cursor**

In the Fine mode a Cursor is added to the Crosshatch. The ENTER button toggles the Cursor between two modes:

- MOVE (blinking Cursor) .... use the ADJUST buttons to select any of 64 points on the Crosshatch.
- ADJUST (Non blinking Cursor) .... the ADJUST buttons adjust the active color at the current Cursor position, horizontally or vertically.



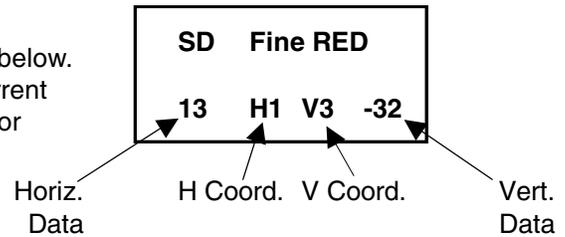
**Fine Mode Crosshatch and Cursor**

**Cursor Coordinates**

Specific intersections in the Crosshatch are assigned vertical and horizontal coordinates. These are shown in the preceding diagram. The Cursor can only be moved to those positions that have coordinates assigned. If the Cursor is at coordinates outside the screen area, the Cursor will not be visible. Use the ADJUST buttons to move the Cursor to an intersection on the screen.

**Display**

The on-screen display changes in the Fine mode, as shown below. The display shows the vertical and horizontal data for the current Cursor Position, and the horizontal and vertical coordinates for that position.



**F. Saving Data and Exiting the Convergence Mode**

Press MENU twice to exit the Convergence mode, data is automatically saved.

**Note:** If power is interrupted prior to properly exiting the Convergence Mode, changes in adjustment data will not be saved.

**ADJUSTMENT ITEMS LIST**

**Video Chroma Function**

**Menu-2-2-5-7**

Item#	Abbrev.	Description	Data			Adjustment	
			Range	480i	480p		1080i
1	SCT	Picture Gain control	0~63	42	42	42	Sub Contrast
2	SBRT	Sub Brightness	0~63	20	20	20	Black Level
3	SCON	Sub Contrast	0~15	7	7	7	Preset
4	RDRH	R Drive (H temp)	0~63	31	31	31	White Balance
5	GDRH	G Drive (H temp)	0~63	41	41	41	Preset
6	BDRH	B Drive (H temp)	0~63	31	31	31	White Balance
7	CTRH	R Cutoff (H temp)	0~63	31	31	31	"
8	CTGH	G Cutoff (H temp)	0~63	31	31	31	Preset
9	CTBH	B Cutoff (H temp)	0~63	31	31	31	White Balance
10	RDRL	R Drive (L temp)	0~63	31	31	31	"
11	GDRL	G Drive (L temp)	0~63	41	41	41	Preset
12	BDRL	B Drive (L temp)	0~63	31	31	31	White Balance
13	CTRL	R Cutoff (L temp)	0~63	31	31	31	"
14	CTGL	G Cutoff (L temp)	0~63	31	31	31	Preset
15	CTBL	B Cutoff (L temp)	0~63	31	31	31	White Balance
16	GMMA	RGB Gamma Correction	0~3	2	2	2	Preset
17	GAML	Gamma Differential Corr. Switch	0~1	0	0	0	"
18	BRT	Brightness	0~63	31	31	31	"
19	COL	Color	0~63	31	29	35	White Balance
20	TINT	Tint	0~63	28	31	31	Preset
21	SHRP	Sharpness	0~63	31	31	31	"
22	CBOF	Cb DC Offset	0~63	31	31	31	"
23	CROF	Cr DC Offset	0~63	31	31	31	"
31	VMLE	VM Output Level	0~3	1	2	2	"
40	AGIW	White output aging mode switch	0~1	0	0	0	"
55	ABLT	Threshold Adjust for ABL input	0~15	4*	4*	4*	"

\* 0 for models WS-65311, WS-55411, VS-50111, VS-60111 and WS-73411,

**Deflection Jungle**

**Menu-2-2-5-7**

Item#	Abbrev.	Description	Range	48"		50"/60"		55"		65"		73"	
				HD	NTSC	HD	NTSC	HD	NTSC	HD	NTSC	HD	NTSC
1	HWID	Width	0~63	31	31	31	31	29	31	29	31	31	31
2	HKEY	Horiz. Keystone	0~63	31	31	31	31	25	24	31	24	31	31
3	EWPT	Top EW-PCC	0~63	31	31	31	31	31	31	31	31	31	31
7	VHGT	Height	0~63	28	40	30	37	17	15	44	40	28	40
8	VLIN	Vert. Linearity	0~15	5	5	5	5	5	5	7	7	5	5
9	VSCN	Vert. S Corr.	0~15	0	0	0	0	0	0	0	0	0	0
18	VPOS	Vert. Position	0~63	31	31	31	31	31	31	31	31	31	31

**MAIN MATRIX**

**MENU-2-2-5-7**

Item#	Abbrev.	Description	Data	
			Range	Initial
1	TNTM	Main Tint Control	0~63	28
2	COLM	Main Color Control	0~63	19
3	YDRM	Main Y Gain	0~63	12

**SUB MATRIX**

**MENU-2-2-5-7**

Item#	Abbrev.	Description	Data	
			Range	Initial
1	TNTS	Main Tint Control	0~63	28
2	COLS	Main Color Control	0~63	30
3	YDRS	Main Y Gain	0~63	12
4	VPDS	U signal DC Control	0~15	7
5	UPDS	V signal DC Control	0~15	7

**HR**

**MENU-2-2-5-7**

Item#	Abbrev.	Description	Initial
1	HR	NTSC Disp.Pos.	29
2	HRHD	HD Disp. Position	15

**CONVERGENCE MODE ITEMS**

**CONV MISC.**

**MENU-2-2-5-9-6**

Item#	Abbrev.	Description	Data		
			Range	SD	HD
1	HVOL	HV Adjust	0~352	150	150
2	VCNT	V-saw amplitude	0~127	29	29
3	VSTR	V-saw start timee	0~127	0	10
4	VOFS	V-saw offset	0~127	10	8
5	STLN	Start line	0~127	38	26
6	FPHS	Fine phase	0~352	296	288
7	CPHS	Coarse phase	0~31	15	15
8	HOFS	H-saw offset	0~127	22	22
9	DPHS	DF coarse horiz phase	0~31	1	1
10	DOFS	DF offset	0~127	34	34
11	TPHS	Test Pattern phase	0~352	39	31
12	TPVD	Test Pattern Vert. Position	0~127	22	39
13	ODEV	Odd/Even detection	0~352	200	125
14	HRTC	H-saw retrace	0~3	1	1
15	DRTC	DF retrace	0~3	1	1
16	DAC	External DAC selection	0~1	1	1
17	EPWP	EEPROM write protection	0~1	0	0

**COARSE CONV GREEN (MENU-2-2-5-9-5)**

#	Abbrev.	Description	WS-48311		VS-50111		WS-55311		WS-55411		VS-60111		WS-65311		WS-65411		WS-73411	
			SD	HD														
1	HSTA	Horiz. Position	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
2	VSTA	Vert. Position	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
3	SKEW	Skew (Y axis)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
4	TILT	Tilt (X axis)	5	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
5	HWID	Width	0	10	5	5	20	20	0	0	5	5	0	0	0	0	0	0
6	HLIN	Horiz. Linearity	0	0	15	15	0	0	10	10	15	15	10	10	10	10	10	10
7	SPCC	Side PC Corr.	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
8	HKEY	Horiz. Keystone	0	17	0	0	0	17	10	10	0	0	0	0	0	0	0	0
9	TBPC	Top/Bottom PC	-200	-169	-150	-150	-180	-190	-200	-190	-150	-150	-200	-170	-200	-170	-200	-180
10	VKEY	Vert. Keystone	0	14	0	20	0	10	15	10	0	20	15	10	15	10	15	10
11	VWID	Height	11	17	40	30	20	30	30	30	40	30	30	30	30	30	30	30
12	VLIN	Vert. Linearity	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

**COARSE CONV RED (MENU-2-2-5-9-5)**

#	Abbrev.	Description	WS-48311		VS-50111		WS-55311		WS-55411		VS-60111		WS-65311		WS-65411		WS-73411	
			SD	HD														
1	HSTA	Horiz. Position	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50
2	VSTA	Vert. Position	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
3	SKEW	Skew (Y axis)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
4	TILT	Tilt (X axis)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
5	HLIN	Horiz. Linearity	-195	-170	-140	-125	-150	-170	-180	-170	-140	-125	-150	-150	-150	-150	-220	-190
6	HWID	Width	22	30	5	0	0	0	0	0	5	0	0	0	0	0	0	0
7	VKEY	Vert. Keystone	-100	-85	15	-87	-70	-90	-100	-95	15	-87	-90	-70	-90	-70	-100	-110
8	VWID	Height	0	16	0	0	0	0	0	0	0	0	0	0	0	0	0	0
9	VLIN	Vert. Linearity	0	0	0	0	20	20	0	0	0	0	0	0	0	0	0	0
10	TBPC	Top/Bottom PC	-200	-169	-150	-150	20	20	20	20	-150	-150	20	20	20	20	20	20
11	SDBW	Side Bow	0	0	0	0	30	30	30	30	0	0	30	30	30	30	30	30

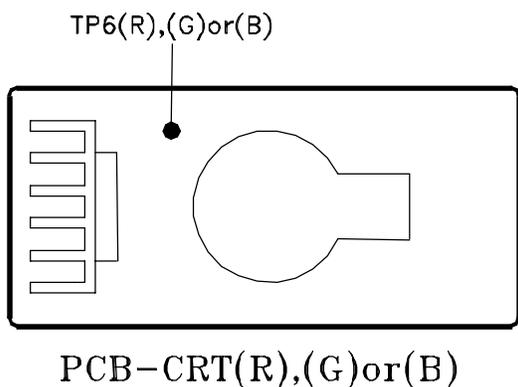
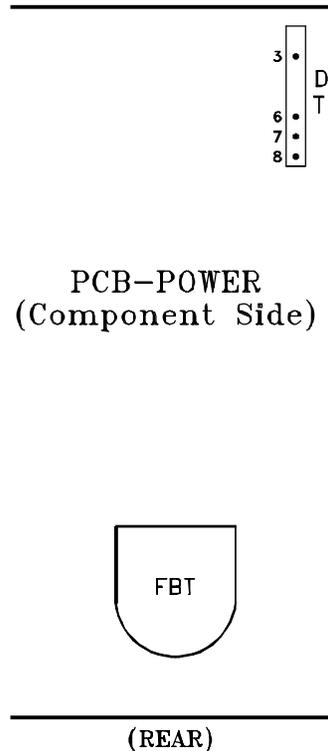
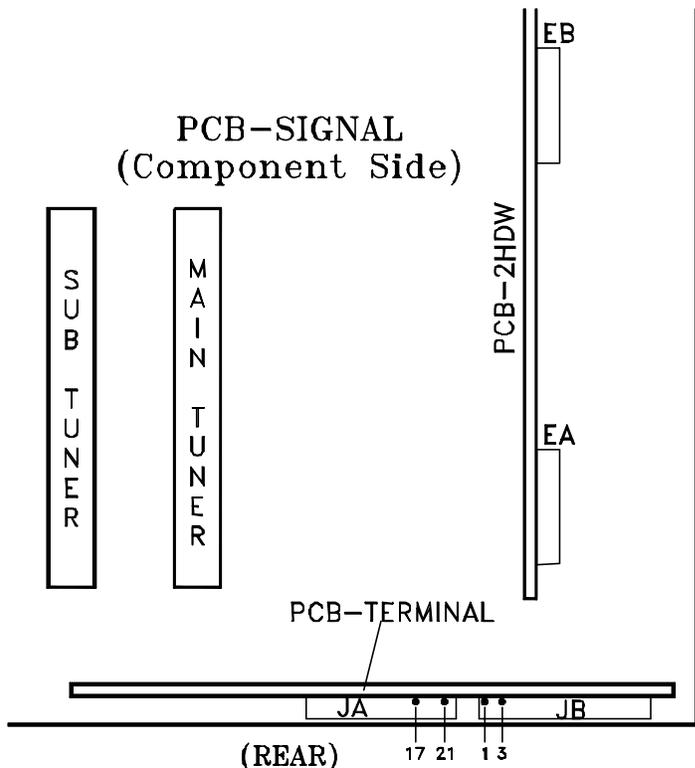
**COARSE CONV BLUE (MENU-2-2-5-9-5)**

#	Abbrev.	Description	WS-48311		VS-50111		WS-55311		WS-55411		VS-60111		WS-65311		WS-65411		WS-73411	
			SD	HD														
1	HSTA	Horiz. Position	-50	-50	-50	-50	-50	-50	-50	-50	-50	-50	-50	-50	-50	-50	-50	-50
2	VSTA	Vert. Position	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
3	SKEW	Skew (Y axis)	0	0	0	10	0	0	0	0	0	10	0	0	0	0	0	0
4	TILT	Tilt (X axis)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
5	HLIN	Horiz. Linearity	190	165	150	160	160	175	175	170	150	160	160	150	160	150	230	200
6	HWID	Width	-14	-25	-20	-30	0	0	0	0	-20	-30	0	0	0	0	0	0
7	VKEY	Vert. Keystone	100	90	75	75	75	80	70	75	75	75	90	65	90	65	80	90
8	VWID	Height	0	0	-20	-20	0	0	0	0	-20	-20	0	0	0	0	0	0
9	VLIN	Vert. Linearity	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
10	TBPC	Top/Bottom PC	0	0	0	0	0	20	0	0	0	0	0	0	0	0	0	0
11	SDBW	Side Bow	0	0	0	0	-30	-30	-30	-30	0	0	-30	-30	-30	-30	-30	-30

**DF (MENU-2-2-5-9-5)**

Item	Abbr.	48/55/65/73 Inch	50/60 Inch
0	DFH	-220	-220
1	DFV	-100	-140

## Adjustment Test Point Location



<b>Test Points</b>
DT pin 3 - HV Adjust
DT pin 6 - Ground
DT pin 7 - 12 Volts
DT pin 8 - ACL
JA pin 17 - Main Picture (Y)
JA pin 21 - Main Color (Pr)
JB pin 1 - Sub Picture (Y)
JB pin 3 - Sub Picture (Cr)
TP6(R, G or B) - CRT Cathode

<b>[HV Circuit]</b> <b>1. HV Regulation</b>	<b>Purpose:</b> To set the CRT Anode voltage. <b>Symptom:</b> Dark Picture
--	---

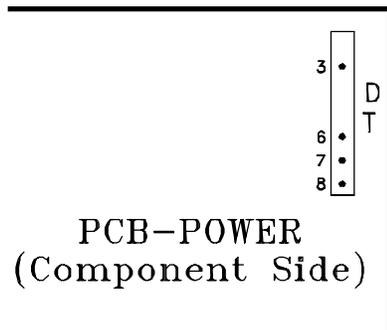
<b>Measuring Instrument</b>	DC Voltmeter
<b>Test Point</b>	DT connector pins 3 & 6
<b>Ext. Trigger</b>	-----
<b>Measuring Range</b>	-----
<b>Input Signal</b>	Video Signal Monoscope
<b>Input Terminal</b>	Video Input

**Note:** This adjustment must be rechecked following Adjustment 9 CRT Cutoff.

1. Supply a video monoscope signal.
2. Set Contrast to maximum, and Brightness to mid position.
3. Connect a DC volt meter between pins 3 and 6 of the DT connector.  
(Positive lead to pin 3)
4. Activate the Conv-Misc Mode.
5. Select Item "1 HVOL" (screen goes black).
6. Adjust Item "1 HVOL" for 15.4V ±0.05V on the meter.
7. Save data and exit the Conv-Misc mode.
8. Confirm that the voltage does not change more than 0.15V.

**Note:** This adjustment must be performed if E2RESET or Convergence E2RESET are activated.

(FRONT)

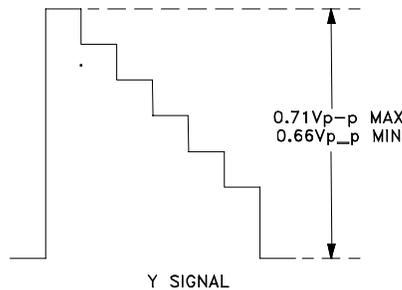
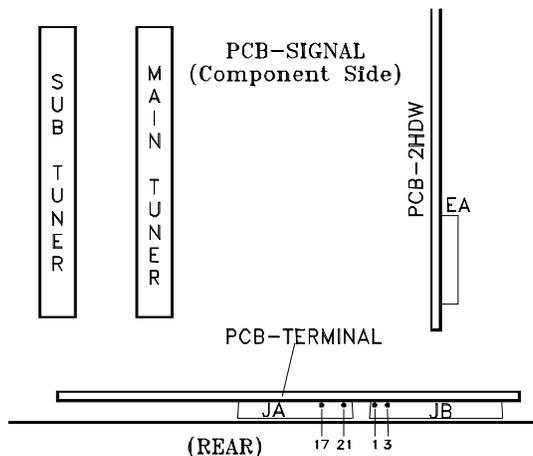


<b>CONVERGENCE MODE</b>	
Activate .....	MENU-2-2-5-9
Misc. ....	"6"
Coarse.....	"5"
Fine .....	"4"
Color (R,G or B).....	AUDIO
Item No.....	VIDEO
Adjust/Move.....	ADJUST
Cursor Toggle.....	ENTER
Save & Exit.....	MENU (twice)

<b>[Video Circuit]</b> <b>2. Main/Sub Y Level</b>	<b>Purpose</b> To set picture luminance <b>Symptom:</b> Excess or insufficient brightness.
--	---

<b>Measuring Instrument</b>	Oscilloscope
<b>Test Point</b>	JA Connector pin 17 JB Connector pin 1
<b>Ext. Trigger</b>	-----
<b>Measuring Range</b>	----- Color Bars
<b>Input Signal</b>	
<b>Input Terminal</b>	Video Input

1. Supply a color bar signal to a Video Input (not an RF input).
2. Select the color bar signal for both the main and sub pictures.
3. Connect the oscilloscope to connector JA pin 17 (Main-Y).
4. Activate the Adjustment Mode
5. Select Item "3 YDRM" in the Main Matrix function.
6. Adjust the data so the Main-Y signal is between 0.71 Vp-p max. and 0.66 Vp-p min. at JA pin 17.  
(If it cannot be adjusted within this range, set to the lower value)
7. Move the oscilloscope to connector JB pin 1 (Sub-Y).
8. Select Item "3 YDRS" in the Sub Matrix function.
9. Adjust the data to equal the MAIN-Y Gain (+0.0V -0.1V).



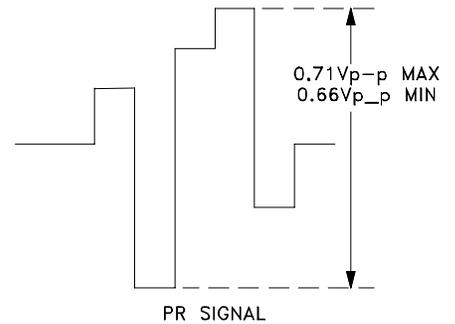
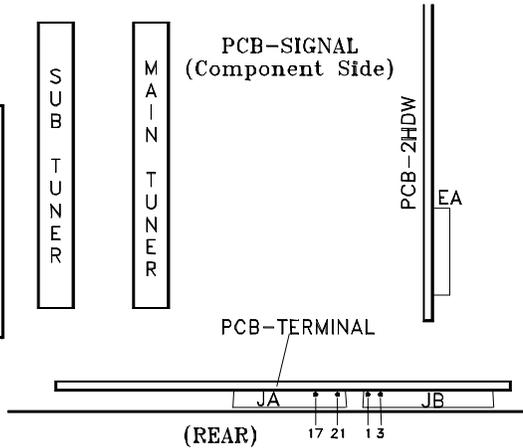
<b>CIRCUIT ADJUST MODE</b>	
Activate .....	MENU-2-2-5-7
Function .....	AUDIO
Item No. ....	VIDEO
Adjust Data .....	ADJUST
Save Data .....	ENTER
Exit .....	MENU (twice)

**[Video Circuit]**  
**3. Main/Sub Color Level**  
**Purpose:** To match the sub picture color to that of the main picture.  
**Symptom:** Main and sub pictures colors differ.

Measuring Instrument	Oscilloscope
Test Point	JA pin 21 JB pin 3
Ext. Trigger	-----
Measuring Range	-----
Input Signal	Color Bars
Input Terminal	Video

1. Supply an NTSC signal to an External Video Input.
2. Select the NTSC signal as the source for both the main and sub pictures.
3. Connect an oscilloscope to connector JA pin 21 (Main PR).
4. Activate the Adjustment mode.
5. Select Item "2 COLM" in the Main Matrix Function.
6. Adjust data so the PR signal is 0.71 Vp-p max. - 0.66 Vp-p min (If it cannot be adjusted within this range, set to the lower value)
7. Connect an oscilloscope to connector JB pin 3 (Sub PR).
8. Select item "2 COLS" in the Sub Matrix Function.
9. Adjust so Sub PR = Main PR.

**CIRCUIT ADJUST MODE**  
 Activate ..... MENU-2-2-5-7  
 Function .....AUDIO  
 Item No. ....VIDEO  
 Adjust Data .....ADJUST  
 Save Data .....ENTER  
 Exit .....MENU (twice)



**[CRT Circuit]**  
**4. CRT Cutoff**  
**Purpose** To set the cutoff point for all three CRTs.  
**Symptom:** Monochrome has a color tint, or incorrect brightness.

Measuring Instrument	Oscilloscope
Test Point	TP6R, TP6G, TP6B
Ext. Trigger	-----
Measuring Range	50V/Div. 2msec/Div.
Input Signal	None
Input Terminal	Video Input

**Note: Use the Expand mode (full screen)**

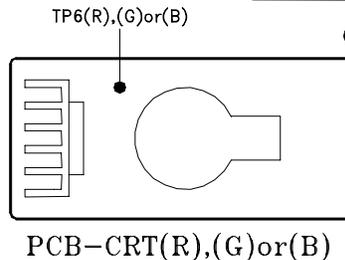
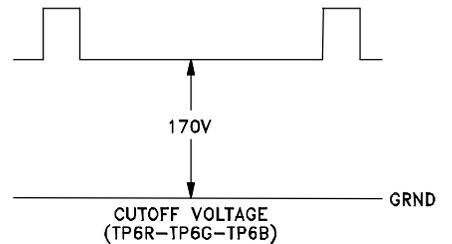
1. Select an External Input with no signal.
2. Enter the Adjustment Mode, Video Chroma Function.
3. Press "1", automatically blanks the screen and sets COL to 0.
4. Set the data to the values given in the table below.
5. Connect the oscilloscope to TP6R.
6. Adjust the Red Screen VR so the black level is 170V, as shown below, or 198.5V ±1VDC using an DC Voltmeter.
7. Repeat Steps 4 and 5 to set the Blue and Green Screen VRs, using TP6G and TP6B.

**Note: White Balance must be performed after this adjustment.**

**CIRCUIT ADJUST MODE**  
 Activate ..... MENU-2-2-5-7  
 Function .....AUDIO  
 Item No. ....VIDEO  
 Adjust Data .....ADJUST  
 Save Data .....ENTER  
 Exit .....MENU (twice)

**Cutoff Preset VC Data**

Item	Abbr	Data
1	SCT	42
2	SBRT	20
3	SCON	7
4	RDRH	31
5	GDRH	41
6	BDRH	31
7	CTRH	31
8	CTGH	31
9	CTBH	31



<b>[CRT Circuit]</b> <b>5. White Balance (NTSC)</b>	<b>Purpose:</b> To set the CRTs white level in the NTSC mode. <b>Symptom:</b> Monochrome has a color tint.
--	---

<b>Measuring Instrument</b>	DC Voltmeter
<b>Test Point</b>	-----
<b>Ext. Trigger</b>	-----
<b>Measuring Range</b>	-----
<b>Input Signal</b>	NTSC White Raster
<b>Input Terminal</b>	RF or Video

**Note:** Use the "FORMAT" button to activate the Expand mode (full screen).

1. Supply a full White Raster Signal
2. Activate the Service Mode, Video Chroma Function.
3. Set the data for Item "19 COL" to 0.
4. Adjust Items "4 RDRH" and "6 BDRH" for optimum white at the center of the screen.
5. Reduce the input luminance level to 25%.
6. Adjust Items "7 CTRH" and "9 CTBH" for optimum white.
7. Insert a Milliammeter in series with each CRT Cathode. The maximum allowable current for each CRT is given in the table below.
8. Set the white raster to 100% and adjust Items "10 RDRL" and "12 BDRL" for optimum white at the center of the screen.
9. Reduce the luminance level to 25%.
10. Adjust Item "13 CTRL" and "15 CTBL" for optimum white.
11. Set the data for Item "19 COL" back to 31.

**CIRCUIT ADJUST MODE**  
 Activate ..... MENU-2-2-5-7  
 Function .....AUDIO  
 Item No. ....VIDEO  
 Adjust Data .....ADJUST  
 Save Data .....ENTER  
 Exit .....MENU (twice)

**Maximum CRT Current**

CRT	ALL BUT 73" CURRENT	73" CURRENT
RED	580 uA	900 uA
GREEN	580 uA	900 uA
BLUE	580 uA	900 uA

<b>[CRT Circuit]</b> <b>6. White Balance (HD)</b>	<b>Purpose:</b> To set the CRTs white level in the HD mode. <b>Symptom:</b> Monochrome pictures have a color tint.
--	---

<b>Measuring Instrument</b>	-----
<b>Test Point</b>	-----
<b>Ext. Trigger</b>	-----
<b>Measuring Range</b>	-----
<b>Input Signal</b>	HD White Raster
<b>Input Terminal</b>	DTV Inputs

1. Supply an HD Full White Raster signal to the DTV Inputs.
2. Select the DTV Inputs (Input button)
3. Activate the Adjustment mode, Video Chroma Function.
4. Set Item "19 COL" to 0.
5. Adjust Items "4 RDRH" and "6 BDRH" for optimum white at the center of the screen.
6. Reduce the input signal luminance to 25%.
7. Adjust Items "7 CTRH" and "9 CTBH" for optimum white.
8. Set the white raster to 100% and adjust Items "10 RDRL" and "12 BDRL" for optimum white at the center of the screen.
9. Reduce the luminance level to 25%.
10. Adjust Item "13 CTRL" and "15 CTBL" for optimum white.
11. Set the data for Item "19 COL" back to 31.

**CIRCUIT ADJUST MODE**  
 Activate ..... MENU-2-2-5-7  
 Function .....AUDIO  
 Item No. ....VIDEO  
 Adjust Data .....ADJUST  
 Save Data .....ENTER  
 Exit .....MENU (twice)

<b>[Video Circuit]</b> <b>7. Black Level</b>	<b>Purpose:</b> To set the black level of the picture. <b>Symptom:</b> Excess or insufficient brightness.
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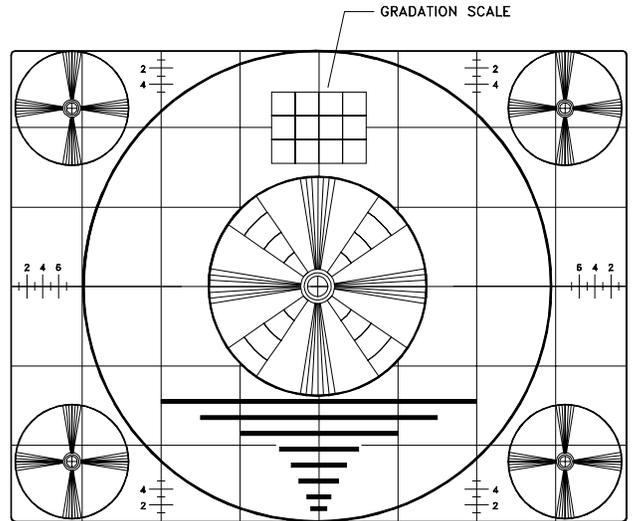
Measuring Instrument	----
Test Point	----
Ext. Trigger	-----
Measuring Range	-----
Input Signal	Monoscope
Input Terminal	Video Input

1. Supply a Monoscope signal to a Video Input.
2. Activate the Adjust Mode, Video Chroma Function.
3. Adjust Item "2 SBRT" so the 0% and 10% black levels on the gradation scale are the same.
4. Press ENTER to save data.
7. Exit the Service Mode.

**CIRCUIT ADJUST MODE**  
 Activate ..... MENU-2-2-5-7  
 Function .....AUDIO  
 Item No. ....VIDEO  
 Adjust Data .....ADJUST  
 Save Data ....ENTER  
 Exit .....MENU (twice)

40%	30%	20%	10%
50%	0%	0%	0%
60%	70%	80%	90%

GRADATION SCALE



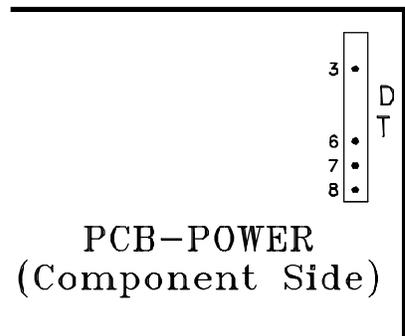
<b>[Video Circuit]</b> <b>8. Sub Contrast</b>	<b>Purpose</b> To set overall beam current to its' optimum level. <b>Symptom:</b> Excess or insufficient contrast.
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Measuring Instrument	DC ma meter
Test Point	DT connector pins 7 & 8
Ext. Trigger	-----
Measuring Range	----
Input Signal	Grayscale
Input Terminal	RF Input

- Note: Activate the Expand mode (full screen).**
1. Supply a Grayscale signal to a RF Input.
  2. Activate the Adjust Mode, Video Chroma Function.
  3. Select Item "1 SCT", signal level automatically reduces.
  4. Connect a 3ma DC meter between DT connector pins 7 and 8. Positive lead to pin 7.
  5. Adjust Item "1 SCT" for 630µA ±10µA (690µA ±10µA on the WS-73411).
  6. Remove the meter.
  7. Save data and Exit the Service Mode.

(FRONT)

**CIRCUIT ADJUST MODE**  
 Activate ..... MENU-2-2-5-7  
 Function .....AUDIO  
 Item No. ....VIDEO  
 Adjust Data .....ADJUST  
 Save Data ....ENTER  
 Exit .....MENU (twice)



<b>[Focus Circuit]</b>	<b>Purpose:</b> To improve edge focus.
<b>9. Dynamic Focus Preset</b>	<b>Symptom:</b> Poor focus at the edges of the screen.

Measuring Instrument	----
Test Point	----
Ext. Trigger	-----
Measuring Range	----
Input Signal	Monoscope
Input Terminal	Video Input

1. Supply a Monoscope signal to a Video Input
2. Activate the Convergence Mode.
3. Select the DF Function under the Conv. Coarse Mode.
4. Set Items "0 DFH" and "1 DFV" to the data values given in the DF Table.
5. Press "6" to activate CONV-MISC
6. Set "0 FPHS" and "1 DPHS" to data values given in the CONV-MISC Table.
5. Exit the Conv. Mode.

**CONVERGENCE MODE**  
 Activate .....MENU-2-2-5-9  
 Misc. ...."6"  
 Coarse....."5"  
 Fine ..... "4"  
 Color (R,G or B).....AUDIO  
 Item No.....VIDEO  
 Adjust/Move.....ADJUST  
 Cursor Toggle.....ENTER  
 Save & Exit.....MENU (twice)

**DF**  
(MENU-2-2-5-9-5)

Item	Abbr.	48/55/65/73 Inch	50/60 Inch
0	DFH	-220	-220
1	DFV	-100	-140

**CONV MISC**  
(MENU-2-2-5-9-6)

Item	Abbr.	All Models
9	DPHS	1
10	DOFS	34

<b>[Video Circuit]</b>	<b>Purpose</b> To set the Lens position for optimum focus.
<b>10. Lens Focus</b>	<b>Symptom:</b> Poor focus

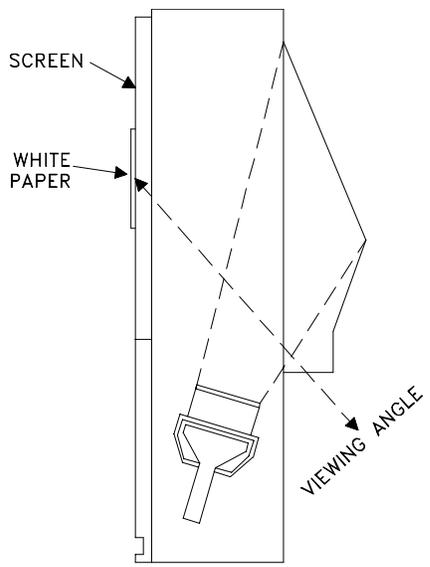
Measuring Instrument	----
Test Point	-----
Ext. Trigger	-----
Measuring Range	----
Input Signal	Monoscope
Input Terminal	Video Input

**Note:** This adjustment must be done before Electrostatic Focus. Perform this adjustment for RED, GREEN, and BLUE monochrome pictures.

1. Supply a VIDEO signal (Monoscope).
2. Cover the Red and Blue Lens (producing a green raster).
3. Adjust the Green Lens for best focus at the center of the Monoscope pattern.

**Note:** Attach a white paper to the screen center. During adjustment, observe the picture on the screen from inside for easier adjustment.

4. Repeat Steps 2 and 3 for the Red and Blue monochrome pictures.



<b>[CRT Circuit]</b>	<b>Purpose:</b> To set electrostatic focus to the optimum point.
<b>11. Electrostatic Focus &amp; (Alignment Magnet)</b>	<b>Symptom:</b> Poor focus.

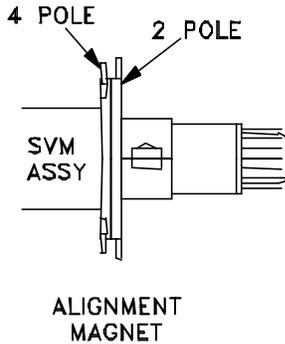
Measuring Instrument	----
Test Point	----
Ext. Trigger	-----
Measuring Range	-----
Input Signal	Monoscope & Crosshatch
Input Terminal	Video Input

**Note:** This adjustment must be performed after the Sub Contrast adjustment.

**Alignment Magnet Adjustment (WS-55411, WS-65411 and WS-73411 Only)**

*This adjustment must be performed before Static Focus Adjustment*

1. Supply a Crosshatch with Center Dot signal to a Video Input.
2. Select a Green raster using the table below.
3. Roughly adjust Green Focus VR.
4. Rotate Green Focus VR CCW so the center dot is about 10mm diameter.
5. Adjust the Green 4 Pole Magnet for the roundest center dot.
6. Set the Green Focus VR for optimum focus.
7. Repeat the procedure with a Red raster and adjust the Red 4 Pole Magnet.
8. Use silicon to lock the magnets in place.



**Static Focus Adjustment (All Models)**

1. Supply a Monoscope signal to a Video Input
2. Activate A/V Reset
3. Select Red, Green or Blue rasters using the table below.
3. Set the Red, Green and Blue Focus VRs for optimum focus at the top center of the picture..

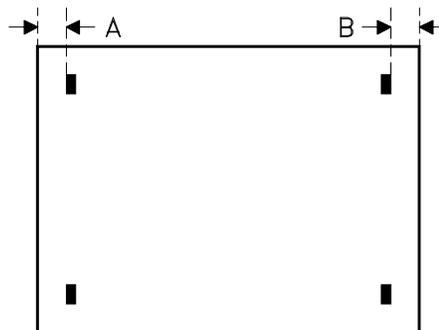
**Raster Color Selection**

Color Raster	Activation Code
Red	MENU-2-2-5-9-1
Green	MENU-2-2-5-9-2
Blue	MENU-2-2-5-9-3

<b>[On Screen Display]</b>	<b>Purpose</b> To position the character display horizontally.
<b>12.Character Position</b>	<b>Symptom:</b> Incorrect display position

Measuring Instrument	----
Test Point	----
Ext. Trigger	-----
Measuring Range	-----
Input Signal	Video Signal (HD/NTSC)
Input Terminal	ANT-A/DTV

1. Supply a Monoscope signal to the Video or RF Input.
2. Select the Monoscope as the source for the main picture (Input button).
3. Activate the Service Mode, HR Function.
4. Use the Adjust Right/Left buttons to center the display horizontally. (A = B)
5. Save data and exit the Service Mode..



<b>[Conv/Defl]</b>	<b>Purpose:</b> To preset data controlling raster geometry
<b>13. Geometry Preset</b>	<b>Symptom:</b> Raster distortion.

Measuring Instrument	-----
Test Point	-----
Ext. Trigger	-----
Measuring Range	-----
Input Signal	NTSC & HD
Input Terminal	Video & DTV Inputs

**Note:** This procedure is usually only necessary if an E2PROM is replaced in the TV Control or Convergence circuits.

**Procedure**

In the Circuit Adjustment and Coarse Convergence Modes pre-set the data to the values given in the Tables below.

**DEFL JUNGLE (MENU-2-2-5-7)**

#	Abbrev.	48"		50" & 60"		55"		65"		73"	
		HD	NTSC	HD	NTSC	HD	NTSC	HD	NTSC	HD	NTSC
1	HWID	31	31	31	31	29	31	31	31	31	31
2	HKEY	31	31	31	31	25	24	31	24	31	31
3	EWPT	31	31	31	31	31	31	31	31	31	31
7	VHGT	28	40	30	37	17	15	44	40	28	40
8	VLIN	5	5	5	5	5	5	7	7	5	5
9	VSCN	0	0	0	0	0	0	0	0	0	0
18	VPOS	31	31	31	31	31	31	31	31	31	31

**COARSE CONV GREEN (MENU-2-2-5-9-5)**

#	Abbrev.	WS-48311		VS-50111		WS-55311		WS-55411		VS-60111		WS-65311		WS-65411		WS-73411	
		SD	HD														
1	HSTA	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
2	VSTA	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
3	SKEW	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
4	TILT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
5	HWID	0	10	5	5	20	20	0	0	5	5	0	0	0	0	0	0
6	HLIN	0	10	15	15	0	0	10	10	15	15	10	10	10	10	10	10
7	SPCC	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
8	HKEY	0	0	0	0	0	17	10	10	0	0	0	0	0	0	0	0
9	TBPC	-200	-169	-150	-150	-180	-190	-200	-190	-150	-150	-200	-170	-200	-170	-200	-180
10	VKEY	0	14	0	20	0	14	15	10	0	20	15	10	15	10	15	10
11	VWID	11	17	40	30	20	30	30	30	40	30	30	30	30	30	30	30
12	VLIN	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

**COARSE CONV RED (MENU-2-2-5-9-5)**

#	Abbrev.	WS-48311		VS-50111		WS-55311		WS-55411		VS-60111		WS-65311		WS-65411		WS-73411	
		SD	HD														
1	HSTA	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50
2	VSTA	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
3	SKEW	0	0	0	10	0	0	0	0	0	10	0	0	0	0	0	0
4	TILT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
5	HLIN	-195	-170	-140	-125	-150	-170	-180	-170	-140	-125	-150	-150	-150	-150	-220	-190
6	HWID	22	30	5	0	0	0	0	0	5	0	0	0	0	0	0	0
7	VKEY	-100	-85	15	-87	-70	-90	-100	-95	15	-87	-90	-70	-90	-70	-100	-110
8	VWID	0	16	0	0	0	0	0	0	0	0	0	0	0	0	0	0
9	VLIN	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
10	TBPC	-200	-169	-150	-150	20	20	20	20	-150	-150	20	20	20	20	20	20
11	SDBW	0	0	0	0	30	30	30	30	0	0	30	30	30	30	30	30

**COARSE CONV BLUE (MENU-2-2-5-9-5)**

#	Abbrev.	WS-48311		VS-50111		WS-55311		WS-55411		VS-60111		WS-65311		WS-65411		WS-73411	
		SD	HD														
1	HSTA	-50	-50	-50	-50	-50	-50	-50	-50	-50	-50	-50	-50	-50	-50	-50	-50
2	VSTA	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
3	SKEW	0	0	0	10	0	0	0	0	0	10	0	0	0	0	0	0
4	TILT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
5	HLIN	190	165	150	160	160	175	175	170	150	160	160	150	160	150	230	200
6	HWID	-14	-25	-20	-30	0	0	0	0	-20	-30	0	0	0	0	0	0
7	VKEY	100	90	75	75	75	80	70	75	75	75	90	65	90	65	80	90
8	VWID	0	0	-20	-20	0	0	0	0	-20	-20	0	0	0	0	0	0
9	VLIN	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
10	TBPC	0	0	0	0	0	20	0	0	0	0	0	0	0	0	0	0
11	SDBW	0	0	0	0	-30	-30	-30	-30	0	0	-30	-30	-30	-30	-30	-30

<b>[Deflection Circuit]</b>	<b>Purpose:</b> To set the height, width and linearity of the raster.
<b>14: Deflection Geometry Height &amp; Width Adjustment</b>	<b>Symptom:</b> Incorrect height, width and/or linearity.

Measuring Instrument	-----
Test Point	-----
Ext. Trigger	-----
Measuring Range	-----
Input Signal	Monoscope (NTSC & HD)
Input Terminal	Video & DTV Inputs

**Preliminary:**

1. **DO NOT** change the initial values for "#8 VLIN" in the Defl. Jungle Function.
2. **DO NOT** exceed the following VHGT adjustment ranges:  
 NTSC ... from -4 to +10  
 HD ... from -10 TO +5

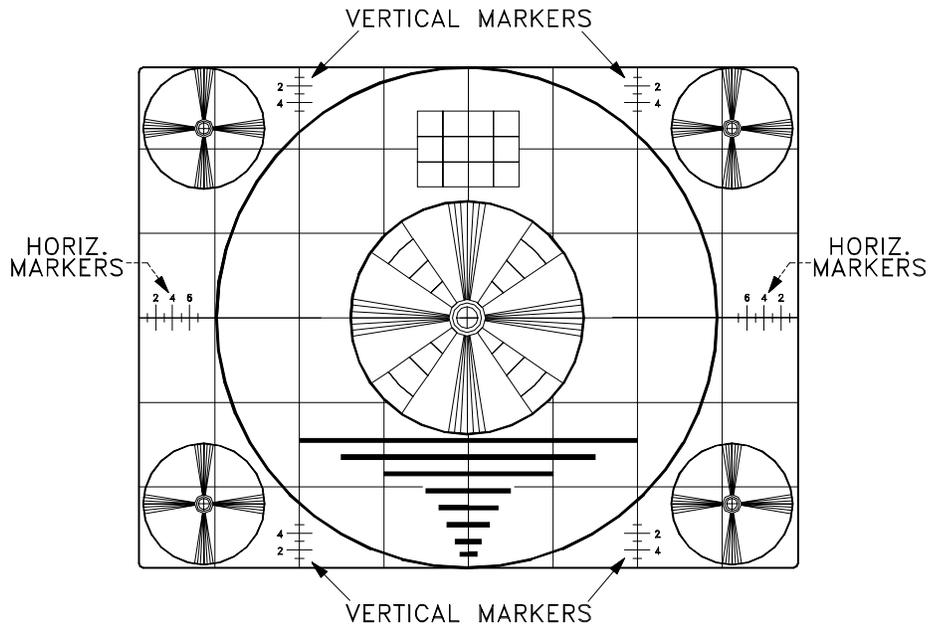
**NTSC Mode**

1. Supply an NTSC Monoscope signal to a Video Input.
2. Select the Monoscope as the signal source.
3. Activate the Adjustment Mode, JNGL Function.
4. Select and adjust each of the following items.
  - "7 VHGT" ... so the vertical marker sum = 4
  - "1 HWD" ... so the horizontal marker sum = 7
5. Save data and Exit the Service Mode.

**HD Mode**

1. Supply an HD Monoscope signal to the DTV HD Inputs.
2. Select the DTV Inputs as the signal source (Input button)
3. Activate the Service Mode, Defl. Jungle Function.
4. Select and adjust each of the following items.
  - "7 VHGT" ... so the vertical marker sum = 2
  - "1 HWD" ... so the horizontal marker sum = 5
5. Save data and Exit the Service Mode.

<b>CIRCUIT ADJUST MODE</b>	
Activate .....	MENU-2-2-5-7
Function .....	AUDIO
Item No. ....	VIDEO
Adjust Data .....	ADJUST
Save Data .....	ENTER
Exit .....	MENU (twice)



<b>[Convergence Circuit]</b>	<b>Purpose:</b> To set the Convergence circuit geometry adjustments.
<b>15. Convergence Geometry Adjustment</b>	<b>Symptom:</b> Raster distortion at the top, bottom or sides of the picture.

Measuring Instrument	-----
Test Point	-----
Ext. Trigger	-----
Measuring Range	-----
Input Signal	NTSC -- None HD -- HD sync
Input Terminal	Video & DTV Inputs

**Note:** Deflection Circuit Geometry must be performed before this adjustment.

**NTSC mode**

1. Select a Video Input with no signal.
2. Activate the Convergence Mode, Coarse Green.
3. Adjust the Coarse Green Items shown below for straight crosshatch lines.
4. Select the Fine Green Mode, a Cursor is displayed on the crosshatch.
5. Use the Cursor to adjust for straight crosshatch lines.
6. Exit the Convergence Mode.

**HD mode**

1. Supply horizontal and vertical HD sync to the DTV Inputs and select the DTV Inputs as the source.

**Note:** If an HD signal is not available, use the Conv. HD with No Signal Procedure

2. Enter the Convergence Mode, Coarse Green.
3. Repeat NTSC Steps 3 through 6 in the HD mode.

**CONVERGENCE MODE**

Activate .....MENU-2-2-5-9

Misc. .... "6"

Coarse..... "5"

Fine ..... "4"

Color (R,G or B).....AUDIO

Item No.....VIDEO

Adjust/Move.....ADJUST

Cursor Toggle.....ENTER

Save & Exit.....MENU (twice)

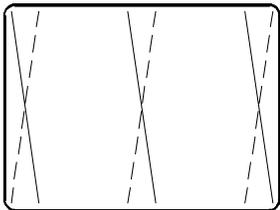
**CONV. HD WITH NO SIGNAL**

1. MENU-2-2-7-0
2. Set DTV Port to 1080i
3. MENU (Twice)
4. INPUT select DTV inputs
5. MENU-2-2-5-9

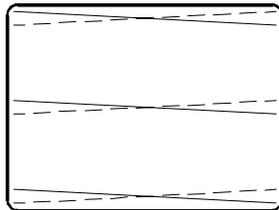
**After Adjusting, set the DTV Port to AUTO**

**COARSE GREEN ADJUSTMENTS**

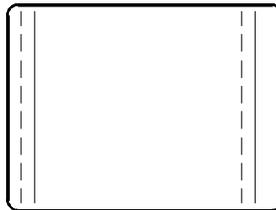
**3 SKEW**



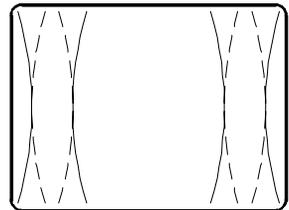
**4 TILT**



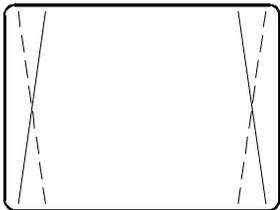
**6 HLIN**



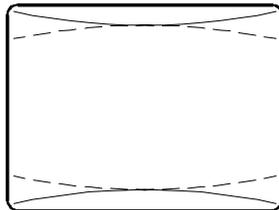
**7 SPCC**



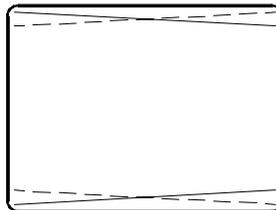
**8 HKEY**



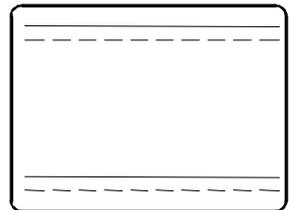
**9 TBPC**



**10 VKEY**



**12 VLIN**



<b>[Convergence Circuit]</b>	<b>Purpose:</b> To converge red, green and blue at the center of the screen
<b>16. Centering and Static Convergence</b>	<b>Symptom:</b> Color edging over the entire picture.

Measuring Instrument	-----
Test Point	-----
Ext. Trigger	-----
Measuring Range	-----
Input Signal	NTSC -- Monoscope HD -- Monoscope
Input Terminal	Video & DTV Inputs

<b>CONVERGENCE MODE</b>	
Activate .....	MENU-2-2-5-9
Misc. ....	"6"
Coarse.....	"5"
Fine .....	"4"
Color (R,G or B).....	AUDIO
Item No.....	VIDEO
Adjust/Move.....	ADJUST
Cursor Toggle.....	ENTER
Save & Exit.....	MENU (twice)

**Preliminary**

Degauss the shield cover and bracket unit of the CRT assembly and chassis. **DO NOT** degauss the CPM Assemblies.

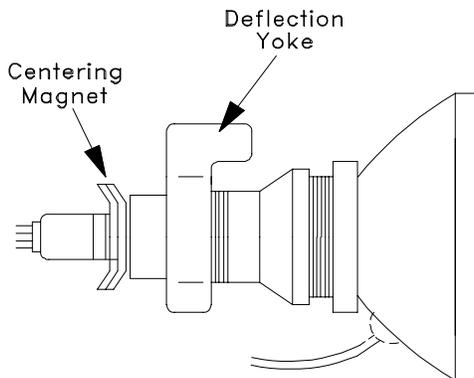
**HD mode**

1. Supply an HD Monoscope signal to the DTV Inputs.
2. Select the DTV Inputs as the signal source (Input button).
3. Enter the Convergence Coarse mode.
4. Set the data for the "HSTA" and "VSTA" items to:
 

<u>GREEN</u>	<u>RED</u>	<u>BLUE</u>
HSTA = 0	HSTA = 50	HSTA = -50
VSTA = 0	VSTA = 0	VSTA = 0
5. In the Coarse Green mode:
  - Center the Green Raster using the Green Centering Magnet.
  - Rotate the Green Deflection Yoke to correct any tilt.
6. In the Coarse Red mode, use the Red Centering Magnet to converge red on the green at the center of screen. Correct any red tilt with the Red Deflection Yoke.
7. In the Coarse Blue mode, repeat Step 6 using the Blue Centering magnet and the Blue Deflection Yoke.
8. Exit the Convergence mode.

**SD mode**

1. Supply an NTSC Monoscope signal to a Video Input.
2. Select the Monoscope as the signal source (Input button).
3. Enter the Convergence Coarse Green mode.
4. If needed, center the green raster using "1 HSTA" and "2 VSTA" adjustments.
5. In the Coarse Red mode, use "1 HSTA" and "2 VSTA" adjustments to converge the red on the green at the center of the screen.
6. In the Coarse Blue mode, repeat step 5 to converge the blue of the green.
7. Exit the Convergence Mode



<p><b>[Convergence Circuit]</b> <b>17. Coarse Convergence</b></p>	<p><b>Purpose:</b> To converge red and blue on green at the edges of the screen. <b>Symptom:</b> Color edging at the top, bottom and sides of the screen.</p>
---	---

Measuring Instrument	-----
Test Point	-----
Ext. Trigger	-----
Measuring Range	-----
Input Signal	NTSC -- None HD -- HD sync
Input Terminal	Video & HD Inputs

**SD mode**

1. Select an External Input with no signal.
2. Activate the Convergence Mode, Coarse Red.
3. Adjust the Items shown below to converge the red on the green.
4. Select Coarse Blue mode.
5. Adjust the Items shown below to converge the blue on the green.  
**Note:** *If center convergence shifts, use red and blue Items "0 HSTA" and "1 VSTA" to correct the shift.*
6. Exit the Convergence Mode.

**HD mode**

1. Supply horizontal and vertical HD sync to the DTV Inputs and select the DTV Inputs as the source.  
**Note:** *If an HD signal is not available, use the Conv. HD with No Signal Procedure.*
2. Repeat SD Steps 2 through 5 in the HD mode.
3. Exit the Convergence mode.

**CONVERGENCE MODE**

Activate .....MENU-2-2-5-9  
Misc. .... "6"  
Coarse....."5"  
Fine ..... "4"  
Color (R,G or B).....AUDIO  
Item No.....VIDEO  
Adjust/Move.....ADJUST  
Cursor Toggle.....ENTER  
Save & Exit.....MENU (twice)

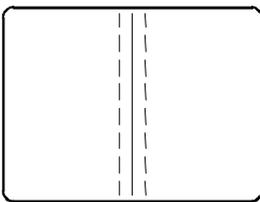
**CONV. HD WITH NO SIGNAL**

1. MENU-2-2-7-0
2. Set DTV Port to 1080i
3. MENU (Twice)
4. INPUT select DTV inputs
5. MENU-2-2-5-9

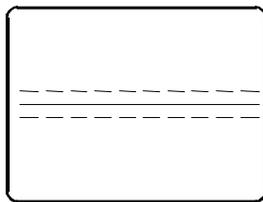
**After Adjusting, set the DTV Port to AUTO**

**COARSE CONVERGENCE RED & BLUE ADJUSTMENTS**

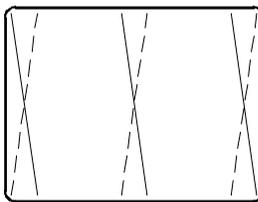
**1 HSTA\***



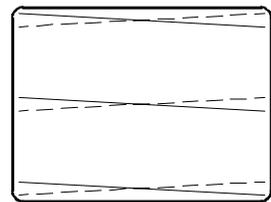
**2 VSTA\***



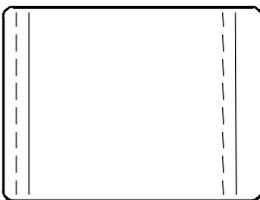
**3 SKEW**



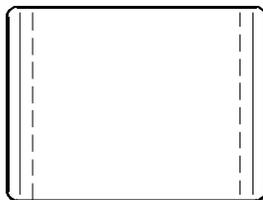
**4 TILT**



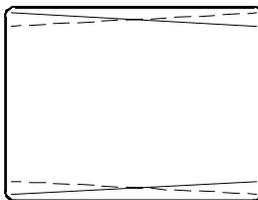
**5 HLIN**



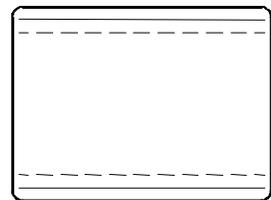
**6 HMD**



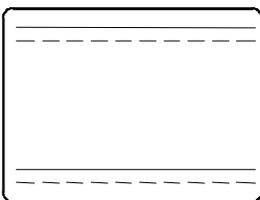
**7 VKEY**



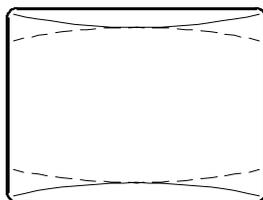
**8 VWID**



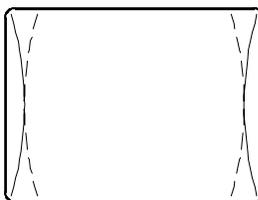
**9 VLIN**



**10 TBPC**



**11 HSBW**



\* Data should not exceed ±100

<b>[Convergence Circuit]</b> <b>18. Fine Convergence</b>	<b>Purpose:</b> To converge red, green and blue at the edges of the screen <b>Symptom:</b> Color edging at the edges of the picture.
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<b>Measuring Instrument</b>	-----
<b>Test Point</b>	-----
<b>Ext. Trigger</b>	-----
<b>Measuring Range</b>	-----
<b>Input Signal</b>	NTSC -- None HD -- HD sync
<b>Input Terminal</b>	Video & DTV Inputs

**SD Fine Adjustment**

1. Select an External Input, no signal.
2. Activate the Convergence Mode, Fine Red.
3. Use the Cursor to converge red on the green.
4. Select the Fine Blue mode.
5. Use the Cursor to converge blue on the green.
6. Exit the Convergence mode.

**HD Fine Adjustment**

1. Supply an HD signal (sync only) to the DTV inputs and select DTV with the "Audio" button.  
**Note:** *If an HD signal is not available, use the Conv. HD with No Signal Procedure.*
2. Repeat SD Fine Adjustment Steps 2 through 6, in the HD mode.

<b><u>CONVERGENCE MODE</u></b>	
Activate .....	MENU-2-2-5-9
Misc. ....	"6"
Coarse.....	"5"
Fine .....	"4"
Color (R,G or B).....	AUDIO
Item No.....	VIDEO
Adjust/Move.....	ADJUST
Cursor Toggle.....	ENTER
Save & Exit.....	MENU (twice)

<b><u>CONV. HD WITH NO SIGNAL</u></b>	
1.	MENU-2-2-7-0
2.	Set DTV Port to 1080i
3.	MENU (Twice)
4.	INPUT select DTV inputs
5.	MENU-2-2-5-9
<b>After Adjusting, set the DTV Port to AUTO</b>	

## CHIP PARTS REPLACEMENT

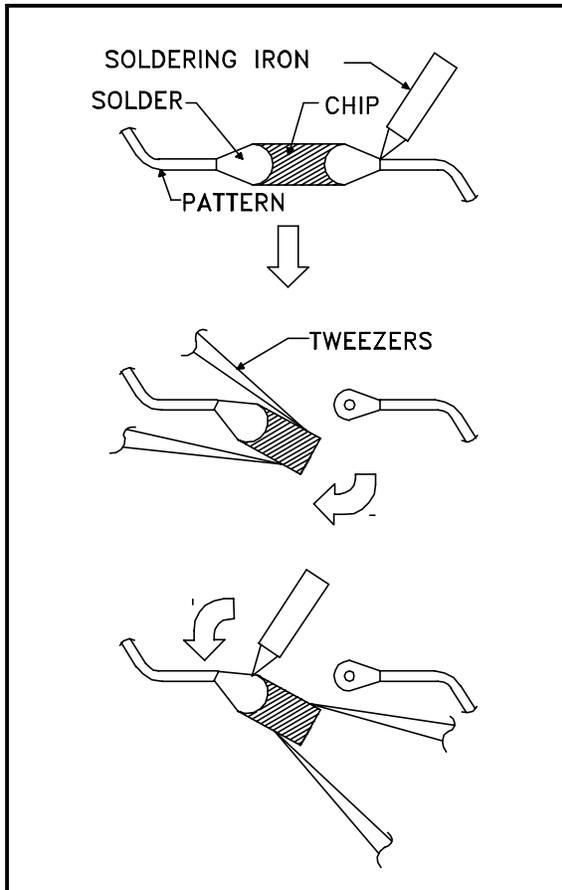
Some resistors, shorting jumpers (0 Ohm resistors), ceramic capacitors, transistors and diodes are chip parts. The following precautions should be taken when replacing these parts.

### Cautions:

1. Use a fine tipped, well insulated soldering iron (approximately 30 watts), and tweezers.
2. Melt the solder and remove the chip parts carefully so as not to tear the copper foil from the printed circuit board.
3. Discard removed chips; do not reuse them.
4. Do not apply heat for more than 3 (three) seconds to new chip parts.
5. Avoid using a rubbing stroke when soldering.
6. Take care not to scratch, or damage the chip parts when soldering.
7. Supplementary cementing is not required.

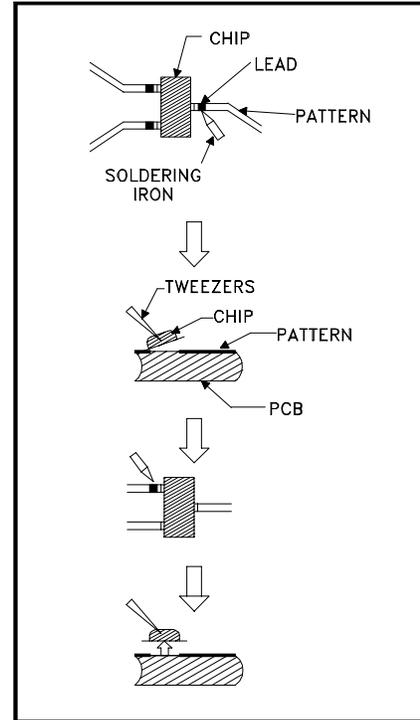
### Chip Parts Removal (Resistors, Capacitors, etc.)

1. Grasp the part with tweezers. Melt the solder at both sides alternately, and remove one side of the part with a twisting motion.
2. Melt the solder at the other side and remove the part.



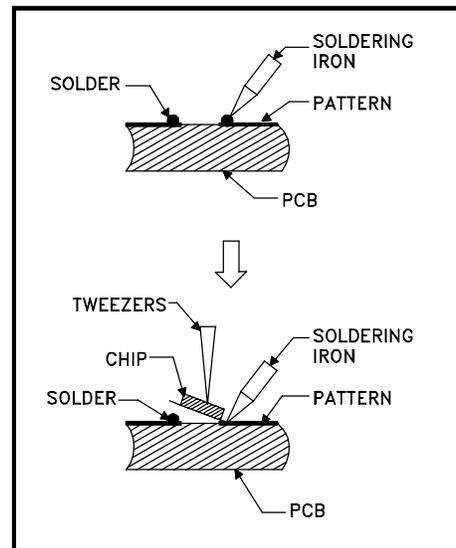
### Chip Parts Removal (Transistors)

1. Melt the solder of one lead and lift the side of that lead upward.
2. Simultaneously melt the solder of the other two leads and lift the part from the PCB.



### Replacement

1. Presolder the contact points on the circuit pattern.
2. Press the part downward with tweezers and apply the soldering iron as shown.



## REPLACEMENT PARTS

### Parts Ordering

To expedite delivery of replacement parts orders, specify the following:

1. Model Number/Serial Number
2. Part Number and description
3. Quantity

**Note:** Unless complete information is supplied, delay in processing of orders will result.

### Critical and Warranty Parts Designation

**Critical Electrical Components** are indicated by **Bold Type** in the Parts List, and in the schematic diagrams by shading.

**Warranty Return Parts** are indicated in the Parts List with an (\*).

### Parts Tolerance Codes

Refer to the following chart for tolerance characteristics of electrical components.

MARK	B	C	D	F	G	J	K
Tolerance %	± 0.1	± 0.25	± 0.5	± 1	± 2	± 5	± 10

MARK	M	N	V	X	Z	P	Q
Tolerance %	± 20	± 30	± 10	+ 40 - 20	+80 - 20	+100 - 0	+30 - 10

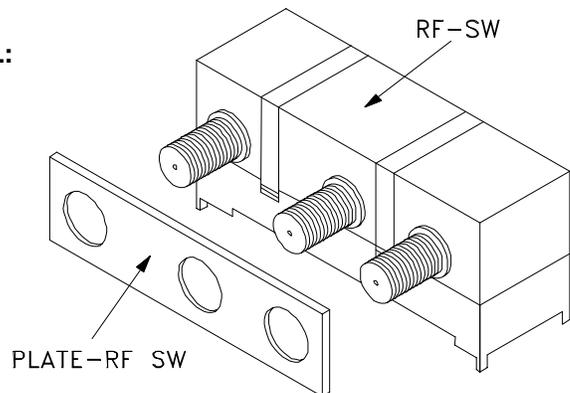
  

MARK	M	N	V	X	Z
Tolerance (pF)	± 0.1	± 0.25	± 0.5	± 1	± 2

## Replacement Part Notes

### When Replacing the RF-Switch (RF-SW) or the PCB-SIGNAL:

1. Remove the PLATE-RF SW from the original component, shown in the diagram at the right.
2. Install the PLATE-RF SW on the new RF-SW.



### When Replacing the EEPROM

The EEPROMs (IC7C01, IC2K02 and IC8D0) store the adjustment data. After replacing the EEPROM, readjust the data to the values given in the tables on pages 28 to 30. If good performance is not obtained with these values, perform the Adjustment Procedure(s) given in the Description and Adjustment columns.

## QUICK REFERENCE FOR COMMON REPLACEMENT PARTS

### CRT ASSEMBLIES

MODEL	ASSY-CRT-RED	ASSY-CRT-GREEN	ASSY-CRT-BLUE
VS-50111	251C215010	251C215020	251C215030
VS-60111	251C215040	251C215050	251C215060
WS-48311	251C216010	251C216020	251C216030
WS-55311	251C216040	251C216050	251C216060
WS-55411	251C216070	251C216080	251C216090
WS-65311	251C217010	251C217020	251C217030
WS-65411	251C217040	251C217050	251C217060
WS-73411	251C217070	251C217080	251C217090

### REMOTE CONTROL

290P111010	REMOTE CONTROL	VS-50111 / WS-60111 / WS-48311 / WS-55311 / WS-65311
290P111020	REMOTE CONTROL	WS-55411 / WS-65411 / WS-73411

### HIGH VOLTAGE / DEFLECTION COMPONENTS

Q5A31	261P122010	HORIZ-OUT 2SC5778	
Q5A51	261P082010	HV-OUT 2SK2771-01R	
T5A51	334P281010	TRANS-FLYBACK	
	129P059050	VR-FOCUS	
	338P054010	SVM ASSY	VS-50111 / VS-60111 / WS-48311 / WS-55311 / WS-65311
	338P054020	SVM ASSY	WS-55411 / WS-65411 / WS-73411
	330P276030	DEFL-YOKE	VS-50111 / VS-60111
	330P276040	DEFL-YOKE	WS-48311 / WS-55311
	330P276050	DEFL-YOKE	WS-55411 / WS-65311 / WS-65411 / WS-73411
	453B036010	CAP-ANOD - SHORT - RED	ALL EXCEPT WS-73411
	453B036020	CAP-ANODE - LONG - G&B	ALL EXCEPT WS-73411
	453B036070	CAP-ANOD - SHORT - RED	WS-73411 ONLY
	453B036080	CAP-ANODE - LONG - G&B	WS-73411 ONLY

MODEL	MIRROR	LENTICULAR SCREEN	FRESNEL LENS
VS-50111	767D072020	491P099010	491P100010
VS-60111	767D072010	491P109010	491P110010
WS-48311	767D072040	491P138010	491P139010
WS-55311	767D055040	491P125020	491P126020
WS-55411	767D072030	491P103030	491P104030
WS-65311	767D048090	491P145010	491P146010
WS-65411	767D048090	491P145010	491P146010
WS-73411	767C031010	491P085030	491P086030

[#] Model Legend: (1) VS-50111,, (2) VS-60111, (3) WS-48311, (4) WS-55311, (5) WS-55411, (6) WS-65311, (7) WS-65411, (8) WS-73411

Ref #	Part #	Part Name & Description	[#]	Ref #	Part #	Part Name & Description	[#]
<b>TUBES</b>							
	251C215010	ASSY-CRT-RED	1	IC7D01	275P560010	IC - ADS931E A2D CONVERTER	
	251C215020	ASSY-CRT-GREEN	1	IC7D02	275P560010	IC - ADS931E A2D CONVERTER	
	251C215030	ASSY-CRT-BLUE	1	IC7D03	275P560010	IC - ADS931E A2D CONVERTER	
	251C215040	ASSY-CRT-RED	2	IC7D10	275P769010	IC-C-MOS - TC74AC157FT	
	251C215050	ASSY-CRT-GREEN	2	IC7D11	275P769010	IC-C-MOS - TC74AC157FT	
	251C215060	ASSY-CRT-BLUE	2	IC7E00	275P434010	IC-C-MOS - TC74HC4066AFT	
	251C216010	ASSY-CRT-RED	3	IC7E01	275P560010	IC - ADS931E A2D CONVERTER	
	251C216020	ASSY-CRT-GREEN	3	IC7E02	275P560010	IC - ADS931E A2D CONVERTER	
	251C216030	ASSY-CRT-BLUE	3	IC7E03	275P560010	IC - ADS931E A2D CONVERTER	
	251C216040	ASSY-CRT-RED	4	IC7E10	275P769010	IC-C-MOS - TC74AC157FT	
	251C216050	ASSY-CRT-GREEN	4	IC7E11	275P769010	IC-C-MOS - TC74AC157FT	
	251C216060	ASSY-CRT-BLUE	4	IC7G01	275P247010	IC-C-MOS - MB40C958VFPV	
	251C216070	ASSY-CRT-RED	5	IC7H00	275P799010	IC-C-MOS - UPD85008XAGD	
	251C216080	ASSY-CRT-GREEN	5	IC7H01	270P898030	IC - SI-3025LSA-TL	
	251C216090	ASSY-CRT-BLUE	5	IC7H02	275P716010	IC-C-MOS - uPD4516161AG5-A10-9NF	
	251C217010	ASSY-CRT-RED	6	IC7H03	275P716010	IC-C-MOS - uPD4516161AG5-A10-9NF	
	251C217020	ASSY-CRT-GREEN	6	IC7H04	270P348010	IC - TLC2932IPW	
	251C217030	ASSY-CRT-BLUE	6	IC7H05	270P348010	IC - TLC2932IPW	
	251C217040	ASSY-CRT-RED	7	IC7H06	274P901010	IC-C-MOS - TC74HCT7007AF-EL	
	251C217050	ASSY-CRT-GREEN	7	IC7H07	275P236020	IC-C-MOS - TC74LVX244FT	
	251C217060	ASSY-CRT-BLUE	7	IC7H08	274P901010	IC-C-MOS - TC74HCT7007AF-EL	
	251C217070	ASSY-CRT-RED	8	IC7H09	275P278010	IC-C-MOS - TC74LVX14FT	
	251C217080	ASSY-CRT-GREEN	8	IC7H10	275P278010	IC-C-MOS - TC74LVX14FT	
	251C217090	ASSY-CRT-BLUE	8	IC7K21	270P831010	IC-C-MOS - OPA2350PA	578
<b>INTEGRATED CIRCUITS</b>							
IC2K00	270P623010	IC - CXA2069Q		IC7V01	275P362010	IC-C-MOS - Z86130	
IC2K02	275P533010	IC-C-MOS - M24C64WM6T		<b>IC8C01</b>	<b>267P141030</b>	<b>HIC - STK392-110</b>	
IC2L00	270P658030	IC - CXA2019AQ/T4		<b>IC8C02</b>	<b>267P141030</b>	<b>HIC - STK392-110</b>	
IC2L01	272P379020	IC - LM1881MX (NSC)		IC8D00	275P595010	IC-C-MOS - CM0022AF	
IC2LA0	270P658030	IC - CXA2019AQ/T4		IC8D01	263D011010	IC-C-MOS - 32K EEPROM	
IC2LA1	272P379020	IC - LM1881MX (NSC)		IC8E00	270P751010	IC - TL084CD	
IC2M00	275P496010	IC-C-MOS - UPD64082GF-3BA		IC8E01	270P751010	IC - TL084CD	
IC2MD1	272P379020	IC - LM1881MX (NSC)		IC8E02	270P751010	IC - TL084CD	
IC2MO1	275P531010	IC-C-MOS - MSM54V16258B-45TS-K		IC8E03	275P721010	IC-C-MOS - CD0031AM	
IC2N00	270P870010	IC - CXA2151Q		<b>IC9A20</b>	<b>267P164010</b>	<b>HIC - TNY264P</b>	
IC2P00	275P718010	IC-C-MOS - TC74HC4053FT		<b>IC9A50</b>	<b>267P161010</b>	<b>HIC - STR-F6428S</b>	
IC2P01	275P718010	IC-C-MOS - TC74HC4053FT		<b>IC9A51</b>	<b>267P062050</b>	<b>HIC - SE110N</b>	
IC2S00	270P870010	IC - CXA2151Q		<b>IC9B01</b>	<b>270P668040</b>	<b>IC - SI-8120S</b>	
IC2V00	275P733010	IC-C-MOS - CXA2150AQ		<b>IC9B02</b>	<b>270P668020</b>	<b>IC - SI-8050S</b>	
IC2Y01	275P735010	IC-C-MOS - TDA8601TD		IC9C01	270P928010	IC - BA17809FP	
IC3A01	275P731010	IC-C-MOS - MSP3445G		IC9C11	270P928010	IC - BA17809FP	
<b>IC3E01</b>	<b>270P750010</b>	<b>IC - LA4663</b>		IC9C21	270P677020	IC - BA05FP	
IC3K00	270P838010	IC-C-MOS - NJM2520M		IC9C31	270P677010	IC - BA033FP	
IC3K01	270P838010	IC-C-MOS - NJM2520M		IC9C41	270P677010	IC - BA033FP	
<b>IC4B01</b>	<b>270P261020</b>	<b>IC - TDA8177</b>		<b>TRANSISTORS</b>			
<b>IC5A00</b>	<b>267P163010</b>	<b>HIC - MSPAD401</b>		<b>CHIP Type Transistors (Listed by Part No.)</b>			
<b>IC5A01</b>	<b>270P914010</b>	<b>IC - NJM2119D</b>		<b>Type</b>	<b>Part No.</b>	<b>Description</b>	
<b>IC5A02</b>	<b>266P727040</b>	<b>IC - UPC339C/LM339N</b>		PNP	260P817010	2SA1037K-Q	
<b>IC5A03</b>	<b>270P704010</b>	<b>IC - LM4040BIZ-10.0</b>		PNP	260P817030	2SA1037K-S	
IC5A05	270P816010	IC - NJM431L		NPN	260P818010	2SC2412K-Q	
<b>IC6B01</b>	<b>270P667010</b>	<b>IC - TDA6120Q</b>		NPN	260P818030	2SC2412K-S	
<b>IC6G01</b>	<b>270P667010</b>	<b>IC - TDA6120Q</b>		NPN	260P835030	2SC2413K-Q	
<b>IC6R01</b>	<b>270P667010</b>	<b>IC - TDA6120Q</b>		PNP	261P801010	2SA1252-5.6	
<b>IC7A00</b>	<b>275P729010</b>	<b>IC-C-MOS - M306V2ME-192FP</b>		<b>Conventional Transistors (By Ref #)</b>			
IC7C01	275P533010	IC-C-MOS - M24C64WM6T		<b>Ref #</b>	<b>Part #</b>	<b>Part Name &amp; Description</b>	<b>[#]</b>
IC7C10	270P706020	IC - MAX823REUK		Q2V30	260P559030	TR - 2SC1740S-S	
IC7D00	275P434010	IC-C-MOS - TC74HC4066AFT		Q4B01	260P559030	TR - 2SC1740S-S	
				<b>Q5A01</b>	<b>261P126010</b>	<b>TR - 2SD2052</b>	

**MODELS: VS-50111 / VS-60111 / WS-48311 / WS-55311 / WS-55411 / WS-65311 / WS-65411 / WS-73411**

[#] Model Legend: (1) VS-50111,, (2) VS-60111, (3) WS-48311, (4) WS-55311, (5) WS-55411, (6) WS-65311, (7) WS-65411, (8) WS-73411

Ref #	Part #	Part Name & Description	[#]
Q5A02	260P561020	TR - 2SA1371-E	
Q5A03	260P386010	TR - 2SC2230-GR	
Q5A04	260P559030	TR - 2SC1740S-S	
Q5A05	260P560040	TR - 2SA933S-S	
Q5A06	260P560040	TR - 2SA933S-S	
<b>Q5A07</b>	<b>260P416030</b>	<b>TR - 2SC2274-F,K-F</b>	
<b>Q5A07</b>	<b>260P559030</b>	<b>TR - 2SC1740S-S</b>	
Q5A08	260P559030	TR - 2SC1740S-S	
<b>Q5A09</b>	<b>260P559030</b>	<b>TR - 2SC1740S-S</b>	
<b>Q5A09</b>	<b>260P255040</b>	<b>TR - 2SA950-Y</b>	
Q5A10	260P560040	TR - 2SA933S-S	
<b>Q5A20</b>	<b>260P560040</b>	<b>TR - 2SA933S-S</b>	
<b>Q5A31</b>	<b>261P122010</b>	<b>TR - 2SC5778</b>	
Q5A32	261P127010	TR - 2SK2774-01	
Q5A33	260P559030	TR - 2SC1740S-S	
Q5A34	260P561020	TR - 2SA1371-E	
Q5A35	260P386010	TR - 2SC2230-GR	
Q5A36	260P630010	TR - 2SD2012	
Q5A37	260P559030	TR - 2SC1740S-S	
Q5A38	260P559030	TR - 2SC1740S-S	
Q5A39	260P560040	TR - 2SA933S-S	
Q5A40	260P560040	TR - 2SA933S-S	
Q5A51	261P082010	TR - 2SK2771-01R	
Q5H01	260P559050	TR - 2SC1740S-E	
Q5H03	260P559050	TR - 2SC1740S-E	
Q5H04	260P559050	TR - 2SC1740S-E	
Q5H05	260P559050	TR - 2SC1740S-E	
Q5H06	260P560040	TR - 2SA933S-S	
Q5H09	260P559050	TR - 2SC1740S-E	
Q5H10	260P560040	TR - 2SA933S-S	
<b>Q5H11</b>	<b>260P644040</b>	<b>TR - 2SA1535-R</b>	
<b>Q5H12</b>	<b>260P647040</b>	<b>TR - 2SC3944-R</b>	
Q5H13	260P560040	TR - 2SA933S-S	
Q5K00	260P664030	TR - 2SC4636	
Q5K01	260P664030	TR - 2SC4636	
Q5K02	260P559030	TR - 2SC1740S-S	
Q5K03	260P560040	TR - 2SA933S-S	
Q6B01	260P559030	TR - 2SC1740S-S	
Q6B02	260P560040	TR - 2SA933S-S	
Q6B03	260P560040	TR - 2SA933S-S	
Q6G01	260P559030	TR - 2SC1740S-S	
Q6R01	260P559030	TR - 2SC1740S-S	
Q7B02	261P114010	TR - 2SA1585STPR	578
Q7K21	260P559030	TR - 2SC1740S-S	578
Q9A50	260P416030	TR - 2SC2274-F,K-F	
<b>Q9A51</b>	<b>260P559030</b>	<b>TR - 2SC1740S-S</b>	
Q9A54	260P559030	TR - 2SC1740S-S	
Q9A55	260P559030	TR - 2SC1740S-S	
Q9B01	260P559030	TR - 2SC1740S-S	
Q9B02	260P560040	TR - 2SA933S-S	
Q9B03	260P559030	TR - 2SC1740S-S	
<b>DIODES</b>			
D2W01	264P828010	D-CHIP - DAN202U/MA142WK	
D2W02	264P828010	D-CHIP - DAN202U/MA142WK	
D2W03	264P828010	D-CHIP - DAN202U/MA142WK	
D2W04	264P828010	D-CHIP - DAN202U/MA142WK	
D4B01	264D056020	DIODE - S5500D/EM1Z/ERB12-02RK	
D4B04	264P045040	DIODE - 1S24710M	

Ref #	Part #	Part Name & Description	[#]
D5A01	264P045040	DIODE - 1S24710M	
D5A02	264D056020	DIODE - S5500D/EM1Z/ERB12-02RK	
D5A03	264P045040	DIODE - 1S24710M	
D5A12	264P045040	DIODE - 1S24710M	
D5A13	264P045040	DIODE - 1S24710M	
D5A14	264P045040	DIODE - 1S24710M	
D5A33	264P669030	DIODE - S3L20U	
D5A34	264P483070	DIODE - RD5.1FB1	
D5A35	264P045040	DIODE - 1S24710M	
D5A36	264P045040	DIODE - 1S24710M	
D5A37	264P521040	DIODE - EU1A	
<b>D5A51</b>	<b>262P039010</b>	<b>DIODE - BYW96E/20</b>	
<b>D5A52</b>	<b>264P899010</b>	<b>DIODE - BYV26E</b>	
D5A53	264P489010	DIODE - RD16FB1	
<b>D5A54</b>	<b>264P622010</b>	<b>DIODE - AL01Z</b>	
<b>D5A55</b>	<b>264P622010</b>	<b>DIODE - AL01Z</b>	
<b>D5A56</b>	<b>264P045040</b>	<b>DIODE - 1S24710M</b>	
<b>D5A57</b>	<b>264P521040</b>	<b>DIODE - EU1A</b>	
D5A58	264P045040	DIODE - 1S24710M	
<b>D5A60</b>	<b>264P486050</b>	<b>DIODE - RD9.1FB2</b>	8
<b>D5A60</b>	<b>264P488030</b>	<b>DIODE - RD13FB2</b>	1-7
<b>D5A61</b>	<b>264P487090</b>	<b>DIODE - RD12FB3</b>	
D5H01	264P045040	DIODE - 1S24710M	
D5H02	264P045040	DIODE - 1S24710M	
D5K01	264P528030	DIODE - RP1H	
D5K02	264P543010	DIODE - EG01	
D5K03	264P543010	DIODE - EG01	
D5K10	264P528030	DIODE - RP1H	
D5K11	264P528030	DIODE - RP1H	
D6B00	262P063010	DIODE - 1SS244	
D6B07	262P063010	DIODE - 1SS244	
D6B08	262P063010	DIODE - 1SS244	
D6B10	264P501050	DIODE - HZ3BLL	
D6G00	262P063010	DIODE - 1SS244	
D6G07	262P063010	DIODE - 1SS244	
D6G08	262P063010	DIODE - 1SS244	
D6R00	262P063010	DIODE - 1SS244	
D6R07	262P063010	DIODE - 1SS244	
D6R08	262P063010	DIODE - 1SS244	
D7H00	264P828010	D-CHIP - DAN202U/MA142WK	
D7K21	268P100010	PHOTO DIODE - SFH235FA	578
D7K22	264P045040	DIODE - 1S24710M	578
D7L21	264P212020	D-LED - LN31GPH	
D8C01	264P045040	DIODE - 1S24710M	
D8C02	264P045040	DIODE - 1S24710M	
D8C03	264P486060	DIODE - RD9.1FB3	
D8C04	264P486060	DIODE - RD9.1FB3	
<b>D9A01</b>	<b>262P031010</b>	<b>DIODE - D6SB80</b>	
D9A20	264P825040	DIODE - ERA15-08	
D9A21	264P825040	DIODE - ERA15-08	
D9A24	264P045040	DIODE - 1S24710M	
D9A28	264P045040	DIODE - 1S24710M	
D9A29	264P484040	DIODE - RD5.6FB3	
D9A30	264P724010	DIODE - STF14	
D9A31	264P486020	DIODE - RD8.2FB3	
D9A50	264P045040	DIODE - 1S24710M	
D9A53	264P045040	DIODE - 1S24710M	
D9A54	264P045040	DIODE - 1S24710M	
D9A55	264P045040	DIODE - 1S24710M	
D9A56	264P566010	DIODE - FMP-G12S	

[#] Model Legend: (1) VS-50111,, (2) VS-60111, (3) WS-48311, (4) WS-55311, (5) WS-55411, (6) WS-65311, (7) WS-65411, (8) WS-73411

Ref #	Part #	Part Name & Description	[#]	Ref #	Part #	Part Name & Description	[#]
D9A57	264P899010	DIODE - BYV26E		L5A54	411D009020	CORE-FERRITE	
D9A58	264P588010	DIODE - FML-G16S		L6R04	321C141010	COIL-RF - 6.8MH-M	
D9A60	264P566010	DIODE - FMP-G12S		L7A16	409P777050	EMI-F-CHIP - BLM21B201S	
D9A61	264P669030	DIODE - S3L20U		L7A62	409P777050	EMI-F-CHIP - BLM21B201S	
D9A66	264P045040	DIODE - 1S24710M		L7A99	409P777050	EMI-F-CHIP - BLM21B201S	
D9A67	264P484040	DIODE - RD5.6FB3		L7C21	409P777050	EMI-F-CHIP - BLM21B201S	
D9A68	264P469070	DIODE - EQA02-28A/RD27EB4		L7C22	409P777050	EMI-F-CHIP - BLM21B201S	
D9A69	264P527020	DIODE - AK04		L7C23	409P777050	EMI-F-CHIP - BLM21B201S	
D9B01	264P045040	DIODE - 1S24710M		L7C24	409P777050	EMI-F-CHIP - BLM21B201S	
D9B02	264P045040	DIODE - 1S24710M		L7D00	409P777020	EMI-F-CHIP - BLM21A05	
D9B03	264P045040	DIODE - 1S24710M		L7D01	409P777020	EMI-F-CHIP - BLM21A05	
D9B04	264P880010	DIODE - RK46		L7D03	409P777080	EMI-F-CHIP - BLM21P221S	
D9B05	264P880010	DIODE - RK46		L7D04	409P777080	EMI-F-CHIP - BLM21P221S	
D9B07	264P484030	DIODE - RD5.6FB2		L7D11	325C241030	COIL-CHIP - 10MH-K	
				L7D12	409P777020	EMI-F-CHIP - BLM21A05	
				L7D13	325C241030	COIL-CHIP - 10MH-K	
				L7D14	409P777020	EMI-F-CHIP - BLM21A05	
				L7D15	325C241030	COIL-CHIP - 10MH-K	
				L7E00	409P777020	EMI-F-CHIP - BLM21A05	
				L7E01	409P777020	EMI-F-CHIP - BLM21A05	
				L7E11	325C241030	COIL-CHIP - 10MH-K	
				L7E12	409P777020	EMI-F-CHIP - BLM21A05	
				L7E13	325C241030	COIL-CHIP - 10MH-K	
				L7E14	409P777020	EMI-F-CHIP - BLM21A05	
				L7E15	325C241030	COIL-CHIP - 10MH-K	
				L7G00	325C242050	COIL-CHIP - 100MH-K	
				L7G10	325C242050	COIL-CHIP - 100MH-K	
				L7G11	325C241030	COIL-CHIP - 10MH-K	
				L7H00	409P777080	EMI-F-CHIP - BLM21P221S	
				L7H02	409P777080	EMI-F-CHIP - BLM21P221S	
				L7H03	409P777080	EMI-F-CHIP - BLM21P221S	
				L7H04	409P777080	EMI-F-CHIP - BLM21P221S	
				L7H05	409P777080	EMI-F-CHIP - BLM21P221S	
				L7H06	409P777080	EMI-F-CHIP - BLM21P221S	
				L7H07	409P777080	EMI-F-CHIP - BLM21P221S	
				L7H08	325C241030	COIL-CHIP - 10MH-K	
				L7H09	409P777080	EMI-F-CHIP - BLM21P221S	
				L7H10	325C241030	COIL-CHIP - 10MH-K	
				L7H11	409P777080	EMI-F-CHIP - BLM21P221S	
				L7H12	409P777080	EMI-F-CHIP - BLM21P221S	
				L7H13	409P777080	EMI-F-CHIP - BLM21P221S	
				L7H14	409P777080	EMI-F-CHIP - BLM21P221S	
				L7H15	409P777080	EMI-F-CHIP - BLM21P221S	
				L7H16	409P777080	EMI-F-CHIP - BLM21P221S	
				L7HA0	409P777080	EMI-F-CHIP - BLM21P221S	
				L7HA1	409P777080	EMI-F-CHIP - BLM21P221S	
				L7HA2	409P777080	EMI-F-CHIP - BLM21P221S	
				L7HA3	409P777080	EMI-F-CHIP - BLM21P221S	
				L7HA4	409P777080	EMI-F-CHIP - BLM21P221S	
				L7HA5	409P777080	EMI-F-CHIP - BLM21P221S	
				L7HA6	409P777080	EMI-F-CHIP - BLM21P221S	
				L7HA7	409P777080	EMI-F-CHIP - BLM21P221S	
				L7HA8	409P777080	EMI-F-CHIP - BLM21P221S	
				L7HA9	409P777080	EMI-F-CHIP - BLM21P221S	
				L7HB0	409P777080	EMI-F-CHIP - BLM21P221S	
				L7HB1	409P777080	EMI-F-CHIP - BLM21P221S	
				L7HB2	409P777080	EMI-F-CHIP - BLM21P221S	
				L7HB3	409P777080	EMI-F-CHIP - BLM21P221S	
				L7HB4	409P777080	EMI-F-CHIP - BLM21P221S	
				L7HD0	409P777080	EMI-F-CHIP - BLM21P221S	
L1A30	321C114010	COIL-RF - 2200MH-J					
L1A31	325C461030	COIL-PEAKING - 10MH-K					
L1B30	321C114010	COIL-RF - 2200MH-J					
L1B31	325C461030	COIL-PEAKING - 10MH-K					
L2K00	325C461030	COIL-PEAKING - 10MH-K					
L2K01	325C462080	COIL-PEAKING - 180MH-J					
L2K02	325C462080	COIL-PEAKING - 180MH-J					
L2K05	409P777080	EMI-F-CHIP - BLM21P221S					
L2L00	409P777080	EMI-F-CHIP - BLM21P221S					
L2L01	325C461030	COIL-PEAKING - 10MH-K					
L2L02	325C461030	COIL-PEAKING - 10MH-K					
L2LA0	409P777080	EMI-F-CHIP - BLM21P221S					
L2LA1	325C461030	COIL-PEAKING - 10MH-K					
L2LA2	325C461030	COIL-PEAKING - 10MH-K					
L2M00	409P777080	EMI-F-CHIP - BLM21P221S					
L2M01	409P777080	EMI-F-CHIP - BLM21P221S					
L2M32	409P777080	EMI-F-CHIP - BLM21P221S					
L2M50	325C461050	COIL-PEAKING - 15MH-K					
L2M93	409P777080	EMI-F-CHIP - BLM21P221S					
L2MA0	325C461050	COIL-PEAKING - 15MH-K					
L2MA1	325C461030	COIL-PEAKING - 10MH-K					
L2MD1	325C461030	COIL-PEAKING - 10MH-K					
L2N00	325C461030	COIL-PEAKING - 10MH-K					
L2NA1	325C461030	COIL-PEAKING - 10MH-K					
L2NA2	325C461030	COIL-PEAKING - 10MH-K					
L2NC0	325C461030	COIL-PEAKING - 10MH-K					
L2NC1	325C461030	COIL-PEAKING - 10MH-K					
L2P00	325C461030	COIL-PEAKING - 10MH-K					
L2P01	325C461030	COIL-PEAKING - 10MH-K					
L2S00	325C461030	COIL-PEAKING - 10MH-K					
L2V19	325C461010	COIL-PEAKING - 6.8MH-K					
L2V55	325C461010	COIL-PEAKING - 6.8MH-K					
L2V61	325C461010	COIL-PEAKING - 6.8MH-K					
L2W02	409P923060	EMI-F-CHIP - BLM21B272S					
L2W03	409P923060	EMI-F-CHIP - BLM21B272S					
L2W04	409P923060	EMI-F-CHIP - BLM21B272S					
L3A10	409P923060	EMI-F-CHIP - BLM21B272S					
L3A49	409P923060	EMI-F-CHIP - BLM21B272S					
L3K00	325C461030	COIL-PEAKING - 10MH-K					
L4B01	321C130010	COIL-RF - 2MH					
L4B02	321C130090	COIL-RF - 10MH-K					
L5A22	333P059020	COIL-HORIZ-LIN					
L5A34	321C130010	COIL-RF - 2MH					
L5A51	321C151040	COIL-RF - 12MH-K					

**[#] Model Legend: (1) VS-50111,, (2) VS-60111, (3) WS-48311, (4) WS-55311, (5) WS-55411, (6) WS-65311, (7) WS-65411, (8) WS-73411**

Ref #	Part #	Part Name & Description	[#]
L7HD1	409P777080	EMI-F-CHIP - BLM21P221S	
L7HD2	409P777080	EMI-F-CHIP - BLM21P221S	
L7HD3	409P777080	EMI-F-CHIP - BLM21P221S	
L7HD4	409P777080	EMI-F-CHIP - BLM21P221S	
L7HD5	409P777080	EMI-F-CHIP - BLM21P221S	
L7HD6	409P777080	EMI-F-CHIP - BLM21P221S	
L7HD7	409P777080	EMI-F-CHIP - BLM21P221S	
L7K01	325C121030	COIL-PEAKING - 10MH-K	
L8C01	321C141070	COIL-RF - 22MH-K	
L8C02	321C141070	COIL-RF - 22MH-K	
L8C03	321C141070	COIL-RF - 22MH-K	
L8C04	321C141070	COIL-RF - 22MH-K	
L8D01	409P777080	EMI-F-CHIP - BLM21P221S	
L8D02	409P777080	EMI-F-CHIP - BLM21P221S	
L8D03	409P777080	EMI-F-CHIP - BLM21P221S	
L8D04	409P777080	EMI-F-CHIP - BLM21P221S	
L8D05	409P777080	EMI-F-CHIP - BLM21P221S	
L8D06	409P777080	EMI-F-CHIP - BLM21P221S	
L8D07	409P777080	EMI-F-CHIP - BLM21P221S	
L8G00	409P777080	EMI-F-CHIP - BLM21P221S	
L8G01	409P777080	EMI-F-CHIP - BLM21P221S	
L9A20	321C141070	COIL-RF - 22MH-K	
L9A50	411D009020	CORE-FERRITE	
L9A52	411D009020	CORE-FERRITE	
L9A53	321C141010	COIL-RF - 6.8MH-M	
L9A54	411D009020	CORE-FERRITE	
L9A55	321C142030	COIL-RF - 68MH-K	
L9A56	411D009020	CORE-FERRITE	
L9A57	321C141070	COIL-RF - 22MH-K	
L9A62	321C141010	COIL-RF - 6.8MH-M	
<b>L9B01</b>	<b>351P226010</b>	<b>COIL-CHOKE - 150UH</b>	
L9B02	321C141070	COIL-RF - 22MH-K	
L9B03	321C141070	COIL-RF - 22MH-K	
<b>L9B04</b>	<b>351P226010</b>	<b>COIL-CHOKE - 150UH</b>	
L9B05	321C141030	COIL-RF - 10MH-K	
<b>L9D00</b>	<b>351P222010</b>	<b>LINE FILTER - ELF24V050A</b>	
<b>L9D01</b>	<b>351P222010</b>	<b>LINE FILTER - ELF24V050A</b>	
<b>L9D02</b>	<b>351P223010</b>	<b>LINE FILTER - SLF15N0601</b>	
LC2K01	409P777020	EMI-F-CHIP - BLM21A05	
LC2K02	409P777020	EMI-F-CHIP - BLM21A05	
LC2K03	409P777020	EMI-F-CHIP - BLM21A05	
LC2K00	409P777020	EMI-F-CHIP - BLM21A05	
LC3K00	409P777020	EMI-F-CHIP - BLM21A05	
LC3K01	409P777020	EMI-F-CHIP - BLM21A05	
LC7D02	409P875090	EMI-F-CHIP - ELKE103FA	
LC7D05	409P875090	EMI-F-CHIP - ELKE103FA	
LC7D10	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7D11	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7D12	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7D13	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7D14	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7E10	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7E11	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7E12	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7E13	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7E14	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7G01	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7G02	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7G03	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7G04	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	

Ref #	Part #	Part Name & Description	[#]
LC7G05	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7G06	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7G07	409P875090	EMI-F-CHIP - ELKE103FA	
LC7G08	409P875090	EMI-F-CHIP - ELKE103FA	
LC7G09	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7G10	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7G11	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7G12	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LC7G13	409P876020	EMI-F-CHIP - CNF20C470S/CKD510JB1H470S	
LF7D00	409P901010	LP-FILTER - 14MHZ SMD	
LF7D01	409P901010	LP-FILTER - 14MHZ SMD	
LF7D02	409P901010	LP-FILTER - 14MHZ SMD	
LF7E00	409P901010	LP-FILTER - 14MHZ SMD	
LF7E01	409P901010	LP-FILTER - 14MHZ SMD	
LF7E02	409P901010	LP-FILTER - 14MHZ SMD	
LF7G00	409P901010	LP-FILTER - 14MHZ SMD	
LF7G01	409P901010	LP-FILTER - 14MHZ SMD	
LF7G02	409P901010	LP-FILTER - 14MHZ SMD	
<b>TRANSFORMERS</b>			
<b>T5A31</b>	<b>349P216010</b>	<b>TRANS-HORIZ</b>	
<b>T5A32</b>	<b>336P040010</b>	<b>TRANS-HORIZ-DRIVE</b>	
<b>T5A51</b>	<b>334P281010</b>	<b>TRANS-FLYBACK</b>	
<b>T9A20</b>	<b>350P796010</b>	<b>TRANS-POWER</b>	
<b>T9A50</b>	<b>350P795010</b>	<b>TRANS-POWER</b>	
<b>VARIABLE RESISTORS</b>			
	129P059050	VR-FOCUS - MHF116-50W	
<b>RV9D00</b>	<b>265P100020</b>	<b>VARISTOR - ERZV10D271CS</b>	
<b>RESISTORS</b>			
<b>CHIP Type Resistors (Listed by Value)</b>			
Value	Part No.	Value	Part No.
1/16W 00HM	103P509050	1/16W 2.2K-J	103P502090
1/16W 22-J	103P500050	1/16W 2.7K-J	103P503000
1/8W 27-J	103P400060	1/16W 3K-F	103P493060
1/16W 33-J	103P500070	1/16W 3.3K-F	103P493070
1/16W 47-J	103P500090	1/16W 3.3K-J	103P503010
1/16W 56-J	103P501000	1/16W 3.9K-F	103P493090
1/16W 82-J	103P501020	1/16W 3.9K-J	103P503020
1/16W 100-J	103P501030	1/16W 4.7K-F	103P494010
1/8W 100-J	103P401030	1/16W 4.7K-J	103P503030
1/16W 120-J	103P501040	1/16W 5.1K-F	103P494020
1/16W 180-J	103P501060	1/16W 5.6K-J	103P503040
1/16W 220-J	103P501070	1/16W 6.8K-F	103P494050
1/16W 240-F	103P491000	1/16W 6.8K-J	103P503050
1/8W 270-J	103P401080	1/16W 8.2K-J	103P503060
1/16W 330-F	103P491030	1/16W 10K-F	103P494090
1/16W 330-J	103P501090	1/16W 10K-J	103P503070
1/16W 390-F	103P491050	1/16W 12K-J	103P503080
1/16W 390-J	103P502000	1/16W 15K-J	103P503090
1/16W 470-J	103P502010	1/16W 18K-J	103P504000
1/16W 560-J	103P502020	1/16W 22K-J	103P504010
1/16W 620-F	103P492000	1/16W 27K-J	103P504020
1/16W 680-F	103P492010	1/16W 33K-J	103P504030
1/16W 680-J	103P502030	1/16W 47K-J	103P504050
1/16W 820-F	103P492030	1/16W 56K-J	103P504060
1/16W 820-J	103P502040	1/16W 62K-F	103P496080

[#] Model Legend: (1) VS-50111,, (2) VS-60111, (3) WS-48311, (4) WS-55311, (5) WS-55411, (6) WS-65311, (7) WS-65411, (8) WS-73411

Ref #	Part #	Part Name & Description	[#]	Ref #	Part #	Part Name & Description	[#]
	<u>Value</u>	<u>Part No.</u>	<u>Value</u>	<u>Part No.</u>			
	1/16W 1K-J	103P502050	1/16W 68K-F	103P496090	R5A21	103P713030 R-CARBON - 1/4W 4.7K-J	
	1/8W 1K-J	103P402050	1/16W 68K-J	103P504070	R5A22	103P714010 R-CARBON - 1/4W 22K-J	
	1/16W 1.1K-F	103P492060	1/16W 75K-J	103P509090	R5A23	103P713070 R-CARBON - 1/4W 10K-J	
	1/16W 1.2K-J	103P502060	1/16W 82K-J	103P504080	R5A24	103P714070 R-CARBON - 1/4W 68K-J	
	1/16W 1.3K-F	103P492080	1/16W 100K-J	103P504090	R5A25	103P464030 R-METAL - 1/4W 5.6K-F	
	1/16W 1.5K-F	103P492090	1/16W 120K-J	103P505000	R5A26	103P464030 R-METAL - 1/4W 5.6K-F	
	1/16W 1.5K-J	103P502070	1/16W 330K-J	103P505050	R5A27	103P713070 R-CARBON - 1/4W 10K-J	
	1/8W 1.5K-J	103P402070	1/16W 680K-J	103P505090	R5A28	103P715010 R-CARBON - 1/4W 150K-J	
	1/16W 1.8K-J	103P502080	1/16W 820K-J	103P506000	R5A29	103P714040 R-CARBON - 1/4W 39K-J	
	1/16W 2K-F	103P493020	1/16W 1M-J	103P506010	R5A30	103P714040 R-CARBON - 1/4W 39K-J	
	1/16W 2.2K-F	103P493030	1/16W 3.3M-J	103P506070	R5A31	103P712080 R-CARBON - 1/4W 1.8K-J	
	<b>Conventional Resistors (By Ref #)</b>				R5A32	103P713070 R-CARBON - 1/4W 10K-J	
<b>Ref #</b>	<b>Part #</b>	<b>Part Name &amp; Description</b>	<b>[#]</b>	R5A33	103P463060 R-METAL - 1/4W 3K-F		
R3E02	103P712080	R-CARBON - 1/4W 1.8K-J		R5A34	103P711000 R-CARBON - 1/4W 56-J		
R3E04	103P712080	R-CARBON - 1/4W 1.8K-J		R5A35	103P142010 R-CARBON - 1/2W 470-J		
R3E05	103P714060	R-CARBON - 1/4W 56K-J		R5A36	103C393010 R-METAL-P - 3W 3.3K-J		5-8
R3E06	103P714010	R-CARBON - 1/4W 22K-J		R5A37	103C393040 R-METAL-P - 3W 5.6K-J		1-4
R3E09	109D151010	R-CARBON - 1/4W 2.2-J		R5A37	103C393010 R-METAL-P - 3W 3.3K-J		5-8
R3E11	109D151010	R-CARBON - 1/4W 2.2-J		R5A37	103C393040 R-METAL-P - 3W 5.6K-J		1-4
R3E12	109D151010	R-CARBON - 1/4W 2.2-J		R5A38	103C197040 R-METAL - 3W 0.33-J		
R3E14	109D151010	R-CARBON - 1/4W 2.2-J		R5A39	103P140090 R-CARBON - 1/2W 47-J		
R3E15	103P713050	R-CARBON - 1/4W 6.8K-J	3-8	R5A40	103P714090 R-CARBON - 1/4W 100K-J		
R3E15	103P713070	R-CARBON - 1/4W 10K-J	1&2	R5A41	103P715020 R-CARBON - 1/4W 180K-J		
R3E16	103P713050	R-CARBON - 1/4W 6.8K-J	3-8	R5A42	103P713070 R-CARBON - 1/4W 10K-J		
R3E16	103P713070	R-CARBON - 1/4W 10K-J	1&2	R5A43	103P714010 R-CARBON - 1/4W 22K-J		
R4B03	103P713090	R-CARBON - 1/4W 15K-J		R5A44	103P712090 R-CARBON - 1/4W 2.2K-J		
R4B10	103C188030	R-METAL - 2W 1.8-J	1&2	R5A45	103P143050 R-CARBON - 1/2W 6.8K-J		
R4B10	103C188040	R-METAL - 2W 2.2-J	3-8	R5A46	103C391050 R-METAL-P - 3W 150-J		
R4B12	103C188030	R-METAL - 2W 1.8-J	1&2	R5A47	103P714080 R-CARBON - 1/4W 82K-J		
R4B12	103C188040	R-METAL - 2W 2.2-J	3-8	R5A48	103P714050 R-CARBON - 1/4W 47K-J		
R4B16	109P095010	R-METAL-LIN - 1/4W 5.1K-J	1-4	R5A49	103P711030 R-CARBON - 1/4W 100-J		
R4B17	103P711090	R-CARBON - 1/4W 330-J		R5A50	103P714050 R-CARBON - 1/4W 47K-J		
R4B18	103P338020	R-CARBON-25 - 1/4W 1.5-J		R5A51	103P712050 R-CARBON - 1/4W 1K-J		
R4B23	103P411070	R-CARBON - 1/4W 220-J		R5A52	103P713010 R-CARBON - 1/4W 3.3K-J		
R4B24	103P712050	R-CARBON - 1/4W 1K-J		R5A53	103P713070 R-CARBON - 1/4W 10K-J		
R4B25	103P712050	R-CARBON - 1/4W 1K-J		R5A54	103P714010 R-CARBON - 1/4W 22K-J		
R4B26	103P713030	R-CARBON - 1/4W 4.7K-J		R5A55	103P143050 R-CARBON - 1/2W 6.8K-J		
<b>R5A00</b>	<b>103P711030</b>	<b>R-CARBON - 1/4W 100-J</b>		<b>R5A56</b>	<b>103P715060 R-CARBON - 1/4W 390K-J</b>		
R5A01	103P713010	R-CARBON - 1/4W 3.3K-J		R5A57	103P711030 R-CARBON - 1/4W 100-J		
R5A02	103P711030	R-CARBON - 1/4W 100-J		<b>R5A58</b>	<b>103P464080 R-METAL - 1/4W 9.1K-F</b>		
R5A03	103P713010	R-CARBON - 1/4W 3.3K-J		<b>R5A59</b>	<b>103P461070 R-METAL - 1/4W 470-F</b>		
R5A04	103P462040	R-METAL - 1/4W 910-F		R5A60	103P464000 R-METAL - 1/4W 4.3K-F		
R5A05	103P713010	R-CARBON - 1/4W 3.3K-J		R5A62	103P711070 R-CARBON - 1/4W 220-J		
R5A06	103P712050	R-CARBON - 1/4W 1K-J		R5A63	103P466080 R-METAL - 1/4W 62K-F		
R5A07	103P714080	R-CARBON - 1/4W 82K-J		R5A64	103P712010 R-CARBON - 1/4W 470-J		
R5A08	103P714050	R-CARBON - 1/4W 47K-J		<b>R5A65</b>	<b>103P141030 R-CARBON - 1/2W 100-J</b>		
R5A09	103P714040	R-CARBON - 1/4W 39K-J		<b>R5A66</b>	<b>103P466010 R-METAL - 1/4W 33K-F</b>		
R5A10	103P714040	R-CARBON - 1/4W 39K-J		<b>R5A68</b>	<b>103P463020 R-METAL - 1/4W 2K-F</b>		8
R5A11	103P713070	R-CARBON - 1/4W 10K-J		<b>R5A68</b>	<b>103P463050 R-METAL - 1/4W 2.7K-F</b>		1-7
R5A12	103P712050	R-CARBON - 1/4W 1K-J		<b>R5A69</b>	<b>103P461090 R-METAL - 1/4W 560-F</b>		8
R5A13	103P464020	R-METAL - 1/4W 2.4K-F		<b>R5A69</b>	<b>103P462010 R-METAL - 1/4W 680-F</b>		1-7
R5A14	103P464030	R-METAL - 1/4W 5.6K-F		<b>R5A70</b>	<b>103P463040 R-METAL - 1/4W 2.4K-F</b>		8
R5A15	103P713030	R-CARBON - 1/4W 4.7K-J		<b>R5A71</b>	<b>103P713070 R-CARBON - 1/4W 10K-J</b>		
R5A16	103P714010	R-CARBON - 1/4W 22K-J		<b>R5A72</b>	<b>103P463050 R-METAL - 1/4W 2.7K-F</b>		
R5A17	103P712050	R-CARBON - 1/4W 1K-J		<b>R5A73</b>	<b>103P714050 R-CARBON - 1/4W 47K-J</b>		
R5A18	103P712050	R-CARBON - 1/4W 1K-J		<b>R5A74</b>	<b>103P713070 R-CARBON - 1/4W 10K-J</b>		
R5A19	103P712010	R-CARBON - 1/4W 470-J		<b>R5A75</b>	<b>103P713070 R-CARBON - 1/4W 10K-J</b>		
R5A20	103P714050	R-CARBON - 1/4W 47K-J		<b>R5A76</b>	<b>103P713070 R-CARBON - 1/4W 10K-J</b>		
				R5A77	103P711090 R-CARBON - 1/4W 330-J		
				<b>R5A78</b>	<b>103P714010 R-CARBON - 1/4W 22K-J</b>		

**MODELS: VS-50111 / VS-60111 / WS-48311 / WS-55311 / WS-55411 / WS-65311 / WS-65411 / WS-73411**

[#] Model Legend: (1) VS-50111,, (2) VS-60111, (3) WS-48311, (4) WS-55311, (5) WS-55411, (6) WS-65311, (7) WS-65411, (8) WS-73411

Ref #	Part #	Part Name & Description	[#]
R5A79	103P713030	R-CARBON - 1/4W 4.7K-J	
R5A80	102P106090	R-WIRE - 2W 0.12-K	
R5A81	103P711030	R-CARBON - 1/4W 100-J	
R5A82	103P370090	R-FUSE - 1/4W 47-J	
R5A83	103P464070	R-METAL - 1/4W 8.2K-F	
R5A84	103P464070	R-METAL - 1/4W 8.2K-F	
R5A85	103P710070	R-CARBON - 1/4W 33-J	
R5A86	103P142060	R-CARBON - 1/2W 1.2K-J	
R5A87	103P711030	R-CARBON - 1/4W 100-J	
R5A88	103P464000	R-METAL - 1/4W 4.3K-F	
R5A89	103P463050	R-METAL - 1/4W 2.7K-F	
R5A90	103P711060	R-CARBON - 1/4W 180-J	
R5A91	103P467030	R-METAL - 1/4W 100K-F	
R5A92	103P465070	R-METAL - 1/4W 22K-F	
R5A93	103P140090	R-CARBON - 1/2W 47-J	
R5A94	103C390070	R-METAL-P - 3W 33-J	
R5A95	103P714030	R-CARBON - 1/4W 33K-J	
R5A96	103P466080	R-METAL - 1/4W 62K-F	
R5A97	103P142040	R-CARBON - 1/2W 820-J	
R5A98	103C198010	R-METAL - 3W 1.2-J	
R5A99	103P714090	R-CARBON - 1/4W 100K-J	
R5B01	103P714030	R-CARBON - 1/4W 33K-J	
R5B02	103P714090	R-CARBON - 1/4W 100K-J	
R5B03	103P712060	R-CARBON - 1/4W 1.2K-J	
R5B04	103P711030	R-CARBON - 1/4W 100-J	
R5H01	103P712050	R-CARBON - 1/4W 1K-J	
R5H02	103P758000	R-FUSE - 1/4W 1-J	
R5H03	103P714030	R-CARBON - 1/4W 33K-J	
R5H04	103P463060	R-METAL - 1/4W 3K-F	
R5H07	103P461060	R-METAL - 1/4W 430-F	
R5H08	103P711030	R-CARBON - 1/4W 100-J	
R5H09	103P711010	R-CARBON - 1/4W 68-J	
R5H10	103P710090	R-CARBON - 1/4W 47-J	
R5H11	103P712020	R-CARBON - 1/4W 560-J	
R5H12	103P712020	R-CARBON - 1/4W 560-J	
R5H13	103P712020	R-CARBON - 1/4W 560-J	
R5H14	103P710090	R-CARBON - 1/4W 47-J	
R5H15	103P710090	R-CARBON - 1/4W 47-J	
R5H16	103P710020	R-CARBON - 1/4W 12-J	
R5H17	103P710020	R-CARBON - 1/4W 12-J	
R5H22	103P711030	R-CARBON - 1/4W 100-J	
R5H23	103P713010	R-CARBON - 1/4W 3.3K-J	
R5H47	103C171040	R-METAL - 1W 120-J	
R5H48	103P712060	R-CARBON - 1/4W 1.2K-J	
R5H49	103P714070	R-CARBON - 1/4W 68K-J	
R5H50	103P714070	R-CARBON - 1/4W 68K-J	
R5H51	103P712060	R-CARBON - 1/2W 1.2K-J	
R5H58	103P148000	R-CARBON - 1/2W 1-J	
R5H59	103C191050	R-METAL - 3W 150-J	
R5H60	103C178080	R-METAL - 1W 4.7-J	
R5H67	103P148000	R-CARBON - 1/2W 1-J	
R5K01	109D031070	R-COMPOSITION - 1/2W 10K-K	
R5K02	103P412050	R-CARBON - 1/4W 1K-J	
R5K03	103P145000	R-CARBON - 1/2W 120K-J	
R5K04	103P144090	R-CARBON - 1/2W 100K-J	
R5K05	103P145000	R-CARBON - 1/2W 120K-J	
R5K06	103P144090	R-CARBON - 1/2W 100K-J	
R5K07	103P145000	R-CARBON - 1/2W 120K-J	
R5K08	103P144090	R-CARBON - 1/2W 100K-J	
R5K09	103P762020	R-FUSE - 1/2W 560-J	

Ref #	Part #	Part Name & Description	[#]
R5K10	103P711010	R-CARBON - 1/4W 68-J	
R5K11	103P711090	R-CARBON - 1/4W 330-J	
R5K12	103P760060	R-FUSE - 1/2W 27-J	
R5K20	103P463060	R-METAL - 1/4W 3K-F	
R5K22	103P145050	R-CARBON - 1/2W 330K-J	
R5K23	103P145050	R-CARBON - 1/2W 330K-J	
R5K24	103P145050	R-CARBON - 1/2W 330K-J	
R5K25	103P713040	R-CARBON - 1/4W 5.6K-J	
R5K31	103P711030	R-CARBON - 1/4W 100-J	
R5K34	103P760060	R-FUSE - 1/2W 27-J	
R5K46	103P712010	R-CARBON - 1/4W 470-J	
R5K50	103P762050	R-FUSE - 1/2W 1K-J	
R6B01	103P711030	R-CARBON - 1/4W 100-J	
R6B02	103P713090	R-CARBON - 1/4W 15K-J	
R6B03	103P464020	R-METAL - 1/4W 2.4K-F	
R6B04	103P713000	R-CARBON - 1/4W 2.7K-J	
R6B06	103P462050	R-METAL - 1/4W 1K-F	
R6B07	103P711030	R-CARBON - 1/4W 100-J	
R6B08	103P710010	R-CARBON - 1/4W 10-J	
R6B09	103P711030	R-CARBON - 1/4W 100-J	
R6B10	103P713030	R-CARBON - 1/4W 4.7K-J	
R6B11	103C194020	R-METAL - 3W 27K-J	
D6B11	103P712060	R-CARBON - 1/4W 1.2K-J	
D6G11	103P712060	R-CARBON - 1/4W 1.2K-J	
D6R11	103P712060	R-CARBON - 1/4W 1.2K-J	
R6B12	103P712030	R-CARBON - 1/4W 680-J	
R6B13	103P331030	R-CARBON-25 - 1/4W 100-J	
R6B15	103P714090	R-CARBON - 1/4W 100K-J	
R6B16	103P411000	R-CARBON - 1/4W 56-J	
R6B17	101P221030	R-COMPOSITION - 1/2W 220-K	
R6B18	103P713040	R-CARBON - 1/4W 5.6K-J	
R6B19	103P713050	R-CARBON - 1/4W 6.8K-J	
R6B20	101P221030	R-COMPOSITION - 1/2W 220-K	
R6B21	103P467030	R-METAL - 1/4W 100K-F	
R6B22	103P467030	R-METAL - 1/4W 100K-F	
R6B23	103P711030	R-CARBON - 1/4W 100-J	
R6B24	103P713030	R-CARBON - 1/4W 4.7K-J	
R6B25	103P711030	R-CARBON - 1/4W 100-J	
R6B26	103P413050	R-CARBON - 1/4W 6.8K-J	
R6B27	103P711030	R-CARBON - 1/4W 100-J	
R6G01	103P711030	R-CARBON - 1/4W 100-J	
R6G02	103P713090	R-CARBON - 1/4W 15K-J	
R6G03	103P464020	R-METAL - 1/4W 2.4K-F	
R6G04	103P463040	R-METAL - 1/4W 2.4K-F	
R6G06	103P462030	R-METAL - 1/4W 820-F	
R6G07	103P711030	R-CARBON - 1/4W 100-J	
R6G08	103P710010	R-CARBON - 1/4W 10-J	
R6G09	103P711030	R-CARBON - 1/4W 100-J	
R6G10	103P713030	R-CARBON - 1/4W 4.7K-J	
R6G11	103C194020	R-METAL - 3W 27K-J	
R6G13	103P331030	R-CARBON-25 - 1/4W 100-J	
R6G15	103P714090	R-CARBON - 1/4W 100K-J	
R6G16	103P411000	R-CARBON - 1/4W 56-J	
R6G17	101P221030	R-COMPOSITION - 1/2W 220-K	
R6G20	101P221030	R-COMPOSITION - 1/2W 220-K	
R6G21	103P467010	R-METAL - 1/4W 82K-F	
R6G22	103P467010	R-METAL - 1/4W 82K-F	
R6G23	103P711030	R-CARBON - 1/4W 100-J	
R6R01	103P711030	R-CARBON - 1/4W 100-J	
R6R02	103P713090	R-CARBON - 1/4W 15K-J	

**MODELS: VS-50111 / VS-60111 / WS-48311 / WS-55311 / WS-55411 / WS-65311 / WS-65411 / WS-73411**

[#] Model Legend: (1) VS-50111,, (2) VS-60111, (3) WS-48311, (4) WS-55311, (5) WS-55411, (6) WS-65311, (7) WS-65411, (8) WS-73411

Ref #	Part #	Part Name & Description	[#]	Ref #	Part #	Part Name & Description	[#]
R6R03	103P464020	R-METAL - 1/4W 2.4K-F		R8C67	103P713010	R-CARBON - 1/4W 3.3K-J	
R6R04	103P713000	R-CARBON - 1/4W 2.7K-J		R8C69	103P714010	R-CARBON - 1/4W 22K-J	
R6R06	103P462050	R-METAL - 1/4W 1K-F		R8P03	103P711070	R-CARBON - 1/4W 220-J	3&4
R6R07	103P711030	R-CARBON - 1/4W 100-J		R8P03	103P712010	R-CARBON - 1/4W 470-J	5-7
R6R08	103P710010	R-CARBON - 1/4W 10-J		R8P03	103P712050	R-CARBON - 1/4W 1K-J	1&2
R6R09	103P711030	R-CARBON - 1/4W 100-J		R8P03	103P712080	R-CARBON - 1/4W 1.8K-J	8
R6R10	103P713030	R-CARBON - 1/4W 4.7K-J		R8P04	103P711070	R-CARBON - 1/4W 220-J	
<b>R6R11</b>	<b>103C194020</b>	<b>R-METAL - 3W 27K-J</b>		R8P05	103P711070	R-CARBON - 1/4W 220-J	3-7
R6R13	103P331030	R-CARBON-25 - 1/4W 100-J		R8P05	103P712010	R-CARBON - 1/4W 470-J	1&2
R6R15	103P714090	R-CARBON - 1/4W 100K-J		R8P05	103P712050	R-CARBON - 1/4W 1K-J	8
R6R16	103P411000	R-CARBON - 1/4W 56-J		R8P06	103P711070	R-CARBON - 1/4W 220-J	
R6R17	101P221030	R-COMPOSITION - 1/2W 220-K		R9A02	102P084000	R-CEMENT-WIRE - 15W 2.2-K	
R6R20	101P221030	R-COMPOSITION - 1/2W 220-K		<b>R9A03</b>	<b>109C010010</b>	<b>R-COMPOSITION - 1/2W 1M-K</b>	
R6R21	103P467030	R-METAL - 1/4W 100K-F		<b>R9A05</b>	<b>109C010010</b>	<b>R-COMPOSITION - 1/2W 1M-K</b>	
R6R22	103P467030	R-METAL - 1/4W 100K-F		<b>R9A06</b>	<b>109C010010</b>	<b>R-COMPOSITION - 1/2W 1M-K</b>	
R6R23	103P711030	R-CARBON - 1/4W 100-J		R9A09	103P145050	R-CARBON - 1/2W 330K-J	
R7B05	103C178010	R-METAL - 1W 1.2-J	578	R9A10	103P714020	R-CARBON - 1/4W 27K-J	
R7B08	109D151010	R-CARBON - 1/4W 2.2-J	578	R9A11	103P145050	R-CARBON - 1/2W 330K-J	
R7K01	103P712050	R-CARBON - 1/4W 1K-J		R9A12	103P713070	R-CARBON - 1/4W 10K-J	
R7K02	103P713010	R-CARBON - 1/4W 3.3K-J		R9A13	103P713000	R-CARBON - 1/4W 2.7K-J	
R7K21	103P710090	R-CARBON - 1/4W 47-J	578	R9A20	103C181020	R-METAL - 2W 82-J	
R7K22	103P715030	R-CARBON - 1/4W 220K-J	578	R9A21	103P712050	R-CARBON - 1/4W 1K-J	
R7K23	103P712050	R-CARBON - 1/4W 1K-J	578	R9A23	103P710090	R-CARBON - 1/4W 47-J	
R7K24	103P713080	R-CARBON - 1/4W 12K-J	578	R9A24	103P142070	R-CARBON - 1/2W 1.5K-J	
R7K25	103P712050	R-CARBON - 1/4W 1K-J	578	R9A29	103P713070	R-CARBON - 1/4W 10K-J	
R7K26	103P715030	R-CARBON - 1/4W 220K-J	578	R9A51	103P715050	R-CARBON - 1/4W 330K-J	
R7K27	103P713070	R-CARBON - 1/4W 10K-J	578	R9A52	103P710090	R-CARBON - 1/4W 47-J	
R7K28	103P711050	R-CARBON - 1/4W 150-J	578	R9A53	103P712030	R-CARBON - 1/4W 680-J	
R7K29	103P712060	R-CARBON - 1/4W 1.2K-J	578	R9A54	102P107000	R-WIRE - 2W 0.15-K	
R7K30	103P712050	R-CARBON - 1/4W 1K-J	578	R9A55	102P106090	R-WIRE - 2W 0.12-K	
R7K31	103P715030	R-CARBON - 1/4W 220K-J	578	R9A57	103P712090	R-CARBON - 1/4W 2.2K-J	
R7K32	103P713030	R-CARBON - 1/4W 4.7K-J	578	R9A58	103P145030	R-CARBON - 1/2W 220K-J	
R7K33	103P712050	R-CARBON - 1/4W 1K-J	578	R9A59	103P710070	R-CARBON - 1/4W 33-J	
R7K34	103P713000	R-CARBON - 1/4W 2.7K-J	578	R9A61	103P713040	R-CARBON - 1/4W 5.6K-J	
R7K35	103P711030	R-CARBON - 1/4W 100-J	578	R9A62	103P713070	R-CARBON - 1/4W 10K-J	
R7K36	103P710090	R-CARBON - 1/4W 47-J	578	R9A63	103P713020	R-CARBON - 1/4W 3.9K-J	
R7L26	103P462090	R-METAL - 1/4W 1.5K-F		R9A66	103P712070	R-CARBON - 1/4W 1.5K-J	
R7L29	103P464030	R-METAL - 1/4W 5.6K-F		R9A67	103P710050	R-CARBON - 1/4W 22-J	
R7L31	103P466010	R-METAL - 1/4W 33K-F		R9A68	103C180050	R-METAL - 2W 22-J	
R7L32	103P466070	R-METAL - 1/4W 56K-F		R9A69	103C180050	R-METAL - 2W 22-J	
R8C03	103P711090	R-CARBON - 1/4W 330-J		R9A70	109D151090	R-CARBON - 1/4W 33-J	
R8C07	103C391050	R-METAL-P - 3W 150-J		R9A71	103P145030	R-CARBON - 1/2W 220K-J	
R8C08	103P714010	R-CARBON - 1/4W 22K-J		R9A73	103P412050	R-CARBON - 1/4W 1K-J	
R8C11	103P711090	R-CARBON - 1/4W 330-J		R9A74	103P144040	R-CARBON - 1/2W 39K-J	
R8C15	103C391050	R-METAL-P - 3W 150-J		R9A80	103C193060	R-METAL - 3W 8.2K-J	
R8C19	103P711090	R-CARBON - 1/4W 330-J		R9A81	103P142090	R-CARBON - 1/2W 2.2K-J	
R8C23	103C391050	R-METAL-P - 3W 150-J		R9A83	103P464010	R-METAL - 1/4W 4.7K-F	
R8C27	103P711090	R-CARBON - 1/4W 330-J		R9A84	103P713070	R-CARBON - 1/4W 10K-J	
R8C31	103C391050	R-METAL-P - 3W 150-J		R9B01	103P711030	R-CARBON - 1/4W 100-J	
R8C35	103P711090	R-CARBON - 1/4W 330-J		R9B02	103P714010	R-CARBON - 1/4W 22K-J	
R8C39	103C391050	R-METAL-P - 3W 150-J		R9B03	103P714050	R-CARBON - 1/4W 47K-J	
R8C43	103P711090	R-CARBON - 1/4W 330-J		R9B04	103P714050	R-CARBON - 1/4W 47K-J	
R8C47	103C391050	R-METAL-P - 3W 150-J		R9B05	103P714090	R-CARBON - 1/4W 100K-J	
R8C60	103C191090	R-METAL - 3W 330-J		R9B06	103P714090	R-CARBON - 1/4W 100K-J	
R8C61	103C191090	R-METAL - 3W 330-J		R9B07	103P714010	R-CARBON - 1/4W 22K-J	
R8C62	103P713010	R-CARBON - 1/4W 3.3K-J		R9B08	109D151030	R-CARBON - 1/4W 4.7-J	
R8C63	103P713010	R-CARBON - 1/4W 3.3K-J		R9B09	109D151030	R-CARBON - 1/4W 4.7-J	
R8C64	103P713010	R-CARBON - 1/4W 3.3K-J		R9C31	103C197040	R-METAL - 3W 0.33-J	
R8C65	103P713010	R-CARBON - 1/4W 3.3K-J		R9C32	103C197040	R-METAL - 3W 0.33-J	
R8C66	103P713010	R-CARBON - 1/4W 3.3K-J		<b>R9D00</b>	<b>109D036020</b>	<b>R-COMPOSITION - 1/2W 4.7M-K</b>	

[#] Model Legend: (1) VS-50111,, (2) VS-60111, (3) WS-48311, (4) WS-55311, (5) WS-55411, (6) WS-65311, (7) WS-65411, (8) WS-73411

Ref #	Part #	Part Name & Description	[#]
<b>CAPACITORS &amp; TRIMMERS</b>			
<b>CHIP Type Capacitors (Listed by Value)</b>			
<b>Value</b>	<b>Part No.</b>	<b>Value</b>	<b>Part No.</b>
CJ50V 3P-C	154P340040	B50V 1000P-K	141P140090
CH50V 10P-C	154P341010	B50V 1500P-K	141P141010
CH50V 15P-J	154P341050	B50V 4700P-K	141P141070
CH50V 22P-J	154P341090	B50V 6800P-K	141P141090
CH50V 33P-J	154P342030	B50V 8200P-K	141P142000
CH50V 47P-J	154P342070	B50V 0.01M-K	141P142010
CH50V 56P-J	154P342090	F50V 0.01M-Z	141P143080
SL50V 56P-J	154P353000	B25V 0.047M-K	141P142090
CH50V 68P-J	154P343010	B25V 0.068M-K	141P143010
CH50V 82P-J	154P343030	B16V 0.082M-K	141P143020
CH50V 100P-J	154P343050	B16V 0.1M-K	141P143030
CH50V 120P-J	154P343070	F25V 0.1M-Z	141P144020
SL50V 120P-J	154P353080	B10V 0.47M-K	141P146080
CH50V 150P-J	154P343090	B16V 0.47M-K	141P139090
SL50V 150P-J	154P354000	F16V 0.47M-Z	141P144050
B50V 220P-K	141P140010	B16V 1M-K	141P134070
CH50V 220P-J	154P344030	F16V 1M-Z	141P144060
CH50V 270P-J	154P344050	50V 2.2M-M 105C	181P526020
SL50V 390P-J	154P355000	6.3V 22M-M 105C	181P520010
B50V 470P-K	141P140050	6.3V 47M-M 105C	181P520030
CH50V 470P-J	154P345010	16V 47M-M	181P502060
SL50V 470P-J	154P355020	16V 47M-M 105C	181P522060
CH25V 560P-J	154P345030	6.3V 100M-M 105C	181P520040
CH25V 1000P-J	154P345090		
<b>Conventional Capacitors (By Ref #)</b>			
Ref #	Part #	Part Name & Description	[#]
C1A13	181P352040	C-ELEC - 16V 100M-M	
C1A21	181P210040	C-ELEC - 6.3V 100M-M	
C1A24	181P210040	C-ELEC - 6.3V 100M-M	
C1A26	172P262010	C-M-POLY - 50V 0.047M-J	
C1B13	181P355090	C-ELEC - 50V 100M-M	
C1B21	181P210040	C-ELEC - 6.3V 100M-M	
C1B24	181P210040	C-ELEC - 6.3V 100M-M	
C1B26	172P262010	C-M-POLY - 50V 0.047M-J	
C2K00	181P352030	C-ELEC - 16V 47M-M	
C2K18	181P351060	C-ELEC - 10V 330M-M	
C2K44	181P352040	C-ELEC - 16V 100M-M	
C2L01	181P352030	C-ELEC - 16V 47M-M	
C2L12	181P216040	C-ELEC - 50V 4.7M-M	
C2L14	181P351080	C-ELEC - 10V 1000M-M	
C2L16	181P210040	C-ELEC - 6.3V 100M-M	
C2L22	181P212060	C-ELEC - 16V 47M-M	
C2L24	181P352030	C-ELEC - 16V 47M-M	
C2LA0	181P352030	C-ELEC - 16V 47M-M	
C2LB1	181P216040	C-ELEC - 50V 4.7M-M	
C2LB3	181P351080	C-ELEC - 10V 1000M-M	
C2LB9	181P210040	C-ELEC - 6.3V 100M-M	
C2LC2	181P212060	C-ELEC - 16V 47M-M	
C2LC4	181P352030	C-ELEC - 16V 47M-M	
C2M03	181P352040	C-ELEC - 16V 100M-M	
C2M08	181P352030	C-ELEC - 16V 47M-M	
C2M88	181P355010	C-ELEC - 50V 1M-M	
C2MA4	181P352030	C-ELEC - 16V 47M-M	
C2MA6	181P352030	C-ELEC - 16V 47M-M	
C2MC4	181P352030	C-ELEC - 16V 47M-M	
C2MD6	181P210040	C-ELEC - 6.3V 100M-M	

Ref #	Part #	Part Name & Description	[#]
C2N00	181P355000	C-ELEC - 50V 0.47M-M	
C2N01	181P355000	C-ELEC - 50V 0.47M-M	
C2N02	181P355000	C-ELEC - 50V 0.47M-M	
C2N05	181P355000	C-ELEC - 50V 0.47M-M	
C2N06	181P355000	C-ELEC - 50V 0.47M-M	
C2N07	181P355000	C-ELEC - 50V 0.47M-M	
C2N17	181P355000	C-ELEC - 50V 0.47M-M	
C2N18	181P355000	C-ELEC - 50V 0.47M-M	
C2N19	181P355000	C-ELEC - 50V 0.47M-M	
C2N22	181P352030	C-ELEC - 16V 47M-M	
C2N28	181P352030	C-ELEC - 16V 47M-M	
C2N29	181P352030	C-ELEC - 16V 47M-M	
C2P02	181P352030	C-ELEC - 16V 47M-M	
C2P04	181P351050	C-ELEC - 10V 220M-M	
C2P08	181P352030	C-ELEC - 16V 47M-M	
C2S00	181P355000	C-ELEC - 50V 0.47M-M	
C2S01	181P355000	C-ELEC - 50V 0.47M-M	
C2S02	181P355000	C-ELEC - 50V 0.47M-M	
C2S05	181P355000	C-ELEC - 50V 0.47M-M	
C2S06	181P355000	C-ELEC - 50V 0.47M-M	
C2S07	181P355000	C-ELEC - 50V 0.47M-M	
C2S10	181P352030	C-ELEC - 16V 47M-M	
C2S18	181P355000	C-ELEC - 50V 0.47M-M	
C2S19	181P355000	C-ELEC - 50V 0.47M-M	
C2S20	181P355000	C-ELEC - 50V 0.47M-M	
C2S22	181P352030	C-ELEC - 16V 47M-M	
C2S29	181P352030	C-ELEC - 16V 47M-M	
C2V04	181P359060	C-ELEC - 50V 0.1M-M	
C2V05	181P359060	C-ELEC - 50V 0.1M-M	
C2V06	181P359060	C-ELEC - 50V 0.1M-M	
C2V08	181P359060	C-ELEC - 50V 0.1M-M	
C2V09	181P359060	C-ELEC - 50V 0.1M-M	
C2V10	181P359060	C-ELEC - 50V 0.1M-M	
C2V14	181P352040	C-ELEC - 16V 100M-M	
C2V19	181P352040	C-ELEC - 16V 100M-M	
C2V29	181P352040	C-ELEC - 16V 100M-M	
C2V30	181P118010	C-ELEC - 50V 0.68M-M	
C2V32	181P355000	C-ELEC - 50V 0.47M-M	
C2V48	172P166030	C-TF - 50V 0.1M-J	
C2V49	172P166030	C-TF - 50V 0.1M-J	
C2V55	181P352040	C-ELEC - 16V 100M-M	
C2V57	181P355060	C-ELEC - 50V 22M-M	
C2V61	181P352040	C-ELEC - 16V 100M-M	
C2W02	181P352080	C-ELEC - 16V 1000M-M	
C2W05	181P352030	C-ELEC - 16V 47M-M	
C2W09	181P352030	C-ELEC - 16V 47M-M	
C2W14	181P352030	C-ELEC - 16V 47M-M	
C2Y09	181P352030	C-ELEC - 16V 47M-M	
C3A34	181P355030	C-ELEC - 50V 3.3M-M	
C3E02	181P355010	C-ELEC - 50V 1M-M	
C3E04	181P355010	C-ELEC - 50V 1M-M	
C3E07	181P353090	C-ELEC - 25V 2200M-M	
C3E08	141P197080	C-CER - F50V 0.1M-Z	
C3E09	172P262050	C-M-POLY - 50V 0.1M-J	
C3E11	172P262050	C-M-POLY - 50V 0.1M-J	
C3E12	172P262050	C-M-POLY - 50V 0.1M-J	
C3E14	172P262050	C-M-POLY - 50V 0.1M-J	
C3K00	181P122070	C-ELEC-NP - 25V 10M-M	
C3K04	181P122070	C-ELEC-NP - 25V 10M-M	
C3K10	181P355010	C-ELEC - 50V 1M-M	

**MODELS: VS-50111 / VS-60111 / WS-48311 / WS-55311 / WS-55411 / WS-65311 / WS-65411 / WS-73411**

[#] Model Legend: (1) VS-50111,, (2) VS-60111, (3) WS-48311, (4) WS-55311, (5) WS-55411, (6) WS-65311, (7) WS-65411, (8) WS-73411

Ref #	Part #	Part Name & Description	[#]	Ref #	Part #	Part Name & Description	[#]
C3K11	181P355010	C-ELEC - 50V 1M-M		C5H21	181P780060	C-ELEC - 160V 10M-M 105C	
C3K12	181P355010	C-ELEC - 50V 1M-M		C5H24	181P192060	C-ELEC - 200V 22M-M/Q	
C3K13	181P355010	C-ELEC - 50V 1M-M		C5K00	172P572090	C-M-PLA-PP - 1500V 0.015M-J-OR-H	
C3K14	181P355010	C-ELEC - 50V 1M-M		C5K01	172P572090	C-M-PLA-PP - 1500V 0.015M-J-OR-H	
C3K15	181P355010	C-ELEC - 50V 1M-M		C5K02	181P198040	C-ELEC - 450V 4.7M-M/Q	
C3K16	181P355010	C-ELEC - 50V 1M-M		C5K03	142P020050	C-CER - B50V 470P-K	
C3K17	181P355010	C-ELEC - 50V 1M-M		C5K12	181P352040	C-ELEC - 16V 100M-M	
C3K18	181P355010	C-ELEC - 50V 1M-M		C5K15	181P191000	C-ELEC - 160V 22M-M/Q	
C3K19	181P355010	C-ELEC - 50V 1M-M		C6B01	154P400010	C-CER - B1KV 220P-K	
C3K20	181P355010	C-ELEC - 50V 1M-M		C6B02	181P195050	C-ELEC - 350V 10M-M	
C3K21	181P355010	C-ELEC - 50V 1M-M		C6B03	155P232030	C-CER - CH50V 33P-J	
C3K22	181P355010	C-ELEC - 50V 1M-M		C6B05	181P352030	C-ELEC - 16V 47M-M	
C3K23	181P355010	C-ELEC - 50V 1M-M		C6B07	142P012050	C-CER - B500V 0.01M-K	
C3K25	181P352030	C-ELEC - 16V 47M-M		C6B08	142P020030	C-CER - B50V 330P-K	
C4B01	172P261030	C-M-POLY - 50V 0.01M-J		C6B10	142P012050	C-CER - B500V 0.01M-K	
C4B02	181P358000	C-ELEC - 35V 1000M-M		C6B12	155P239040	C-CER - CH50V 100P-J	
C4B03	172P383030	C-M-POLY - 100V 0.47M-K		C6B13	155P231090	C-CER - CH50V 22P-J	
C4B04	181P184020	C-ELEC - 35V 100M-M 105C		C6B14	154P405000	C-CER - B3KV 1000P-K	
C4B06	172P330090	C-POLY - 50V 4700P-J		C6G01	154P400010	C-CER - B1KV 220P-K	
C4B09	181P355060	C-ELEC - 50V 22M-M		C6G02	181P195050	C-ELEC - 350V 10M-M	
C4B11	181P353090	C-ELEC - 25V 2200M-M		C6G03	155P232010	C-CER - CH50V 27P-J	
C5A03	142P020090	C-CER - B50V 1000P-K		C6G05	181P352030	C-ELEC - 16V 47M-M	
C5A05	172P262010	C-M-POLY - 50V 0.047M-J		C6G07	142P012050	C-CER - B500V 0.01M-K	
C5A10	181P191000	C-ELEC - 160V 22M-M/Q		C6G10	142P012050	C-CER - B500V 0.01M-K	
C5A12	181P354090	C-ELEC - 35V 470M-M		C6G12	155P239040	C-CER - CH50V 100P-J	
C5A17	142P020090	C-CER - B50V 1000P-K		C6G13	155P231090	C-CER - CH50V 22P-J	
C5A21	172P262050	C-M-POLY - 50V 0.1M-J		C6G14	154P405000	C-CER - B3KV 1000P-K	
C5A31	172P571030	C-M-PLA-PP - 1500VHP 3300P-J-OR-H	1-4	C6R01	154P400010	C-CER - B1KV 220P-K	
C5A31	172P571050	C-M-PLA-PP - 1500VHP 3900P-J-OR-H	5-8	C6R02	181P195050	C-ELEC - 350V 10M-M	
C5A32	172P571030	C-M-PLA-PP - 1500VHP 3300P-J-OR-H	1-4	C6R03	155P231090	C-CER - CH50V 22P-J	
C5A32	172P571050	C-M-PLA-PP - 1500VHP 3900P-J-OR-H	5-8	C6R05	181P352030	C-ELEC - 16V 47M-M	
C5A34	154P262050	C-CER - R2KV 560P-K		C6R07	142P012050	C-CER - B500V 0.01M-K	
C5A35	142P012010	C-CER - B500V 4700P-K		C6R10	142P012050	C-CER - B500V 0.01M-K	
C5A36	172P524010	C-M-POLY - 250V 2. 2M-J		C6R12	155P239040	C-CER - CH50V 100P-J	
C5A37	172P435090	C-M-PLA-PP - 250V 0.27M	3&4	C6R13	155P231090	C-CER - CH50V 22P-J	
C5A37	172P436010	C-M-PLA-PP - 250V 0.33M-J	125678	C6R14	154P405000	C-CER - B3KV 1000P-K	
C5A38	172P435090	C-M-PLA-PP - 250V 0.27M	3&4	C7A03	181P355010	C-ELEC - 50V 1M-M	
C5A38	172P436010	C-M-PLA-PP - 250V 0.33M-J	125678	C7A16	181P352030	C-ELEC - 16V 47M-M	
C5A39	142P011030	C-CER - B500V 1000P-K		C7A62	181P352030	C-ELEC - 16V 47M-M	
C5A40	142P011000	C-CER - B500V 560P-K		C7A99	181P352030	C-ELEC - 16V 47M-M	
C5A41	181P352080	C-ELEC - 16V 1000M-M		C7B01	181P352050	C-ELEC - 16V 220M-M	578
C5A42	181P352030	C-ELEC - 16V 47M-M		C7C30	181P354040	C-ELEC - 50V 10M-M	
C5A43	181P190050	C-ELEC - 160V 1M-M/Q		C7K01	181P352030	C-ELEC - 16V 47M-M	
C5A45	181P352070	C-ELEC - 16V 470M-M		C7K23	181P355010	C-ELEC - 50V 1M-M	578
C5A51	154P260010	C-CER - R1KV 220P-K		C7K25	172P262050	C-M-POLY - 50V 0.1M-J	578
<b>C5A52</b>	<b>172P580090</b>	<b>C-M-PLA-PP - 1800V 2200P-J</b>		C7K26	172P262050	C-M-POLY - 50V 0.1M-J	578
C5A55	172P088060	C-PLAST-PP - 630V 6800P-J		C7K27	181P355010	C-ELEC - 50V 1M-M	578
<b>C5A57</b>	<b>172P262070</b>	<b>C-M-POLY - 50V 0.15M-J</b>		C7K28	181P352040	C-ELEC - 16V 100M-M	578
<b>C5A60</b>	<b>172P262050</b>	<b>C-M-POLY - 50V 0.1M-J</b>		C7V02	181P352030	C-ELEC - 16V 47M-M	
C5A64	181P352010	C-ELEC - 16V 22M-M		C7V13	181P352030	C-ELEC - 16V 47M-M	
C5A68	181P123070	C-ELEC-NP - 50V 0.47M-M		C8C03	181P358000	C-ELEC - 35V 1000M-M	
<b>C5A70</b>	<b>172P264010</b>	<b>C-M-POLY - 50V 2.2M-J</b>		C8C05	181P358000	C-ELEC - 35V 1000M-M	
<b>C5A71</b>	<b>172P262060</b>	<b>C-M-POLY - 50V 0.12M-J</b>		C8C18	181P358000	C-ELEC - 35V 1000M-M	
C5A72	181P355010	C-ELEC - 50V 1M-M		C8C20	181P358000	C-ELEC - 35V 1000M-M	
C5H01	181P354080	C-ELEC - 35V 330M-M		C8C43	142P020080	C-CER - B50V 820P-K	
C5H04	155P238090	C-CER - CH50V 270P-J		C8C44	142P020080	C-CER - B50V 820P-K	
C5H16	172P186030	C-PLAST-PP - 200V 0.01M-K		C8C45	142P020080	C-CER - B50V 820P-K	
C5H17	172P261030	C-M-POLY - 50V 0.01M-J		C8C46	142P020080	C-CER - B50V 820P-K	
C5H19	181P183010	C-ELEC - 25V 100M-M 105C		C8C47	142P020080	C-CER - B50V 820P-K	
C5H20	181P352040	C-ELEC - 16V 100M-M		C8C48	142P020080	C-CER - B50V 820P-K	

**MODELS: VS-50111 / VS-60111 / WS-48311 / WS-55311 / WS-55411 / WS-65311 / WS-65411 / WS-73411**

**[#] Model Legend: (1) VS-50111,, (2) VS-60111, (3) WS-48311, (4) WS-55311, (5) WS-55411, (6) WS-65311, (7) WS-65411, (8) WS-73411**

Ref #	Part #	Part Name & Description	[#]
C8C49	155P231050	C-CER - CH50V 15P-J	
C8C50	155P231050	C-CER - CH50V 15P-J	
C8D16	181P352030	C-ELEC - 16V 47M-M	
C8D19	181P352030	C-ELEC - 16V 47M-M	
C8D20	181P352030	C-ELEC - 16V 47M-M	
C8D21	181P352030	C-ELEC - 16V 47M-M	
C8D22	181P352030	C-ELEC - 16V 47M-M	
C8D29	181P355010	C-ELEC - 50V 1M-M	
C8D30	181P352030	C-ELEC - 16V 47M-M	
C8D31	181P352030	C-ELEC - 16V 47M-M	
C8D33	181P352030	C-ELEC - 16V 47M-M	
C8D39	181P352030	C-ELEC - 16V 47M-M	
C8D40	181P352030	C-ELEC - 16V 47M-M	
C8E01	181P352030	C-ELEC - 16V 47M-M	
C8E03	181P352030	C-ELEC - 16V 47M-M	
C8E05	181P352030	C-ELEC - 16V 47M-M	
C8E07	181P352030	C-ELEC - 16V 47M-M	
C8E09	181P352030	C-ELEC - 16V 47M-M	
C8E12	181P352030	C-ELEC - 16V 47M-M	
C8E14	181P352030	C-ELEC - 16V 47M-M	
C8E16	181P352030	C-ELEC - 16V 47M-M	
C8G00	181P352030	C-ELEC - 16V 47M-M	
C8G03	181P352020	C-ELEC - 16V 33M-M	
C8G05	181P352030	C-ELEC - 16V 47M-M	
C8G06	181P352030	C-ELEC - 16V 47M-M	
<b>C9A05</b>	<b>189P185070</b>	<b>C-CER - 250VAC 1000P-M</b>	
<b>C9A06</b>	<b>189P185070</b>	<b>C-CER - 250VAC 1000P-M</b>	
<b>C9A07</b>	<b>189P153040</b>	<b>C-M-POLY - 250VAC 0.1M-M</b>	
<b>C9A08</b>	<b>189P185090</b>	<b>C-CER - 250VAC 2200P-M</b>	
<b>C9A09</b>	<b>189P185090</b>	<b>C-CER - 250VAC 2200P-M</b>	
<b>C9A10</b>	<b>189P185090</b>	<b>C-CER - 250VAC 2200P-M</b>	
<b>C9A11</b>	<b>189P185090</b>	<b>C-CER - 250VAC 2200P-M</b>	
<b>C9A13</b>	<b>189P152070</b>	<b>C-M-POLY - 250VAC 0.01M-M</b>	
<b>C9A14</b>	<b>189P152070</b>	<b>C-M-POLY - 250VAC 0.01M-M</b>	
C9A15	172P262050	C-M-POLY - 50V 0.1M-J	
C9A16	189P185070	C-CER - 250VAC 1000P-M	
C9A17	189P185070	C-CER - 250VAC 1000P-M	
C9A22	181P199080	C-ELEC - 200V 47M-M/Q	
C9A27	154P270050	C-CER - SL1KV 22P-J	
C9A28	172P262050	C-M-POLY - 50V 0.1M-J	
C9A29	142P010090	C-CER - B500V 470P-K	
C9A33	181P743060	C-ELEC - 16V 680M-M	
C9A34	181P352040	C-ELEC - 16V 100M-M	
C9A39	181P355000	C-ELEC - 50V 0.47M-M	
C9A50	142P020050	C-CER - B50V 470P-K	
C9A51	181P354070	C-ELEC - 35V 220M-M	
C9A52	154P400070	C-CER - B1KV 2200P-K RA	
C9A53	185D122050	C-ELEC - H200V 1000M-M 105C	
C9A54	154P260080	C-CER - R1KV 3300P-K	
C9A55	172P339070	C-POLY - 50V 560P-J	
C9A57	142P010090	C-CER - B500V 470P-K	
C9A58	185D163020	C-ELEC - H50V 4700M-M 105C	
C9A59	185D122050	C-ELEC - H200V 1000M-M 105C	
C9A60	154P400030	C-CER - B1KV 470P-K	
C9A61	142P010090	C-CER - B500V 470P-K	
C9A62	189D183010	C-ELEC - 400AXW100M	
C9A63	185D063030	C-ELEC - H180V 820M-M 105C	
C9A64	181P190090	C-ELEC - 160V 10M-M/Q	
C9A65	181P194000	C-ELEC - 250V 10M-M/Q	
C9A66	142P012050	C-CER - B500V 0.01M-K	

Ref #	Part #	Part Name & Description	[#]
C9A68	142P010090	C-CER - B500V 470P-K	
C9A69	181P736070	C-ELEC - 35V 330M-M 105C	
C9A70	181P736070	C-ELEC - 35V 330M-M 105C	
C9A71	181P736070	C-ELEC - 35V 330M-M 105C	
C9A72	181P736070	C-ELEC - 35V 330M-M 105C	
C9A73	181P736070	C-ELEC - 35V 330M-M 105C	
C9A74	142P010090	C-CER - B500V 470P-K	
C9B03	181P746060	C-ELEC - 35V 330M-M	
C9B04	142P020090	C-CER - B50V 1000P-K	
C9B05	181P743060	C-ELEC - 16V 680M-M	
C9B06	181P746060	C-ELEC - 35V 330M-M	
C9B07	142P020090	C-CER - B50V 1000P-K	
C9B08	181P743060	C-ELEC - 16V 680M-M	
C9B10	181P352080	C-ELEC - 16V 1000M-M	
C9B11	181P352080	C-ELEC - 16V 1000M-M	
C9C01	181P352030	C-ELEC - 16V 47M-M	
C9C05	181P352030	C-ELEC - 16V 47M-M	
C9C11	181P352030	C-ELEC - 16V 47M-M	
C9C15	181P352030	C-ELEC - 16V 47M-M	
C9C21	181P352030	C-ELEC - 16V 47M-M	
C9C22	181P352030	C-ELEC - 16V 47M-M	
C9C30	181P351080	C-ELEC - 10V 1000M-M	
C9C31	181P351080	C-ELEC - 10V 1000M-M	
C9C32	181P352030	C-ELEC - 16V 47M-M	
C9C35	181P212060	C-ELEC - 16V 47M-M	
C9C41	181P352030	C-ELEC - 16V 47M-M	
C9C42	181P210040	C-ELEC - 6.3V 100M-M	
<b>C9D00</b>	<b>189P153040</b>	<b>C-M-POLY - 250VAC 0.1M-M</b>	
<b>C9D01</b>	<b>189P153040</b>	<b>C-M-POLY - 250VAC 0.1M-M</b>	
CF2L00	299P128010	CERAMIC-OSC - CSB500F2	
CF2LA0	299P128010	CERAMIC-OSC - CSB500F2	
CF2V01	299P259010	CERAMIC-OSC - 2.69MHZ	
CF7A01	299P261010	CERAMIC-OSC - 27.000 MHZ	
<b>SWITCHES</b>			
S7L21	432P089010	SW-KEY-BOARD - PUSH SWITCH	
S7L22	432P089010	SW-KEY-BOARD - PUSH SWITCH	
S7L23	432P089010	SW-KEY-BOARD - PUSH SWITCH	
S7L24	432P089010	SW-KEY-BOARD - PUSH SWITCH	
S7L25	432P089010	SW-KEY-BOARD - PUSH SWITCH	
S7L26	432P089010	SW-KEY-BOARD - PUSH SWITCH	
S7L27	432P089010	SW-KEY-BOARD - PUSH SWITCH	
S7L28	432P089010	SW-KEY-BOARD - PUSH SWITCH	
S7L29	432P089010	SW-KEY-BOARD - PUSH SWITCH	
<b>MISCELLANEOUS</b>			
	246C351030	AC-POWER-CORD	
	305P702020	RF-SW - YAA41-0126G	
	578D417010	PLATE-RF SW	
	<b>330P276030</b>	<b>DEFL-YOKE</b>	<b>1&amp;2</b>
	<b>330P276040</b>	<b>DEFL-YOKE</b>	<b>3&amp;4</b>
	<b>330P276050</b>	<b>DEFL-YOKE</b>	<b>5-8</b>
	338P054010	SVM-ASSY	12346
	338P054020	SVM-ASSY	578
	411D033010	CORE-FERRITE-CONN: VB, SR, SG, SB	
	411D044010	CORE-FERRITE-CONN: PM	
	<b>449C141030</b>	<b>SOCKET-CRT</b>	
	<b>453B036010</b>	<b>CAP-ANODE - SHORT - RED</b>	<b>1-7</b>
	<b>453B036020</b>	<b>CAP-ANODE - LONG - G&amp;B</b>	<b>1-7</b>

**MODELS: VS-50111 / VS-60111 / WS-48311 / WS-55311 / WS-55411 / WS-65311 / WS-65411 / WS-73411**

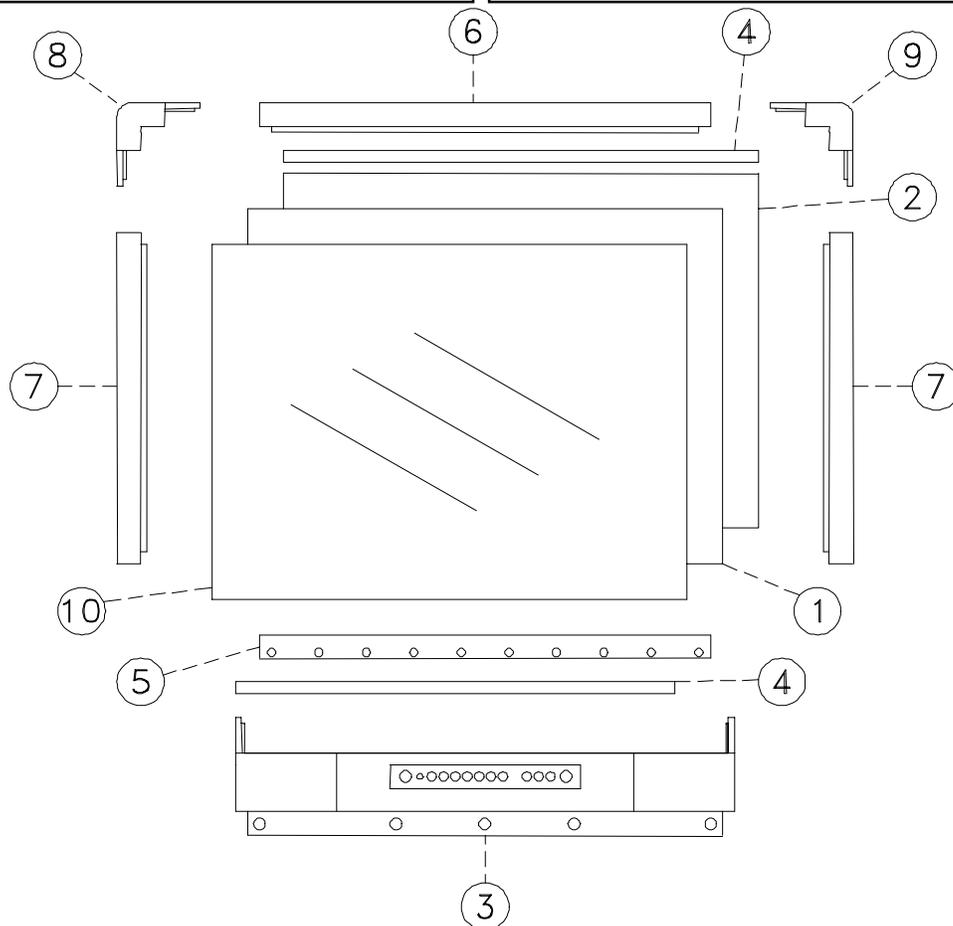
[#] Model Legend: (1) VS-50111,, (2) VS-60111, (3) WS-48311, (4) WS-55311, (5) WS-55411, (6) WS-65311, (7) WS-65411, (8) WS-73411

Ref #	Part #	Part Name & Description	[#]	Ref #	Part #	Part Name & Description	[#]
	453B036070	<b>CAP-ANODE - SHORT - RED</b>	8	X2M30	285P374050	QUARTZ-CRYST - 20.000MHZ	
	453B036080	<b>CAP-ANODE - LONG - G&amp;B</b>	8	X2N00	285P029030	QUARTZ-CRYST - 4.000 MHZ	
	480P039010	SPEAKER - 4 INCH	1&2	X2S00	285P029030	QUARTZ-CRYST - 4.000 MHZ	
	480P053010	SPEAKER - 5 INCH	346	X3A01	285P413010	QUARTZ-CRYST - 18.43 MHZ	
	480P063010	SPEAKER - 6 INCH	578	X7A13	285P374040	QUARTZ-CRYST - 10.000MHZ	
	490P154010	LENS - RED/BLUE	1&3	X7H00	285P335050	QUARTZ-CRYST - 80.000MHZ	
	490P154020	LENS - GREEN	1&3	Z7K01	939P617010	UNIT-PREAMP - GP1U283Q	
	490P174010	LENS - RED	2&5	<b>PRINTED CIRCUIT BOARDS</b>			
	490P174020	LENS - GREEN	2&5	930B884001	ASSY-PWB-SIGNAL		346
	490P174030	LENS - BLUE	2&5	930B884002	ASSY-PWB-SIGNAL		5&7
	490P174070	LENS - RED	6&7	930B884003	ASSY-PWB-SIGNAL		1&2
	490P174080	LENS - GREEN	6&7	930B884004	ASSY-PWB-SIGNAL		8
	490P174090	LENS - BLUE	6&7	930B885001	ASSY-PWB-MAIN		3&4
	490P195010	LENS - ALL COLORS	8	930B885002	ASSY-PWB-MAIN		5-7
	490P220010	LENS - ALL COLORS	4	930B885003	ASSY-PWB-MAIN		1&2
	589C062010	CASTER		930B885004	ASSY-PWB-MAIN		8
	597D843010	STIFFENER-MIRROR - 3/4"X3/4" TUBING	6&7	930B886001	ASSY-PWB-POWER		3-7
	622B009010	TRAY CRT	1236	930B886002	ASSY-PWB-POWER		1&2
	622B009020	TRAY CRT	457	930B886003	ASSY-PWB-POWER		8
	622C067010	CRT-TRAY	8	930B887001	ASSY-PWB-TERMINAL		3-8
	622C086010	MIRROR-CLIP - PLASTIC	3	930B887002	ASSY-PWB-TERMINAL		1&2
	622D875010	CUSHION-TAPE (Secures Lens)	23578	935C995001	ASSY-PWB-CRT		
	622D875030	CUSHION-TAPE (Secures Lens)	2	935C996001	ASSY-PWB-DOUBLER		
	622D875040	CUSHION - N9495B T 0.5	5	935D619001	ASSY-PWB-PREAMP		12346
	642C340010	BOARD-MIRROR	6&7	935D619002	ASSY-PWB-PREAMP		578
	642C352010	CLIP-MIRROR	1245	935D620001	ASSY-PWB-FRONT		
	767C031010	MIRROR - 73"	8	935D621001	ASSY-PWB-CONTROL		
	767D048090	MIRROR - 65"	6&7	<b>COSMETIC PARTS</b>			
	767D055040	MIRROR - 55"	4	975B176001	ASSY-CONTROL PANEL		578
	767D072010	MIRROR - 60"	2	702A393040	CONTROL PANEL - 65"		6
	767D072020	MIRROR - 50"	1	702A398030	COVER-CONTROL - 55"		578
	767D072030	MIRROR - 55"	5	702A402030	CONTROL PANEL - 50"		1
	767D072040	MIRROR - 48"	3	702A402040	CONTROL PANEL - 60"		2&4
				702A404010	TERMINAL BOARD		
AG5K00	224D019040	AIR-GAP - 2.0+-0.5KV S.LEAD		702C017010	COVER-SCREW-SIDE - MATTE		6-8
AG6B01	224D019090	AIR-GAP - 1.5+-0.5KV S.LEAD		750A449010	BACK COVER - PLASTIC		3
AG6G01	224D019090	AIR-GAP - 1.5+-0.5KV S.LEAD		761A158020	GRILLE-SP		1
AG6R01	224D019090	AIR-GAP - 1.5+-0.5KV S.LEAD		761A159020	GRILLE-SP		2
<b>F5A00</b>	<b>283P043060</b>	<b>FUSE - LF251 3A</b>		761A159040	GRILLE-SP		4
<b>F9A02</b>	<b>283P044020</b>	<b>FUSE - LF251 10A</b>		761A171040	GRILLE-SPEAKER		6
<b>F9A03</b>	<b>283P043090</b>	<b>FUSE - LF251 5A</b>		761A172030	GRILLE-SPEAKER		5
<b>F9A04</b>	<b>283P044020</b>	<b>FUSE - LF251 10A</b>		761A173040	GRILLE-SPEAKER		7
<b>F9A05</b>	<b>283P043090</b>	<b>FUSE - LF251 5A</b>		761A195010	GRILLE-SPEAKER		3
<b>F9B01</b>	<b>283P043060</b>	<b>FUSE - LF251 3A</b>		761A196010	GRILLE-SPEAKER		8
<b>F9D00</b>	<b>283D131040</b>	<b>FUSE - S10A 125A</b>		<b>ACCESSORIES</b>			
<b>K9A50</b>	<b>287P100010</b>	<b>RELAY-POWER - DG9D1-0(M)-II-0.25W</b>		290P111010	TRANSMITTER REMOTE - V20		12346
<b>PC9A21</b>	<b>268P058020</b>	<b>PHOTO-COUPLER - ON3131-R/ON3161-R</b>		290P111020	TRANSMITTER REMOTE - V20+		578
<b>PC9A50</b>	<b>268P106010</b>	<b>PHOTO-COUPLER - CNZ3133</b>		I/QR V20	QR-GUIDE		
PJ2J00	440C407010	PIN-JACK-BOARD-6P		I/SEP GUIDEWS65411			
PJ2J01	440C410010	PIN-JACK-BOARD-5P			CABINET SEPARATION INST		7&8
PJ2J02	440C410010	PIN-JACK-BOARD-5P	3-8	I/SEP GUIDEWS65311			
PJ2J03	440C410010	PIN-JACK-BOARD-5P			CABINET SEPARATION INST		6
PJ2J04	440C409010	PIN-JACK-BOARD-2P		I/B WS48311	IB - OWNERS GUIDE		
PJ2J05	440C408010	PIN-JACK-BOARD-3P					
PJ2J11	440C412010	PIN-JACK-BOARD-3P					
PJ7A01	451C129010	JACK-MINI - AV NET/IR BLAST	578				
PJ7A02	451C129010	JACK-MINI - AV NET/IR BLAST	578				
<b>TU1A01</b>	<b>295P516010</b>	<b>TUNER-TV - 115-V-F045AP</b>					
<b>TU1B01</b>	<b>295P516020</b>	<b>TUNER-TV - 115-V-F025AP</b>					
X2L00	285P374020	QUARTZ-CRYST - 3.579545MHZ					
X2L00	285P374020	QUARTZ-CRYST - 3.579545MHZ					

**MODELS: VS-50111 / VS-60111 / WS-48311 / WS-55311 / WS-55411 / WS-65311 / WS-65411 / WS-73411**

[#] Model Legend: (1) VS-50111,, (2) VS-60111, (3) WS-48311, (4) WS-55311, (5) WS-55411, (6) WS-65311, (7) WS-65411, (8) WS-73411

Ref #	Part #	Part Name & Description	[#]	Ref #	Part #	Part Name & Description	[#]
<b>SCREEN ASSEMBLY PARTS</b>							
<b>VS-50111 (Figure 1)</b>				<b>WS-55311 (Figure 1)</b>			
1	491P099010	SCREEN-LENTICULAR - 50"		1	491P125020	SCREEN-LENTICULAR - 55"	
2	491P100010	LENS-FRESNEL - 50"		2	491P126020	LENS-FRESNEL - 55"	
3	702A402030	CONTROL PANEL - 50"		3	702A402040	CONTROL PANEL - 60"	
4	622C060020	CLIP-SCREEN-TOP/BOT		4	622C060040	CLIP-SCREEN-TOP/BOT	
5	622C063020	HOLDER-SCREEN-BOT		5	622C063040	HOLDER-SCREEN-BOT	
6	701B454020	FRAME SCREEN-TOP - 50"		6	701B457030	FRAME SCREEN-S - 55"	
7	701B457010	FRAME SCREEN-S - 50"		7	702A388030	CAP-CORNER-LEFT	
8	702A388030	CAP-CORNER-LEFT		8	702A388040	CAP-CORNER-RIGHT	
9	702A388040	CAP-CORNER-RIGHT		9	701B454010	FRAME SCREEN-TOP - 55"	
10	760D627010	DIAMOND SHIELD - 50"		10	760D627060	DIAMOND SHIELD - 55"	
<b>VS-60111 (Figure 1)</b>				<b>WS-65311 (Figure 1)</b>			
1	491P109010	SCREEN-LENTICULAR - 60"		1	491P145010	SCREEN-LENTICULAR - 65"	
2	491P110010	LENS-FRESNEL - 60"		2	491P146010	LENS-FRESNEL - 65"	
3	702A402040	CONTROL PANEL - 60"		3	702A393040	CONTROL PANEL - 65"	
4	622C060040	CLIP-SCREEN-TOP/BOT		4	622C059050	HOLDER-SCREEN-BOT	
5	622C063040	HOLDER-SCREEN-BOT		5	622C060060	CLIP-SCREEN-TOP/BOT	
6	701B454010	FRAME SCREEN-TOP - 55"		6	701B454030	FRAME SCREEN-TOP - 65"	
7	701B457020	FRAME SCREEN-S - 60"		7	701B457040	FRAME SCREEN-S - 65"	
8	702A388030	CAP-CORNER-LEFT		8	702A388030	CAP-CORNER-LEFT	
9	702A388040	CAP-CORNER-RIGHT		9	702A388040	CAP-CORNER-RIGHT	
10	760D627030	DIAMOND SHIELD - 60"		10	760D627070	DIAMOND SHIELD - 65"	

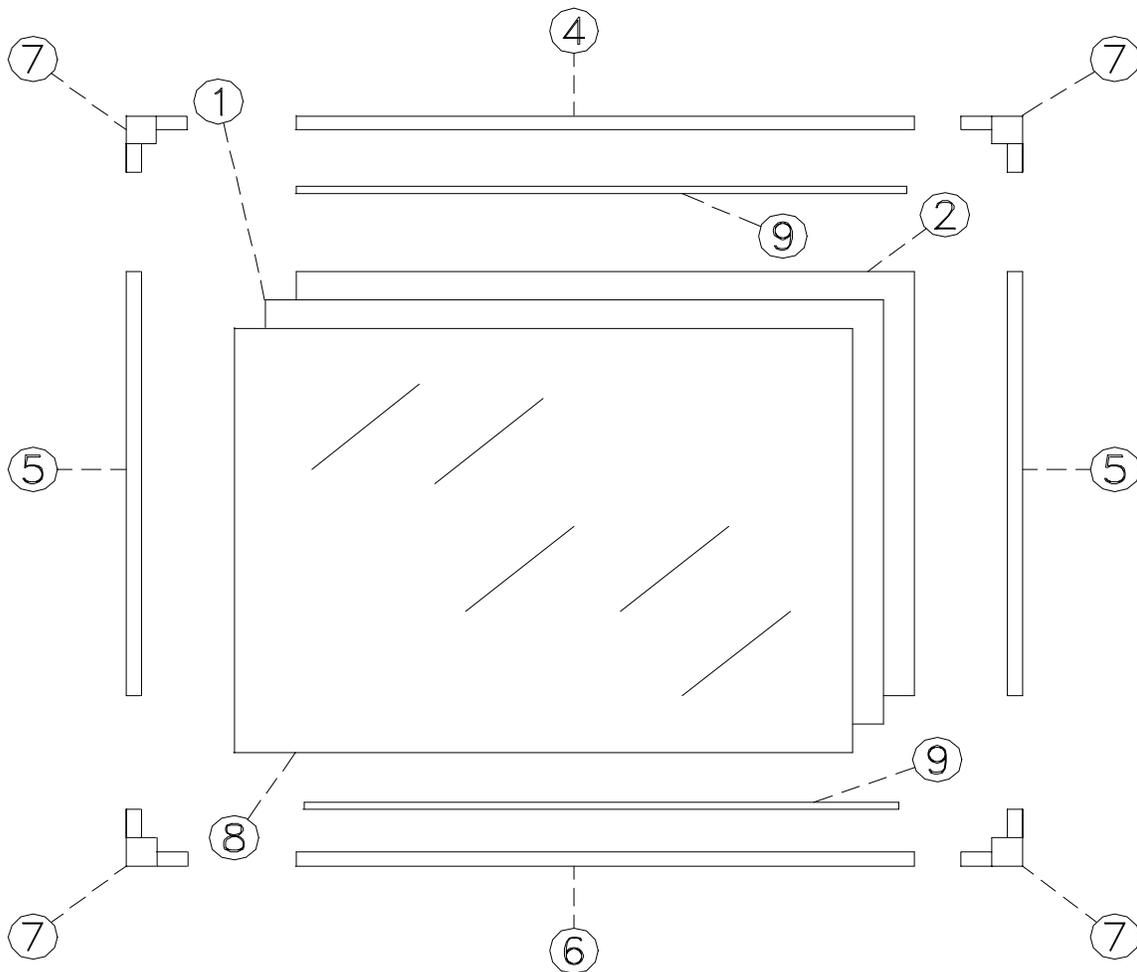


**Figure 1: VS-50111 / VS-60111 / WS-55311 / WS-65311  
Screen Assembly Parts (Front View)**

**MODELS: VS-50111 / VS-60111 / WS-48311 / WS-55311 / WS-55411 / WS-65311 / WS-65411 / WS-73411**

**[[#] Model Legend: (1) VS-50111,, (2) VS-60111, (3) WS-48311, (4) WS-55311, (5) WS-55411, (6) WS-65311, (7) WS-65411, (8) WS-73411**

Ref #	Part #	Part Name & Description	[#]	Ref #	Part #	Part Name & Description	[#]
<b>WS-55411 (Figure 2)</b>				<b>WS-73411 (Figure 2)</b>			
1	491P103030	SCREEN-LENTICULAR - 55"		7	702A396010	CAP-CORNERS	
2	491P104030	LENS-FRESNEL - 55"		8	760D627070	DIAMOND SHIELD - 65"	
4&6	701B429080	SCREEN FRAME-TOP/BOT - 55"		9	622C060060	CLIP-SCREEN-TOP/BOT	
5	701B430010	SCREEN-FRAME-SIDE - 55"		1	491P085030	SCREEN-LENTICULAR - 73"	
7	702A396010	CAP-CORNERS		2	491P086030	LENS-FRESNEL - 73"	
8	760D627060	DIAMOND SHIELD - 55"		9	622C071040	CLIP-SCREEN-TOP/BOT - 73"	
9	622C071050	CLIP-SCREEN-TOP/BOT - 55"		4	701B429060	SCREEN FRAME - TOP - 73"	
<b>WS-65411 (Figure 2)</b>				6	701B429070	SCREEN FRAME - BOT - 73"	
1	491P145010	SCREEN-LENTICULAR - 65"		5	701B430040	FRAME SCREEN-SIDE - 73"	
2	491P146010	LENS-FRESNEL - 65"		7	702A396010	CAP-CORNERS	
4&6	701B429020	SCREEN-FRAME-TOP/BOT - 65"		8	760D638010	DIAMOND SHIELD - 73"	
5	701B430020	SCREEN-FRAME-SIDE - 65"					

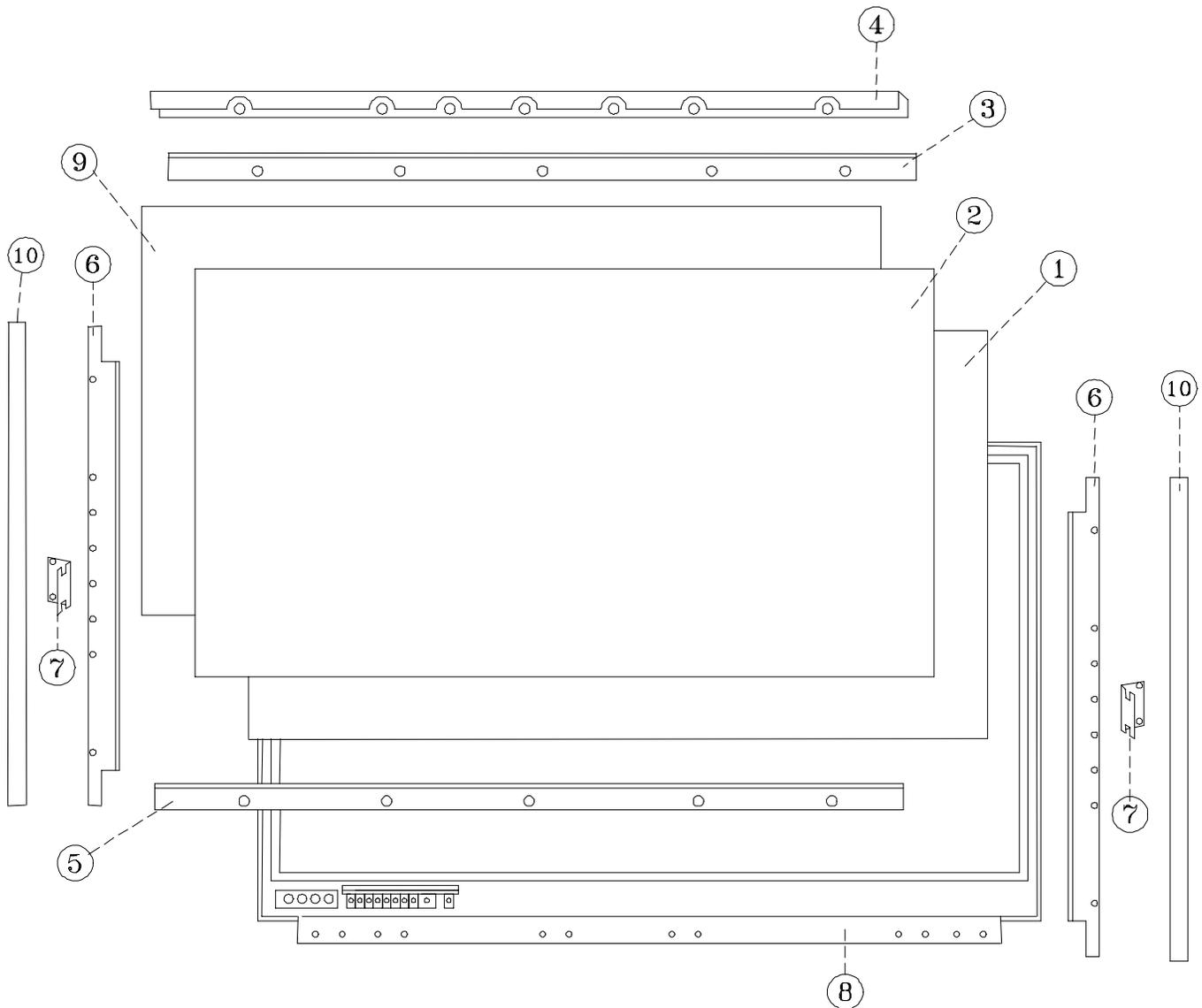


**Figure 2: WS-55411 / WS-65411 / WS-73411  
Screen Assembly Parts (Front View)**

**MODELS: VS-50111 / VS-60111 / WS-48311 / WS-55311 / WS-55411 / WS-65311 / WS-65411 / WS-73411**

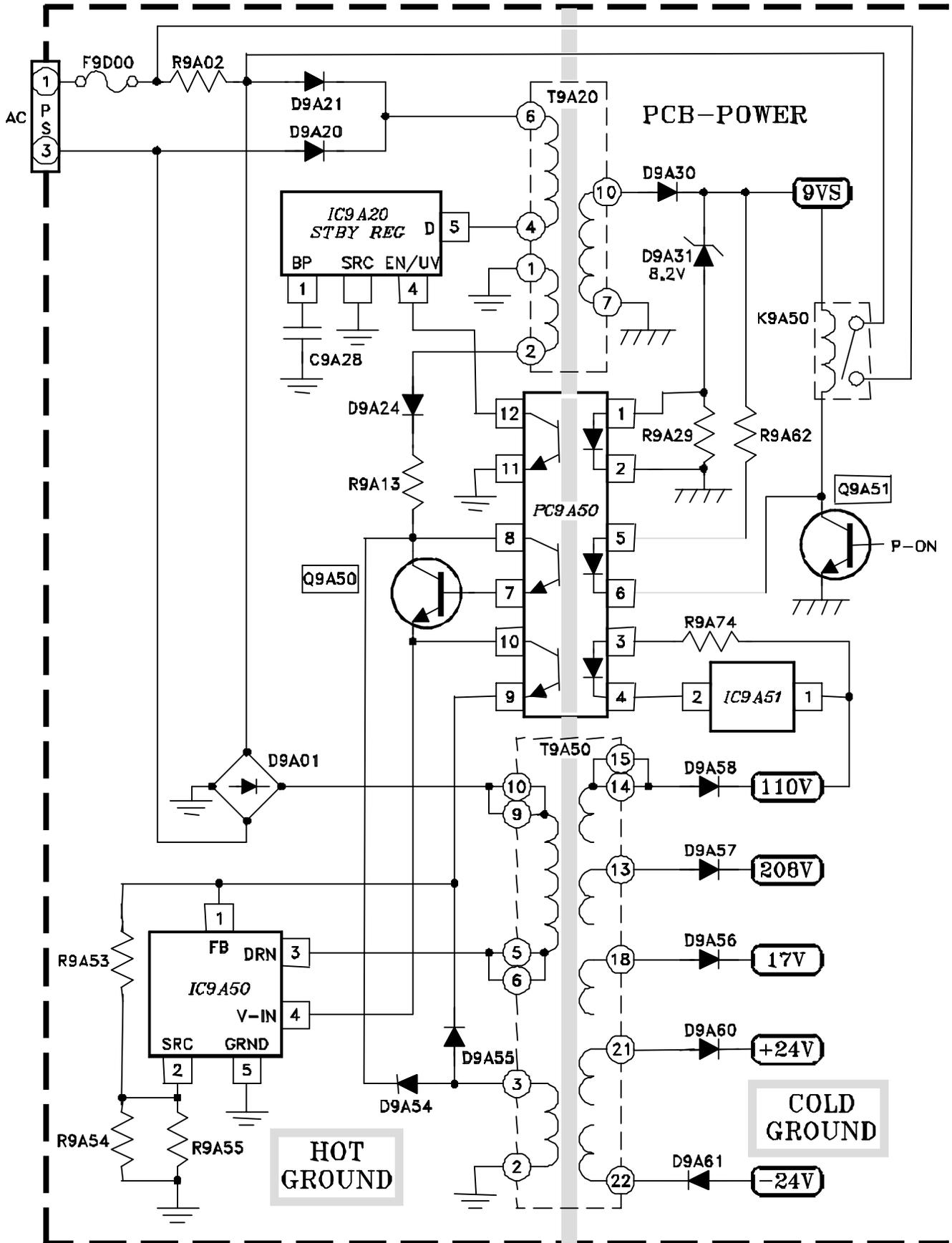
[#] Model Legend: (1) VS-50111,, (2) VS-60111, (3) WS-48311, (4) WS-55311, (5) WS-55411, (6) WS-65311, (7) WS-65411, (8) WS-73411

Ref #	Part #	Part Name & Description	[#]
<b>WS-48311 (Figure 3)</b>			
1	491P138010	SCREEN-LENTICULAR - 48"	
2	491P139010	LENS-FRESNEL - 48"	
3	622B010010	HOLDER-TOP	
4	635B109010	STIFFENER-TOP-METAL	
5	622B011010	HOLDER-BOTTOM	
6	622B012010	HOLDER-SIDE	
7	598D339010	BRACKET-SCREEN SIDE-METAL	
8	751A005010	SCREEN-FRAME-BEZEL	
9	760D628060	DIAMOND SHIELD - 48"	
10	622B013010	CLIP-SHIELD-SIDE - 48"	

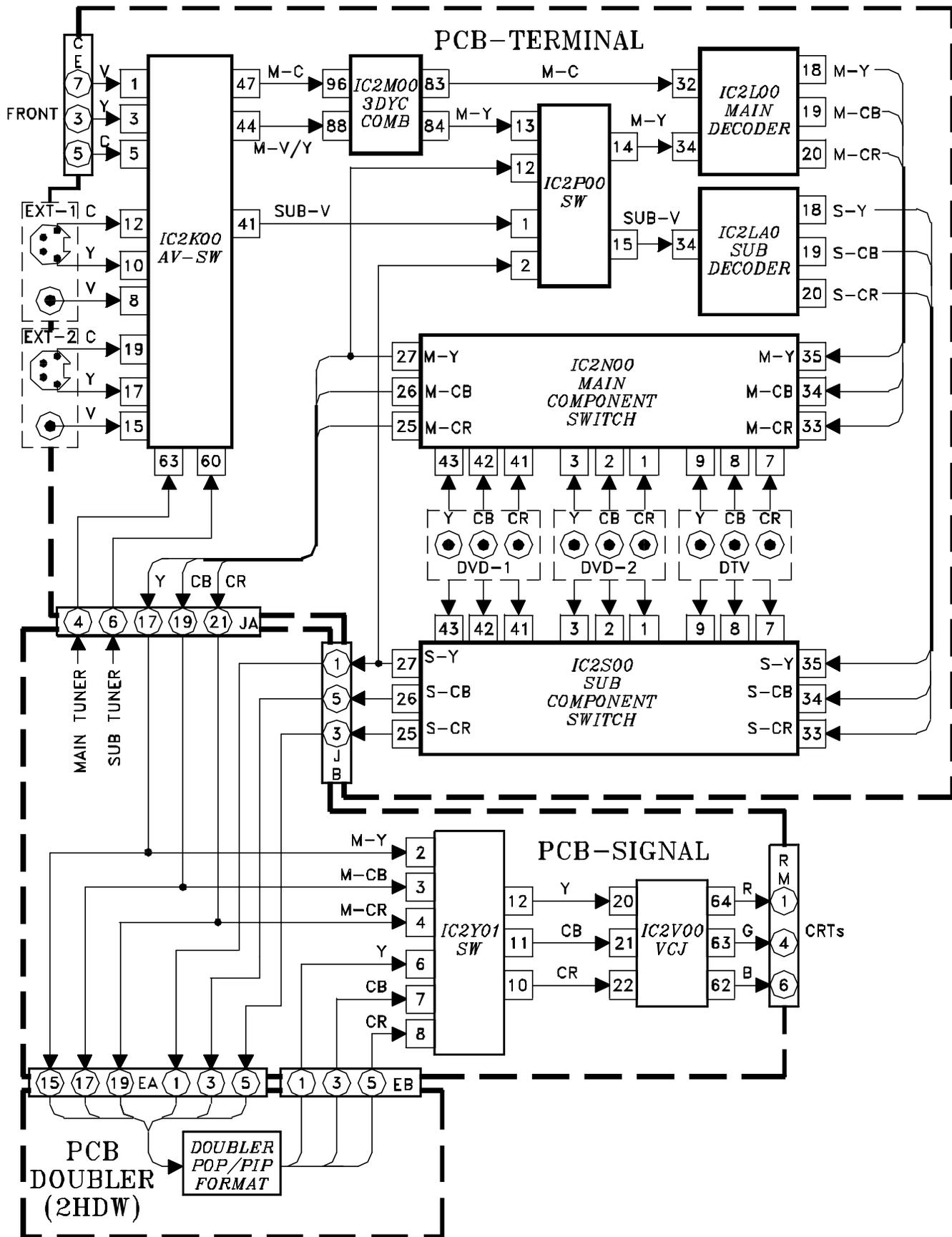


**Figure 3: WS-48311  
Screen Assembly Parts (Rear View)**

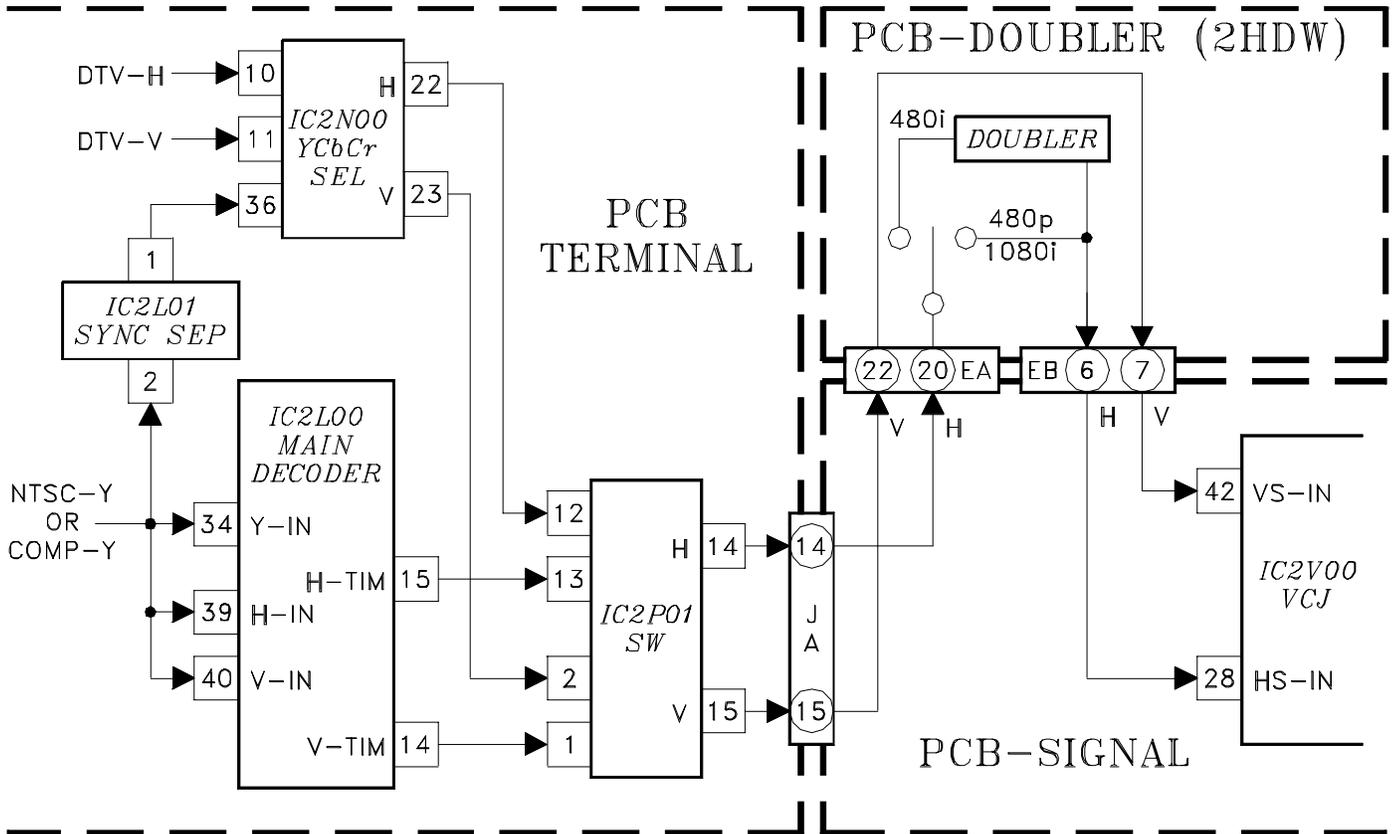
# POWER SUPPLY



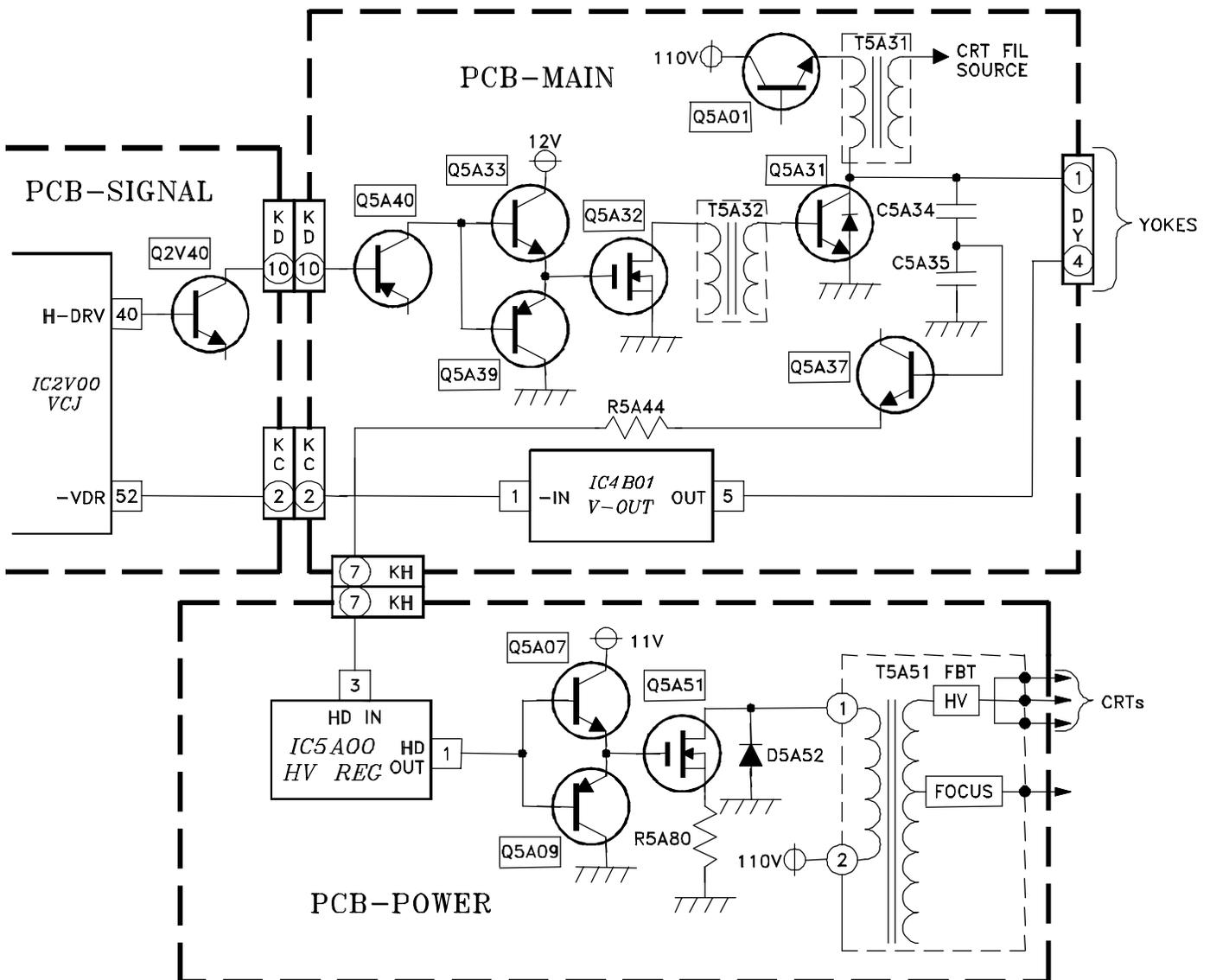
# VIDEO/COLOR PATH



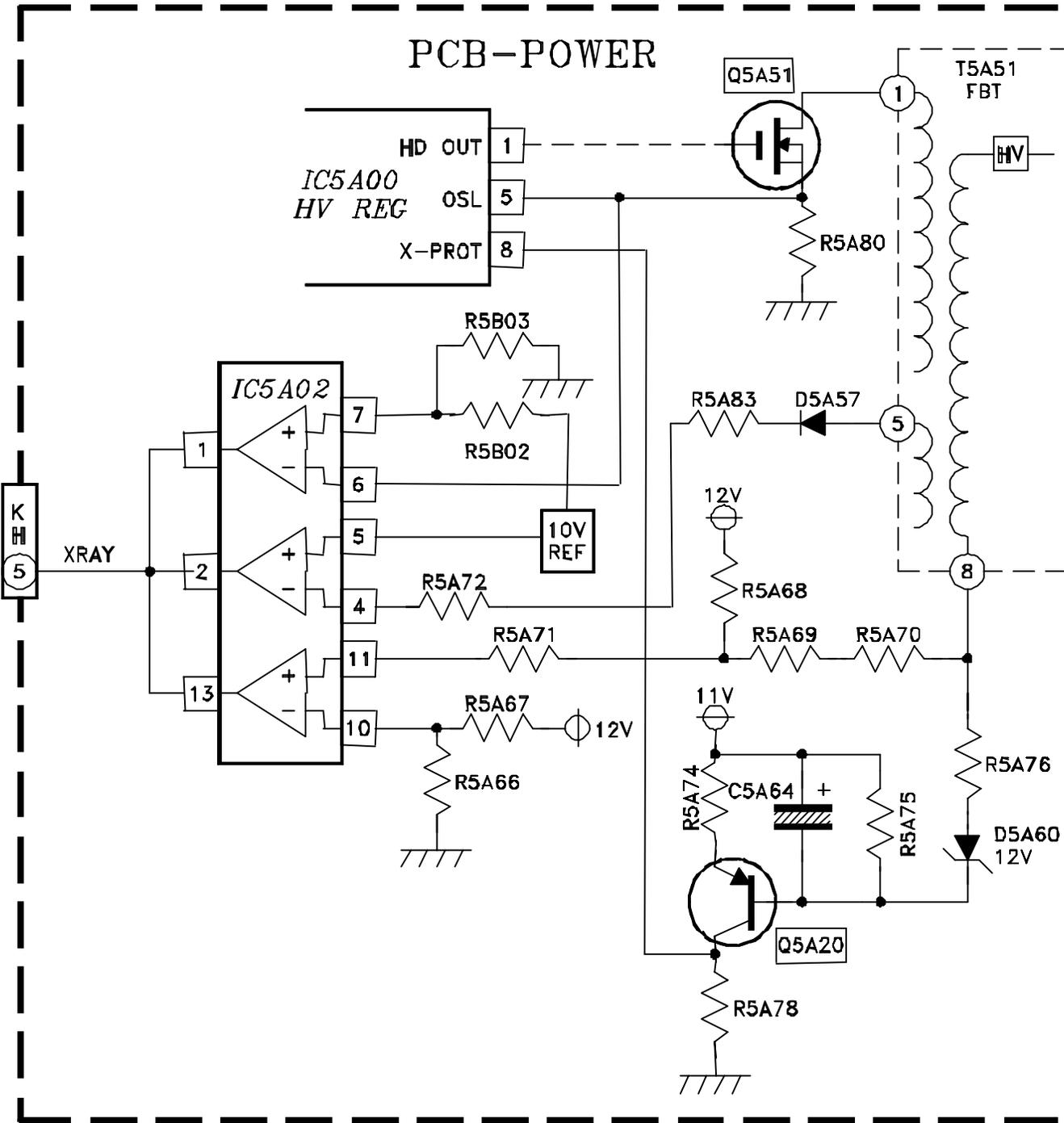
# SYNC PATH



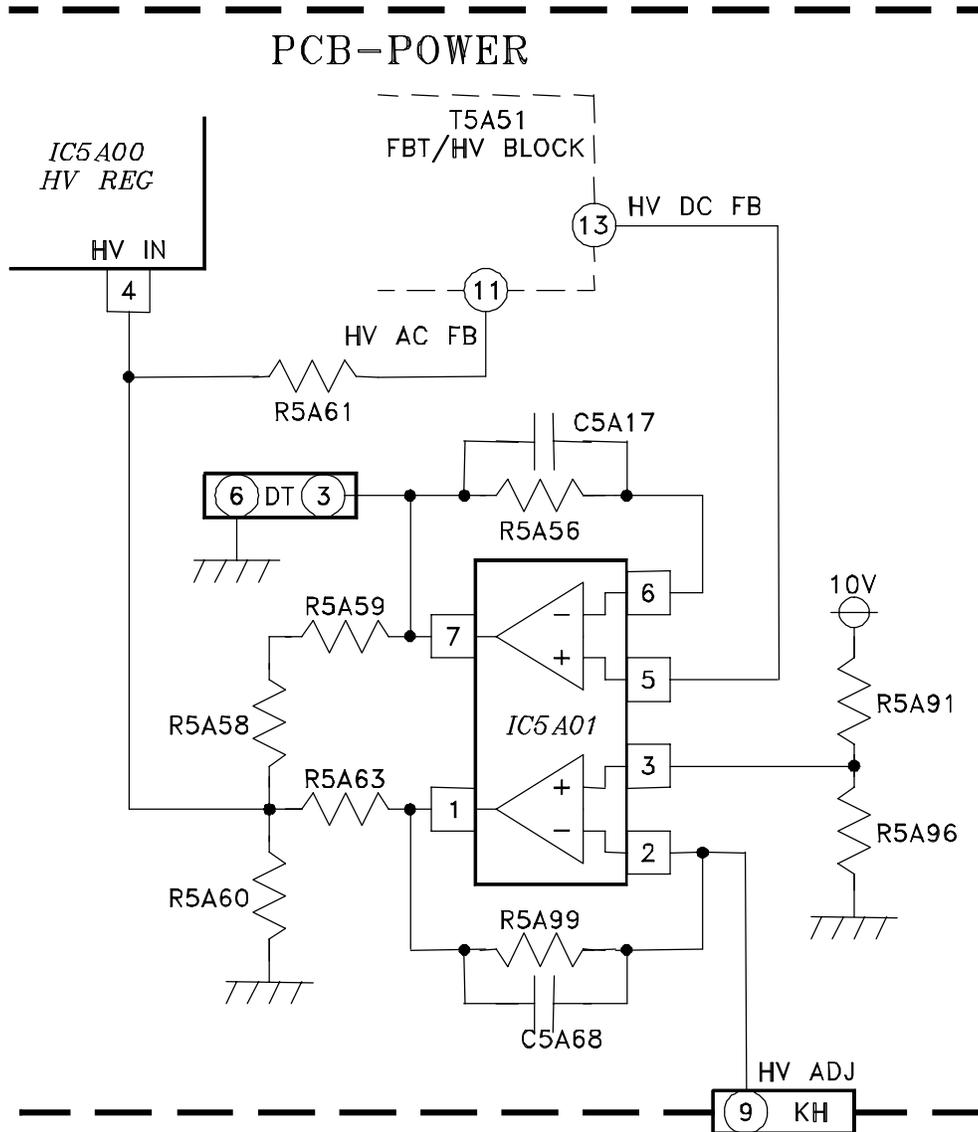
# DEFLECTION / HV CIRCUIT



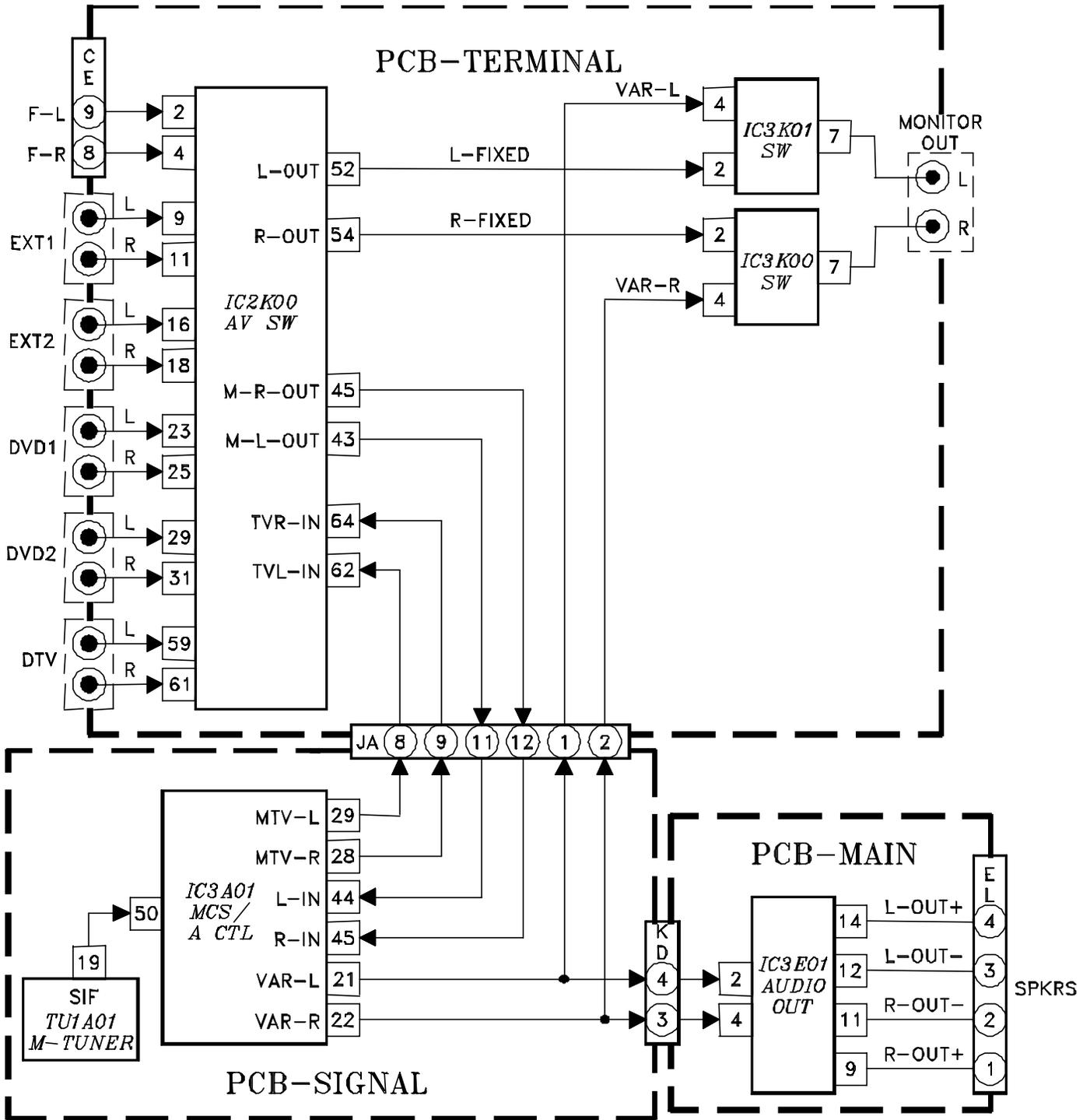
# X-RAY PROTECT



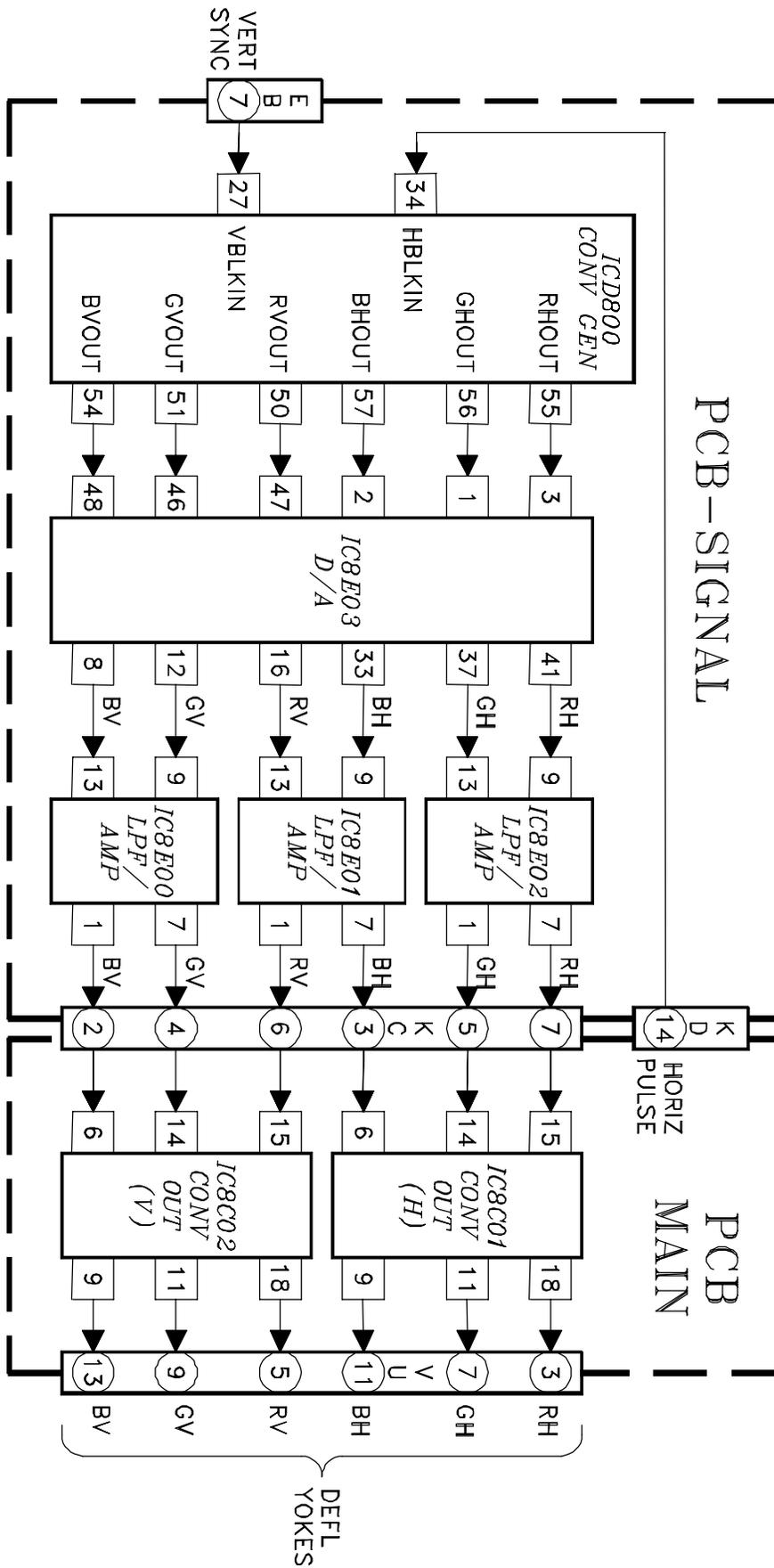
# HV REGULATION



# SOUND PATH



# CONVERGENCE CIRCUIT



# CONTROL CIRCUIT

