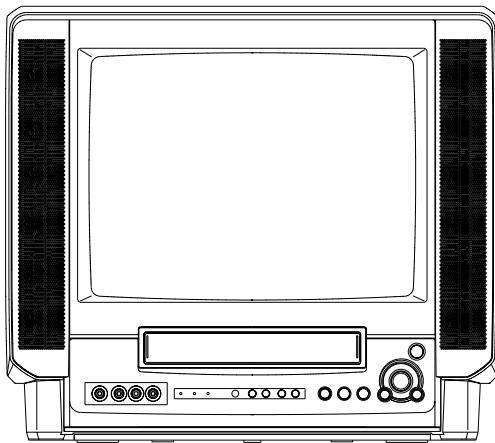




**VX-S137**

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# SERVICE MANUAL

INTEGRATED COLOR TV / STEREO VIDEO  
CASSETTE RECORDER

BASIC TAPE MECHANISM : OVD-6

## SPECIFICATIONS

### GENERAL

|                          |  |
|--------------------------|--|
| POWER REQUIREMENTS ..... | 120V AC, 60Hz  |
| POWER CONSUMPTION .....  | 91W  |
| WEIGHT .....             | TYPO 4W (power save mode)<br>13.5 kg (29.8 lbs.)                                 |
| DIMENSIONS .....         | 435 mm (W) x 370.5 mm (D) x<br>384.5 mm (H)<br>(17 1/4 x 14 5/8 x<br>15 1/4 in.) |

### TV SECTION

|                             |   |
|-----------------------------|---|
| PICTURE TUBE .....          | 208 mm (W) x 211 mm (H)<br>(8 1/4 x 8 3/8 in.)<br>335 mm (diagonal) (13 in.)  |
| TUNER SYSTEM .....          | Frequency synthesized tuner   |
| CHANNEL COVERAGE .....      | VHF: 2 to 13<br>UHF: 14 to 69<br>CATV: 5A, A-1 to A-5, A to W,<br>W+1 to W+84 |
| PROGRAM MEMORY .....        | 181   |
| TV SYSTEM .....             | M   |
| HORIZONTAL RESOLUTION ..... | 230 lines   |
| ANTENNA INPUT .....         | 75 ohms, unbalanced   |

### VCR SECTION

|                              |  |
|------------------------------|--|
| OPERATING TEMPERATURE .....  | 5°C to 40°C                              |
| VIDEO RECORDING SYSTEM ..... | Rotary 2 head helical scanning<br>system |

|                                |  |
|--------------------------------|--|
| VIDEO SIGNAL SYSTEM .....      | NTSC color system, 525 lines, 60<br>fields   |
| VIDEO HEAD .....               | Azimuth 2 head   |
| USABLE CASSETTES .....         | VHS video cassette<br>S-VHS video cassette (play back only)                                |
| TAPE SPEED .....               | SP: 33.35 mm/sec<br>LP: 16.67 mm/sec<br>SLP: 11.12 mm/sec                                  |
| RECORDING/PLAYBACK TIME .....  | SP: 3 hours with T-180 tape<br>LP: 6 hours with T-180 tape<br>SLP: 9 hours with T-180 tape |
| VIDEO INPUT .....              | 1.0Vp-p, 75 ohm, unbalanced  |
| VIDEO OUTPUT .....             | 1.0Vp-p, 75 ohm, unbalanced  |
| VIDEO S/N .....                | 53dB (nominal)   |
| AUDIO INPUT .....              | -8dBs, 50K ohm   |
| AUDIO OUTPUT .....             | -8dBs, less than 1K ohm  |
| AUDIO TRACK .....              | 3 tracks (Hi-Fi sound 2 tracks, Normal<br>sound 1 track)                                   |
| FAST-FORWARD TIME .....        | Approx. 2 minutes 15 seconds<br>with T-120 tape  |
| REWIND TIME .....              | Approx. 1 minute 48 seconds<br>with T-120 tape   |
| HI-FI DYNAMIC RANGE .....      | More than 90dB   |
| HI-FI FREQUENCY RESPONSE ..... | 20Hz-20kHz   |
| HI-FI WOW AND FLUTTER .....    | Less than 0.01%  |

● Design and specifications are subject to change without  
notice.

**aiwa**  
S/M Code No. 09-004-344-3N1



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# SERVICING NOTICES ON CHECKING

## 1. KEEP THE NOTICES

As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

## 2. AVOID AN ELECTRIC SHOCK

There is a high voltage part inside. Avoid an electric shock while the electric current is flowing.

## 3. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character. Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a  mark, the designated parts must be used.

## 4. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board. The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

## 5. TAKE CARE TO DEAL WITH THE CATHODE-RAY TUBE

In the condition that an explosion-proof cathode-ray tube is set in this equipment, safety is secured against implosion. However, when removing it or serving from backward, it is dangerous to give a shock. Take enough care to deal with it.

## 6. AVOID AN X-RAY

Safety is secured against an X-ray by considering about the cathode-ray tube and the high voltage peripheral circuit, etc.

Therefore, when repairing the high voltage peripheral circuit, use the designated parts and make sure not modify the circuit.

Repairing except indicates causes rising of high voltage, and it emits an X-ray from the cathode-ray tube.

## 7. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

### (INSULATION CHECK PROCEDURE)

1. Unplug the plug from the AC outlet.
2. Remove the antenna terminal on TV and turn on the TV.
3. Insulation resistance between the cord plug terminals and the eternal exposure metal [**Note 2**] should be more than 1M ohm by using the 500V insulation resistance meter [**Note 1**].
4. If the insulation resistance is less than 1M ohm, the inspection repair should be required.

### [Note 1]

If you have not the 500V insulation resistance meter, use a Tester.

### [Note 2]

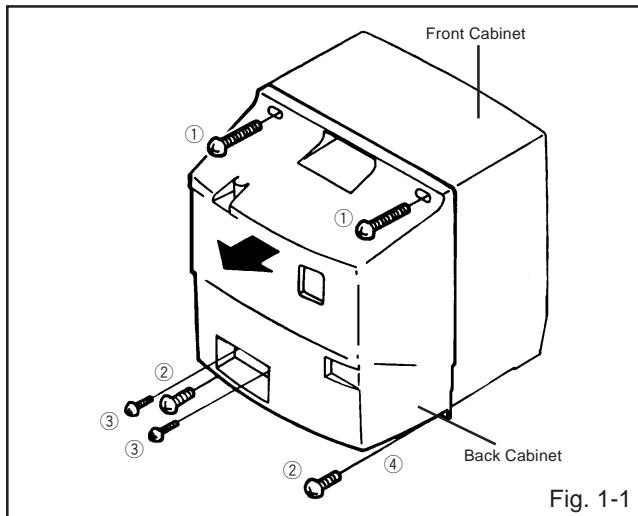
External exposure metal: Antenna terminal  
Earphone jack

# DISASSEMBLY INSTRUCTIONS

## 1. REMOVAL OF MECHANICAL PARTS AND P.C. BOARDS

### 1-1: BACK CABINET (Refer to Fig. 1-1)

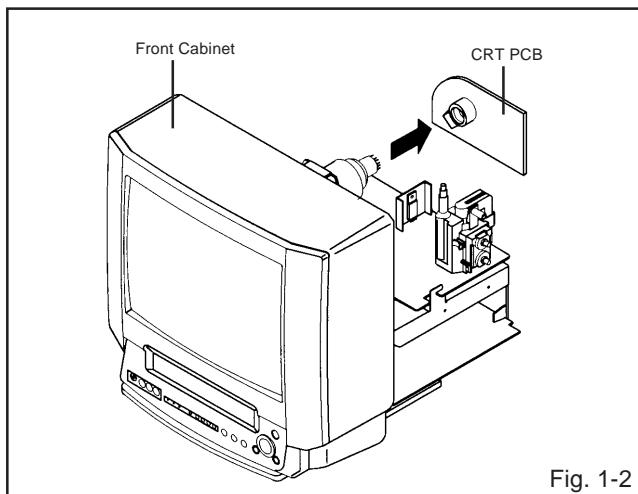
1. Remove the 2 screws ①.
2. Remove the 2 screws ②.
3. Remove the 2 screws ③ which are used for holding the Back Cabinet.
4. Remove the AC cord from the AC cord hook ④.
5. Remove the Back Cabinet in the direction of arrow.



### 1-2: CRT PCB (Refer to Fig. 1-2)

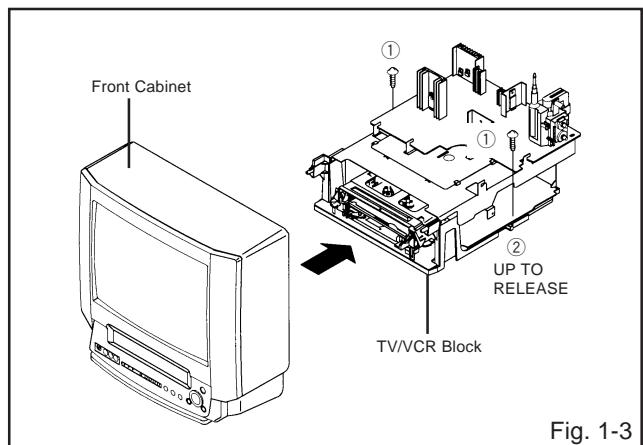
**CAUTION: BEFORE REMOVING THE ANODE CAP, DISCHARGE ELECTRICITY BECAUSE IT CONTAINS HIGH VOLTAGE.  
BEFORE ATTEMPTING TO REMOVE OR REPAIR ANY PCB, UNPLUG THE POWER CORD FROM THE AC SOURCE.**

1. Remove the Anode Cap.  
(Refer to REMOVAL OF ANODE CAP)
2. Disconnect the following connectors:  
(CP801, CP802 and CP850).
3. Remove the CRT PCB in the direction of arrow.



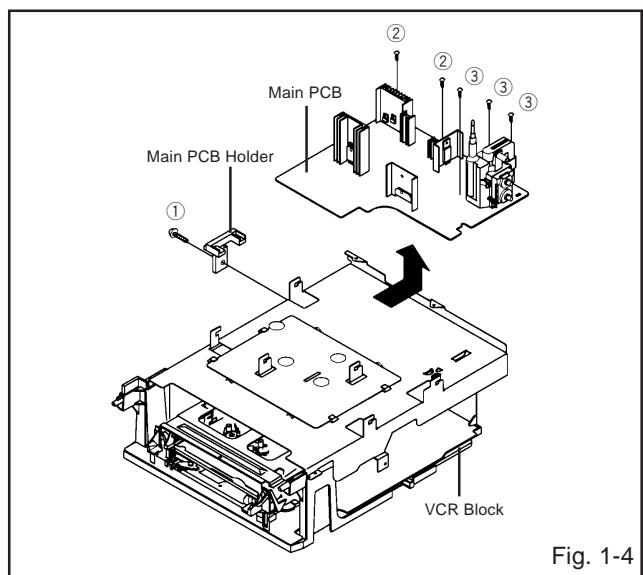
### 1-3: TV/VCR BLOCK (Refer to Fig. 1-3)

1. Remove the 2 screws ①.
2. Disconnect the following connectors:  
(CP303, CP401, CP502, CP4201 and CP4202).
3. Unlock the support ②.
4. Remove the TV/VCR Block in the direction of arrow.



### 1-4: MAIN PCB (Refer to Fig. 1-4)

1. Remove the screw ①.
2. Remove the Main PCB Holder.
3. Remove the 2 screws ②.
4. Remove the 3 screws ③.
5. Disconnect the following connectors:  
(CP810, CP820, CP811 and CP804).
6. Remove the Main PCB in the direction of arrow.



# DISASSEMBLY INSTRUCTIONS

## 1-5: DECK SHIELD PLATE (Refer to Fig. 1-5)

1. Remove the 2 screws ①.
2. Remove the screw ②.
3. Remove the 2 screws ③.
4. Remove the Deck Shield Plate in the direction of arrow.

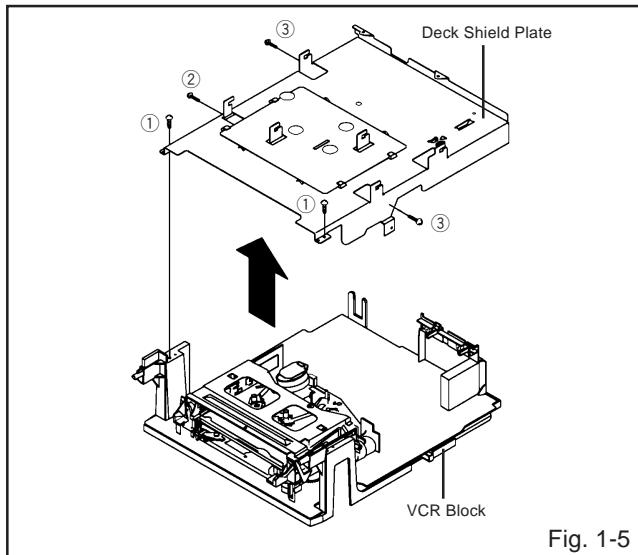


Fig. 1-5

## 1-6: DECK CHASSIS (Refer to Fig. 1-6)

1. Remove the 3 screws ①.
2. Disconnect the following connectors:  
(CP1002, CP1005, CP1006, CP4001, CP4004 and  
CP4005).
3. Remove the Deck Chassis in the direction of arrow.

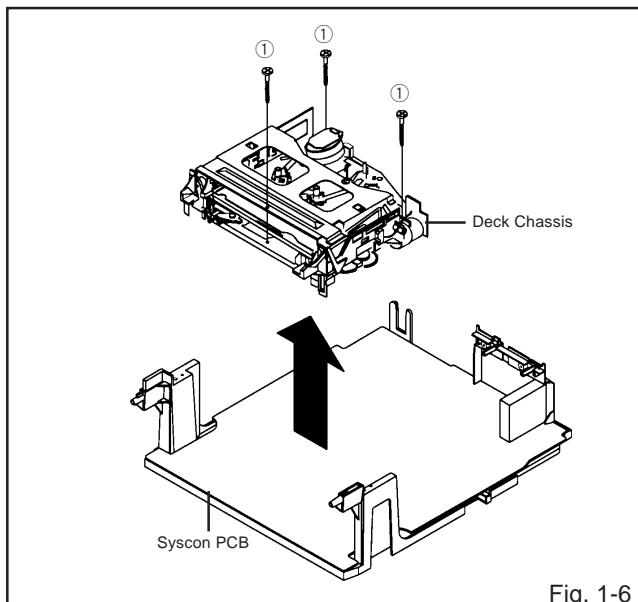


Fig. 1-6

## 1-7: JACK PLATE AND SYS CON PCB (Refer to Fig. 1-7)

1. Remove the screw ①.
2. Remove the Syscon PCB in the direction of arrow (A).
3. Remove the 2 screws ②.
4. Remove the nut ③.
5. Remove the washer ④.
6. Unlock the 2 supports ⑤.
7. Remove the Jack Plate in the direction of arrow (B).

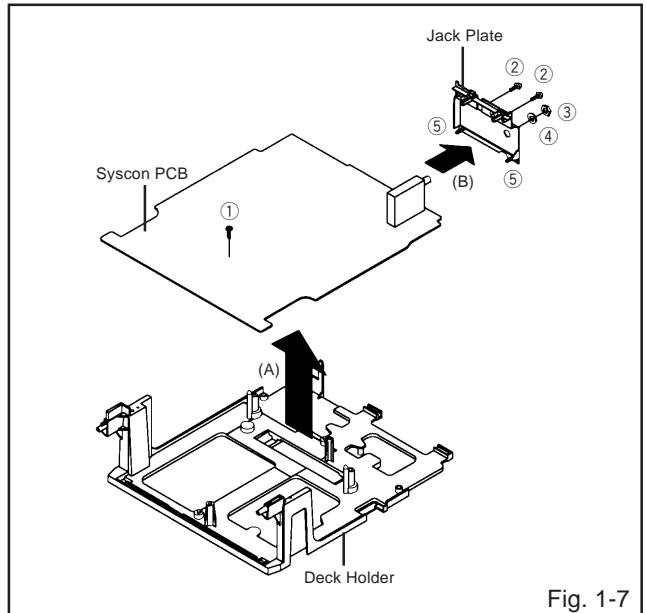


Fig. 1-7

# DISASSEMBLY INSTRUCTIONS

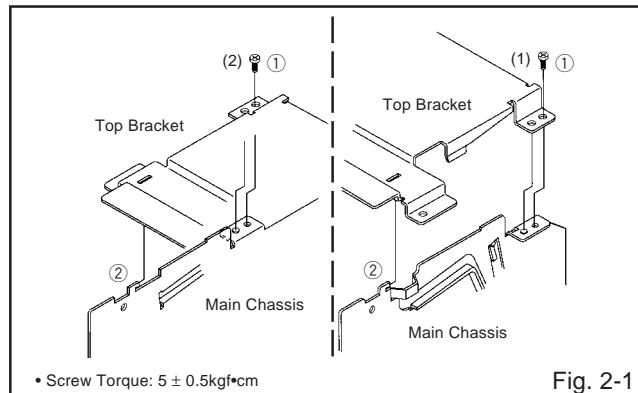
## 2. REMOVAL OF DECK PARTS

### 2-1: TOP BRACKET (Refer to Fig. 2-1)

1. Remove the 2 screws ①.
2. Slide the 2 supports ② and remove the Top Bracket.

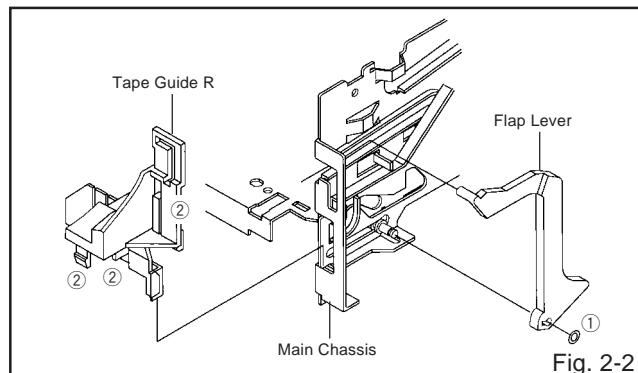
#### NOTE

When you install the Top Bracket, install the screw (1) first, then install the screw (2).



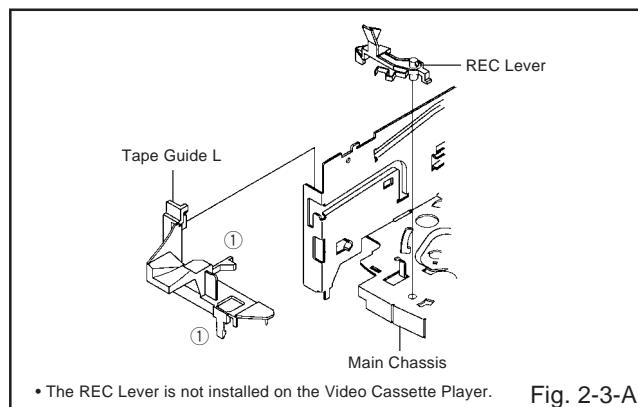
### 2-2: FLAP LEVER/TAPE GUIDE R (Refer to Fig. 2-2)

1. Move the Cassette Holder Ass'y to the back side.
2. Remove the Polyslider Washer ①.
3. Remove the Flap Lever.
4. Unlock the 3 supports ② and remove the Tape Guide R.



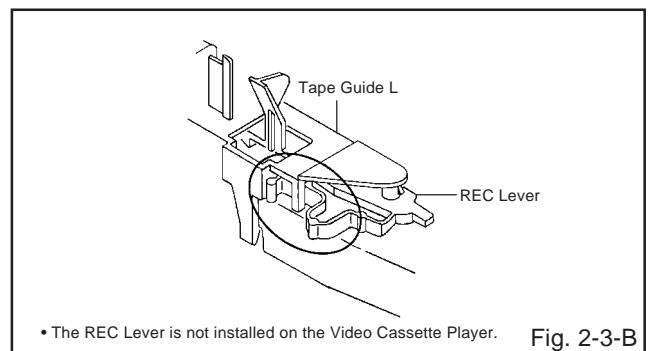
### 2-3: TAPE GUIDE L (Refer to Fig. 2-3-A)

1. Move the Cassette Holder Ass'y to the back side.
2. Unlock the 2 supports ① and remove the Tape Guide L.
3. Remove the REC Lever. (Recorder only)



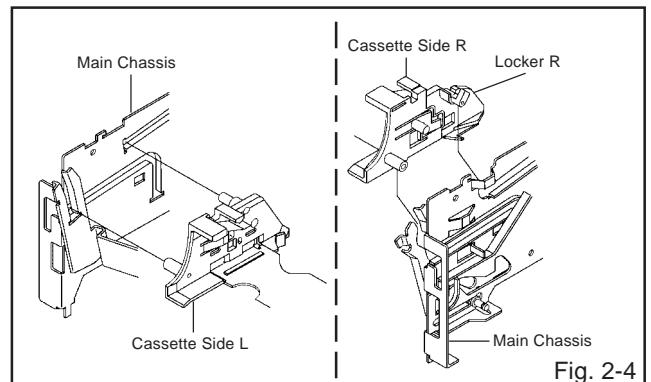
#### NOTE

When you install the Tape Guide L, install as shown in the circle of Fig. 2-3-B. (Refer to Fig. 2-3-B)



### 2-4: CASSETTE HOLDER ASS'Y (Refer to Fig. 2-4)

1. Move the Cassette Holder Ass'y to the front side.
2. Push the Locker R to remove the Cassette Side R.
3. Remove the Cassette Side L.

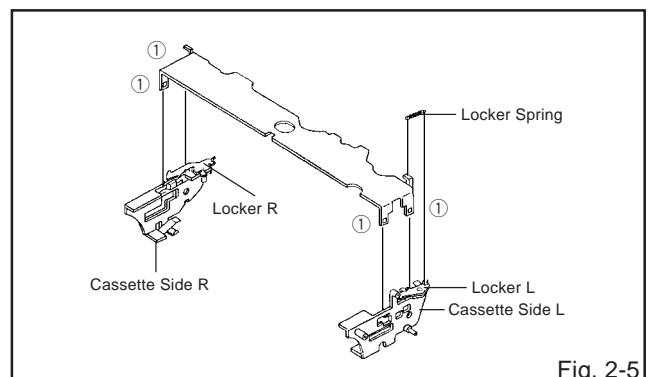


### 2-5: CASSETTE SIDE L/R (Refer to Fig. 2-5)

1. Remove the Locker Spring.
2. Unlock the 4 supports ① and then remove the Cassette Side L/R.

#### NOTE

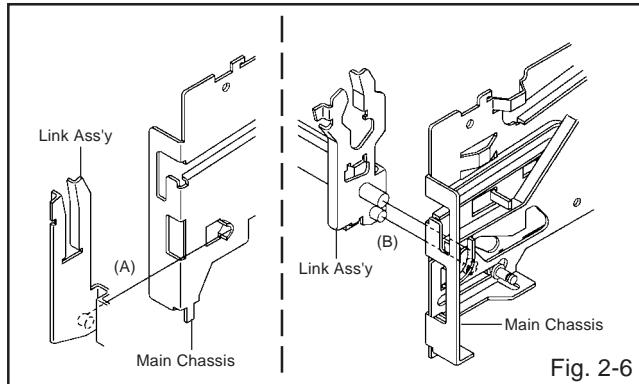
When you install the Cassette Side L/R, be sure to move the Locker L/R after installing.



# DISASSEMBLY INSTRUCTIONS

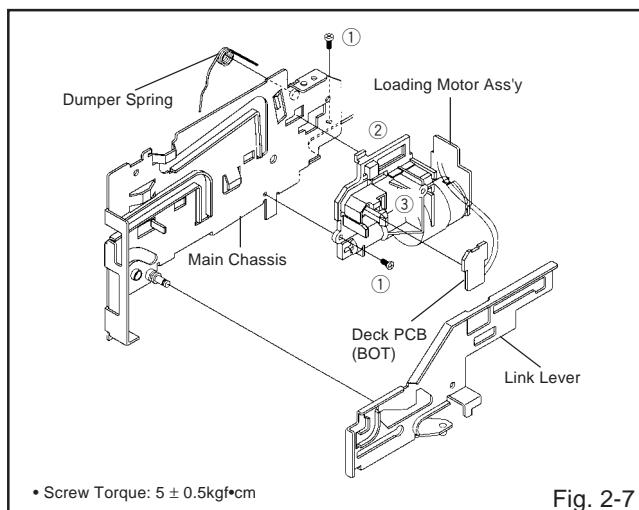
## 2-6: LINK ASS'Y (Refer to Fig. 2-6)

- Set the Link Ass'y to the Eject position.
- Remove the (A) side of the Link Ass'y first, then remove the (B) side.



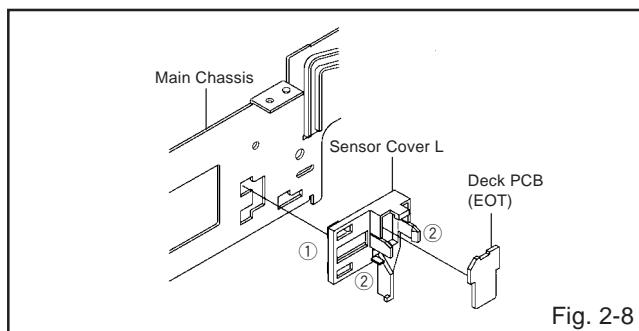
## 2-7: LOADING MOTOR ASS'Y (Refer to Fig. 2-7)

- Remove the Link Lever.
- Remove the Dumper Spring.
- Remove the 2 screws ①.
- Unlock the support ② and remove the Loading Motor Ass'y.
- Unlock the 2 supports ③ and remove the Deck PCB (BOT).



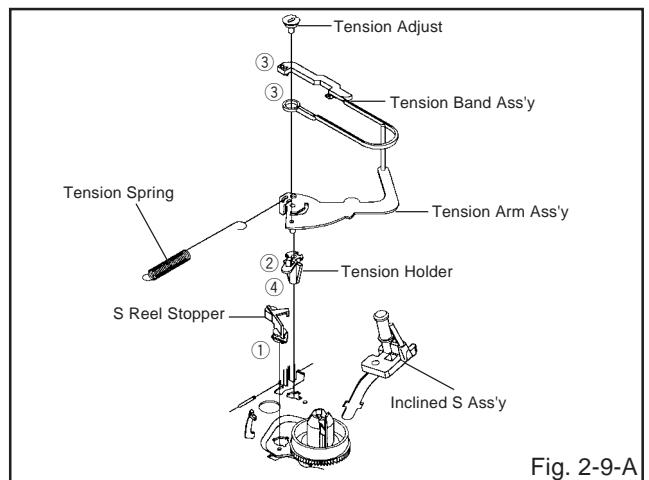
## 2-8: SENSOR COVER L (Refer to Fig. 2-8)

- Unlock the support ① and remove the Sensor Cover L.
- Unlock the 2 supports ② and remove the Deck PCB (EOT).



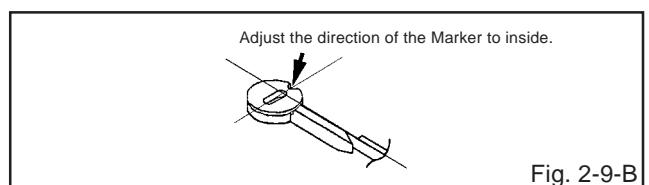
## 2-9: TENSION ASS'Y (Refer to Fig. 2-9-A)

- Move the Inclined S Ass'y to the back side.
- Unlock the support ① and remove the S Reel Stopper.
- Remove the Tension Spring.
- Unlock the support ② and remove the Tension Arm Ass'y.
- Remove the Tension Adjust.
- Unlock the 2 supports ③ and remove the Tension Band Ass'y.
- Unlock the support ④ and remove the Tension Holder.



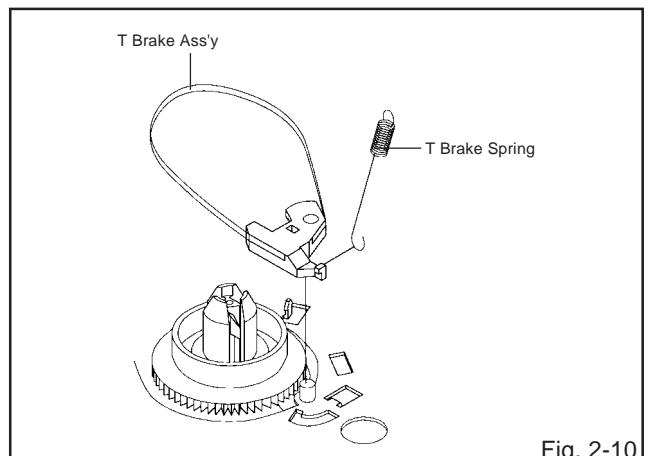
### NOTE

When you install the Tension Adjust, install as shown in Fig. 2-9-B. (Refer to Fig. 2-9-B)



## 2-10: T BRAKE ASS'Y (Refer to Fig. 2-10)

- Remove the T Brake Spring.
- Remove the T Brake Ass'y.



## DISASSEMBLY INSTRUCTIONS

### 2-11: S REEL/T REEL ASS'Y (Refer to Fig. 2-11)

1. Remove the Idler Ass'y.
2. Remove the S Reel and T Reel Ass'y.
3. Remove the 2 Polyslider Washers ①.

#### NOTE

1. Take care not to damage the gears of the S Reel, T Reel Ass'y and Idler Ass'y.
2. The Polyslider Washer may be remained on the back of the reel.
3. Take care not to damage the shaft.
4. Do not touch the section "A" of S Reel and T Reel Ass'y. (Use gloves.) (Refer to Fig. 2-11) Do not adhere the stains on it.
5. When you install the reel, clean the shaft and oil it (KYODO OIL Slidas #150). (If you do not oil, noise may be heard in FF/REW mode.)
6. After installing the reel, adjust the height of the reel. (Refer to MECHANICAL ADJUSTMENT)

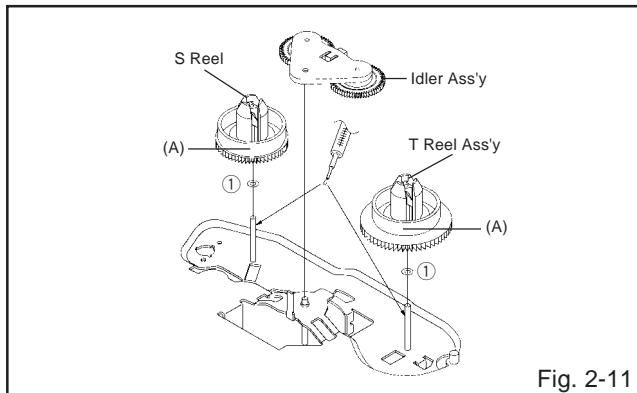


Fig. 2-11

### 2-12: PINCH ROLLER ASS'Y/P5 ARM ASS'Y (Refer to Fig. 2-12-A)

1. Remove the P5 Spring.
2. Remove the screw ①.
3. Unlock the 2 supports ② and remove the Cassette Opener.
4. Remove the Pinch Roller Ass'y, Pinch Roller Lever and P5 Arm Ass'y.

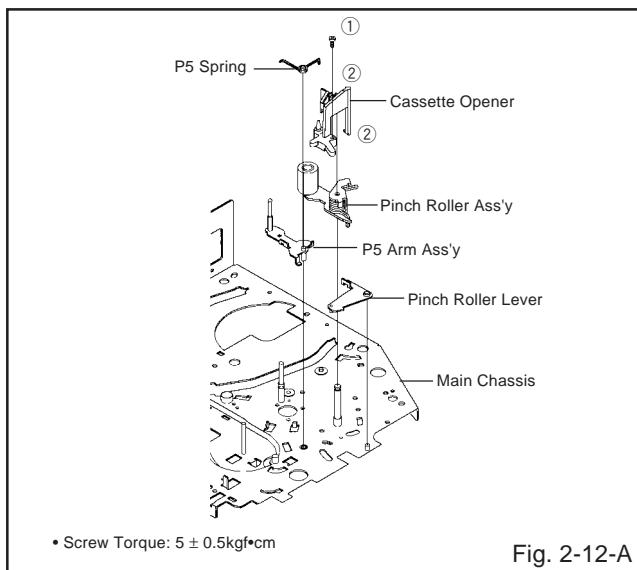


Fig. 2-12-A

#### NOTE

1. Do not touch the Pinch Roller. (Use gloves.)
2. When you install the Pinch Roller Ass'y, install as shown in the circle. (Refer to Fig. 2-12-B)

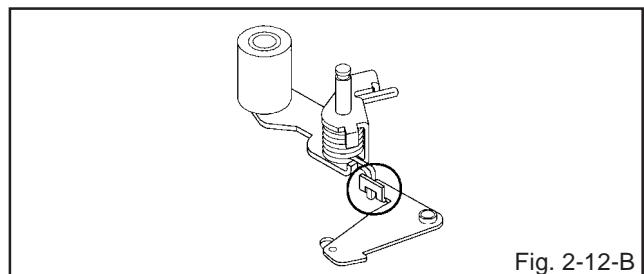


Fig. 2-12-B

### 2-13: A/C HEAD (Refer to Fig. 2-13-A)

1. Remove the screw ①.
2. Remove the A/C Head Base.
3. Remove the 3 screws ②.
4. Remove the A/C Head and A/C Head Spring.

#### NOTE

1. Do not touch the A/C Head. (Use gloves.)
2. When you install the A/C Head Spring, install as shown in Fig. 2-13-B. (Refer to Fig. 2-13-B)
3. When you install the A/C Head, tighten the screw (1) first, then tighten the screw (2), finally tighten the screw (3).

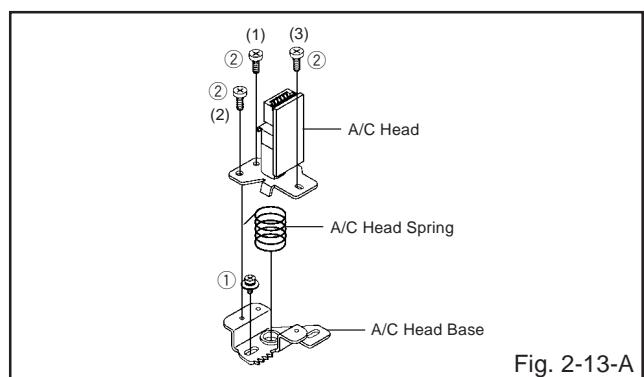


Fig. 2-13-A

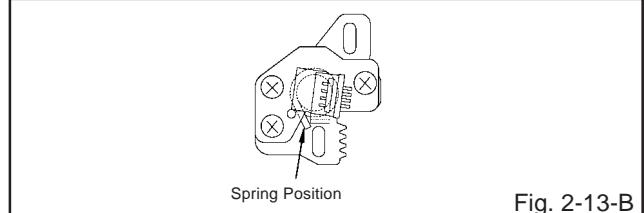


Fig. 2-13-B

### 2-14: FE HEAD (RECORDER ONLY) (Refer to Fig. 2-14)

1. Remove the screw ①.
2. Remove the FE Head.

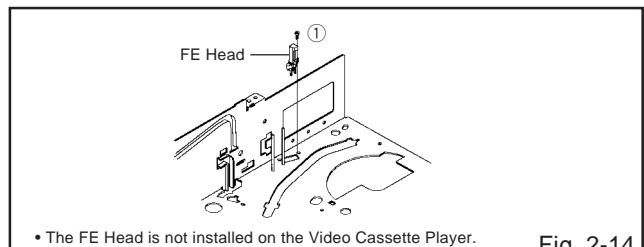


Fig. 2-14

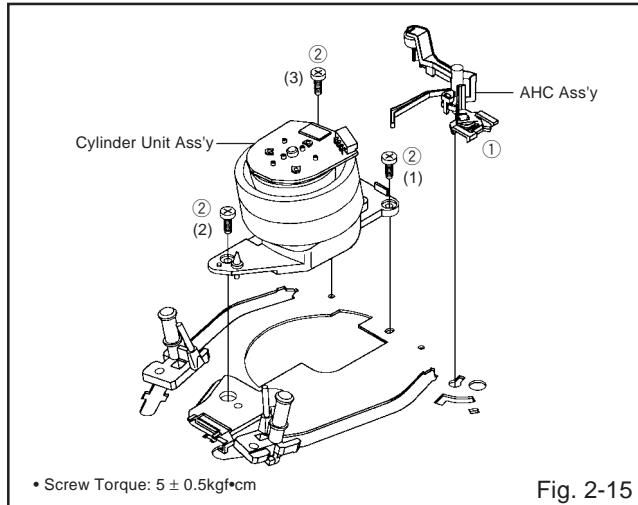
# DISASSEMBLY INSTRUCTIONS

## 2-15: AHC ASS'Y/CYLINDER UNIT ASS'Y (Refer to Fig. 2-15)

1. Unlock the support ① and remove the AHC Ass'y.
2. Remove the 3 screws ②.
3. Remove the Cylinder Unit Ass'y.

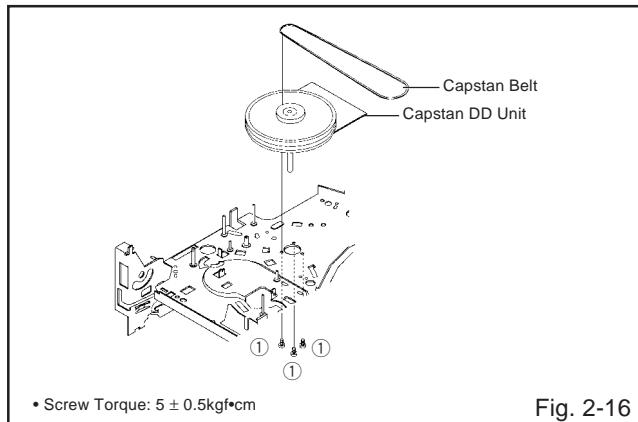
### NOTE

When you install the Cylinder Unit Ass'y, tighten the screws from (1) to (3) in order while pulling the Ass'y toward the left front direction.



## 2-16: CAPSTAN DD UNIT (Refer to Fig. 2-16)

1. Remove the Capstan Belt.
2. Remove the 3 screws ①.
3. Remove the Capstan DD Unit.



## 2-17: MIDDLE GEAR/MAIN CAM (Refer to Fig. 2-17-A)

1. Remove the Polyslider Washer ①, then remove the Middle Gear.
2. Remove the E-Ring, then remove the Main Cam, Link Lever Spacer and P5 Cam.
3. Remove the Polyslider Washer ②, then remove the Pinch Roller Cam.
4. Remove the Polyslider Washer ③, then remove the Joint Gear.

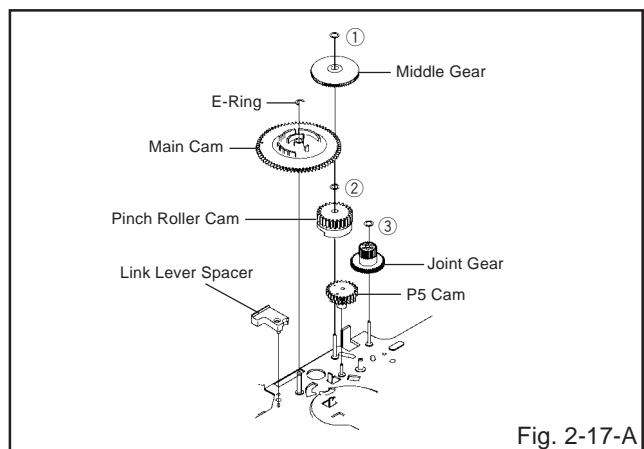


Fig. 2-17-A

### NOTE

When you install the Pinch Roller Cam, P5 Cam and Main Cam, align each marker. (Refer to Fig. 2-17-B)

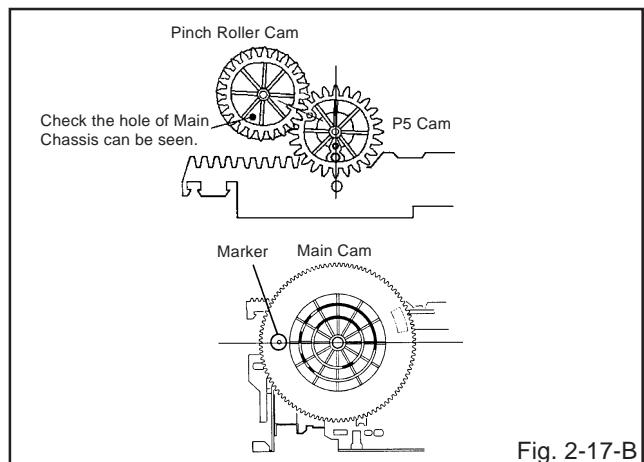


Fig. 2-17-B

## 2-18: CLUTCH ASS'Y (Refer to Fig. 2-18)

1. Remove the Polyslider Washer ①.
2. Remove the Clutch Ass'y, Ring Spring, Ring Clutch, Gear Clutch and Polyslider Washer ②.

### NOTE

When you install the Clutch Ass'y, oil the shaft (KYODO OIL Slidas #150).

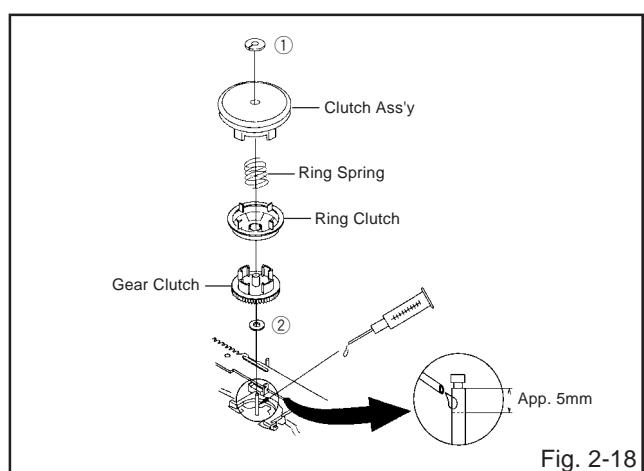


Fig. 2-18

## DISASSEMBLY INSTRUCTIONS

### 2-19: LOADING GEAR S/T ASS'Y (Refer to Fig. 2-19-A)

1. Remove the E-Ring ① and remove the Main Loading Gear.
2. Remove the Capstan Brake Spring.
3. Slide the Main Rod and remove the Capstan Brake Arm Ass'y.
4. Remove the Main Rod.
5. Remove the Tension Lever.
6. Unlock the 2 supports ② and remove the Clutch Lever.
7. Remove the screw ③.
8. Remove the LED Reflector.
9. Remove the Loading Arm S Ass'y and Loading Arm T Ass'y.
10. Remove the Loading Gear S and Loading Gear T.
11. Remove the Loading Gear Spring.

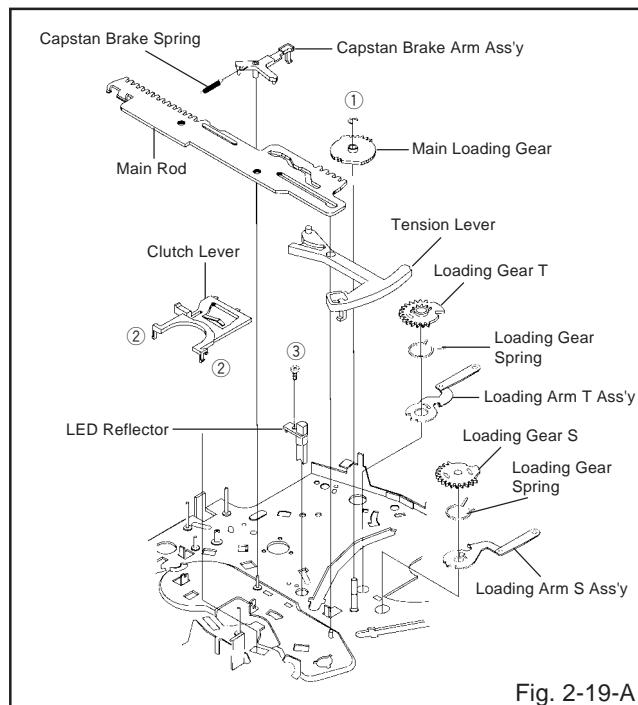


Fig. 2-19-A

### NOTE

When you install the Loading Arm S Ass'y, Loading Arm T Ass'y and Main Loading Gear, align each marker. (Refer to Fig. 2-19-B)

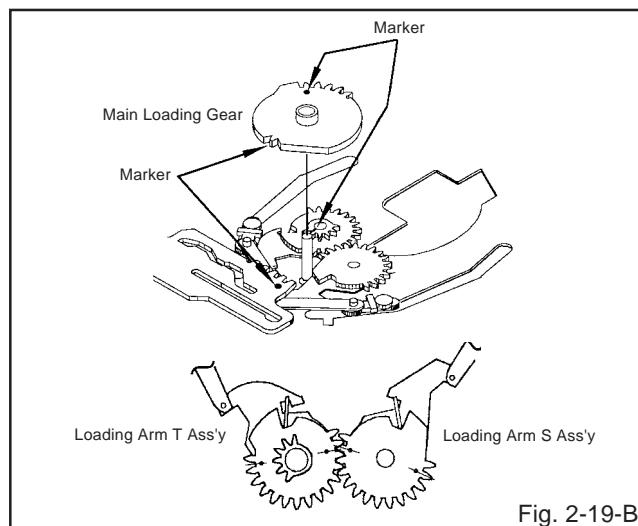


Fig. 2-19-B

### 2-20: INCLINED S/T ASS'Y (Refer to Fig. 2-20)

1. Unlock the support ① and remove the P4 Cover.
2. Remove the S-S Brake Spring.
3. Unlock the support ② and remove the Loading Gear Holder.
4. Remove the S-S Brake Arm.
5. Remove the Inclined S.
6. Remove the Inclined T.
7. Remove the 2 screws ③, then remove the Guide Roller.

### NOTE

Do not touch the roller of Guide Roller.

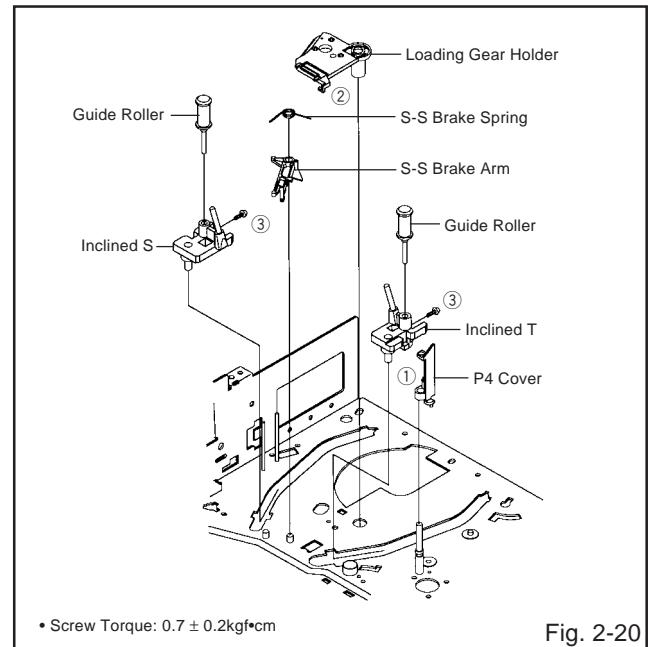


Fig. 2-20

# DISASSEMBLY INSTRUCTIONS

## 3. REMOVAL OF ANODE CAP

Read the following **NOTED** items before starting work.

- \* After turning the power off there might still be a potential voltage that is very dangerous. When removing the Anode Cap, make sure to discharge the Anode Cap's potential voltage.
- \* Do not use pliers to loosen or tighten the Anode Cap terminal, this may cause the spring to be damaged.

### REMOVAL

1. Follow the steps as follows to discharge the Anode Cap. (Refer to Fig. 3-1.)

Connect one end of an Alligator Clip to the metal part of a flat-blade screwdriver and the other end to ground. While holding the plastic part of the insulated Screwdriver, touch the support of the Anode with the tip of the Screwdriver.

A cracking noise will be heard as the voltage is discharged.

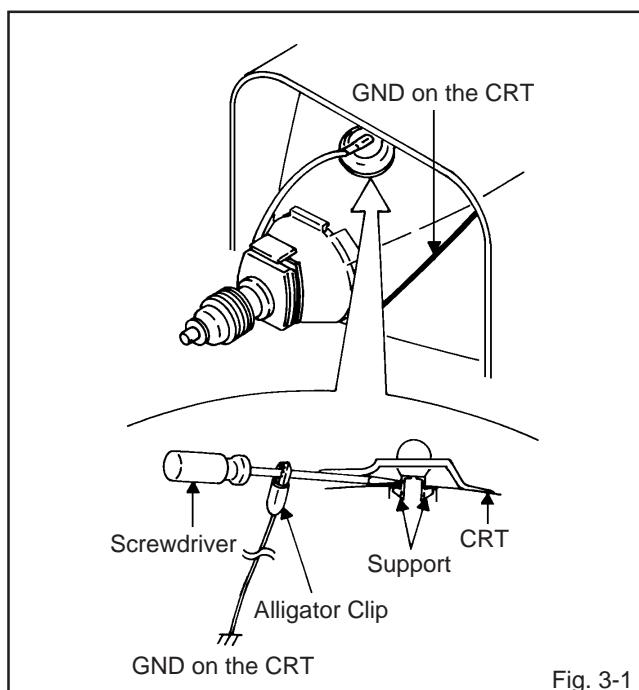


Fig. 3-1

2. Flip up the sides of the Rubber Cap in the direction of the arrow and remove one side of the support.

(Refer to Fig. 3-2.)

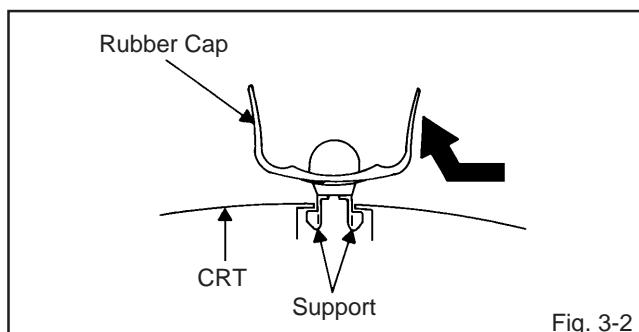


Fig. 3-2

3. After one side is removed, pull in the opposite direction to remove the other.

### NOTE

Take care not to damage the Rubber Cap.

### INSTALLATION

1. Clean the spot where the cap was located with a small amount of alcohol. (Refer to Fig. 3-3.)

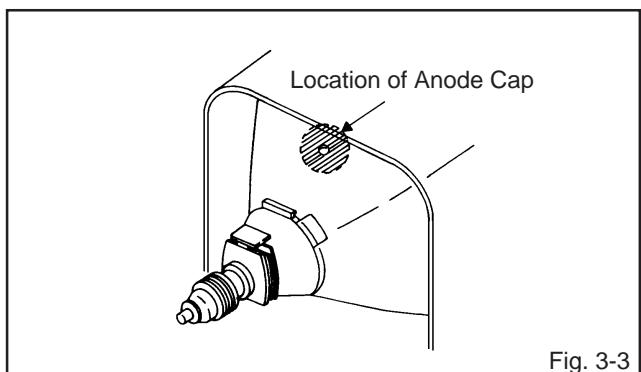


Fig. 3-3

### NOTE

Confirm that there is no dirt, dust, etc. at the spot where the cap was located.

2. Arrange the wire of the Anode Cap and make sure the wire is not twisted.
3. Turn over the Rubber Cap. (Refer to Fig. 3-4.)

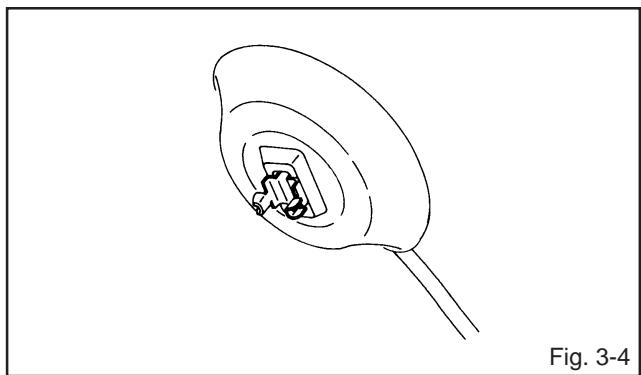


Fig. 3-4

4. Insert one end of the Anode Support into the anode button, then the other as shown in Fig. 3-5.

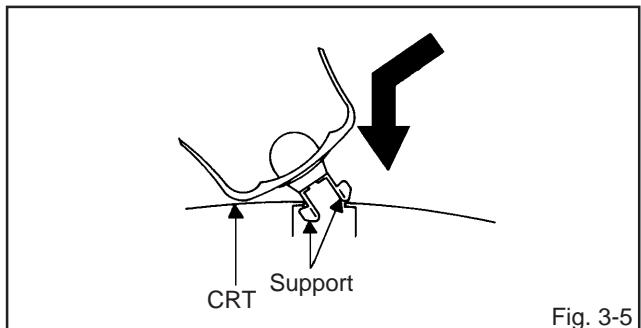


Fig. 3-5

5. Confirm that the Support is securely connected.
6. Put on the Rubber Cap without moving any parts.

## KEY TO ABBREVIATIONS

|          |                      |                                |                  |                                |
|----------|----------------------|--------------------------------|------------------|--------------------------------|
| <b>A</b> | <b>A/C</b>           | : Audio/Control                | <b>H.SW</b>      | : Head Switch                  |
|          | <b>ACC</b>           | : Automatic Color Control      | <b>Hz</b>        | : Hertz                        |
|          | <b>AE</b>            | : Audio Erase                  | <b>I</b>         | : Integrated Circuit           |
|          | <b>AFC</b>           | : Automatic Frequency Control  | <b>IF</b>        | : Intermediate Frequency       |
|          | <b>AFT</b>           | : Automatic Fine Tuning        | <b>IND</b>       | : Indicator                    |
|          | <b>AFT DET</b>       | : Automatic Fine Tuning Detect | <b>INV</b>       | : Inverter                     |
|          | <b>AGC</b>           | : Automatic Gain Control       | <b>K</b>         | : Killer                       |
|          | <b>AMP</b>           | : Amplifier                    | <b>L</b>         | : Left                         |
|          | <b>ANT</b>           | : Antenna                      | <b>LED</b>       | : Light Emitting Diode         |
|          | <b>A.PB</b>          | : Audio Playback               | <b>LIMIT AMP</b> | : Limiter Amplifier            |
|          | <b>APC</b>           | : Automatic Phase Control      | <b>LM, LDM</b>   | : Loading Motor                |
|          | <b>ASS'Y</b>         | : Assembly                     | <b>LP</b>        | : Long Play                    |
|          | <b>AT</b>            | : All Time                     | <b>L.P.F</b>     | : Low Pass Filter              |
|          | <b>AUTO</b>          | : Automatic                    | <b>LUMI.</b>     | : Luminance                    |
|          | <b>A/V</b>           | : Audio/Video                  | <b>M</b>         | : Motor                        |
| <b>B</b> | <b>BGP</b>           | : Burst Gate Pulse             | <b>MAX</b>       | : Maximum                      |
|          | <b>BOT</b>           | : Beginning of Tape            | <b>MINI</b>      | : Minimum                      |
|          | <b>BPF</b>           | : Bandpass Filter              | <b>MIX</b>       | : Mixer, mixing                |
|          | <b>BRAKE SOL</b>     | : Brake Solenoid               | <b>MM</b>        | : Monostable Multivibrator     |
|          | <b>BUFF</b>          | : Buffer                       | <b>MOD</b>       | : Modulator, Modulation        |
|          | <b>B/W</b>           | : Black and White              | <b>MPX</b>       | : Multiplexer, Multiplex       |
| <b>C</b> | <b>C</b>             | : Capacitance, Collector       | <b>MS SW</b>     | : Mecha State Switch           |
|          | <b>CASE</b>          | : Cassette                     | <b>N</b>         | : Non Connection               |
|          | <b>CAP</b>           | : Capstan                      | <b>NC</b>        | : Noise Reduction              |
|          | <b>CARR</b>          | : Carrier                      | <b>NR</b>        | : Oscillator                   |
|          | <b>CH</b>            | : Channel                      | <b>O</b>         | : Operation                    |
|          | <b>CLK</b>           | : Clock                        | <b>OSC</b>       | : Playback                     |
|          | <b>CLOCK (SY-SE)</b> | : Clock (Syscon to Servo)      | <b>PB</b>        | : Playback Control             |
|          | <b>COMB</b>          | : Combination, Comb Filter     | <b>PB CTL</b>    | : Playback-Chrominance         |
|          | <b>CONV</b>          | : Converter                    | <b>PB-C</b>      | : Playback-Luminance           |
|          | <b>CPM</b>           | : Capstan Motor                | <b>PB-Y</b>      | : PCB                          |
|          | <b>CTL</b>           | : Control                      | <b>PCB</b>       | : Printed Circuit Board        |
|          | <b>CYL</b>           | : Cylinder                     | <b>P. CON</b>    | : Power Control                |
|          | <b>CYL-M</b>         | : Cylinder-Motor               | <b>PD</b>        | : Phase Detector               |
|          | <b>CYL SENS</b>      | : Cylinder-Sensor              | <b>PG</b>        | : Pulse Generator              |
| <b>D</b> | <b>DATA (SY-CE)</b>  | : Data (Syscon to Servo)       | <b>P-P</b>       | : Peak-to Peak                 |
|          | <b>dB</b>            | : Decibel                      | <b>R</b>         | : Right                        |
|          | <b>DC</b>            | : Direct Current               | <b>REC</b>       | : Recording                    |
|          | <b>DD Unit</b>       | : Direct Drive Motor Unit      | <b>REC-C</b>     | : Recording-Chrominance        |
|          | <b>DEMOD</b>         | : Demodulator                  | <b>REC-Y</b>     | : Recording-Luminance          |
|          | <b>DET</b>           | : Detector                     | <b>REEL BRK</b>  | : Reel Brake                   |
|          | <b>DEV</b>           | : Deviation                    | <b>REEL S</b>    | : Reel Sensor                  |
| <b>E</b> | <b>E</b>             | : Emitter                      | <b>REF</b>       | : Reference                    |
|          | <b>EF</b>            | : Emitter Follower             | <b>REG</b>       | : Regulated, Regulator         |
|          | <b>EMPH</b>          | : Emphasis                     | <b>REW</b>       | : Rewind                       |
|          | <b>ENC</b>           | : Encoder                      | <b>REV, RVS</b>  | : Reverse                      |
|          | <b>ENV</b>           | : Envelope                     | <b>RF</b>        | : Radio Frequency              |
|          | <b>EOT</b>           | : End of Tape                  | <b>RMC</b>       | : Remote Control               |
|          | <b>EQ</b>            | : Equalizer                    | <b>RY</b>        | : Relay                        |
|          | <b>EXT</b>           | : External                     | <b>S</b>         | : Serial Clock                 |
| <b>F</b> | <b>F</b>             | : Fuse                         | <b>S. CLK</b>    | : Sensor Common                |
|          | <b>FBC</b>           | : Feed Back Clamp              | <b>S. COM</b>    | : Serial Data                  |
|          | <b>FE</b>            | : Full Erase                   | <b>S. DATA</b>   | : Segment                      |
|          | <b>FF</b>            | : Fast Forward, Flipflop       | <b>SEG</b>       | : Select, Selector             |
|          | <b>FG</b>            | : Frequency Generator          | <b>SEL</b>       | : Sensor                       |
|          | <b>FL SW</b>         | : Front Loading Switch         | <b>SENS</b>      | : Search Mode                  |
|          | <b>FM</b>            | : Frequency Modulation         | <b>SER</b>       | : Serial Input                 |
|          | <b>FSC</b>           | : Frequency Sub Carrier        | <b>SI</b>        | : Sound Intermediate Frequency |
|          | <b>FWD</b>           | : Forward                      | <b>SIF</b>       | : Serial Output                |
| <b>G</b> | <b>GEN</b>           | : Generator                    | <b>SO</b>        | : Solenoid                     |
|          | <b>GND</b>           | : Ground                       | <b>SOL</b>       | : Standard Play                |
| <b>H</b> | <b>H.P.F</b>         | : High Pass Filter             | <b>SP</b>        | : Serial Strobe                |
|          |                      |                                | <b>STB</b>       | : Switch                       |
|          |                      |                                | <b>SW</b>        |                                |

## KEY TO ABBREVIATIONS

|          |                 |                                   |
|----------|-----------------|-----------------------------------|
| <b>S</b> | <b>SYNC</b>     | : Synchronization                 |
|          | <b>SYNC SEP</b> | : Sync Separator, Separation      |
| <b>T</b> | <b>TR</b>       | : Transistor                      |
|          | <b>TRAC</b>     | : Tracking                        |
|          | <b>TRICK PB</b> | : Trick Playback                  |
|          | <b>TP</b>       | : Test Point                      |
| <b>U</b> | <b>UNREG</b>    | : Unregulated                     |
| <b>V</b> | <b>V</b>        | : Volt                            |
|          | <b>VCO</b>      | : Voltage Controlled Oscillator   |
|          | <b>VIF</b>      | : Video Intermediate Frequency    |
|          | <b>VP</b>       | : Vertical Pulse, Voltage Display |
|          | <b>V.PB</b>     | : Video Playback                  |
|          | <b>VR</b>       | : Variable Resistor               |
|          | <b>V.REC</b>    | : Video Recording                 |
|          | <b>VSF</b>      | : Visual Search Fast Forward      |
|          | <b>VSR</b>      | : Visual Search Rewind            |
|          | <b>VSS</b>      | : Voltage Super Source            |
|          | <b>V-SYNC</b>   | : Vertical-Synchronization        |
|          | <b>VT</b>       | : Voltage Tuning                  |
| <b>X</b> | <b>X'TAL</b>    | : Crystal                         |
| <b>Y</b> | <b>Y/C</b>      | : Luminance/Chrominance           |

## SERVICE MODE LIST

This unit provided with the following SERVICE MODES so you can repair, examine and adjust easily.

To enter SERVICE MODE, Unplug AC cord till lost actual clock time. Then press and hold Vol (-) button of main unit and remocon key simultaneously.

The both pressing of set key and remote control key will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 5 seconds before Power On.

| Set Key      | Remocon Key | Operations   |
|--------------|-------------|--|
| VOL. (-) MIN | 0           | Releasing of V-CHIP PASSWORD.  |
| VOL. (-) MIN | 1           | Initialization of the factory.<br>NOTE: Do not use this for the normal servicing.  |
| VOL. (-) MIN | 2           | Horizontal position adjustment of OSD.<br>NOTE: Also can be adjusted by using the Adjustment MENU.<br>Refer to the "ELECTRICAL ADJUSTMENT" (OSD HORIZONTAL).   |
| VOL. (-) MIN | 3           | Adjust the PG SHIFTER automatically.<br>Refer to the "ELECTRICAL ADJUSTMENT" (PG SHIFTER).   |
| VOL. (-) MIN | 4           | Adjust the PG SHIFTER manually.<br>Refer to the "ELECTRICAL ADJUSTMENT" (PG SHIFTER).  |
| VOL. (-) MIN | 5           | Adjusting of the Tracking to the center position.<br>NOTE: Also can be adjusted by pressing the ATR button for more tan 2 seconds during PLAY.   |
| VOL. (-) MIN | 6           | POWER ON total hours and PLAY/REC total hours are displayed on the screen.<br>Refer to the "PREVENTIVE CHECKS AND SERVICE INTERVALS" (CONFIRMATION OF USING HOURS).<br><br>Can be checked of the INITIAL DATA of MEMORY IC.<br>Refer to the "NOTE FOR THE REPLACING OF MEMORY IC". |
| VOL. (-) MIN | 8           | Writing of EEPROM initial data.<br>NOTE: Do not use this for the normal servicing.   |
| VOL. (-) MIN | 9           | Display of the Adjustment MENU on the screen.<br>Refer to the "ELECTRICAL ADJUSTMENT" (On-Screen Display Adjustment).  |

| Method  | Operations   |
|---|--|
| Press the ATR button on the remote control for more than 2 seconds during PLAY. | Adjusting of the Tracking to the center position.<br>Refer to the "MECHANICAL ADJUSTMENT" (GUIDE ROLLER) and "ELECTRICAL ADJUSTMENT" (PG SHIFTER). |
| Make the short circuit between the test point of SERVICE and the GND.           | The EOT/BOT/Reel sensor do not work at this moment.<br>Refer to the "PREPARATION FOR SERVICING"  |

## PREVENTIVE CHECKS AND SERVICE INTERVALS

The following standard table depends on environmental conditions and usage. Unless maintenance is properly carried out, the following service intervals may be quite shortened as harmful effects may be had on other parts. Also, long term storage or misuse may cause transformation and aging of rubber parts.

| Parts Name \ Time                  | 500 hours | 1,000 hours | 1,500 hours | 2,000 hours | 3,000 hours | Notes   |
|------------------------------------|-----------|-------------|-------------|-------------|-------------|---|
| Audio Control Head                 | ■         | ■           | ■           | ■           | ■           |   |
| Full Erase Head<br>(Recorder only) | ■         | ■           | ■           | ■           | ■           | Clean those parts in contact with the tape.           |
| Capstan Belt                       |           |             | ■           | ■           | ●           |   |
| Pinch Roller                       | ■         | ■           | ■           | ■           | ■ ●         | Clean the rubber, and parts which the rubber touches. |
| Capstan DD Unit                    |           |             |             |             | ●           |   |
| Loading Motor                      |           |             |             |             | ●           |   |
| Tension Band                       |           |             |             |             | ●           |   |
| Capstan Shaft                      | ■         | ■           | ■           | ■           | ■           |   |
| Tape Running Guide Post            | ■         | ■           | ■           | ■           | ■           | Replace when rolling becomes abnormal.                |
| Cylinder Unit                      | ■         | ■           | ■           | ■           | ●           | Clean the Head  |

■ : Clean  
● : Replace

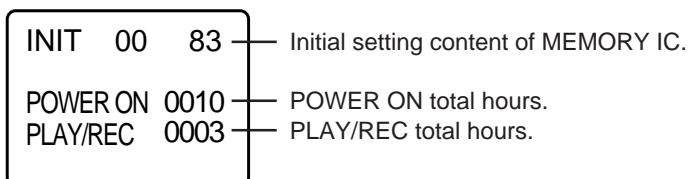
## CONFIRMATION OF USING HOURS

POWER ON total hours and PLAY/REC total hours can be checked on the screen.

Total hours are displayed in 16 system of notation.

**NOTE: The confirmation of using hours will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 5 seconds before Power On.**

1. Set the VOLUME to minimum.
2. While holding down VOLUME button on front cabinet, press key 6 on remote control simultaneously.
3. After the confirmation of using hours, turn off the power.



(16 x 16 x 16 x thousands digit value) + (16 x 16 x hundreds digit value) + (16 x tens digit value) + (ones digit value)

## PREVENTIVE CHECKS AND SERVICE INTERVALS

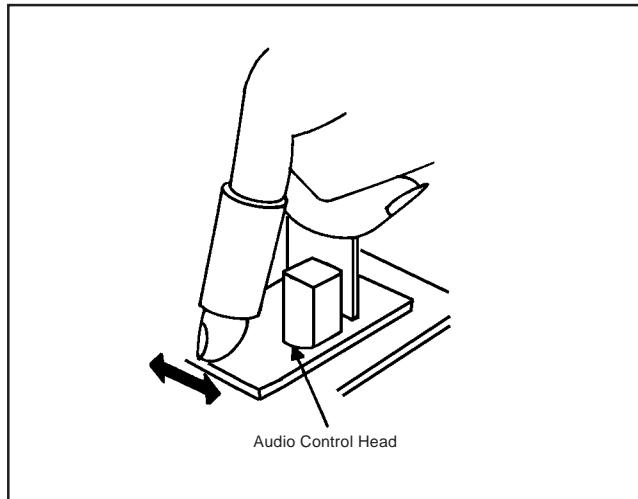
### CLEANING

#### NOTE

After cleaning the heads with isopropyl alcohol, do not run a tape until the heads dry completely. If the heads are not completely dry and alcohol gets on the tape, damage may occur.

#### 1. AUDIO CONTROL HEAD

Wrap a piece of chamois around your finger. Dip it in isopropyl alcohol and clean the audio control head by wiping it horizontally. Clean the full erase head in the same manner. (Refer to the figure below.)



#### 2. TAPE RUNNING SYSTEM

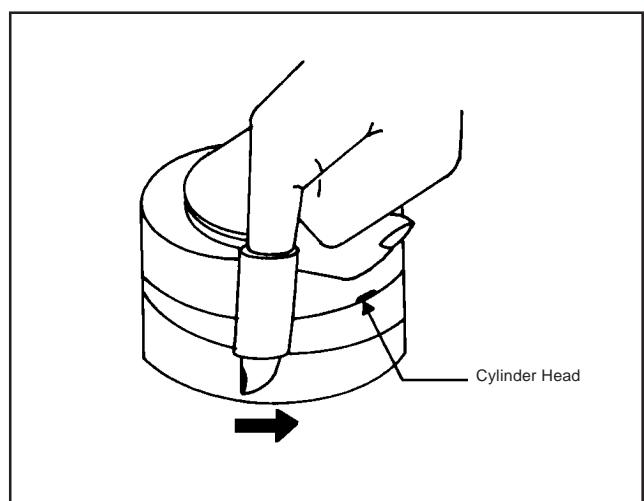
When cleaning the tape transport system, use the gauze moistened with isopropyl alcohol.

#### 3. CYLINDER

Wrap a piece of chamois around your finger. Dip it in isopropyl alcohol. Hold it to the cylinder head softly. Turn the cylinder head counterclockwise to clean it (in the direction of the arrow). (Refer to the figure below.)

#### NOTE

Do not exert force against the cylinder head. Do not move the chamois upward or downward on the head. Use the chamois one by one.



## NOTE FOR THE REPLACING OF MEMORY IC

If a service repair is undertaken where it has been required to change the MEMORY IC, the following steps should be taken to ensure correct data settings while making reference to TABLE 1.

**NOTE: Initial Data setting will not be possible if clock has been set. To reset clock, either unplug AC cord and allow at least 5 seconds before Power On.**

| ADDRESS | DATA |
|---------|------|---------|------|---------|------|---------|------|---------|------|
| 00      | 80   | 0A      | 1B   | 14      | 90   | 1E      | 42   | 28      | 39   |
| 01      | 6D   | 0B      | B7   | 15      | A0   | 1F      | 13   | 29      | 02   |
| 02      | 21   | 0C      | CB   | 16      | 7F   | 20      | 8D   |         |      |
| 03      | 00   | 0D      | 01   | 17      | 66   | 21      | 05   |         |      |
| 04      | 00   | 0E      | 04   | 18      | 18   | 22      | 11   |         |      |
| 05      | 00   | 0F      | 06   | 19      | 0C   | 23      | 00   |         |      |
| 06      | A4   | 10      | 6C   | 1A      | 44   | 24      | 39   |         |      |
| 07      | EB   | 11      | 2B   | 1B      | 86   | 25      | 04   |         |      |
| 08      | 39   | 12      | 21   | 1C      | 8F   | 26      | 00   |         |      |
| 09      | 90   | 13      | 15   | 1D      | FC   | 27      | 3A   |         |      |

Table 1

1. Enter DATA SET mode by setting VOLUME to minimum.
2. While holding down VOLUME button on front cabinet, press key 6 on remote control simultaneously.
3. ADDRESS and DATA should appear as FIG 1.

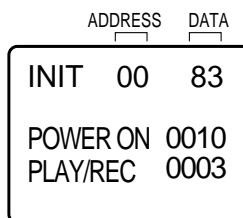
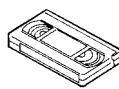
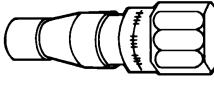
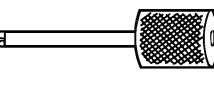
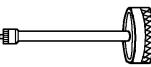
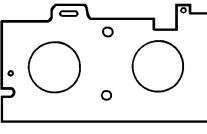
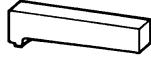
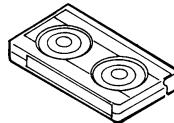
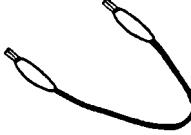
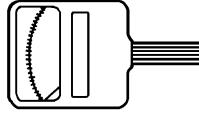


Fig. 1

4. ADDRESS is now selected and should "blink". Using the SET + or - keys on the remote, step through the ADDRESS until required ADDRESS to be changed is reached.
5. Press ENTER to select DATA. When DATA is selected, it will "blink".
6. Again, step through the DATA using SET + or - until required DATA value has been selected.
7. Pressing ENTER will take you back to ADDRESS for further selection if necessary.
8. Repeat steps 4 to 7 until all data has been checked.
9. When satisfied correct DATA has been entered, turn POWER off (return to STANDBY MODE) to finish DATA input. The unit will now have the correct DATA for the new MEMORY IC.

## SERVICING FIXTURES AND TOOLS

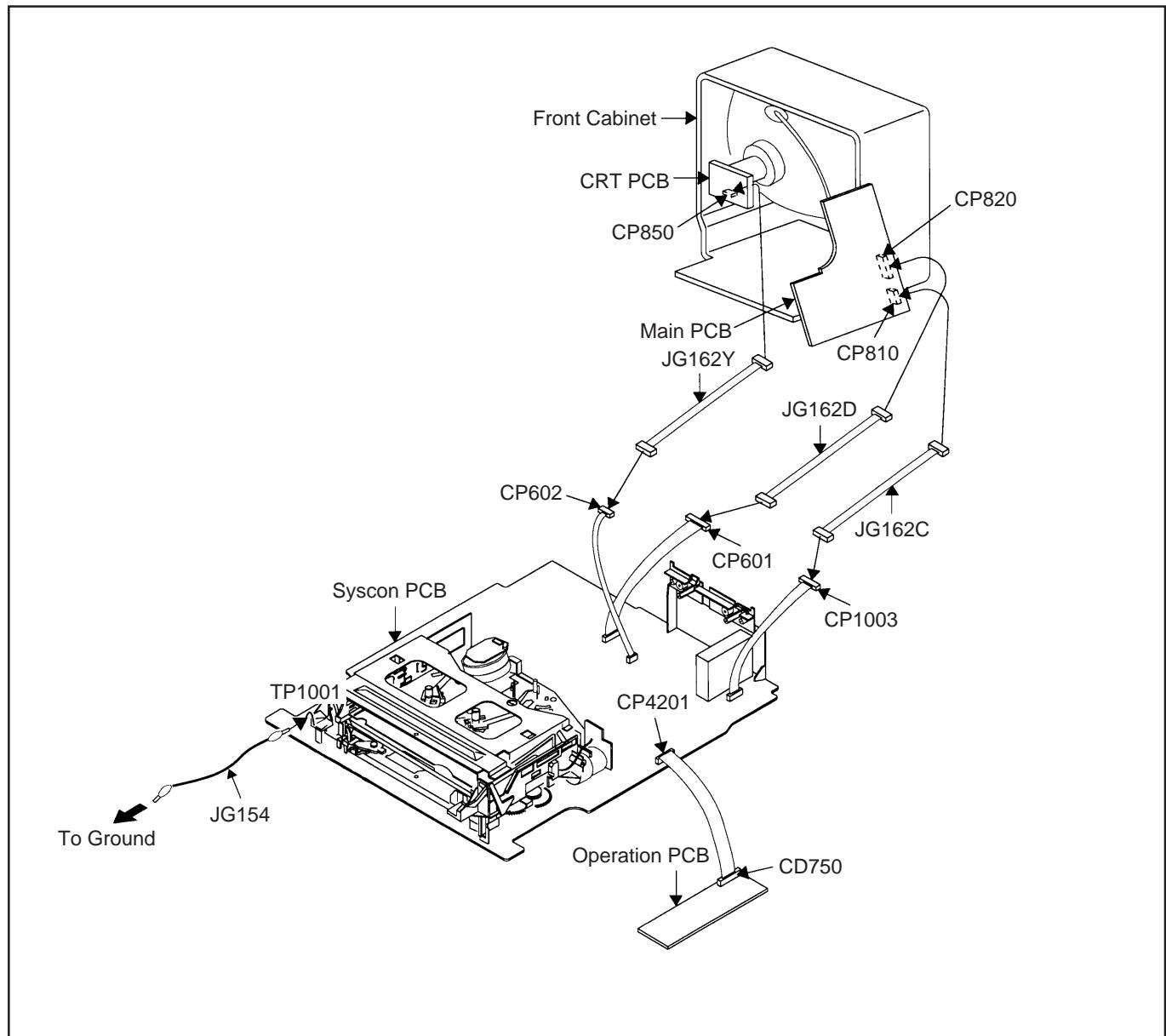
|   |   |   |   |
|---|---|---|---|
| (For 2 heads model)<br>VHS Alignment Tape<br>JG001 (TTV-N2)<br>JG001A (TTV-N12)<br>JG001T (VN <sub>2</sub> S-X6 <sup>3</sup> )<br><br> | (For 4 heads model)<br>VHS Alignment Tape<br>JG001B (TTV-N2)<br>JG001I (TTV-N12)<br>JG001S (VN <sub>1</sub> S-X6 <sup>3</sup> )<br><br>                                | JG002B Adapter<br>JG002E Dial Torque Gauge (10~90gf•cm)<br>JG002F (60~600gf•cm)<br><br> | JG005 Post Adjustment Screwdriver<br>Part No. SV-TG0-030-000 (small)<br><br> |
| JG153 X Value Adjustment Screwdriver<br><br>   | JG022 Master Plane<br><br>   | JG024A Reel Disk Height Adjustment Jig<br><br>  | JG100A Torque Tape (VHT-063)<br><br>   |
| JG154 Cable<br>Parts No. SJ-G15-400-000<br><br>  | JG162C Cable (10 Pins)<br>Parts No. SJ-G16-2C0-000<br>JG162D Cable (11 Pins)<br>Parts No. SJ-G16-2D0-000<br>JG162Y Cable (5 Pins)<br>Parts No. SJ-G16-2Y0-000<br><br> | Tentelometer<br><br>  |   |

| Part No.      | Remarks  |
|---------------|--|
| JG001         | Stair Steps, 7KHz (For 2 heads model)                |
| JG001A        | Color Bar, 1KHz (For 2 heads model)                  |
| JG001T        | X Value Adjustment (For 2 heads model)               |
| JG001B        | Stair Steps, 7KHz (For 4 heads model)                |
| JG001I        | Color Bar, 1KHz (For 4 heads model)                  |
| JG001S        | X Value Adjustment (For 4 heads model)               |
| JG002B        | VSR Torque, Brake Torque (S Reel/T Reel Ass'y)       |
| JG002E        | Brake Torque (T Reel Ass'y)                          |
| JG002F        | VSR Torque, Brake Torque (S Reel)                    |
| JG005         | Guide Roller Adjustment                              |
| JG153         | X Value Adjustment                                   |
| JG022/JG024A  | Reel Disk Height Adjustment                          |
| JG100A        | Playback Torque, Back Tension Torque During Playback |
| JG154         | Used to connect the test point of SERVICE and GROUND |
| JG162C/JG162D | Used to connect the Syscon PCB and Main PCB          |
| JG162Y        | Used to connect the Syscon PCB and CRT PCB           |

## PREPARATION FOR SERVICING

### Basic Servicing Position (In case of needing to check on all blocks)

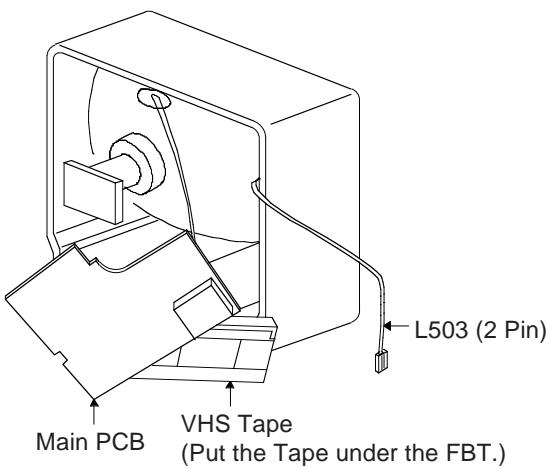
1. Unplug the connector CP4201, CP4202 and CP303, then remove the TV/VCR Block from the set.
2. Unplug the connector CP810, CP820 and CP850, then remove the Main PCB from the VCR Block.
3. Connect as shown in the below figure using the Service Fixture.
  - Connect the Syscon PCB to the Main PCB with the cable JG162C and JG162D.
  - Connect the Syscon PCB to the CRT PCB with the cable JG162Y.
4. Remove the Operation PCB from the set, then connect it with the Syscon PCB.  
If necessary, connect CP4202. (Front A/V Jack Input Terminal)
5. Short circuit between **TP1001** and **GND** with the cable JG154.  
(The EOT, BOT and Reel Sensor do not work at this moment.)
6. At that time, the STOP/EJECT button is available to insert and eject the Cassette Tape.



## PREPARATION FOR SERVICING

### Servicing Position for Main PCB (In case of needing to check on Main PCB)

- It's possible to get the Servicing Position without the extension Jig if you arrange the unit as shown below.  
(But L503 connection can not be done, Degauss circuit will not operate.)



## VCR TEST TAPE INTERCHANGEABILITY TABLE

There are two types of the new alignment tape CH-1B (for NTSC) and CH-2 (for PAL). On each tape four signals (1) - (4) are recorded for the times and in the order shown below.

(1) : 8min. ---> (2) : 2min. ---> (3) : 5min. ---> (4) : 5min.

The TTV-MP1 (for M-PAL), TTV-MS1 (for MESECAM) and TTV-S1 (for SECAM) alignment tapes have the same contents as the previous tapes.

| Method | Now in use TYPE       |  | New TYPE                  |  | Application  |
|--------|-----------------------|--|---------------------------|--|--|
|        | Model                 | Contents*1                                   | Model                     | Contents*1                                 |  |
| NTSC   | TTV-N1                | NTSC, Color,<br>1kHz, SP                     | CH-1B(2)                  | NTSC, Stairsteps,<br>1kHz, SP              | PB-Y Level/General electrical ADJ.<br>Head ACE Height/Tilt ADJ.                            |
|        | TTV-N1E               | NTSC, Color,<br>1kHz, EP                     | CH-1B(4)<br><sup>*2</sup> | NTSC, Color,<br>1kHz, EP                   | Switching position ADJ.  |
|        | TTV-N2                | NTSC, Stairsteps,<br>7kHz, SP                | CH-1B(1)                  | NTSC, Stairsteps,<br>7kHz, SP              | Head ACE Azimuth ADJ.  |
|        | TTV-N12<br>(SCV-1998) | NTSC, Color,<br>1kHz, SP                     | CH-1B(4)                  | NTSC, Color,<br>1kHz, EP                   | FM envelope ADJ.<br>X-Value ADJ.   |
|        | TTV-N7A               | NTSC, Stairsteps,<br>1kHz, SP, HiFi<br>400Hz | CH-1B(3)                  | NTSC, Color, No<br>sound SP, HiFi<br>400Hz | HiFi Audio PB Level ADJ.   |
| PAL    | TTV-P1                | PAL, Color,<br>1kHz, SP                      | CH-2(2)<br><sup>*3</sup>  | PAL, Stairsteps,<br>1kHz, SP               | Switching position ADJ.<br>PB-Y Level/General electrical ADJ.<br>Head ACE Height/Tilt ADJ. |
|        | TTV-P1L               | PAL, Color,<br>1kHz, LP                      | CH-2(4)                   | PAL, Color,<br>1kHz, LP                    | Switching position. (LP Model)<br>FM Envelope ADJ. (LP Model)<br>X-Value ADJ. (LP Model)   |
|        | TTV-P2                | PAL, Stairsteps,<br>6kHz, SP                 | CH-2(1)                   | PAL, Stairsteps,<br>6kHz, SP               | Head ACE Azimuth ADJ.<br>FM Envelope ADJ. (SP Model)<br>X-Value ADJ. (SP Model)            |
|        | TTV-P7                | PAL, Stairsteps,<br>1kHz, SP, HiFi,<br>1kHz  | CH-2(3)                   | PAL, Color, No<br>sound SP, HiFi<br>400Hz  | HiFi Audio PB Level ADJ.   |
|        | TTV-P16               | PAL, Color, 400Hz,<br>SP, HiFi 1kHz          | No Changed.               |  | FM Filter ADJ.   |

\*1. Described in the order of color format. Video signal. Linear audio. Tape speed and Hi-Fi audio.

\*2. Use CH-1B (1) - (3) with models used exclusively in the SP mode.

\*3. Use CH-2 (3) and (4) when it is necessary to observe the chroma signal.

# MECHANICAL ADJUSTMENTS

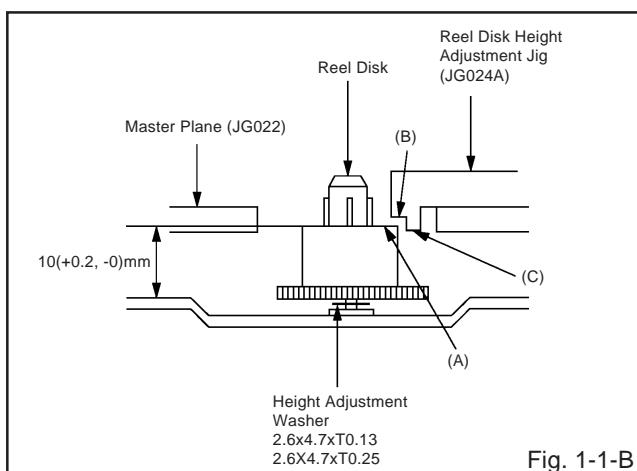
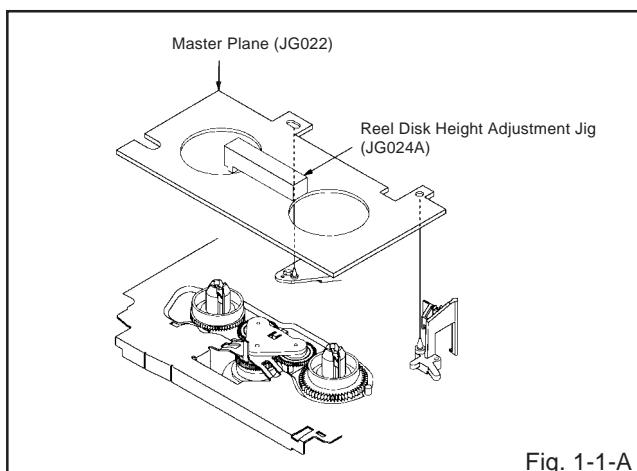
## 1. CONFIRMATION AND ADJUSTMENT

Read the following NOTES before starting work.

- Place an object which weighs between 450g~500g on the Cassette Tape to keep it steady when you want to make the tape run without the Cassette Holder. (Do not place an object which weighs over 500g.)
- When you activate the deck without the Cassette Holder, short circuit between **TP1001** and **GND**. (**Refer to ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE**) In this condition the BOT/EOT/Reel Sensor will not function.

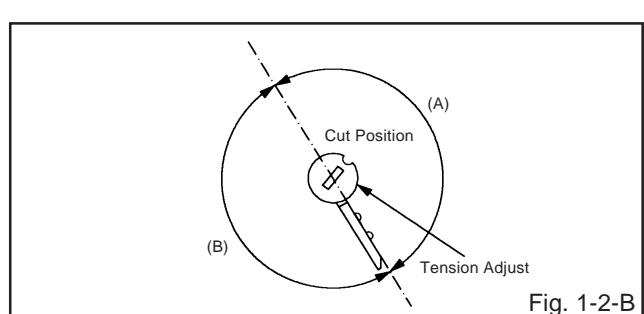
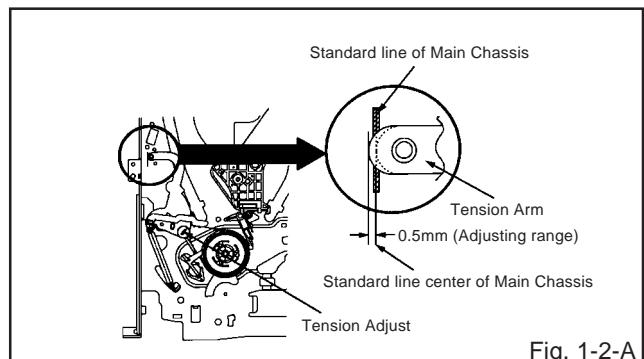
### 1-1: CONFIRMATION AND ADJUSTMENT OF REEL DISK HEIGHT

1. Turn on the power and set to the STOP mode.
2. Set the master plane (**JG022**) and reel disk height adjustment jig (**JG024A**) on the mechanism framework, taking care not to scratch the drum, as shown in **Fig. 1-1-A**.
3. Confirm that "A" of the reel disk is lower than "B" of the reel disk height adjustment jig (**JG024A**), and is higher than "C". If it is not enough height, adjust to  $10(+0.2, -0)$  mm with the height adjustment washer.
4. Adjust the other reel in the same way.



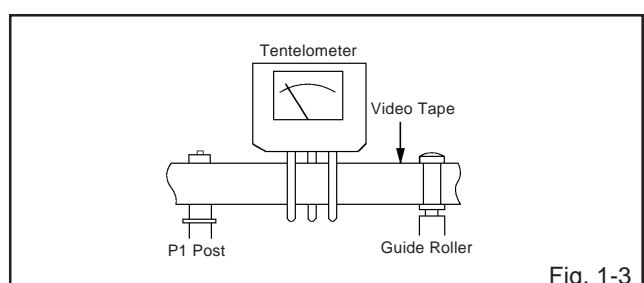
### 1-2: CONFIRMATION AND ADJUSTMENT OF TENSION POST POSITION

1. Set to the PLAY mode.
2. Adjust the Tension Adjust until the edge of the Tension Arm is positioning within 0.5mm range from the standard line center of Main Chassis. After this adjustment, confirm that the cut position is located in "A" area as shown in **Fig. 1-2-B**. If it is located in "B" area, adjust again.
3. While turning the S Reel clockwise, confirm that the edge of the Tension Arm is located in the position described above.



### 1-3: CONFIRMATION OF PLAYBACK TORQUE AND BACK TENSION TORQUE DURING PLAYBACK

1. Load a video tape (T-120) recorded in standard speed mode. Set the unit to the PLAY mode.
  2. Install the tentelometer as shown in **Fig. 1-3**. Confirm that the meter indicates  $20 \pm 2$  gf in the beginning of playback.
- **USING A CASSETTE TYPE TORQUE TAPE (JG100A)**
1. After confirmation and adjustment of Tension Post position (**Refer to item 1-2**), load the cassette type torque tape (**JG100A**) and set to the PLAY mode.
  2. Confirm that the right meter of the torque tape indicates  $70\sim110$  gf·cm during playback in SP mode.
  3. Confirm that the left meter of the torque tape indicates  $25\sim40$  gf·cm during playback in SP mode.



# MECHANICAL ADJUSTMENTS

## 1-4: CONFIRMATION OF VSR TORQUE

- Operate within 4~5 seconds after the reel disk begins to turn.
- Install the Torque Gauge (**JG002F**) and Adapter (**JG002B**) on the S Reel. Set to the Rewind mode. (Refer to Fig.1-4)
- Then, confirm that it indicates 120~180gf•cm.

### NOTE

Install the Torque Gauge on the reel disk firmly. Press the REW button to turn the reel disk.

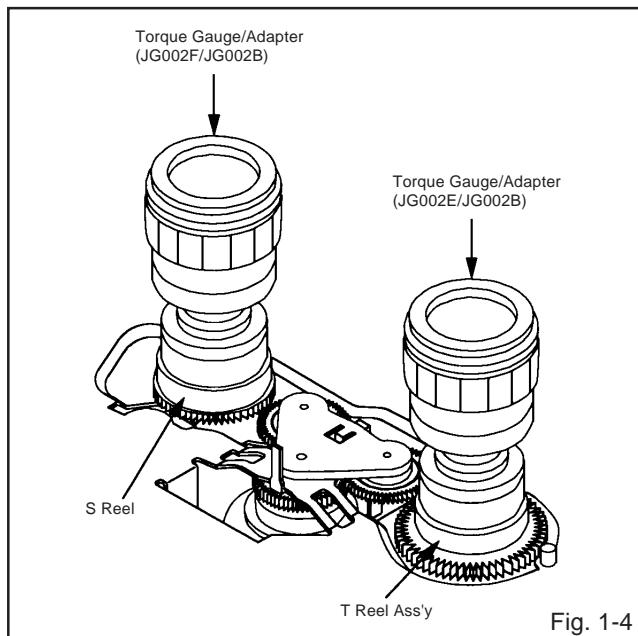
## 1-5: CONFIRMATION OF REEL BRAKE TORQUE

### (S Reel Brake) (Refer to Fig. 1-4)

- Set to the STOP mode.
- Move the Idler Ass'y from the S Reel.
- Install the Torque Gauge (**JG002F**) and Adapter (**JG002B**) on the S Reel. Turn the Torque Gauge (**JG002F**) clockwise.
- Then, confirm that it indicates 70~100gf•cm.

### (T Reel Brake) (Refer to Fig. 1-4)

- Set to the STOP mode.
- Move the Idler Ass'y from the T Reel Ass'y.
- Install the Torque Gauge (**JG002E**) and Adapter (**JG002B**) on the T reel. Turn the Torque Gauge (**JG002E**) counterclockwise.
- Then, confirm that it indicates 35~60gf•cm.



### NOTE

If the torque is out of the range, replace the following parts.

| Check item | Replacement Part              |
|------------|-------------------------------|
| 1-4        | Idler Ass'y/Clutch Ass'y      |
| 1-5        | T Brake Spring/Tension Spring |

## 2. CONFIRMATION AND ADJUSTMENT OF TAPE RUNNING MECHANISM

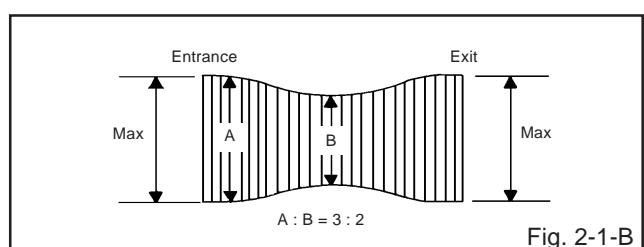
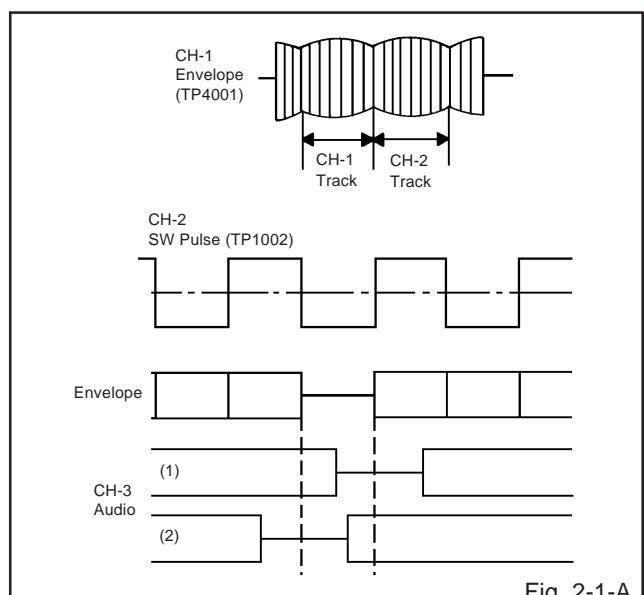
Tape Running Mechanism is adjusted precisely at the factory. Adjustment is not necessary as usual. When you replace the parts of the tape running mechanism because of long term usage or failure, the confirmation and adjustment are necessary.

### 2-1: GUIDE ROLLER

- Playback the VHS Alignment Tape (**JG001** or **JG001B**). (Refer to SERVICING FIXTURE AND TOOLS)
- Connect CH-1 of the oscilloscope to **TP4001 (Envelope)** and CH-2 to **TP1002 (SW Pulse)**.
- Press and hold the TRACKING-AUTO button on the remote control more than 2 seconds to set tracking to center.
- Trigger with SW Pulse and observe the envelope. (Refer to Fig. 2-1-A)
- When observing the envelope, adjust the Adjusting Driver (**JG005**) slightly until the envelope will be flat. Even if you press the Tracking Button, adjust so that flatness is not moved so much.
- Adjust so that the A : B ratio is better than 3 : 2 as shown in Fig. 2-1-B, even if you press the Tracking Button to move the envelope (The envelope waveform will begin to decrease when you press the Tracking Button).
- Adjust the PG shifter during playback. (Refer to the ELECTRICAL ADJUSTMENTS)

### NOTE

After adjustment, confirm and adjust A/C head. (Refer to item 2-2)



## MECHANICAL ADJUSTMENTS

### 2-2: CONFIRMATION AND ADJUSTMENT OF AUDIO/CONTROL HEAD

When the Tape Running Mechanism does not work well, adjust the following items.

1. Playback the VHS Alignment Tape (**JG001 or JG001B**). **(Refer to SERVICING FIXTURE AND TOOLS)**
2. Confirm that the reflected picture of stamp mark is appeared on the tape prior to P4 Post as shown in **Fig. 2-2-A**.
  - a) When the reflected picture is distorted, turn the screw ① clockwise until the distortion is disappeared.
  - b) When the reflected picture is not distorted, turn the screw ① counterclockwise until little distortion is appeared, then adjust the a).
3. Turn the screw ② to set the audio level to maximum.
4. Confirm that the bottom of the Audio/Control Head and the bottom of the tape is shown in **Fig. 2-2-C**.
  - c) When the height is not correct, turn the screw ③ to adjust the height. Then, adjust the 1~3 again.

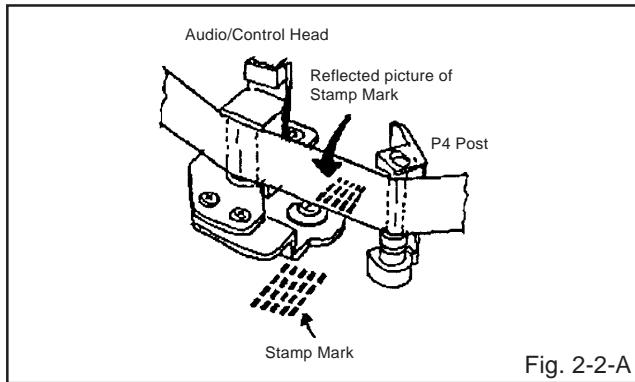


Fig. 2-2-A

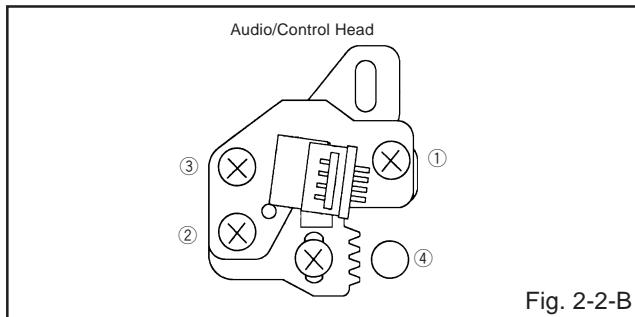


Fig. 2-2-B

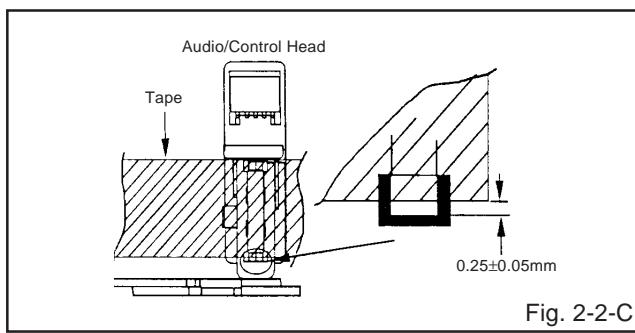


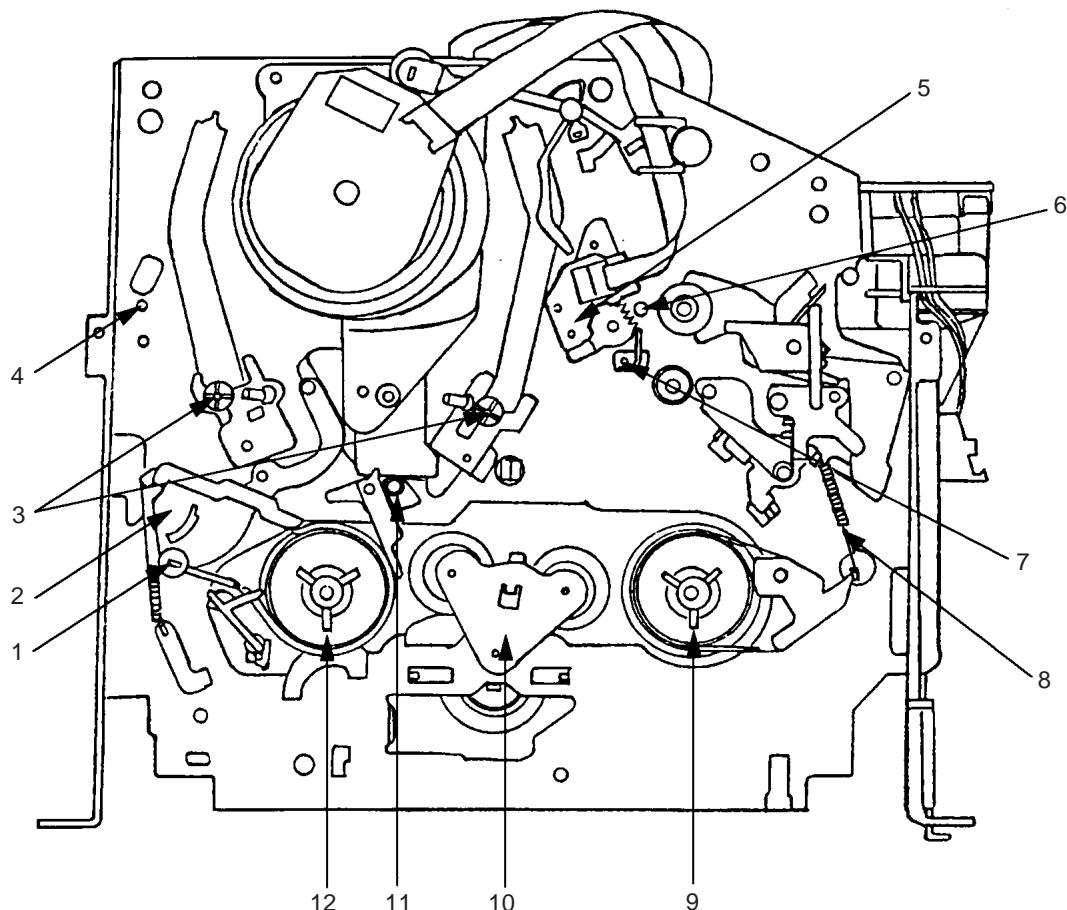
Fig. 2-2-C

### 2-3: TAPE RUNNING ADJUSTMENT (X VALUE ADJUSTMENT)

1. Confirm and adjust the height of the Reel Disk. **(Refer to item 1-1)**
2. Confirm and adjust the position of the Tension Post. **(Refer to item 1-2)**
3. Adjust the Guide Roller. **(Refer to item 2-1)**
4. Confirm and adjust the Audio/Control Head. **(Refer to item 2-2)**
5. Connect CH-1 of the oscilloscope to **TP4001**, CH-2 to **TP1002** and CH-3 to **HOT side of Audio Out Jack**.
6. Playback the VHS Alignment Tape (**JG001S or JG001T**). **(Refer to SERVICING FIXTURE AND TOOLS)**
7. Press and hold the TRACKING-AUTO button on the remote control more than 2 seconds to set tracking to center.
8. Set the X Value adjustment driver (**JG153**) to the ④ of **Fig. 2-2-B**. Adjust X value so that the envelope waveform output becomes maximum. Check if the relation between Audio and Envelope waveform becomes (1) or (2) of **Fig. 2-1-A**.

## MECHANICAL ADJUSTMENTS

### 3. MECHANISM ADJUSTMENT PARTS LOCATION GUIDE



- |                                   |                      |
|-----------------------------------|----------------------|
| 1. Tension Adjust                 | 7. P4 Post           |
| 2. Tension Arm                    | 8. T Brake Spring    |
| 3. Guide Roller                   | 9. T Reel Ass'y      |
| 4. P1 Post                        | 10. Idler Ass'y      |
| 5. Audio/Control Head             | 11. S-S Brake Spring |
| 6. X value adjustment driver hole | 12. S Reel           |

# ELECTRICAL ADJUSTMENTS

## 1. ADJUSTMENT PROCEDURE

Read and perform these adjustments when repairing the circuits or replacing electrical parts or PCB assemblies.

### CAUTION

When replacing IC's or transistors, use only specified silicon grease (**G746**).  
(To prevent the damage to IC's and transistors.)

### On-Screen Display Adjustment

1. Unplug the AC plug for more than 5 seconds to set the clock to the non-setting state. Then, set the volume level to minimum.
2. Press the VOL. DOWN button on the set and the channel button **(9)** on the remote control simultaneously to display adjustment mode on the screen as shown in **Fig. 1-1**.

### NOTE

Use the channel buttons **(1-8)** on the remote control to select the options shown in **Fig. 1-1**.

Press the channel button **(0)** on the remote control to end the adjustments.

1. H/V
2. AKB
3. COLOR TEMP
4. PICTURE
5. OTHERS
6. TEST PATTERN
7. STEREO/SAP
8. (VOL TEST)    0. END

"The adjustment items 3, 6, 7 and 8 are not used for this model."

Fig. 1-1

## 2. BASIC ADJUSTMENTS

### (VCR SECTION)

#### 2-1: PG SHIFTER

1. Connect CH-1 on the oscilloscope to **TP1002** and CH-2 to **TP4201**.
2. Playback the alignment tape. (**JG001I**)
3. Press and hold the Tracking-Auto button on the remote control more than 2 seconds to set tracking to center.
4. Press the VOL. DOWN button on the set and the channel button **(3)** on the remote control simultaneously until the indicator REC disappears. If the indicator REC disappears, adjustment is completed.

#### (If the above adjustments doesn't work well:)

5. Press the VOL. DOWN button on the set and the channel button **(3)** on the remote control simultaneously until the indicator REC disappears.
6. When the REC indicator is blinking, press both VOL. DOWN button on the set and the channel button **(4)** on the remote control simultaneously and adjust the Tracking +/- button until the arising to the down of Head Switching Pulse becomes  $6.5 \pm 0.5H$ .  
**(Refer to Fig. 2-1-A, B)**
7. Press the Tracking Auto button.

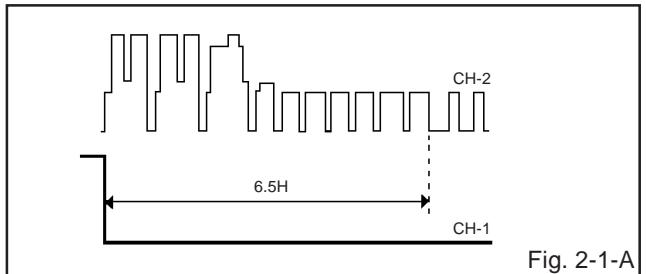


Fig. 2-1-A

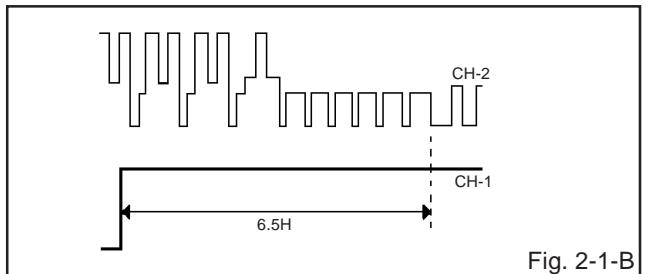


Fig. 2-1-B

#### 2-2: VCO FREERUN

1. Place the set with Aging Test for more than 15 minutes.
2. Receive the VHF HIGH.
3. Disconnect the Antenna while receiving the VHF HIGH and set to the Noise screen.
4. Once turn off the Power and turn on the Power again.
5. Approx. 3 seconds later, input the Antenna again.
6. Connect the digital voltmeter to **TP601**.
7. Adjust the **L610** until the digital voltmeter is  $3.1 \pm 0.05V$ .

#### 2-3: RF AGC

1. Receive the VHF HIGH (70dB).
2. Connect the digital voltmeter between the **pin 5 of CP603** and the **pin 1 (GND) of CP603**.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(5)** on the remote control. The **Fig. 2-2** appears on the display.
4. Press the channel button **(1)** on the remote control.
5. Press the VOL. UP/DOWN button on the remote control until the digital voltmeter is  $2.25 \pm 0.05V$ .

1. RF AGC DELAY
2. VIDEO LEVEL
3. FM LEVEL
4. OSD H
5. CUT OFF
- 6.
- 7.
8.                    0. RETURN

"The adjustment item 2 is not used for this model."

Fig. 2-2

#### 2-4: TUNER AUDIO LEVEL

1. Receive the VHF HIGH (70dB).
2. Connect the AC voltmeter to **AUDIO OUT L/R**.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(5)** on the remote control. The **Fig. 2-2** appears on the display.
4. Press the channel button **(3)** on the remote control.
5. Press the VOL. UP/DOWN button on the remote control until the AC voltmeter is  $310 \pm 10mVrms$ .

# ELECTRICAL ADJUSTMENTS

## 2-5: STEREO SEPARATION

**NOTE:** Adjust after performing adjustments in section 2-4.

1. Receive the stereo signal. ( $L=2\text{KHz}$ ,  $R=400\text{Hz}$ )
2. Connect the AC voltmeter to **AUDIO OUT L/R** through stereo filter ( $L=400\text{Hz}$ ,  $R=2\text{KHz}$ ).
3. Check if the difference between with the stereo filter and without the stereo filter is more than 23dB.

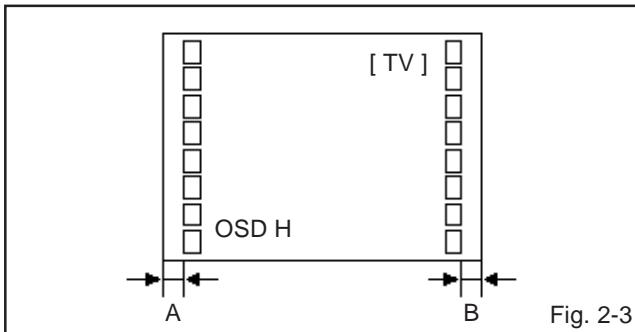
## (TV SECTION)

### 2-6: CONSTANT VOLTAGE

1. Connect the digital voltmeter to **TP401**.
2. Set condition is AV MODE without signal.
3. Adjust the **VR502** until the DC voltage is  $135 \pm 0.5\text{V}$ .

### 2-7: OSD HORIZONTAL

1. Using the remote control, set the brightness and contrast to normal position.
2. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(5)** on the remote control. The **Fig. 2-2** appears on the display.
3. Press the channel button **(4)** on the remote control.
4. Press the VOL. UP/DOWN button on the remote control until the difference of A and B becomes minimum. (**Refer to Fig. 2-3**)



### 2-8: HORIZONTAL PHASE

1. Receive the center cross signal from the Pattern Generator.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control. The **Fig. 2-4** appears on the display.
4. Press the channel button **(1)** on the remote control.
5. Press the VOL. UP/DOWN button on the remote control until the right and left screen size of the vertical line becomes the same.

- |             |             |
|-------------|-------------|
| 1. H. PHASE | 2. H. BLK   |
| 3. V. SIZE  | 4. V. POSI  |
| 5. V. LIN   | 6. V. SC    |
| 7. V. COMP  | 8. (H FREQ) |
| 0. RETURN   |             |

"The adjustment item 8 is not used for this model."

Fig. 2-4

### 2-9: VERTICAL SIZE

**NOTE:** Adjust after performing adjustments in section 2-8.

1. Receive the cross hatch signal from the Pattern Generator.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control. The **Fig. 2-4** appears on the display.
4. Press the channel button **(3)** on the remote control.
5. Press the VOL. UP/DOWN button on the remote control until the rectangle on the center of the screen becomes square.
6. Receive a broadcast and check if the picture is normal.

### 2-10: VERTICAL LINEARITY

**NOTE:** Adjust after performing adjustments in section 2-9.

1. Receive the cross hatch signal from the Pattern Generator.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control. The **Fig. 2-4** appears on the display.
4. Press the channel button **(5)** on the remote control.
5. Press the VOL. UP/DOWN button on the remote control until the SHIFT quantity of the OVER SCAN on upside and downside becomes minimum.

### 2-11: VERTICAL POSITION

**NOTE:** Adjust after performing adjustments in section 2-10.

1. Receive the center cross signal from the Pattern Generator.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control. The **Fig. 2-4** appears on the display.
4. Press the channel button **(4)** on the remote control.
5. Press the VOL. UP/DOWN button on the remote control until the horizontal line becomes fit to the notch of the shadow mask.

### 2-12: FOCUS

1. Receive a broadcast.
2. Turn the Focus Volume fully counterclockwise once.
3. Adjust the **Focus Volume** until picture is distinct.

### 2-13: CUT OFF

1. Place the set with Aging Test for more than 15 minutes.
2. Set condition is AV MODE without signal.
3. Using the remote control, set the brightness and contrast to normal position.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(5)** on the remote control. The **Fig. 2-2** appears on the display.
5. Press the channel button **(5)** on the remote control.
6. Adjust the **Screen Volume** until a dim raster is obtained.

# ELECTRICAL ADJUSTMENTS

## 2-14: SUB BRIGHTNESS

1. Receive the black pattern\*. (RF Input)
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(4)** on the remote control. The **Fig. 2-5** appears on the display.
4. Press the channel button **(1)** on the remote control.
5. Press the VOL. UP/DOWN button on the remote control until the screen begin to shine.
6. Receive the black pattern\*. (Audio Video Input)
7. Press the TV/VCR button on the remote control to set to the AV mode. Then perform the above adjustments 2~5.

\*The Black Pattern means the whole black raster signal. Select the "RASTER" of the pattern generator, set to the OFF position for each R, G and B.

- 1. BRIGHT
- 2. CONTRAST
- 3. COLOR
- 4. TINT
- 5. SHARPNESS
- 6. OSD CONT
- 7.
- 8. 0. RETURN

Fig. 2-5

## 2-15: SUB COLOR

1. Receive the color bar pattern. (RF Input)
2. Using the remote control, set the brightness, contrast, color and tint to normal position.
3. Connect the synchro scope to **TP801**.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(4)** on the remote control. The **Fig. 2-5** appears on the display.
5. Press the channel button **(3)** on the remote control.
6. Adjust the VOLTS RANGE VARIABLE knob of the oscilloscope until the range between white 100% and 0% is set to 5 scales on the screen of the oscilloscope.
7. Press the VOL. UP/DOWN button on the remote control until the red color level is adjusted to  $100 \pm 5\%$  of the white level. (**Refer to Fig. 2-6**)
8. Receive the color bar pattern. (Audio Video Input)
9. Press the TV/VCR button on the remote control to set to the AV mode. Then perform the above adjustments 2~7.

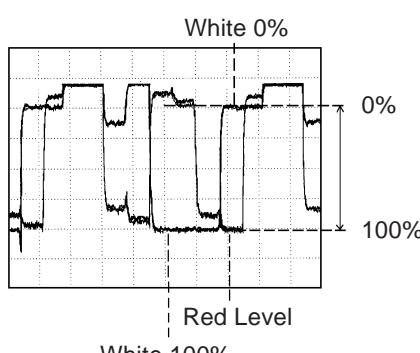


Fig. 2-6

## 2-16: SUB TINT

1. Receive the color bar pattern. (RF Input)
2. Using the remote control, set the brightness, contrast, color and tint to normal position.
3. Connect the synchro scope to **TP803**.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(4)** on the remote control. The **Fig. 2-5** appears on the display.
5. Press the channel button **(4)** on the remote control.
6. Press the VOL. UP/DOWN button on the remote control until the section "A" becomes a straight line. (**Refer to Fig. 2-7**)
7. Receive the color bar pattern. (Audio Video Input)
8. Press the TV/VCR button on the remote control to set to the AV mode. Then perform the above adjustments 2~6.

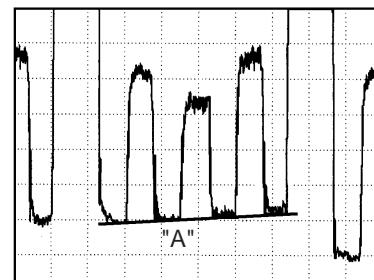


Fig. 2-7

## 2-17: SUB CONTRAST

1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(4)** on the remote control. The **Fig. 2-5** appears on the display.
2. Press the channel button **(2)** on the remote control.
3. Press the VOL. UP/DOWN button on the remote control until the contrast step No. becomes "82"
4. Press the TV/VCR button on the remote control to set to the AV mode.
5. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(4)** on the remote control. The **Fig. 2-5** appears on the display.
6. Press the channel button **(2)** on the remote control.
7. Press the VOL. UP/DOWN button on the remote control until the contrast step No. becomes "97"

## 2-18: SUB SHARPNESS

1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(4)** on the remote control. The **Fig. 2-5** appears on the display.
2. Press the channel button **(5)** on the remote control.
3. Check if the step No. of SHARPNESS is "24".
4. Press the TV/VCR button on the remote control to set to the AV mode. Then perform the above adjustments 1~3.

## 2-19: OSD CONTRAST

1. Using the remote control, set the brightness and contrast to normal position.
2. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(4)** on the remote control. The **Fig. 2-5** appears on the display.
3. Press the channel button **(6)** on the remote control.
4. Check if the step No. of OSD CONT. is "0".

## ELECTRICAL ADJUSTMENTS

### 2-20: WHITE BALANCE

**NOTE:** Adjust after performing adjustments in section 2-13.

1. Place the set with Aging Test for more than 15 minutes.
2. Receive the white 100% signal from the Pattern Generator.
3. Using the remote control, set the brightness and contrast to normal position.
4. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(2)** on the remote control.  
The **Fig. 2-8** appears on the display.
5. Perform channel button 2 through 7 on the remote control until the screen becomes white.

- |             |           |
|-------------|-----------|
| 1. AKB AUTO |           |
| 2. R.BIAS   |           |
| 3. G.BIAS   |           |
| 4. B.BIAS   |           |
| 5. R.DRIVE  |           |
| 6. G.DRIVE  |           |
| 7. B.DRIVE  |           |
| 8. AGC AUTO | 0. RETURN |

"The adjustment items 1 and 8 are not used for this model."

Fig. 2-8

### 2-21: H. BLK

1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control.  
The **Fig. 2-4** appears on the display.
2. Press the channel button **(2)** on the remote control.
3. Switch the R/L by using the ENTER button on the remote control and check if the H. BLK step No. becomes "R0, L0".

### 2-22: V. S-CORRECTION (V. SC)

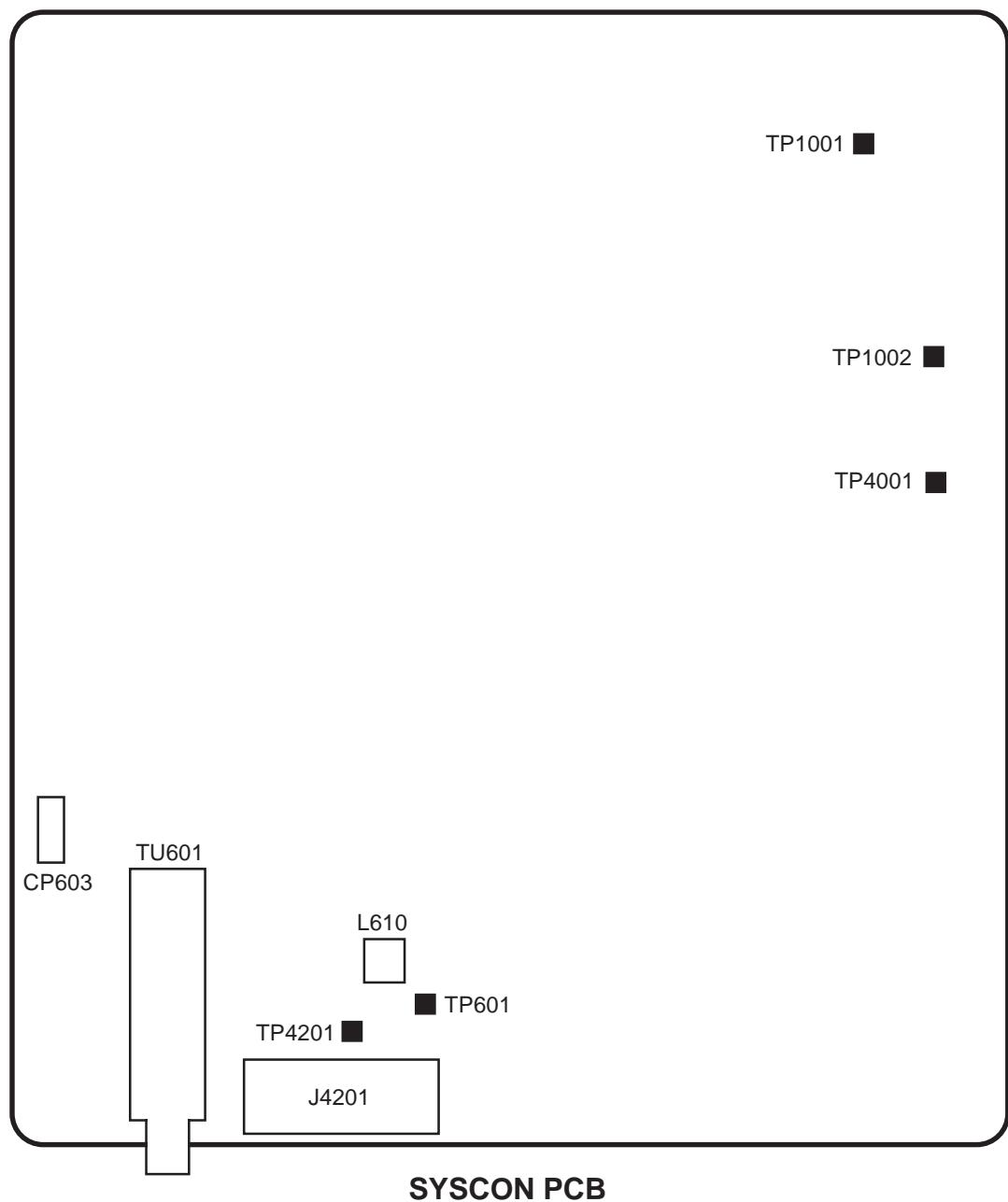
1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control.  
The **Fig. 2-4** appears on the display.
2. Press the channel button **(6)** on the remote control.
3. Check if the step No. of V. SC is "0".

### 2-23: V. COMP

1. Activate the adjustment mode display of **Fig. 1-1** and press the channel button **(1)** on the remote control.  
The **Fig. 2-4** appears on the display.
2. Press the channel button **(7)** on the remote control.
3. Check if the step No. of V. COMP is "7".

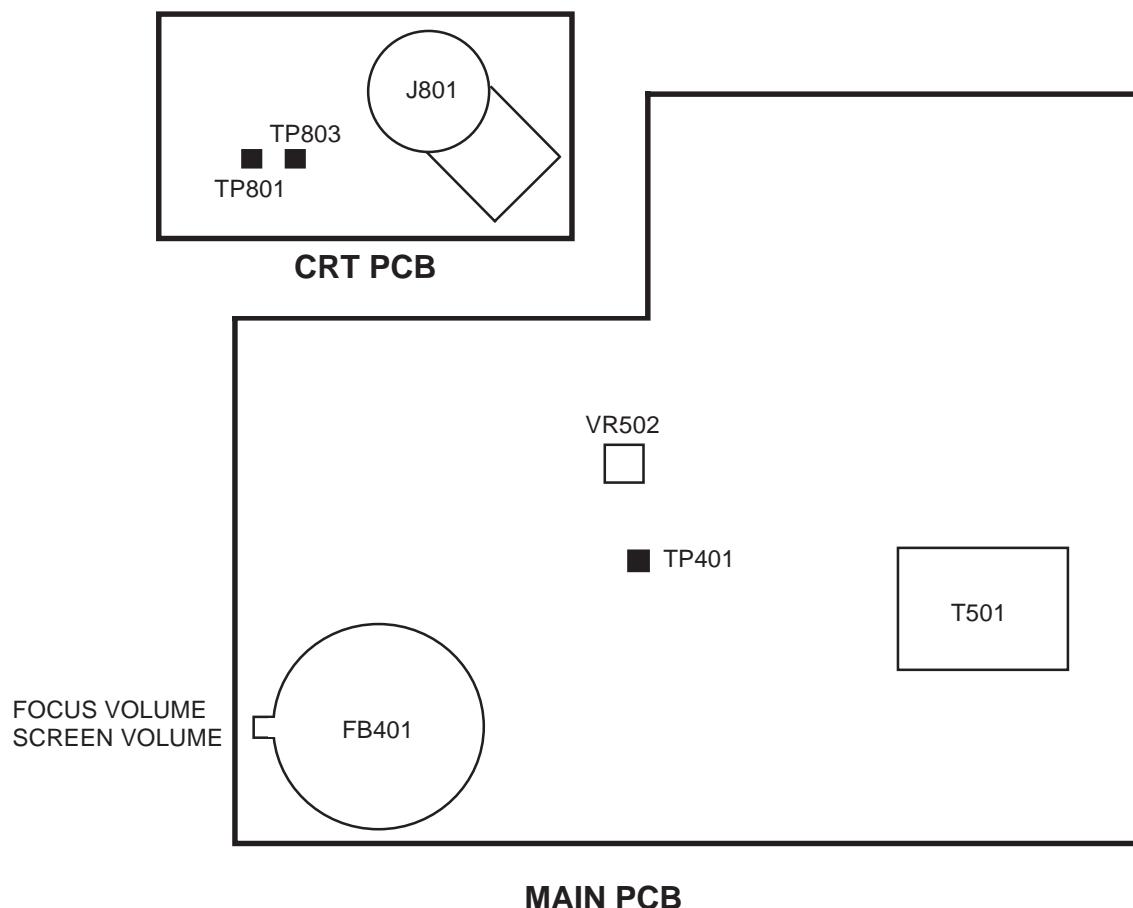
## ELECTRICAL ADJUSTMENTS

### 3. ELECTRICAL ADJUSTMENT PARTS LOCATION GUIDE (VCR SECTION)



## ELECTRICAL ADJUSTMENTS

(TV SECTION)



# ELECTRICAL ADJUSTMENTS

## 4. PURITY AND CONVERGENCE ADJUSTMENTS

### NOTE

1. Turn the unit on and let it warm up for at least 30 minutes before performing the following adjustments.
2. Place the CRT surface facing east or west to reduce the terrestrial magnetism.
3. Turn ON the unit and demagnetize with a Degauss Coil.

### 4-1: STATIC CONVERGENCE (ROUGH ADJUSTMENT)

1. Tighten the screw for the magnet. Refer to the adjusted CRT for the position. (**Refer to Fig. 4-1**)  
If the deflection yoke and magnet are in one body, untighten the screw for the body.
2. Receive the green raster pattern from the color bar generator.
3. Slide the deflection yoke until it touches the funnel side of the CRT.
4. Adjust center of screen to green, with red and blue on the sides, using the pair of purity magnets.
5. Switch the color bar generator from the green raster pattern to the crosshatch pattern.
6. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
7. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.
8. Adjust the crosshatch pattern to change to white by repeating steps 6 and 7.

### 4-2: PURITY

### NOTE

Adjust after performing adjustments in section 4-1.

1. Receive the green raster pattern from color bar generator.
2. Adjust the pair of purity magnets to center the color on the screen.  
Adjust the pair of purity magnets so the color at the ends are equally wide.
3. Move the deflection yoke backward (to neck side) slowly, and stop it at the position when the whole screen is green.
4. Confirm red and blue colors.
5. Adjust the slant of the deflection yoke while watching the screen, then tighten the fixing screw.

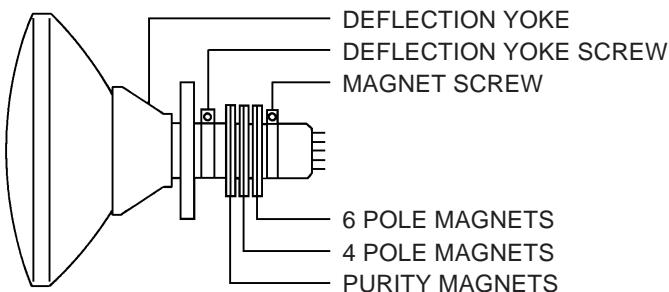


Fig. 4-1

### 4-3: STATIC CONVERGENCE

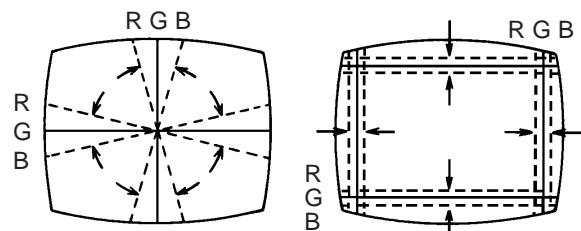
### NOTE

- Adjust after performing adjustments in section 4-2.
1. Receive the crosshatch pattern from the color bar generator.
  2. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
  3. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.

### 4-4: DYNAMIC CONVERGENCE

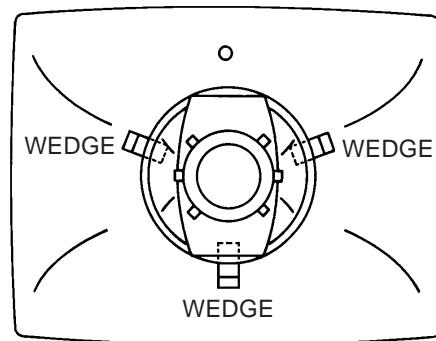
### NOTE

- Adjust after performing adjustments in section 4-3.
1. Adjust the differences around the screen by moving the deflection yoke upward/downward and right/left. (**Refer to Fig. 4-2-a**)
  2. Insert three wedges between the deflection yoke and CRT funnel to fix the deflection yoke. (**Refer to Fig. 4-2-b**)



UPWARD/DOWNWARD SLANT    RIGHT/LEFT SLANT

Fig. 4-2-a

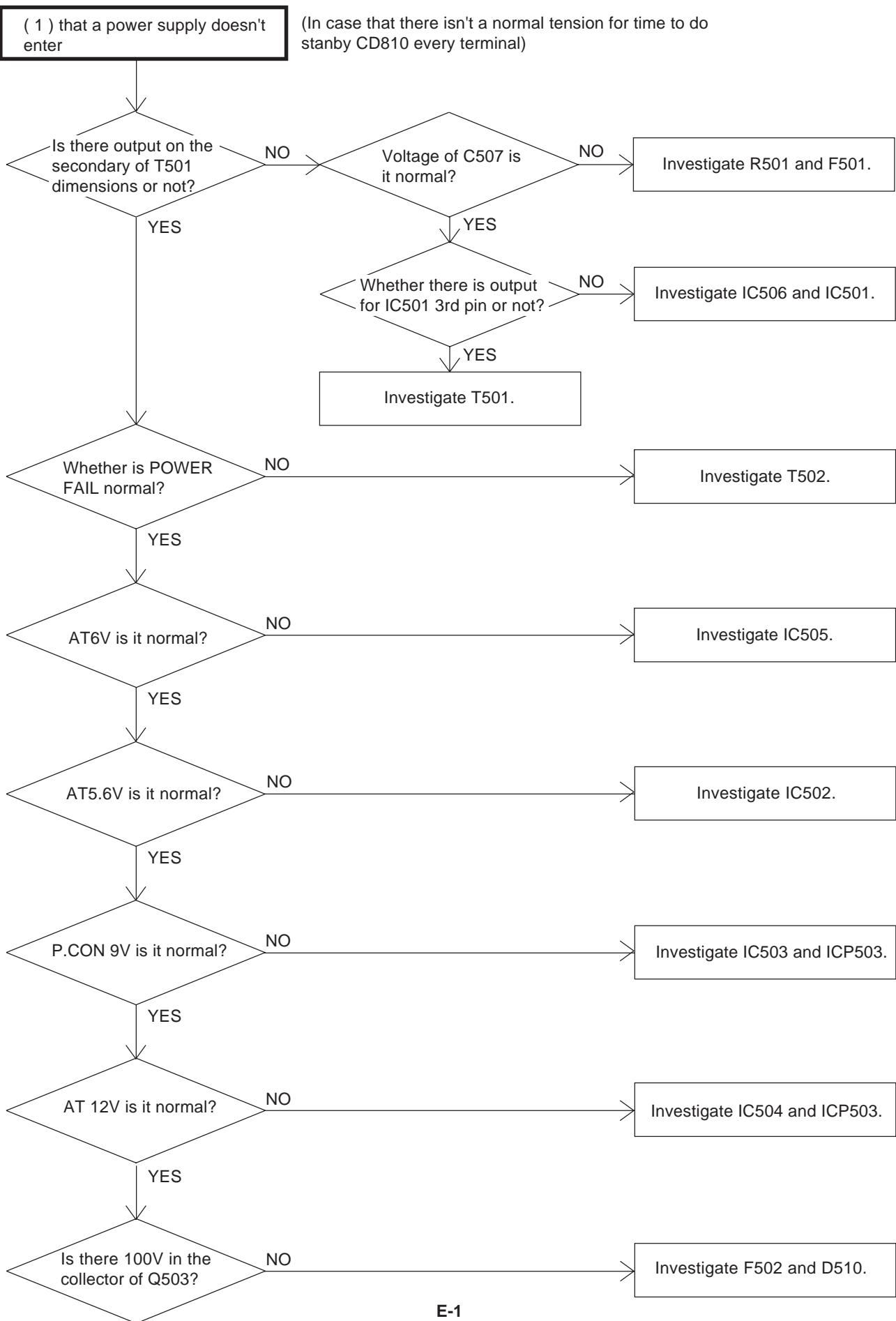


WEDGE POSITION

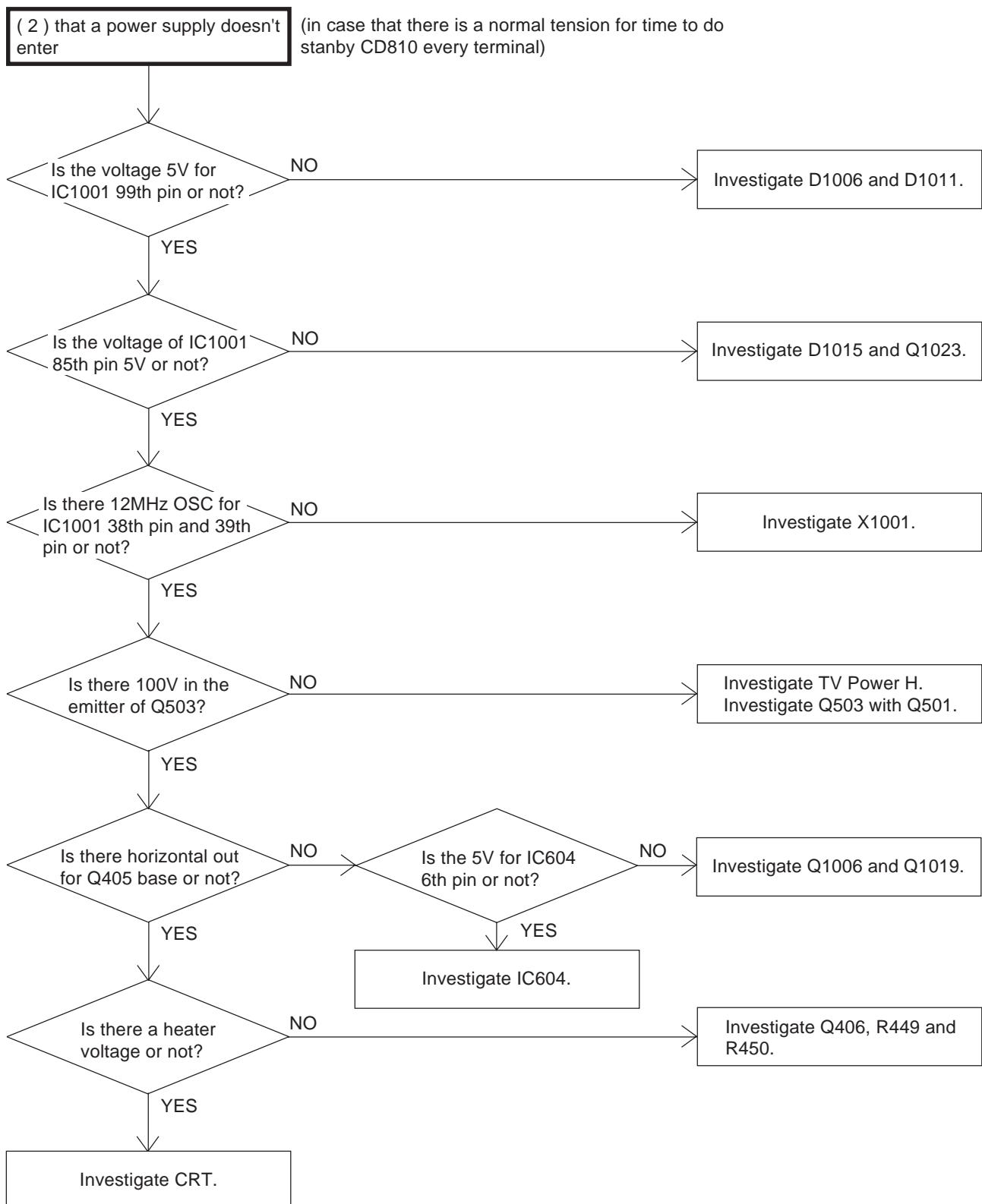
Fig. 4-2-b

# TROUBLESHOOTING GUIDE

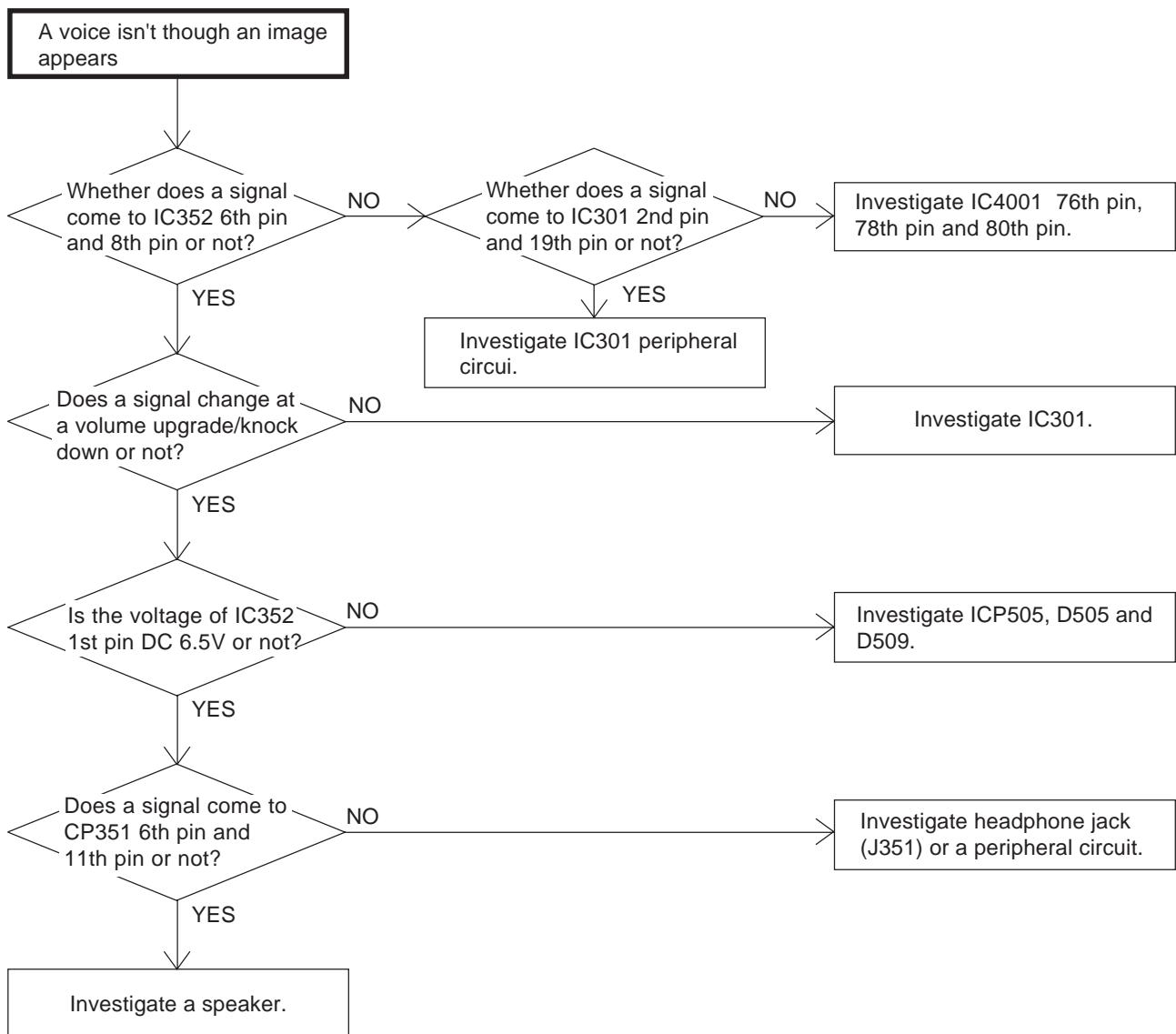
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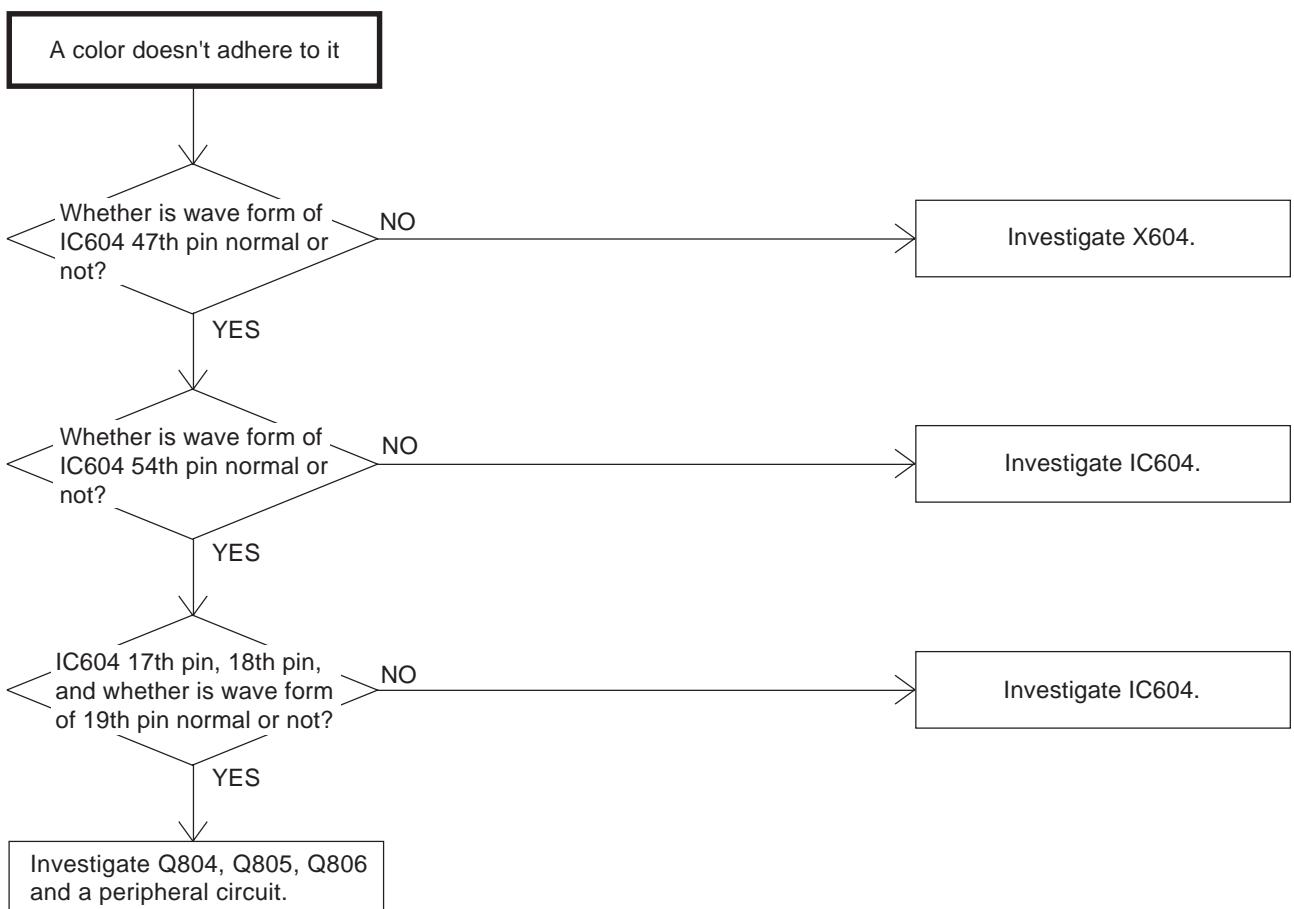
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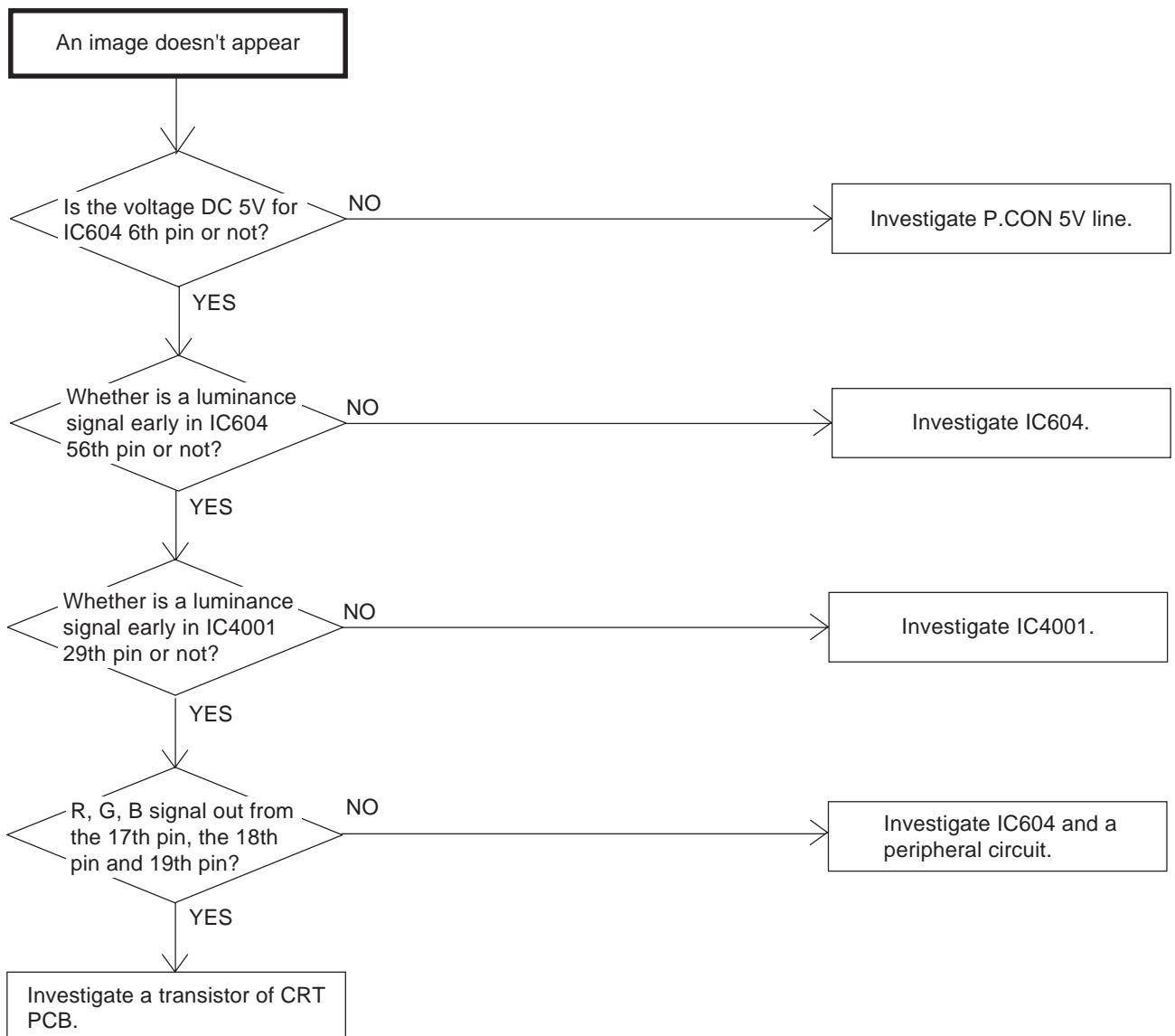
## TROUBLESHOOTING GUIDE



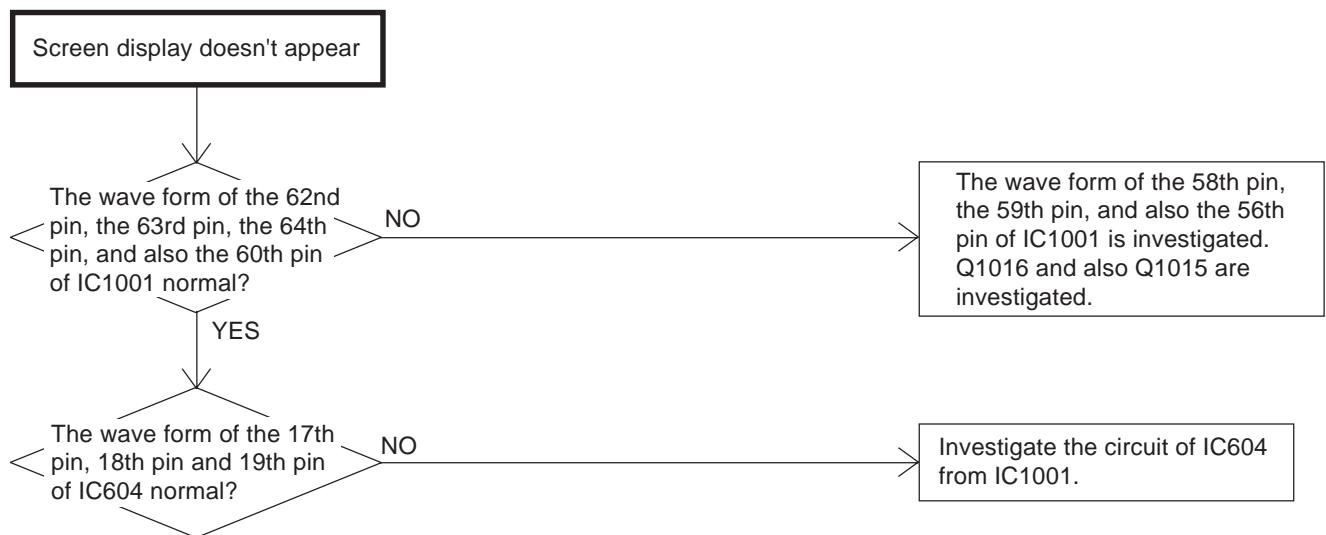
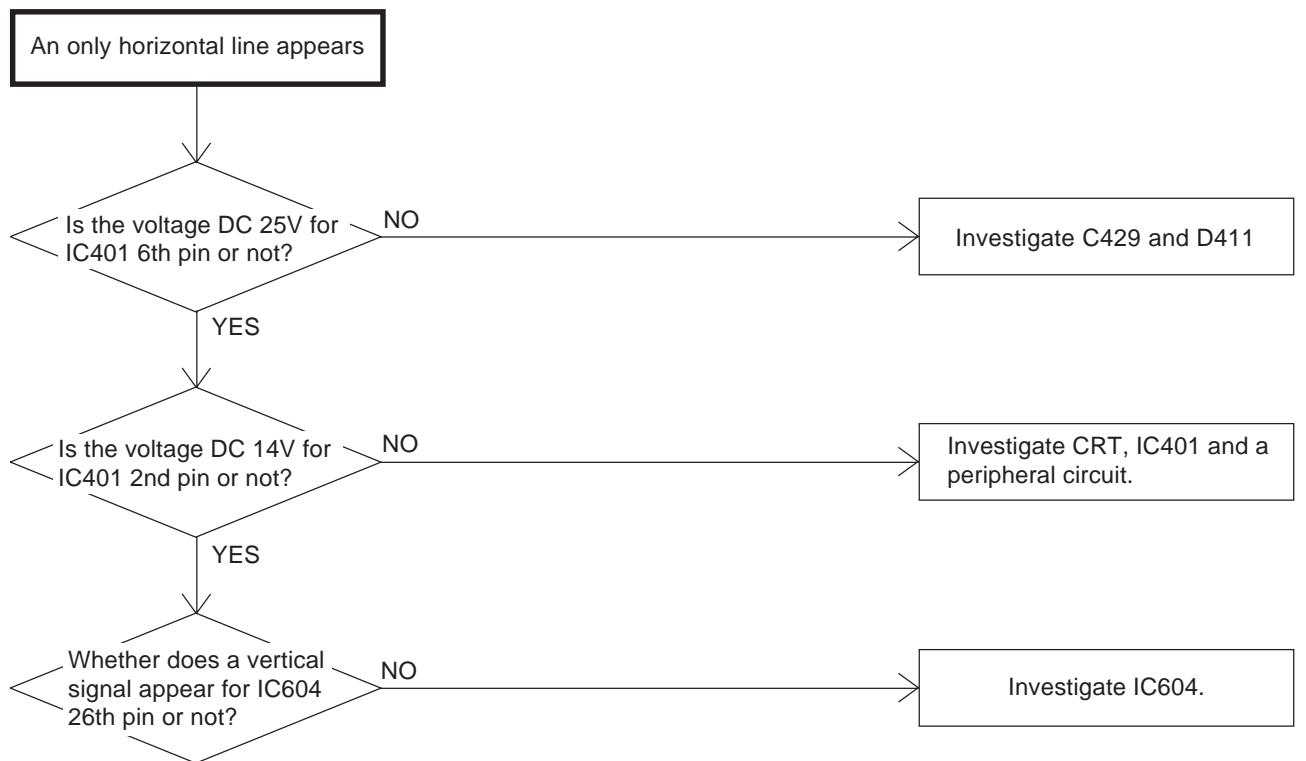
## TROUBLESHOOTING GUIDE



## TROUBLESHOOTING GUIDE

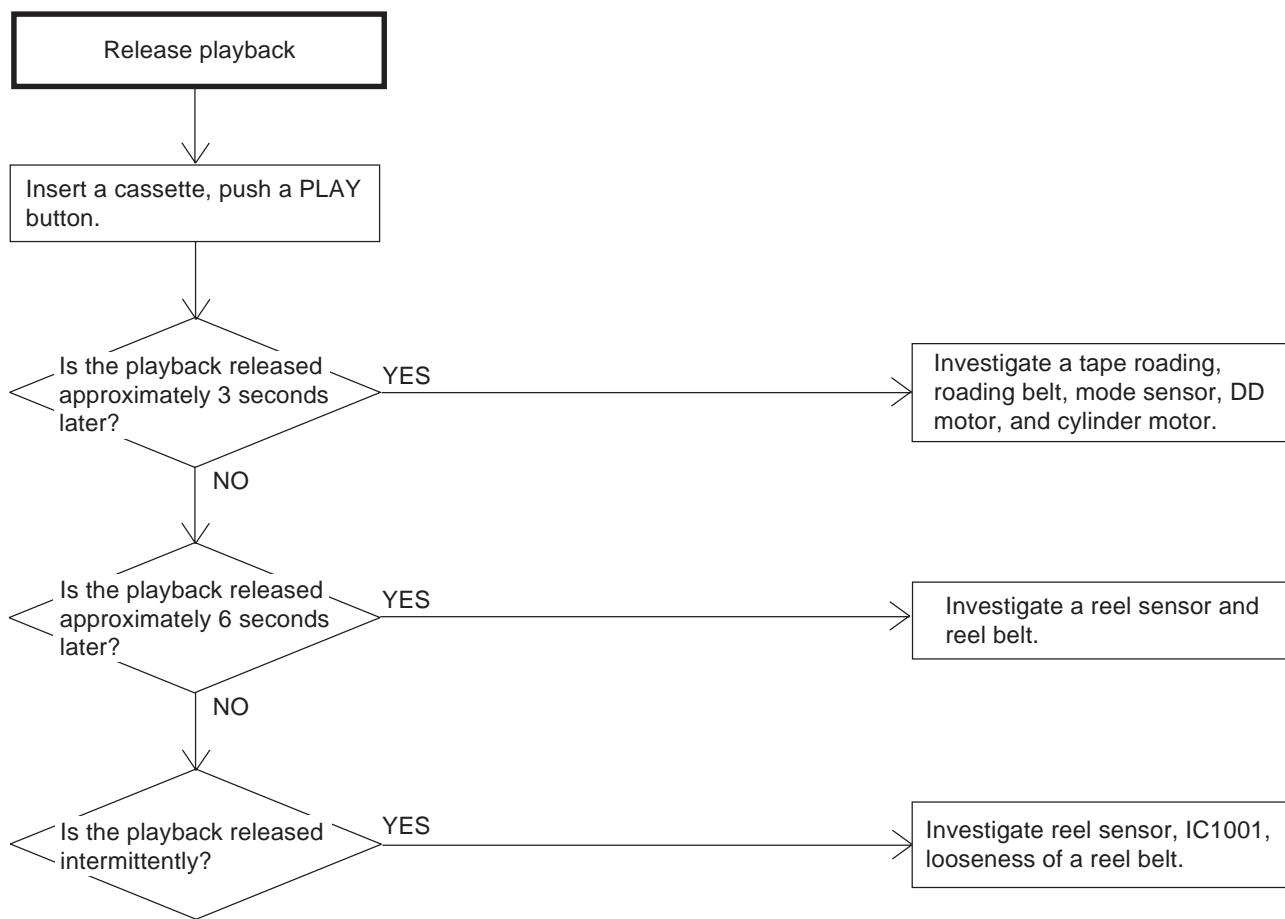


## TROUBLESHOOTING GUIDE

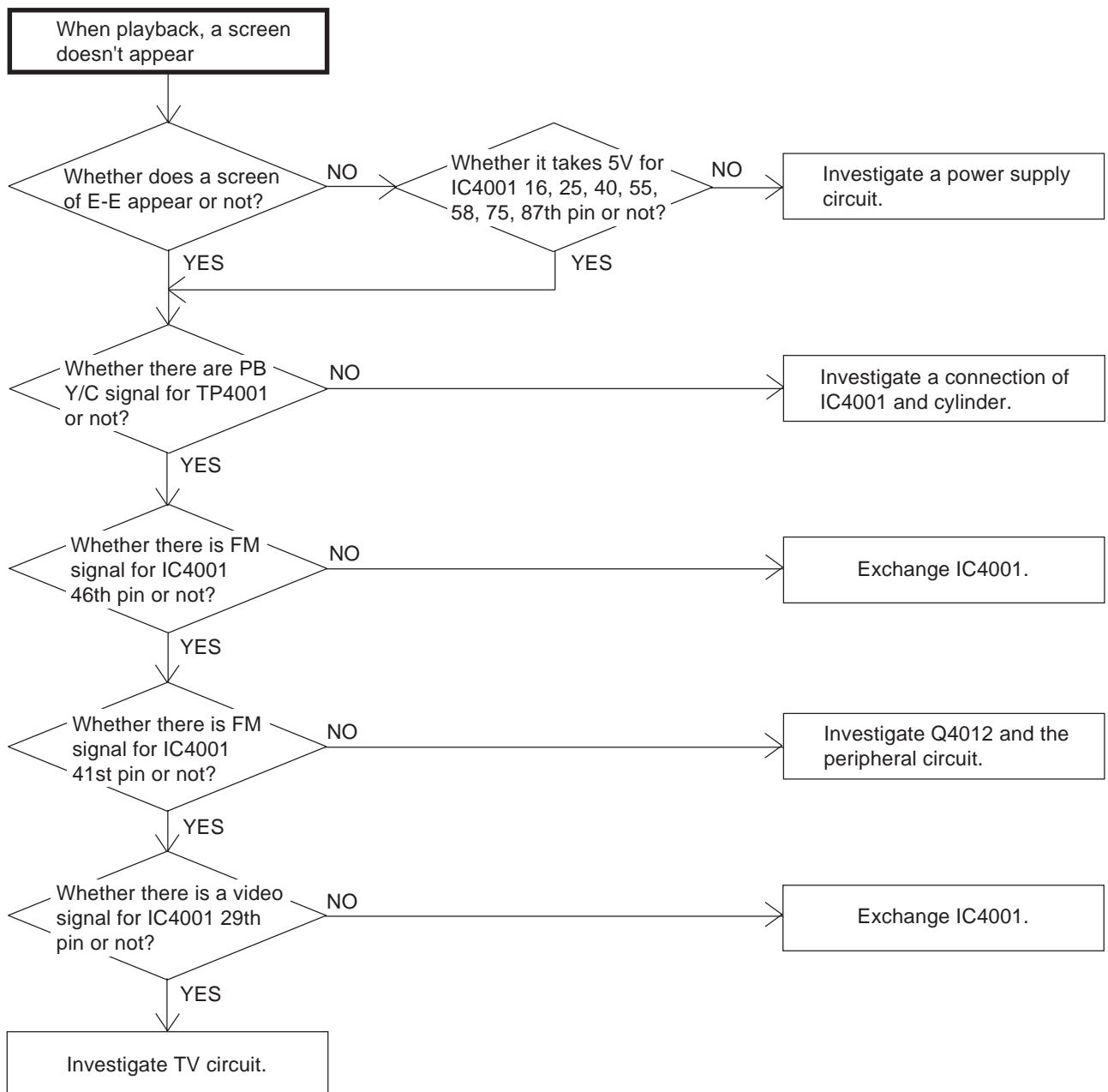


## TROUBLESHOOTING GUIDE

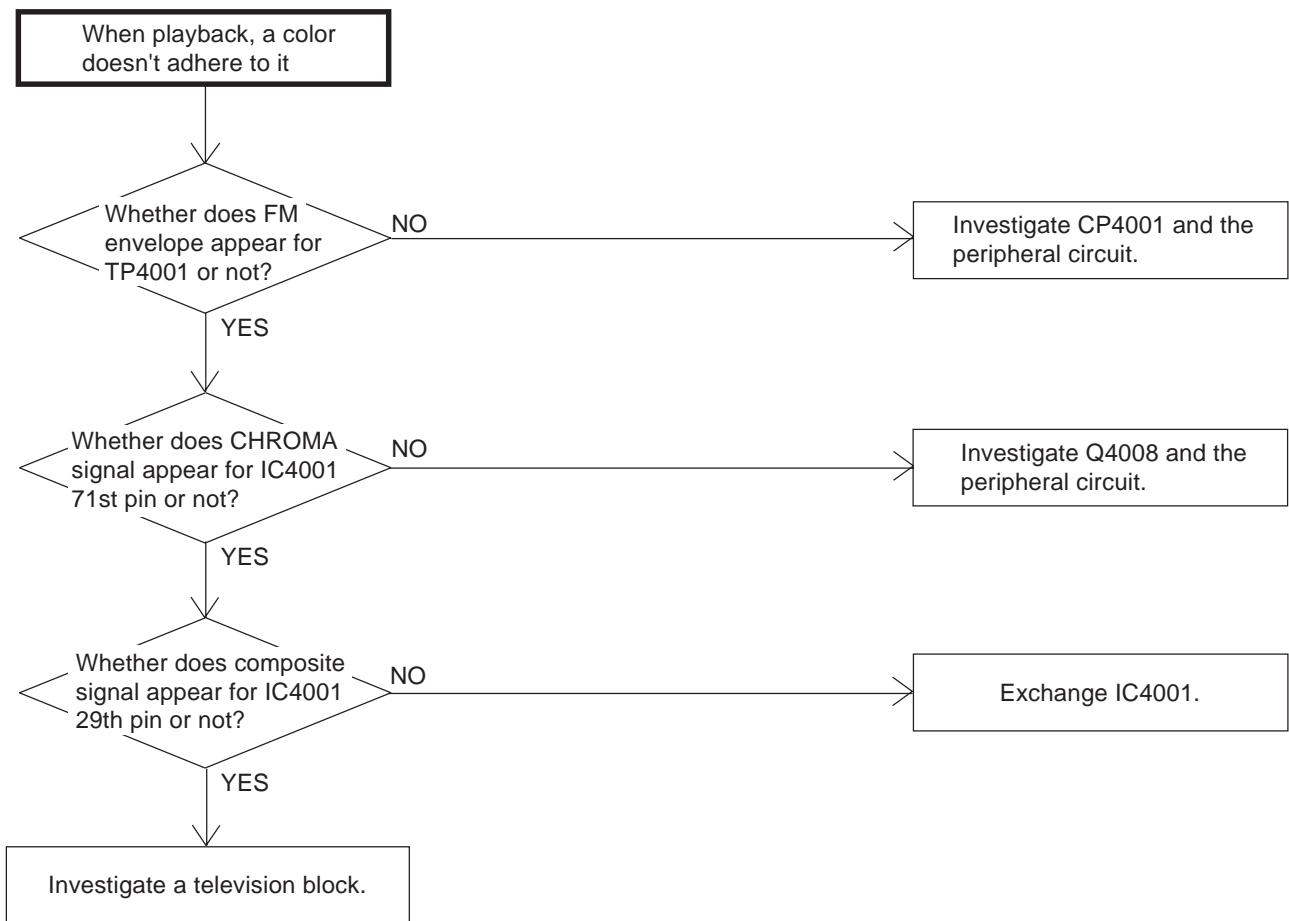
### (Video division)



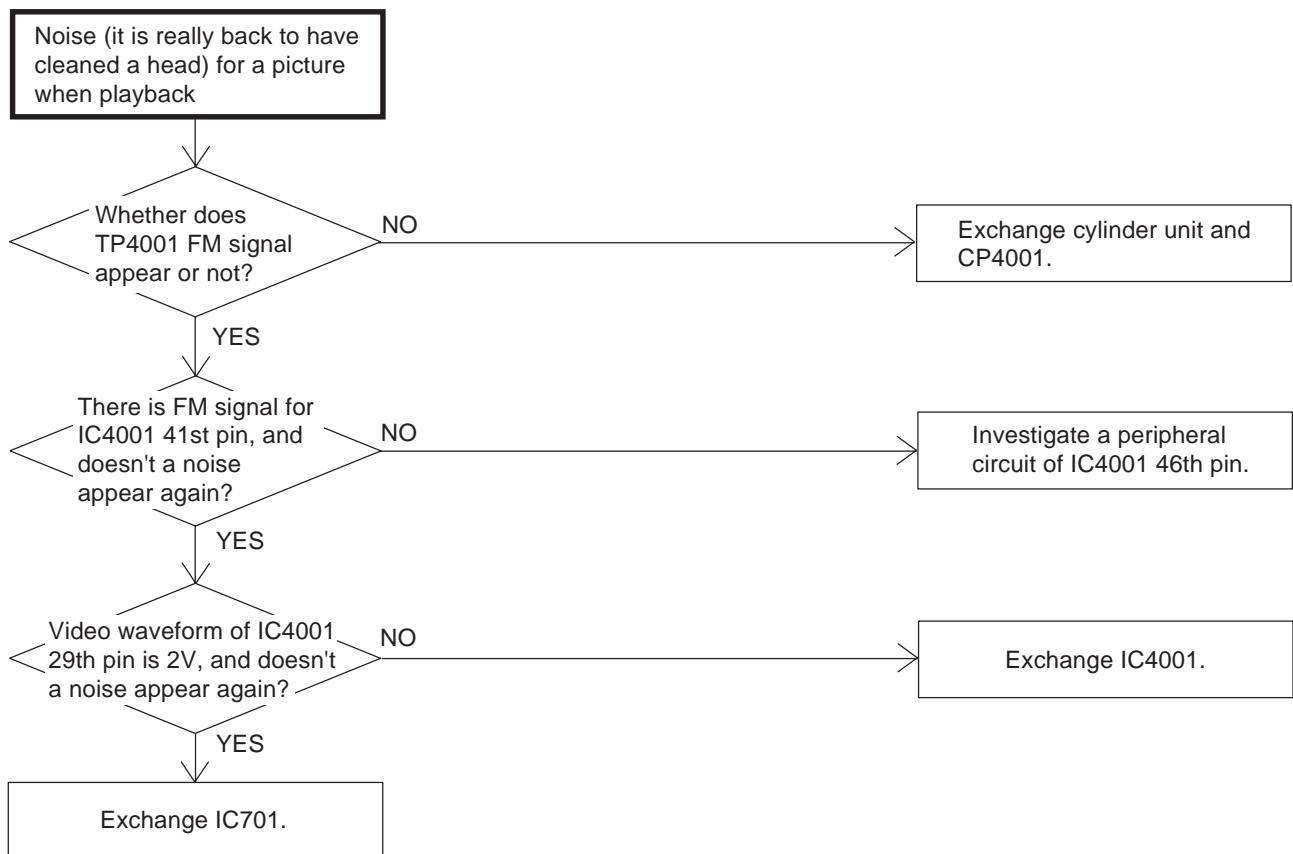
## TROUBLESHOOTING GUIDE



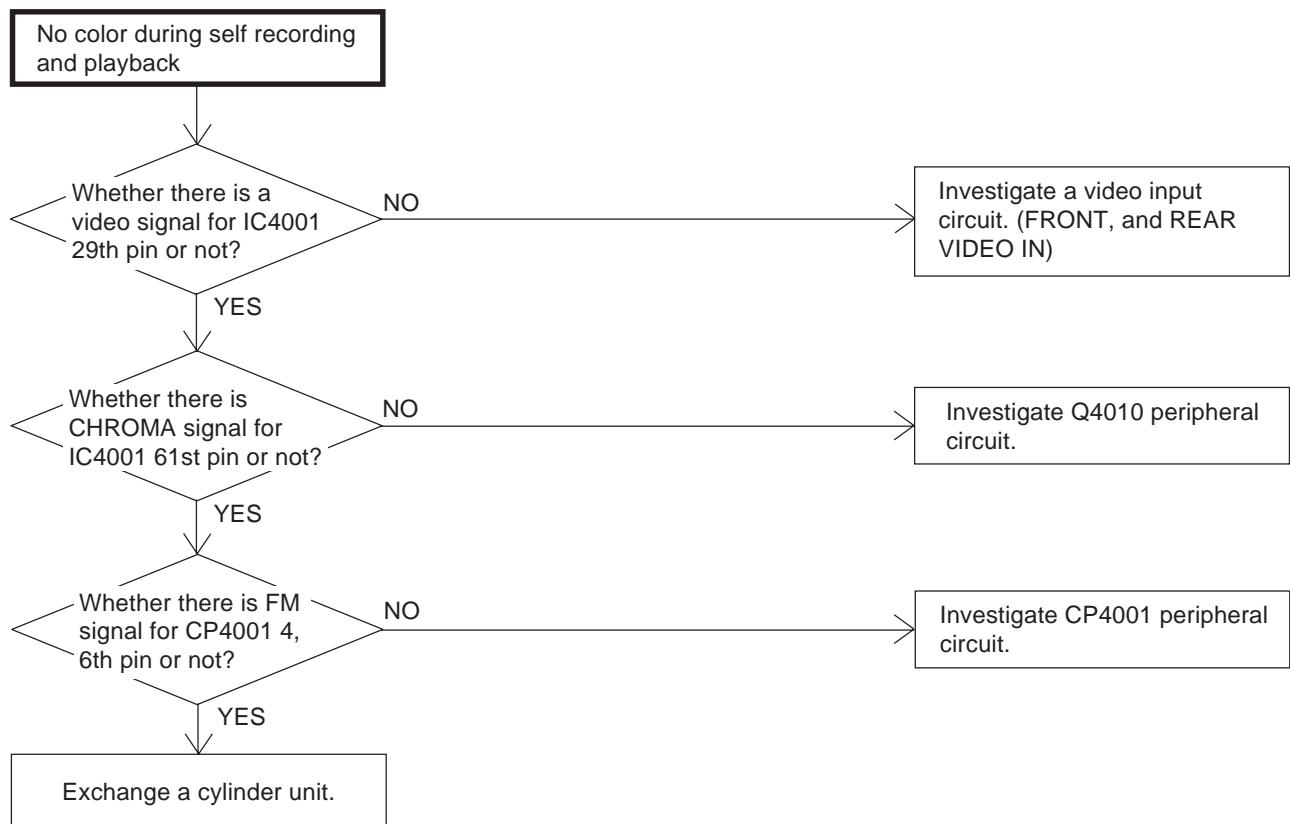
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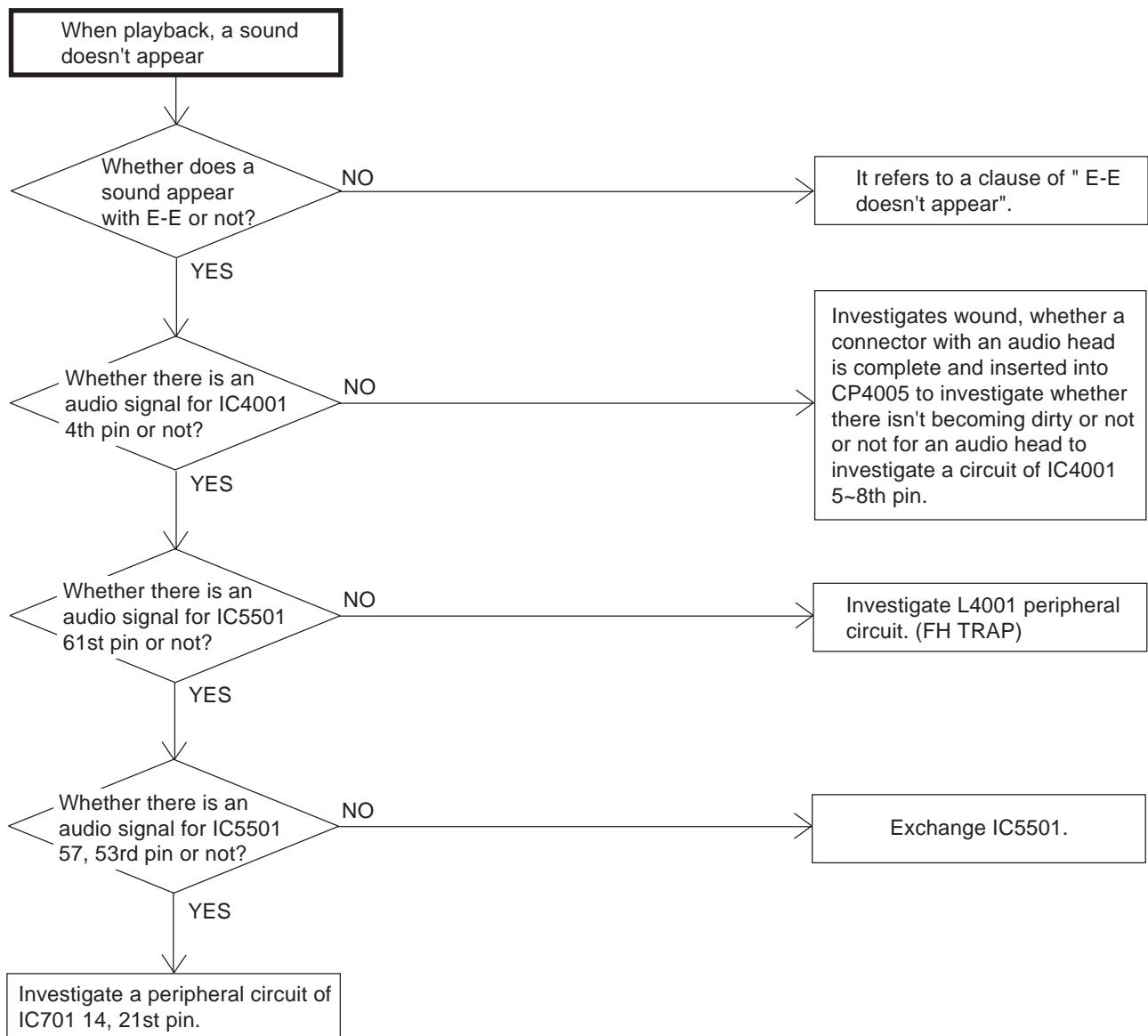
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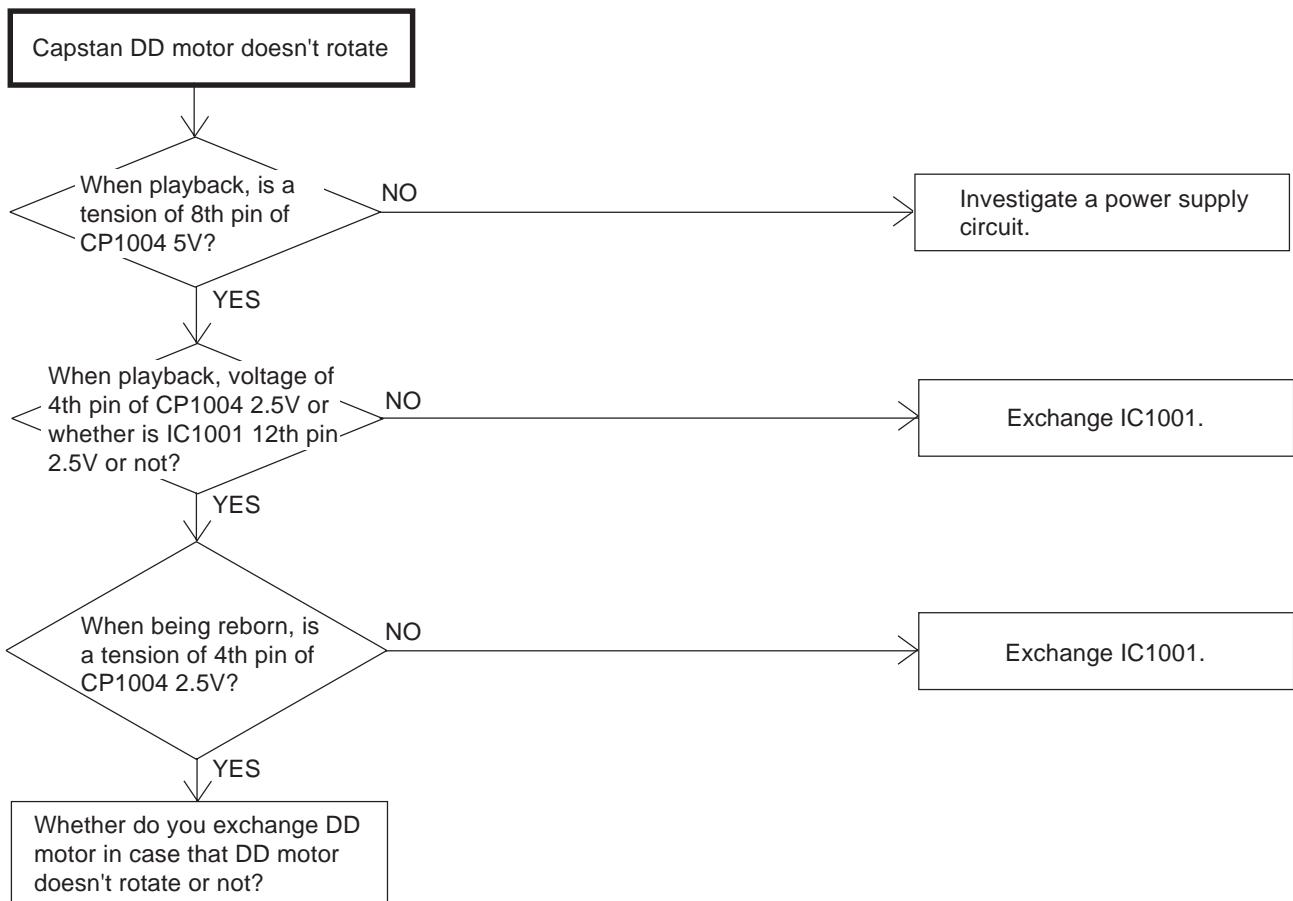
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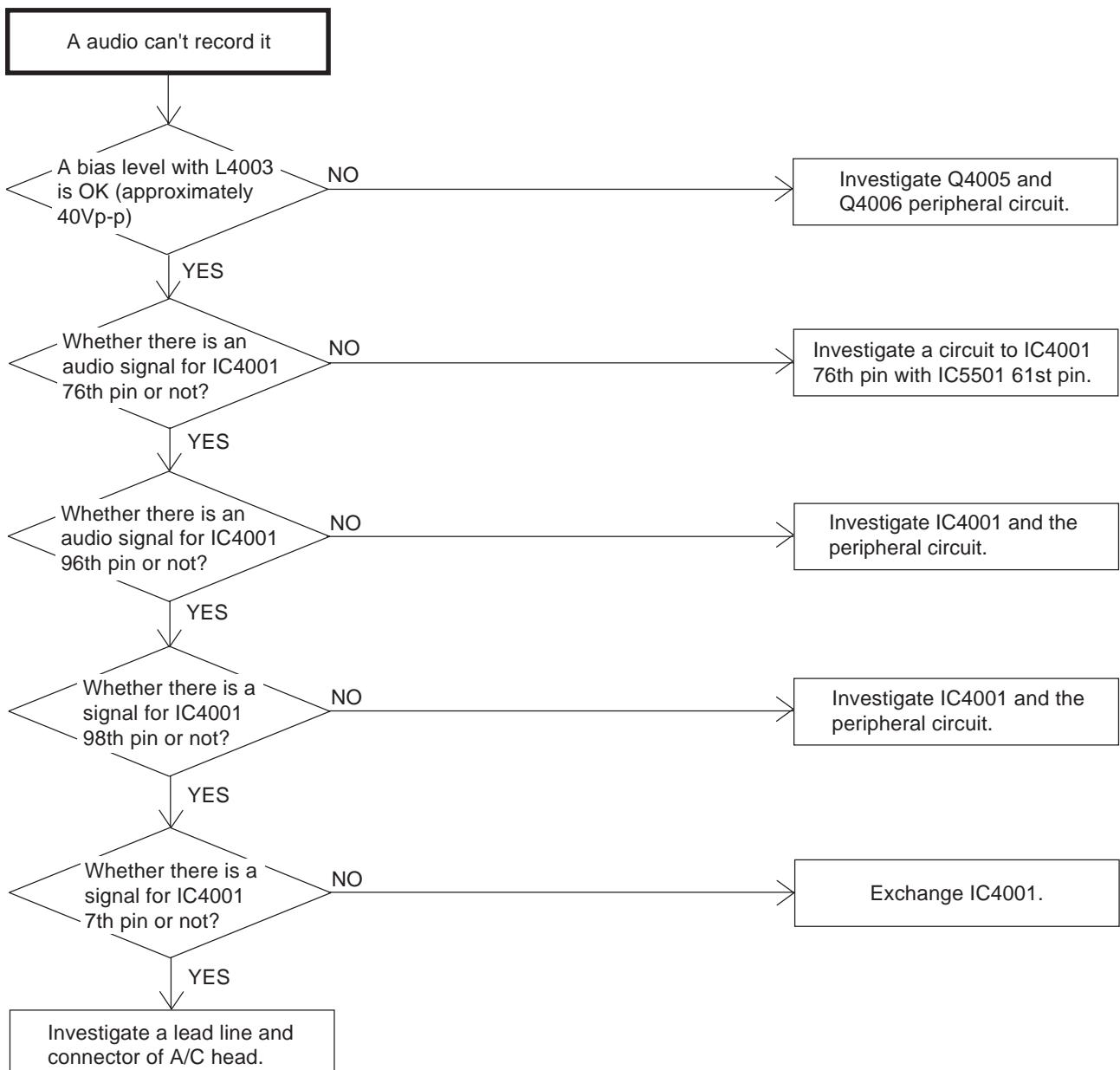
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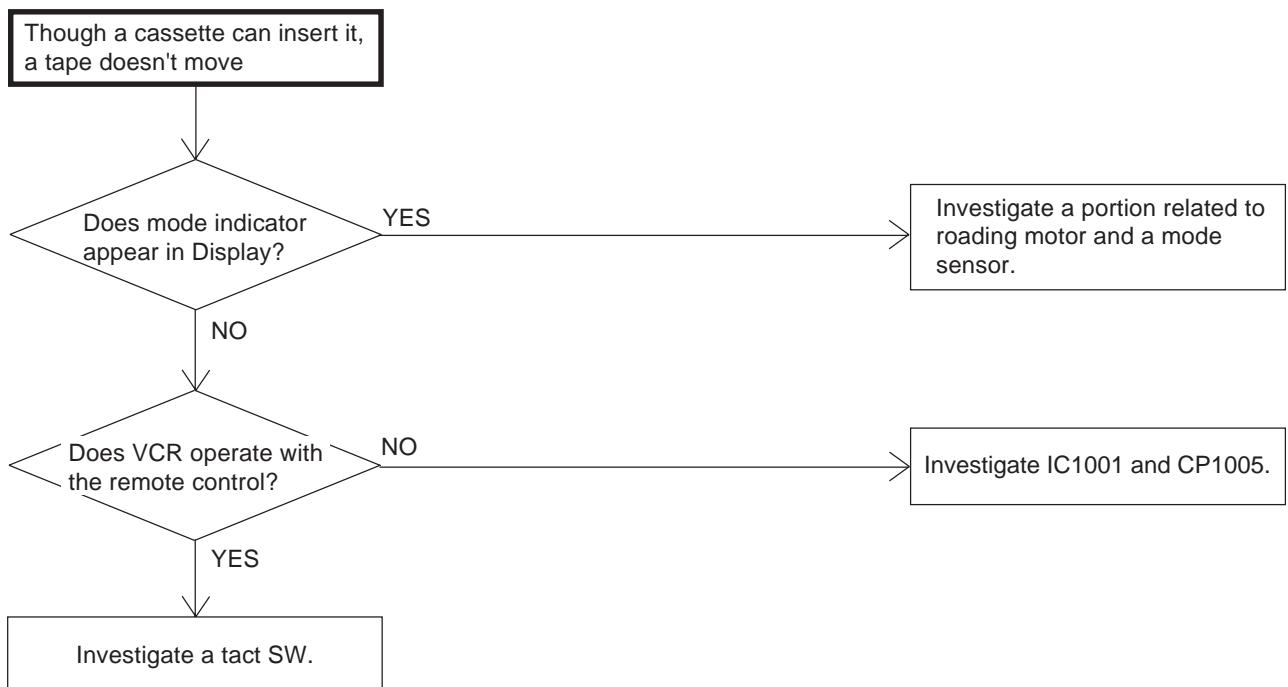
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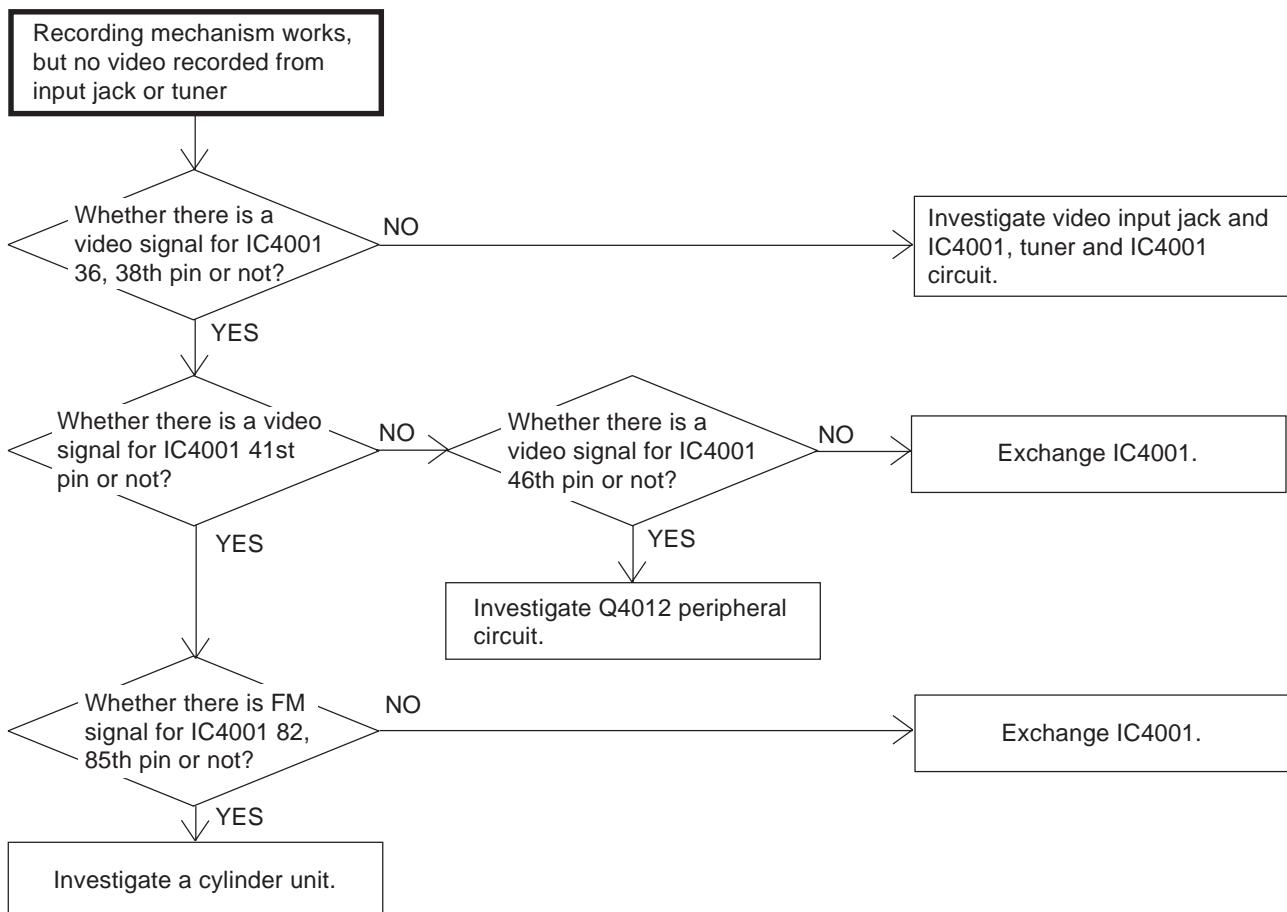
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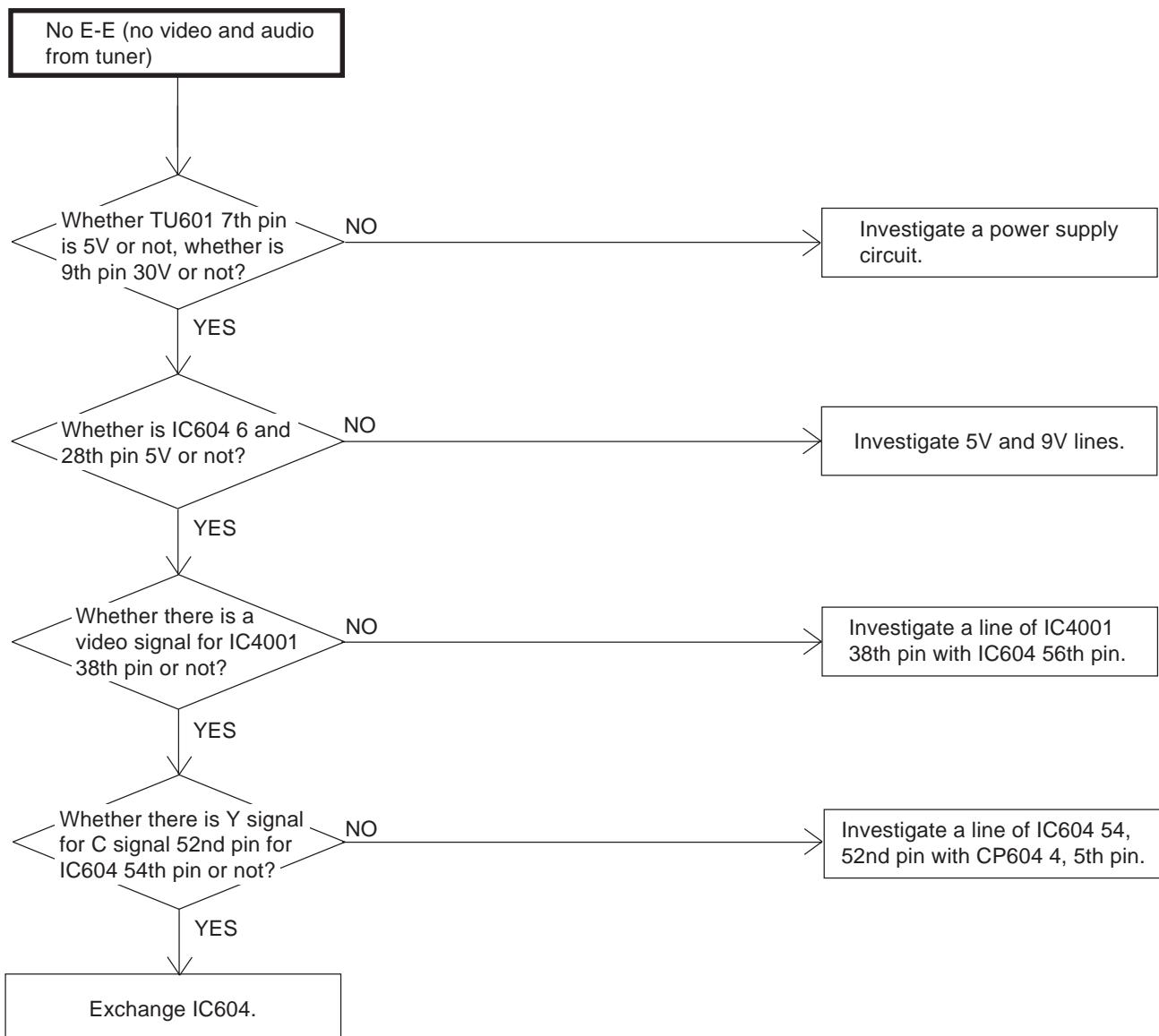
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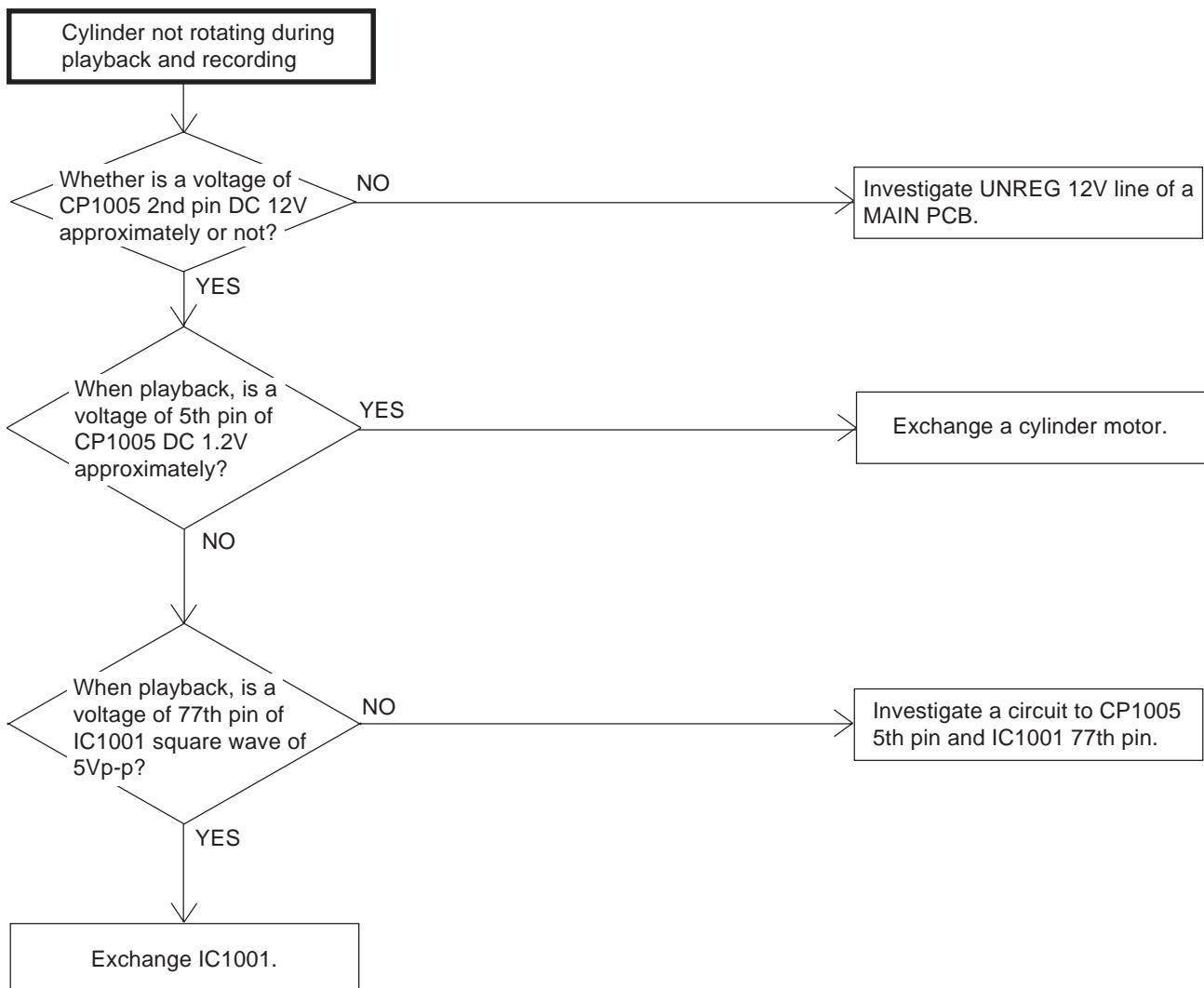
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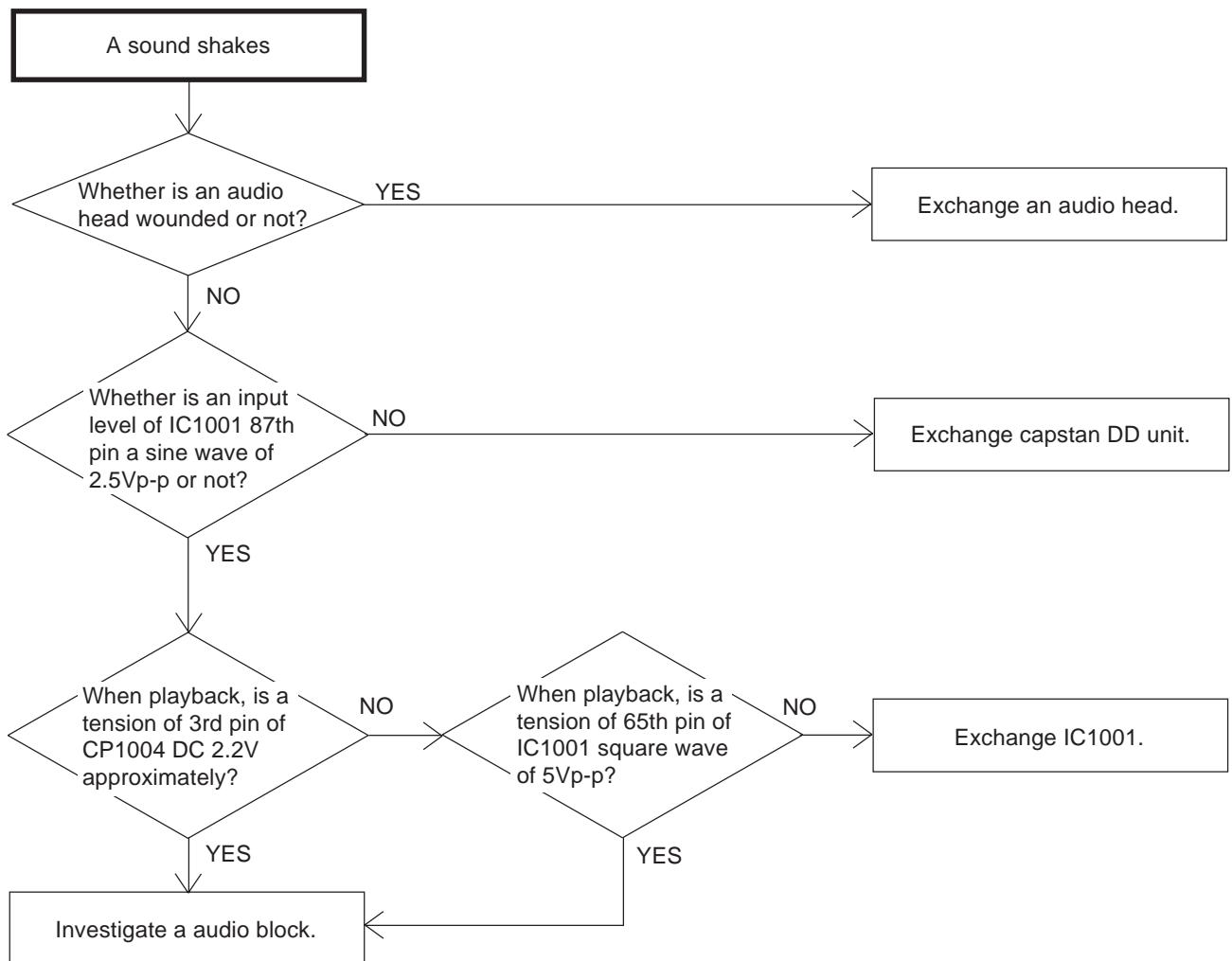
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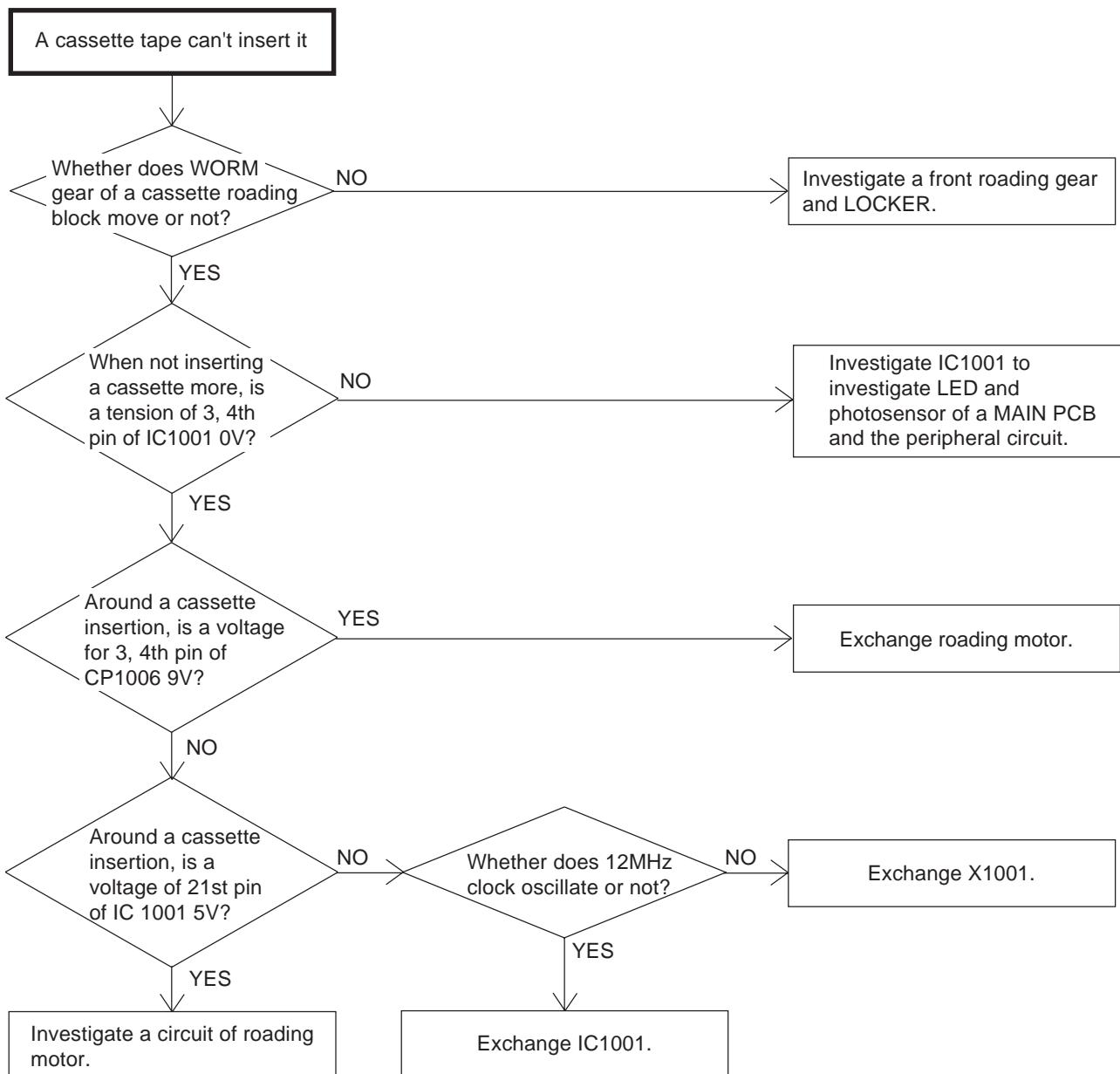
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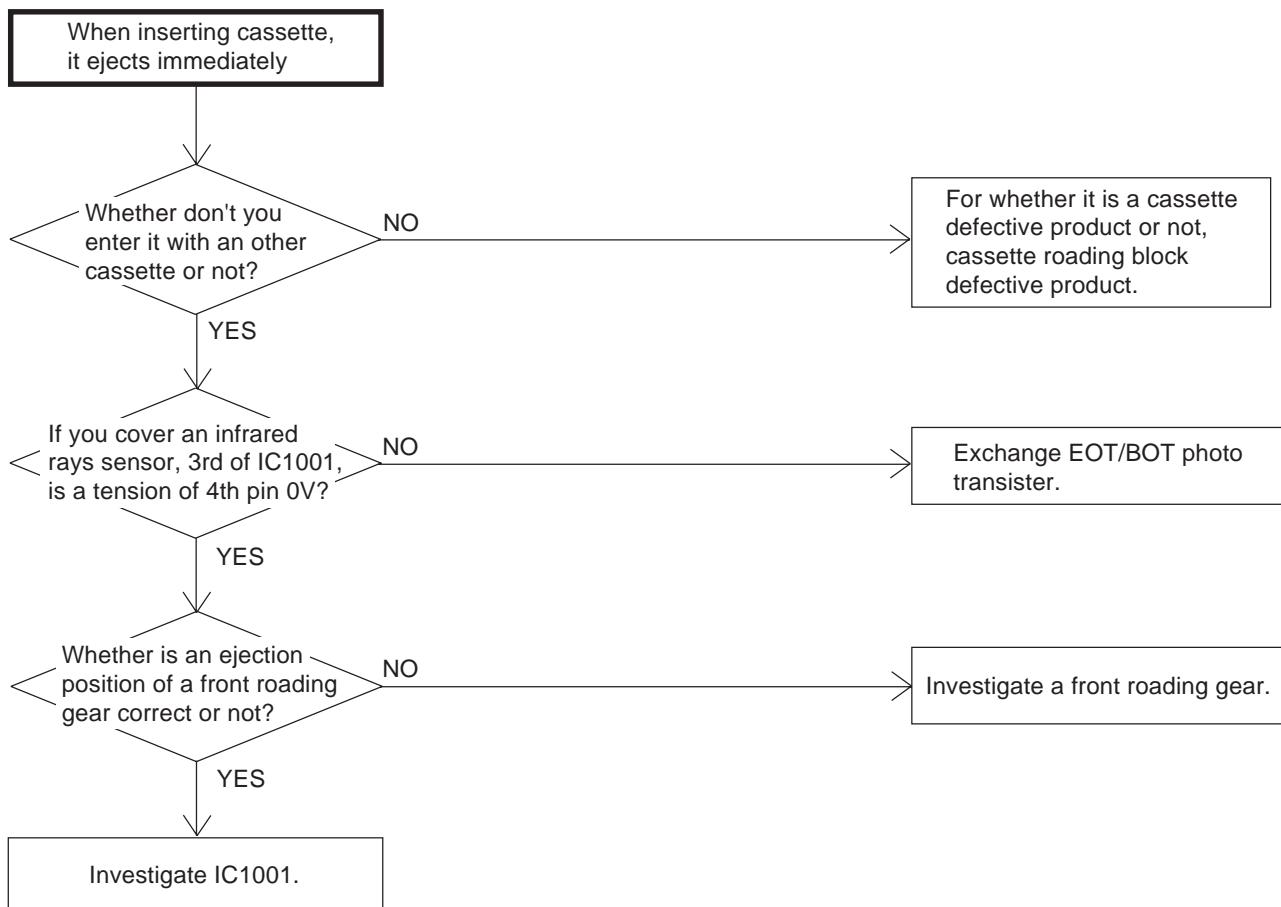
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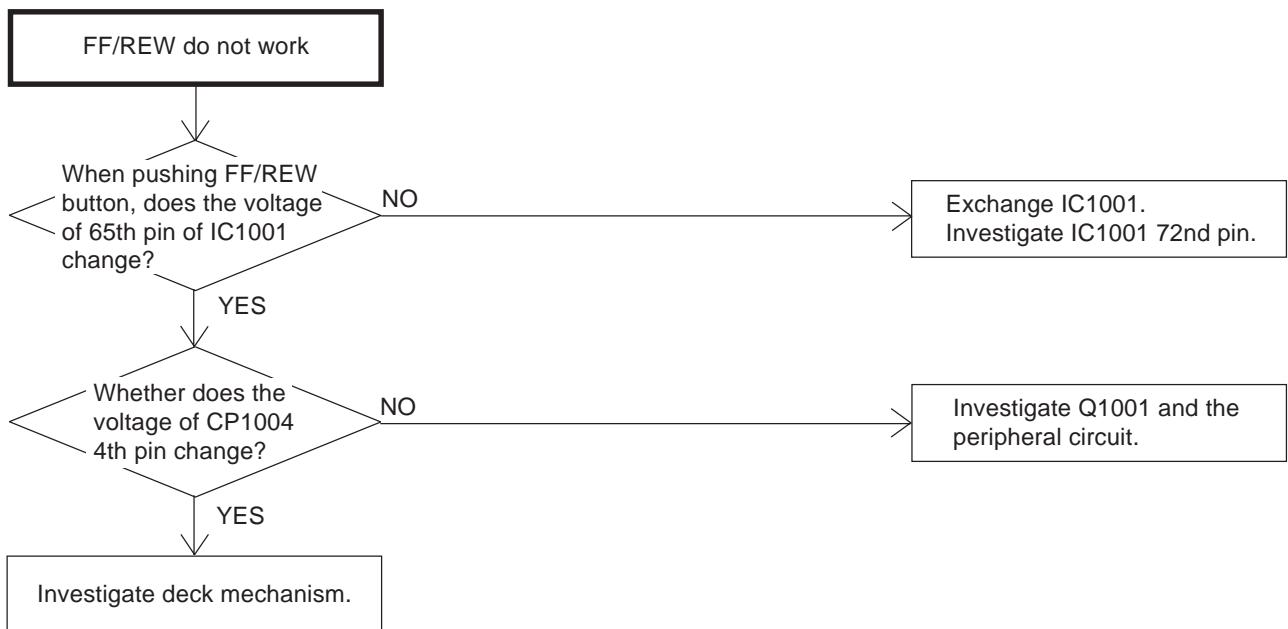
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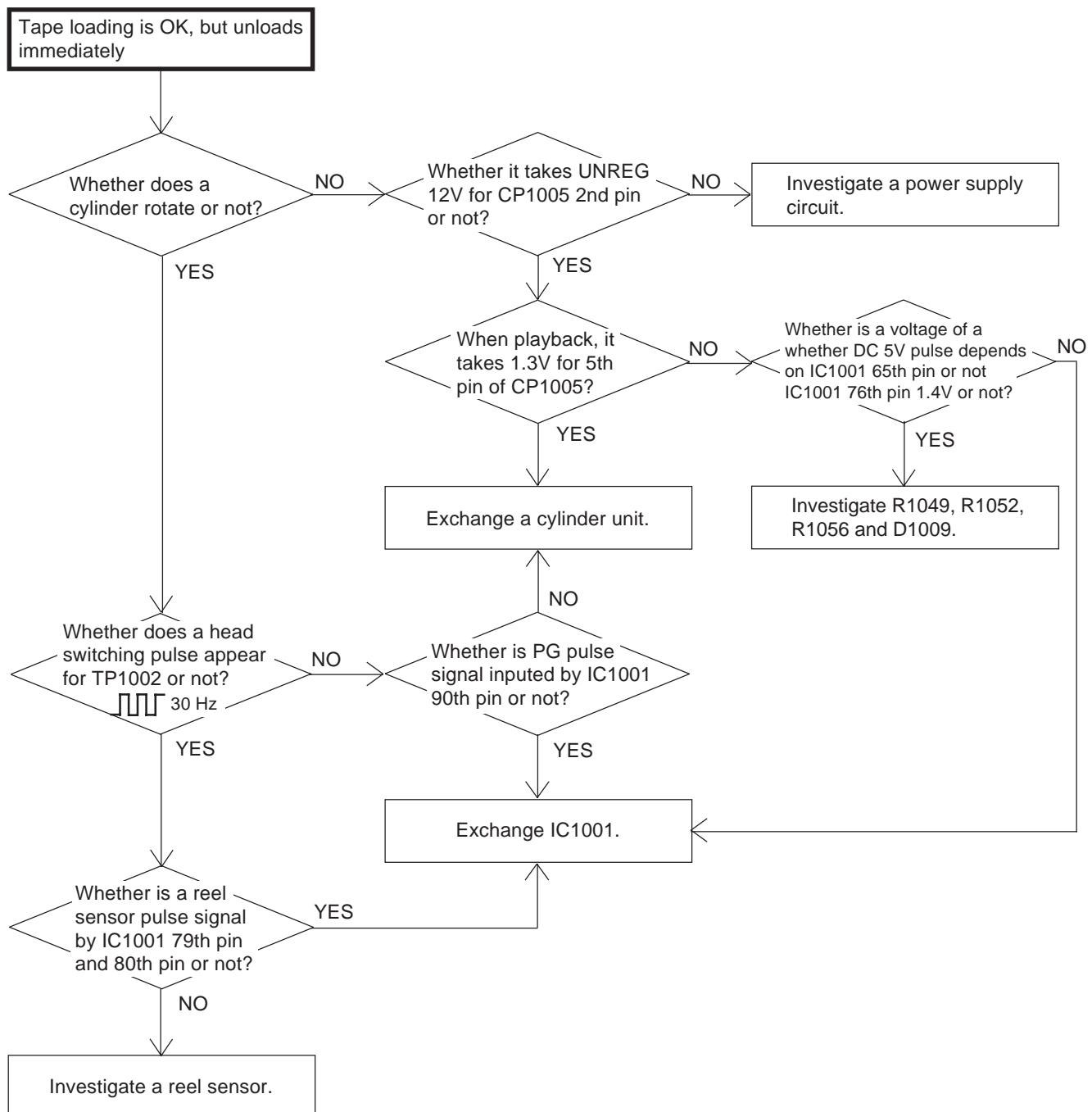
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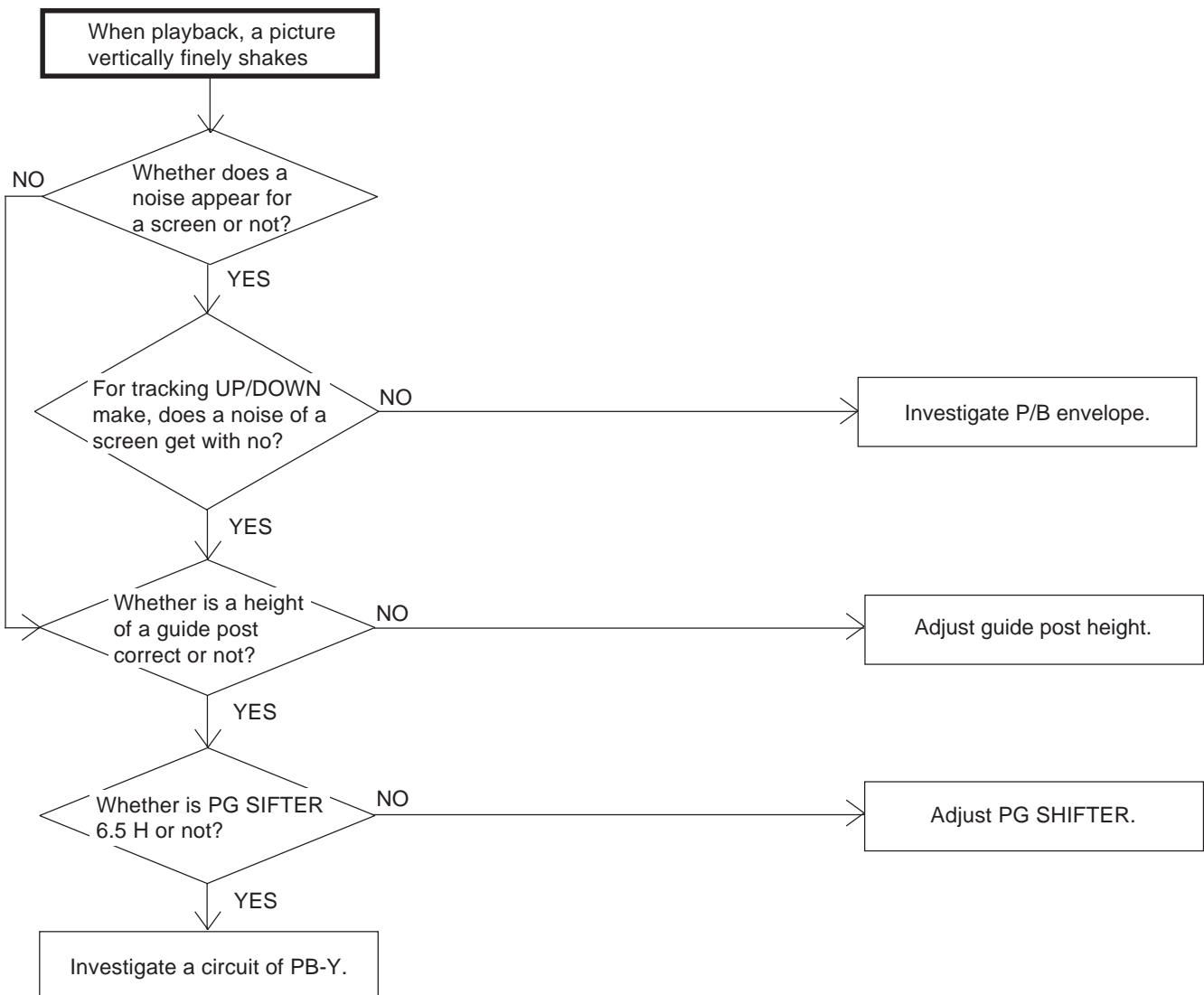
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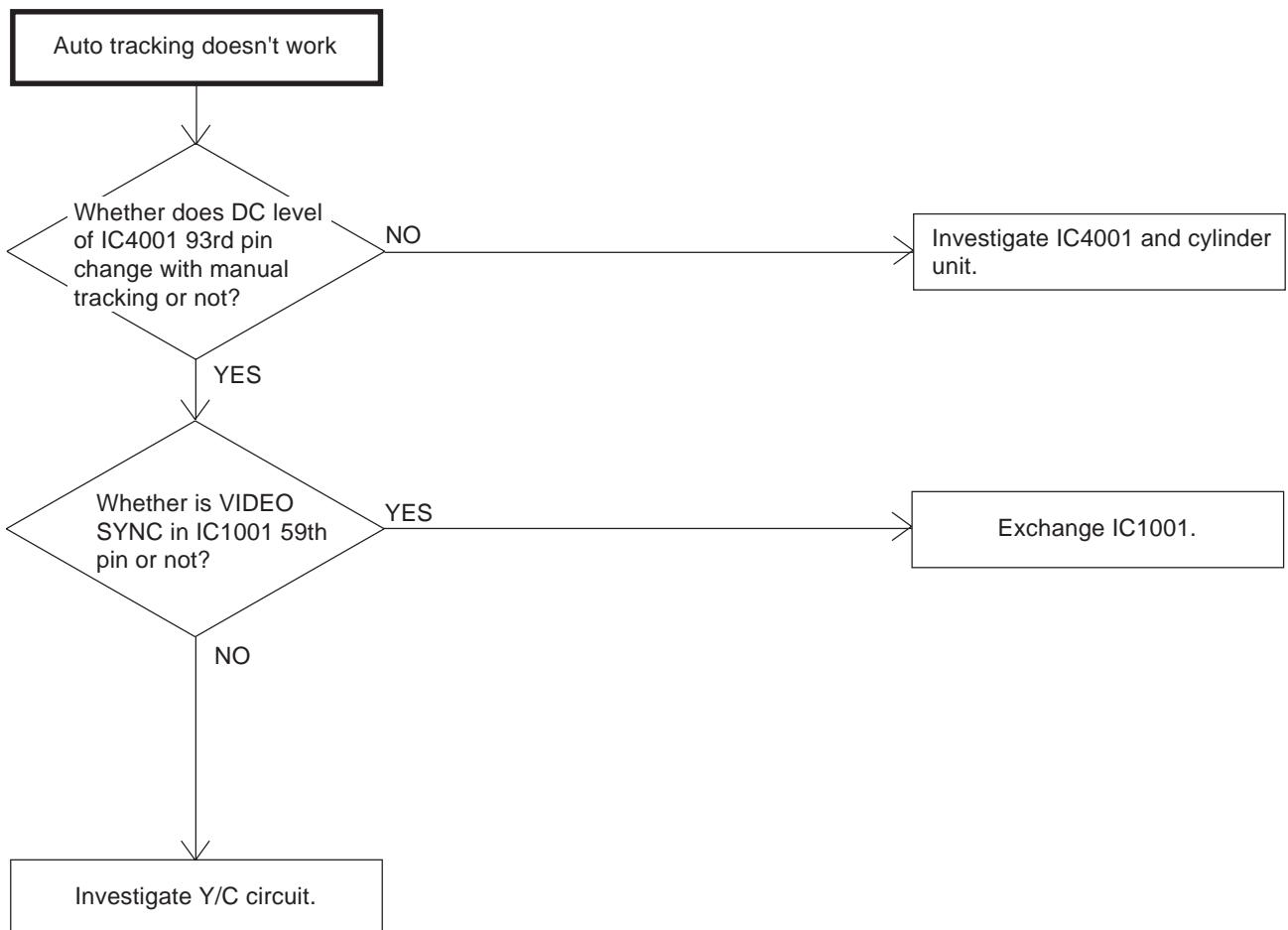
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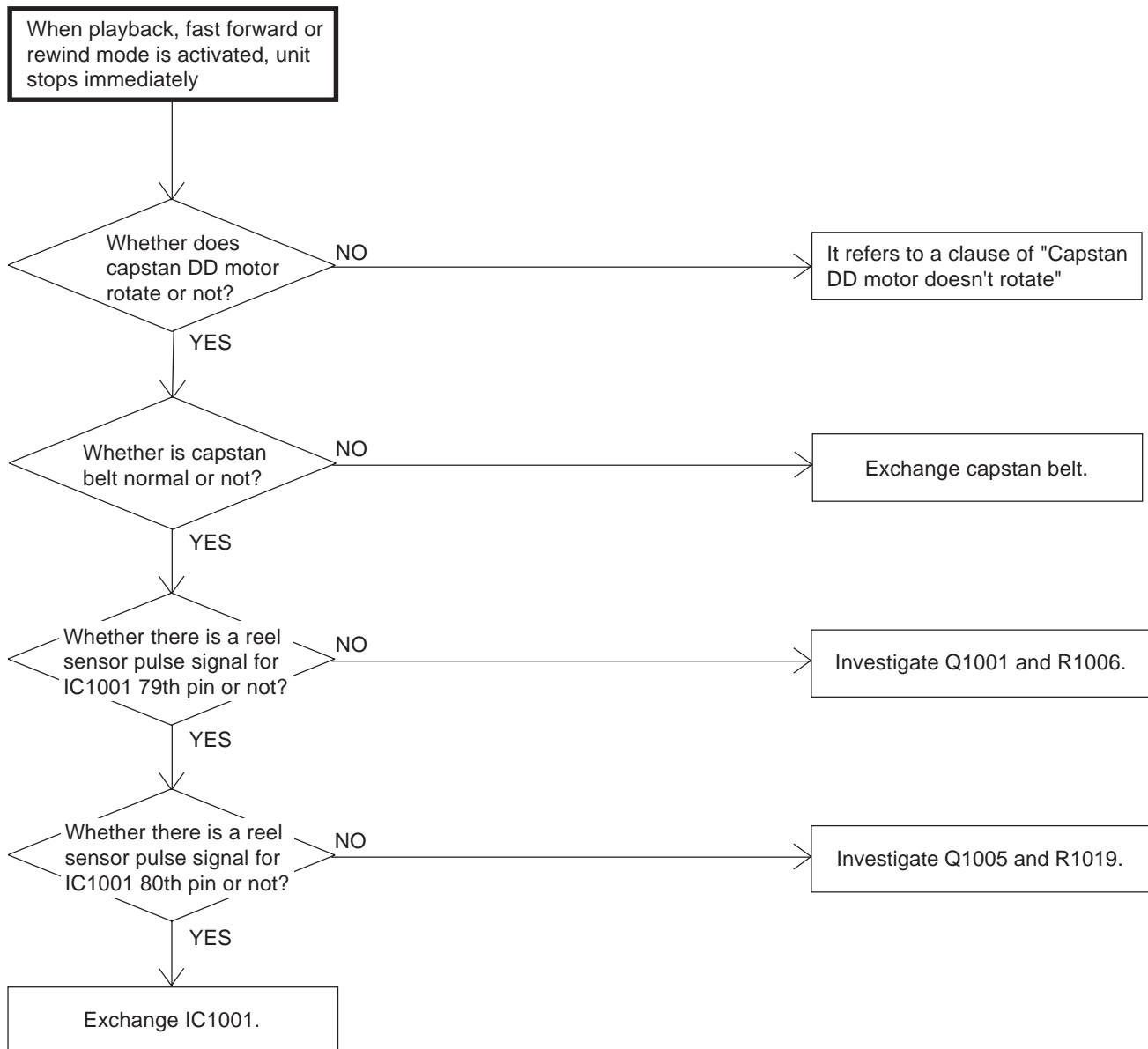
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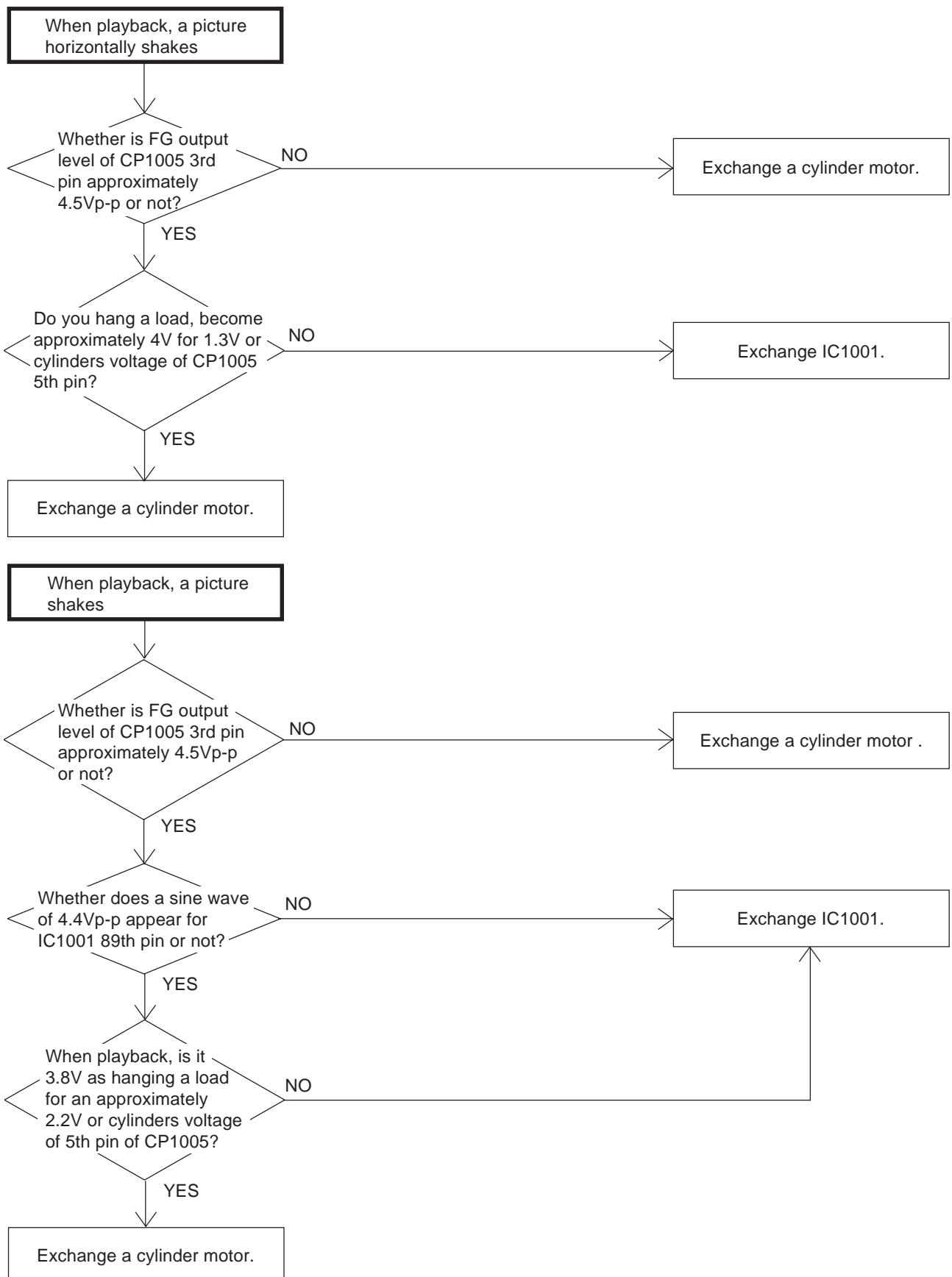
## TROUBLESHOOTING GUIDE



## TROUBLESHOOTING GUIDE



## TROUBLESHOOTING GUIDE



## IC DESCRIPTION

OEC7041A (IC1001)

| Pin No. | Pin Name      | I/O | DESCRIPTION   |
|---------|---------------|-----|---|
| 1       | MSSEN-A       | I   | Input terminal of mecha state sensor.                                       |
| 2       | MSSEN-B       | I   |   |
| 3       | EOT           | I   | Tape end sensor input signal.   |
| 4       | BOT           | I   | Tape start sensor input signal.   |
| 5       | HI-FI-ENV     | I   | Input terminal of HiFi RF envelope.   |
| 6       | VIDEO-ENV     | I   | Input terminal of video RF envelope.  |
| 7       | AFT(MONI)     | I   | Input terminal of AFT.  |
| 8       | AFT(REC)      | I   | Not used.   |
| 9       | KEY A         | I   | Main unit key input.  |
| 10      | KEY B         | I   |   |
| 11      | CAP-FWD       | O   | Capstan forward and backward command.(forward "L" output)                   |
| 12      | CAP-LIMIT     | O   | Switch the maximum output current of the Capstan Motor.                     |
| 13      | DUMMY-V.SYNC  | O   | Virtual V Pulse output.   |
| 14      | REMOCON-IN    | I   | Receive the remote control signal.  |
| 15      | COLOR ROTARY  | O   | Color Rotary Control output.  |
| 16      | HEAD.AMP.SW   | O   | Switching output of Head Amp SW on 4 heads.                                 |
| 17      | ENV-CMP-IN    | I   | Comparison results input of Playback Envelope level ON SP/LP heads(4heads). |
| 18      | VIDEO-H.SW    | O   | Output terminal of Head SW to Y/C/A and Head Amp.                           |
| 19      | HI-FI-H.SW    | O   | Output terminal of audio Head SW to Y/C/A and Head Amp.                     |
| 20      | LDM-RVS       | O   | Output signal to control the rotation direction of the loading motor.       |
| 21      | LDM-FWD       | O   |   |
| 22      | TRICK-PB-H    | O   | Special effect playback.(CUE/REVIEW/STILL/SLOW etc)                         |
| 23      | MSSENS-CTL    | O   | MSSEN sensor LED.   |
| 24      | CAP-HI H      | O   | Power of Capstan Motor select.  |
| 25      | PLAY LED      | O   | PLAY indication LED output.   |
| 26      | EXT-MUTE      | O   | Mute signal of external video mute.   |
| 27      | VCR-POWER     | O   | VCR power output.   |
| 28      | TV-POWER      | O   | TV power output.  |
| 29      | T-REC LED     | O   | T-REC indication LED output.  |
| 30      | REC LED       | O   | REC indication LED output.  |
| 31      | ON-TIMER LED  | O   | ON-TIMER indication LED output.   |
| 32      | OTPB LED      | O   | OTPB indication LED output.   |
| 33      | AKB CTL       | O   | "H" is output at the time of AKB white adjustment.                          |
| 34      | RESET-L       | I   | RESET will be done when the voltage goes to HIGH after the reset signal.    |
| 35      | XC_IN(32kHz)  | I   | Subclock pulse.(32kHz)  |
| 36      | XC_OUT(32kHz) | O   |   |
| 37      | VCC           | -   | 5V  |
| 38      | X-IN(12MHz)   | I   | Connect the main crystal.(10MHz)  |
| 39      | X-OUT(12MHz)  | O   |   |
| 40      | VSS           | -   | Ground.   |
| 41      | AV1           | O   | Not used.   |
| 42      | AV2           | O   | Not used.   |
| 43      | CLKSEL        | I   | 5V  |
| 44      | OSC-IN2       | I   | Condenser connection for OSC-IN2.   |

## IC DESCRIPTION

OEC7041A (IC1001)

| Pin No. | Pin Name     | I/O | DESCRIPTION  |
|---------|--------------|-----|--|
| 45      | OSC-OUT2     | O   | Condenser connection for OSC-OUT2.   |
| 46      | NUB          | -   | Ground.  |
| 47      | CM_ADV_VIDEO | I/O | Not used.  |
| 48      | CM_ADV_AUDIO | I   | Not used.  |
| 49      | OSD-VSS      | -   | Ground.  |
| 50      | TAB SW       | I   | Input terminal for judge the tape if it has TAB or not.  |
| 51      | SERVICE      | I   | Input terminal for Service Mode.   |
| 52      | SD-IN(MONI)  | I   | Not used.  |
| 53      | OSD-VCC      | -   | 5V   |
| 54      | HLF          | -   | Condenser connection for HLF.  |
| 55      | VHOLD        | -   | Condenser connection for VHOLD.  |
| 56      | CVIN         | I   | Composite Video input terminal.  |
| 57      | NUA          | -   | Ground.  |
| 58      | H/C-SYNC     | I   | Input terminal for H-SYNC.   |
| 59      | V-SYNC       | I   | Input terminal for V-SYNC.   |
| 60      | OSD OUT1     | O   | Blanking output terminal of OSD.   |
| 61      | CENTER LED   | O   | Tape end sensor LED.   |
| 62      | B            | O   | Color signal blue output.  |
| 63      | G            | O   | Color signal green output.   |
| 64      | R            | O   | Color signal red output.   |
| 65      | CAP FULL     | O   | Output the HIGH during the acceleration force of capstan motor at SLOW mode.                             |
| 66      | V-REC-ST-H   | O   | On control of A/V recording (Whole width erase) circuit.   |
| 67      | IIC-CLK3     | O   | Not used.  |
| 68      | IIC-DATA3    | I/O | Not used.  |
| 69      | SP-H         | O   | Output "H" terminal of Playback/Recording SP mode.   |
| 70      | IIC-DATA2    | I/O | Terminal for I2C BUS communication.  |
| 71      | IIC-CLK1     | O   | CLOCK terminal for I2C BUS communication.  |
| 72      | IIC-DATA1    | I/O | DATA terminal for I2C BUS communication.   |
| 73      | IIC-OFF      | I   | When input "L" the I2CBUS communication is stopped.  |
| 74      | JUST CLOCK   | I   | Not used.  |
| 75      | AGC(REC)     | O   | Not used.  |
| 76      | CAP-PWM      | O   | PWM putput of Capstan control.   |
| 77      | DRUM-PWM     | O   | PWM putput of Cylinder control.  |
| 78      | E/V_MASK     | I   | Not used.  |
| 79      | REEL-S       | I   | Input terminal of reel sensor supply.  |
| 80      | REEL-T       | I   | Input terminal of reel sensor take up.   |
| 81      | VCR_A_MUTE   | O   | Mute signal of audio mute.(VCR)  |
| 82      | TV_A_MUTE    | O   | Mute signal of audio mute.(TV)   |
| 83      | FF/REW-L     | O   | The output terminal of to that switches the frequency characteristic of CTL by the circuit bill outside. |
| 84      | CA/MA_SEL    | O   | Not used.  |
| 85      | POWER_FAIL_L | I   | Input for the detection of power interruption.   |
| 86      | CFG AMP-OUT  | O   | Not used.  |
| 87      | CAP-FG       | I   | Input terminal for capstan rotation signal detection.  |

## IC DESCRIPTION

OEC7041A (IC1001)

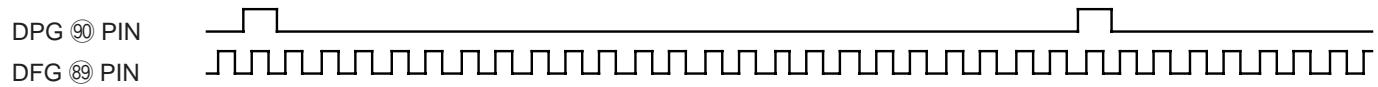
| Pin No. | Pin Name         | I/O | DESCRIPTION  |
|---------|------------------|-----|--|
| 88      | AMP-VSS          | -   | Ground.  |
| 89      | DRUM-FG          | I   | Input terminal for drum rotation signal detection.             |
| 90      | DRUM-PG          | I   | Input terminal for DRUM PG signal detection.                   |
| 91      | AMP-VREFOUT      | O   | Condenser connection for AMP-VREFOUT.                          |
| 92      | AMP-VREFIN       | I   | Condenser connection for AMP-VREFIN.                           |
| 93      | C                | I   | Condenser connection for C.                                    |
| 94      | CTL-             | I/O | Input and output terminal of Control Head.                     |
| 95      | CTL+             | I/O | Input terminal of Control Head.                                |
| 96      | AMP C            | -   | Condenser connection for AMP C.                                |
| 97      | CTL AMP-OUT      | O   | Output terminal for amp out.                                   |
| 98      | AMP-VCC          | -   | 5V   |
| 99      | ANALOG VCC       | -   | 5V   |
| 100     | DEW(mono)        | I   | Input terminal for the detection with the dew of the cylinder. |
| 100     | STEREO SEL(HiFi) | I   | Input terminal for the judgement of voice reception condition. |

- The assignment for Pin 100 is varies according to the SET which is MONO or Hi-Fi.

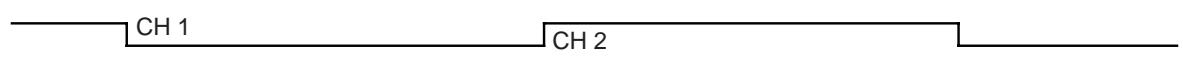
It is used for DEW terminal in MONO and STEREO SEL terminal in Hi-Fi.

## SERVO TIMING CHART

IC1001 (OEC7041A)



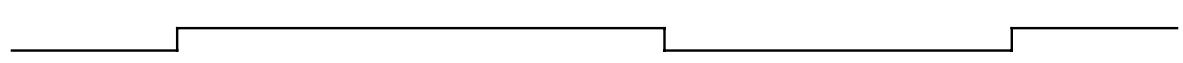
H. SW. P  
⑯ PIN



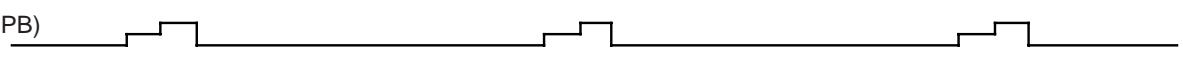
V-SYNC (E-E)  
⑤ PIN



REC CTL (REC)  
⑦ PIN

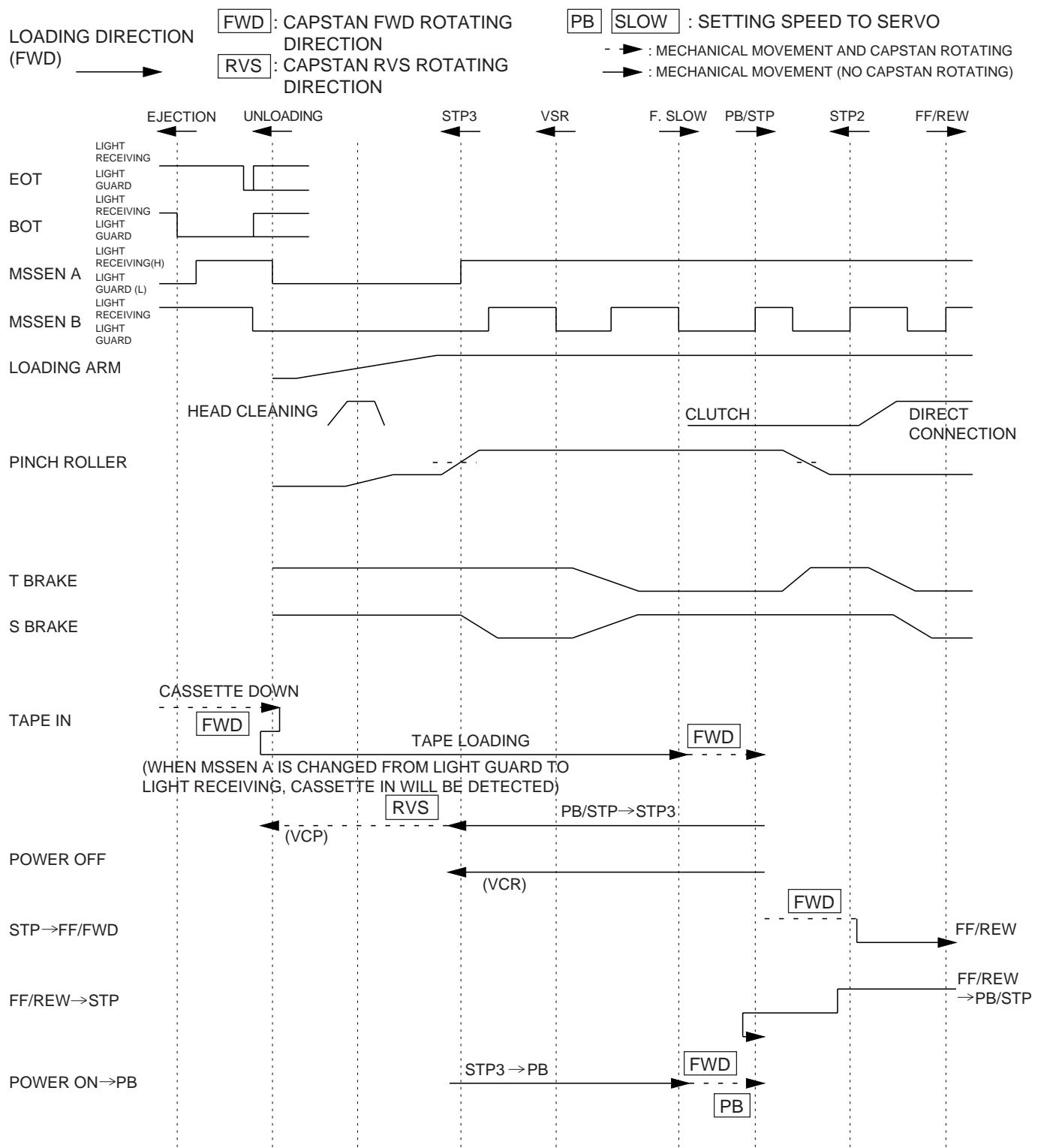


V-SYNC (TRICK PB)  
⑬ PIN



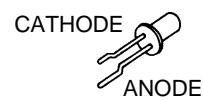
- WAVEFORM CHANGES DEPENDED ON THE TAPE SPEED

## SYSTEM SWITCH MODE



# SEMICONDUCTOR BASE CONNECTIONS

## DIODE



1SS133T-77  
HZ11B3L TD  
HZ27-1L TD  
HZ30-1L TD  
HZ6A3L TD  
MTZJ5.1B T-77  
MTZJ5.6B T-77  
MTZJ6.2B T-77  
MTZJ6.8B T-77  
MTZJ9.1B T-77  
SB10-03A3

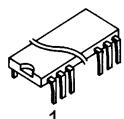
11E1N-TA1B2  
11EQS04N-TA1B2  
11ES1N-TA1B2  
1N4005E-G23  
RD12FB-T7  
RMPG06J

21DQ09N-TA2B1  
RM11C  
RU2AM V1

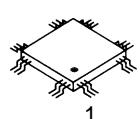
SID1050CM

EM-553-F1T  
EQ-552-F1T

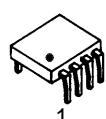
## IC



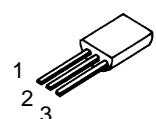
**20PIN**  
M62420SP



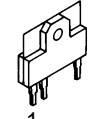
**64PIN**  
AN3662FBP  
**100PIN**  
LA71170M-MPB



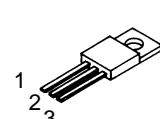
**8PIN**  
S-24C04BDP-LA



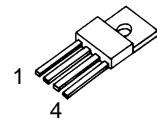
**3PIN**  
PST600H



**7PIN**  
LA7840



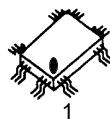
**3PIN**  
KIA7806PI  
KIA7812PI



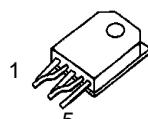
**4PIN**  
PQ09RD08



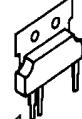
**4PIN**  
TLP621(D4-GR-LF2)



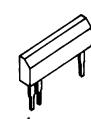
**80PIN**  
LA76814BM-MPB  
**100PIN**  
OEC7041A



**5PIN**  
STR-F6612



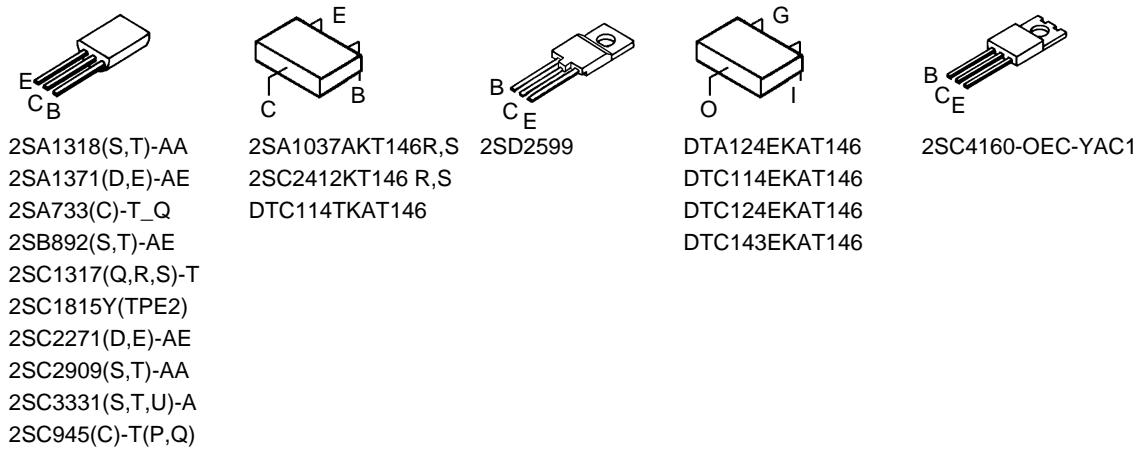
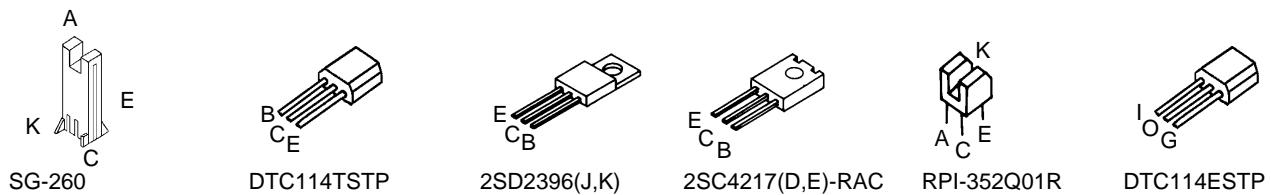
**12PIN**  
AN7522



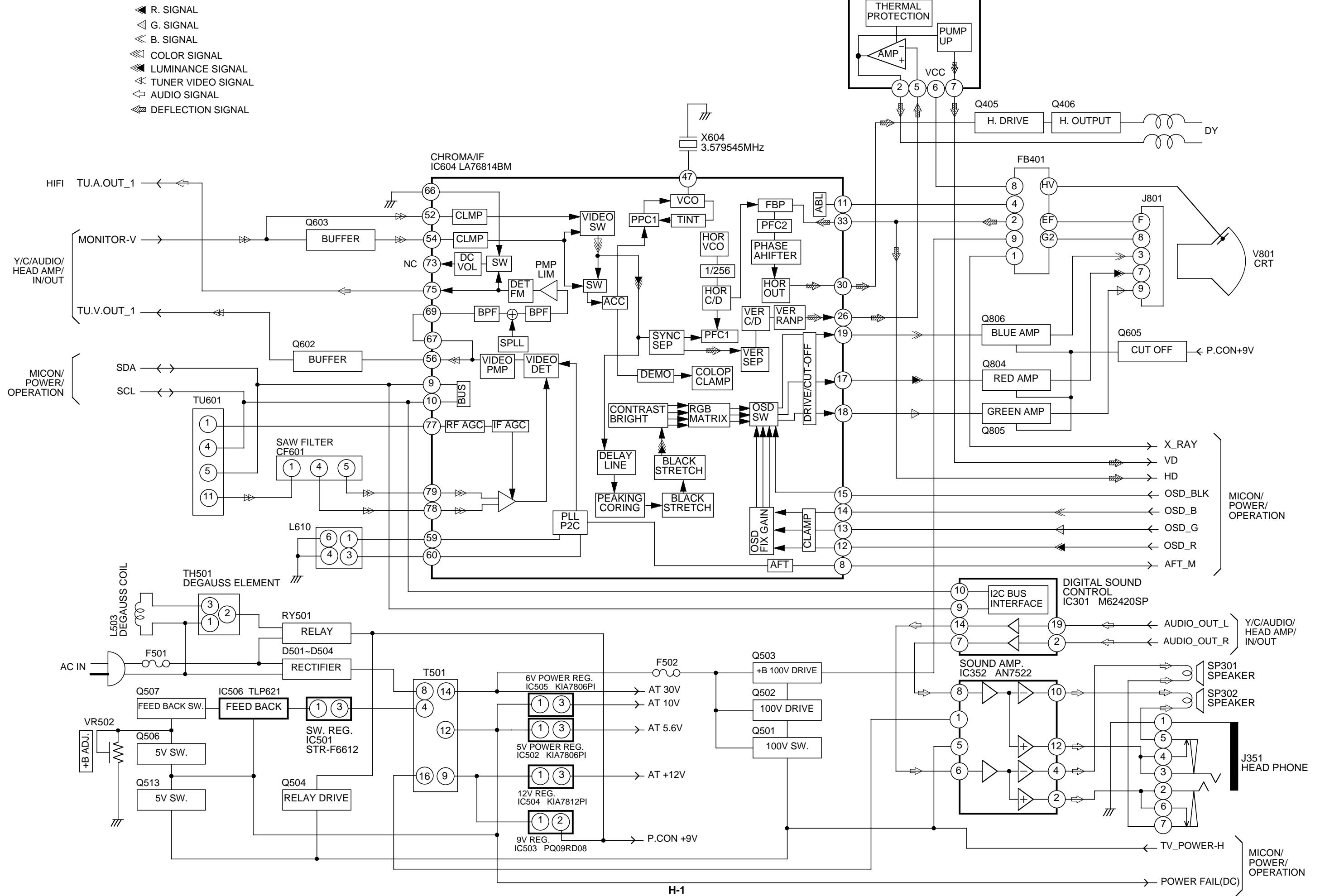
**8PIN**  
BA6955AN

# SEMICONDUCTOR BASE CONNECTIONS

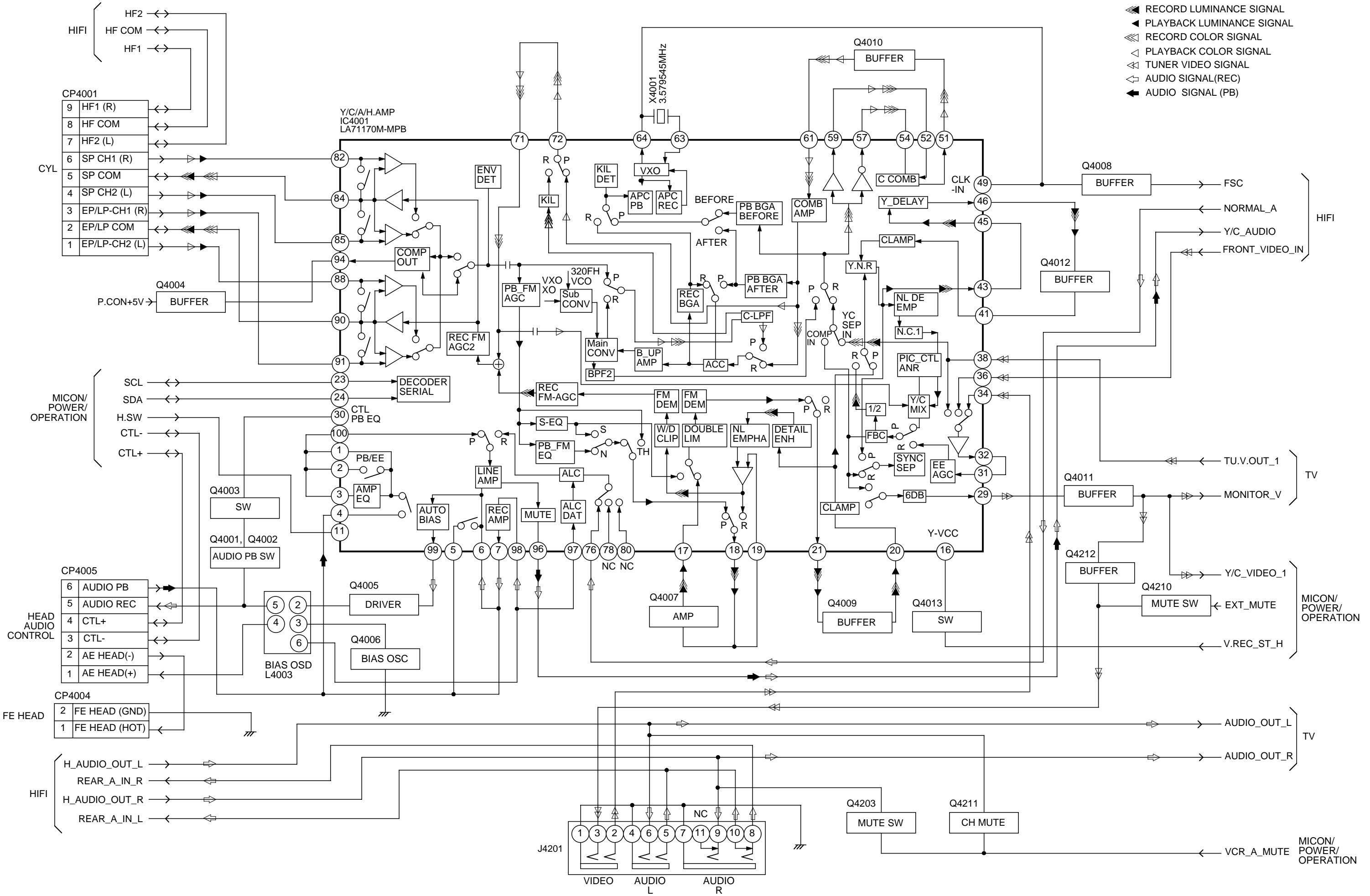
## TRANSISTOR



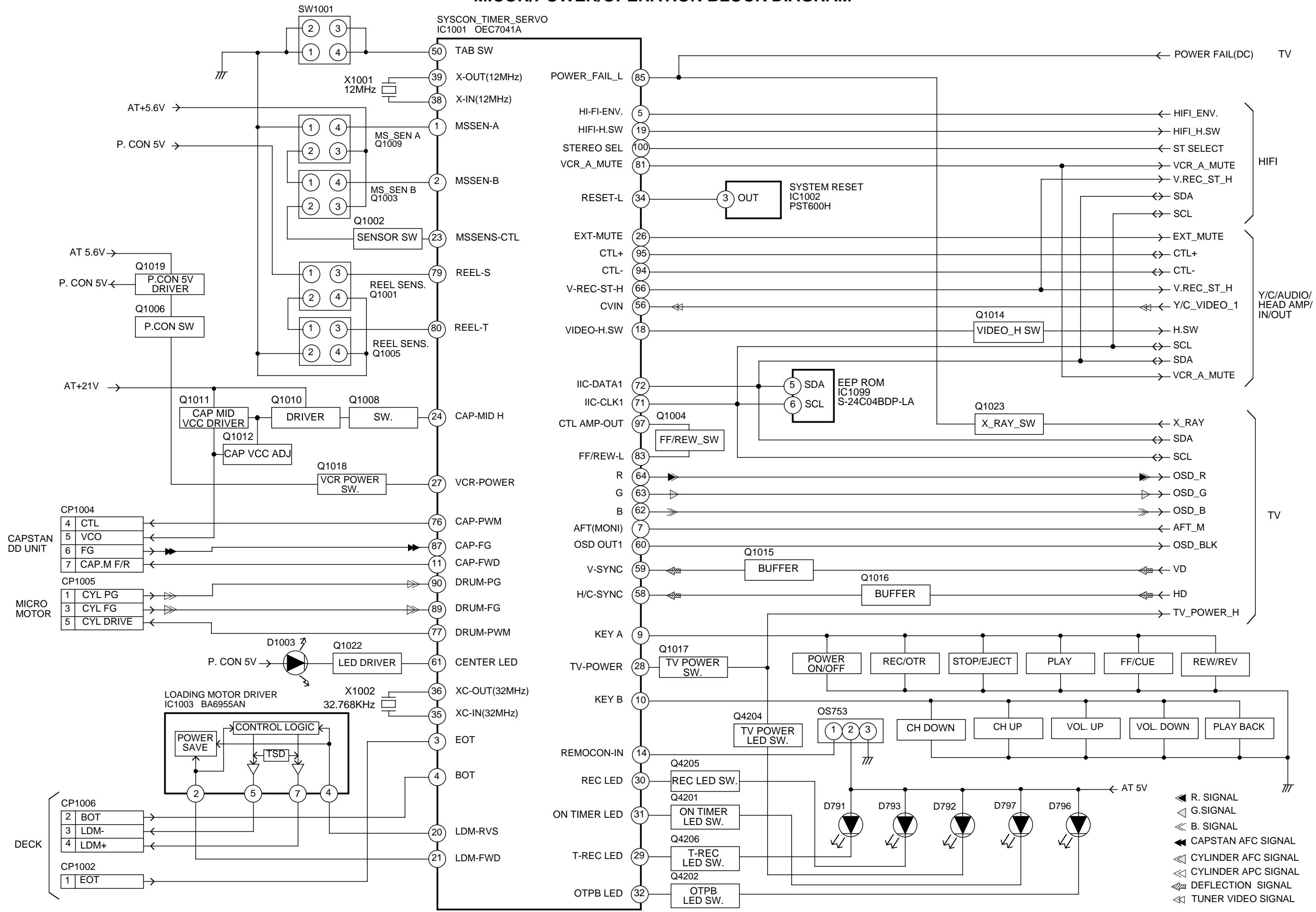
# TV BLOCK DIAGRAM



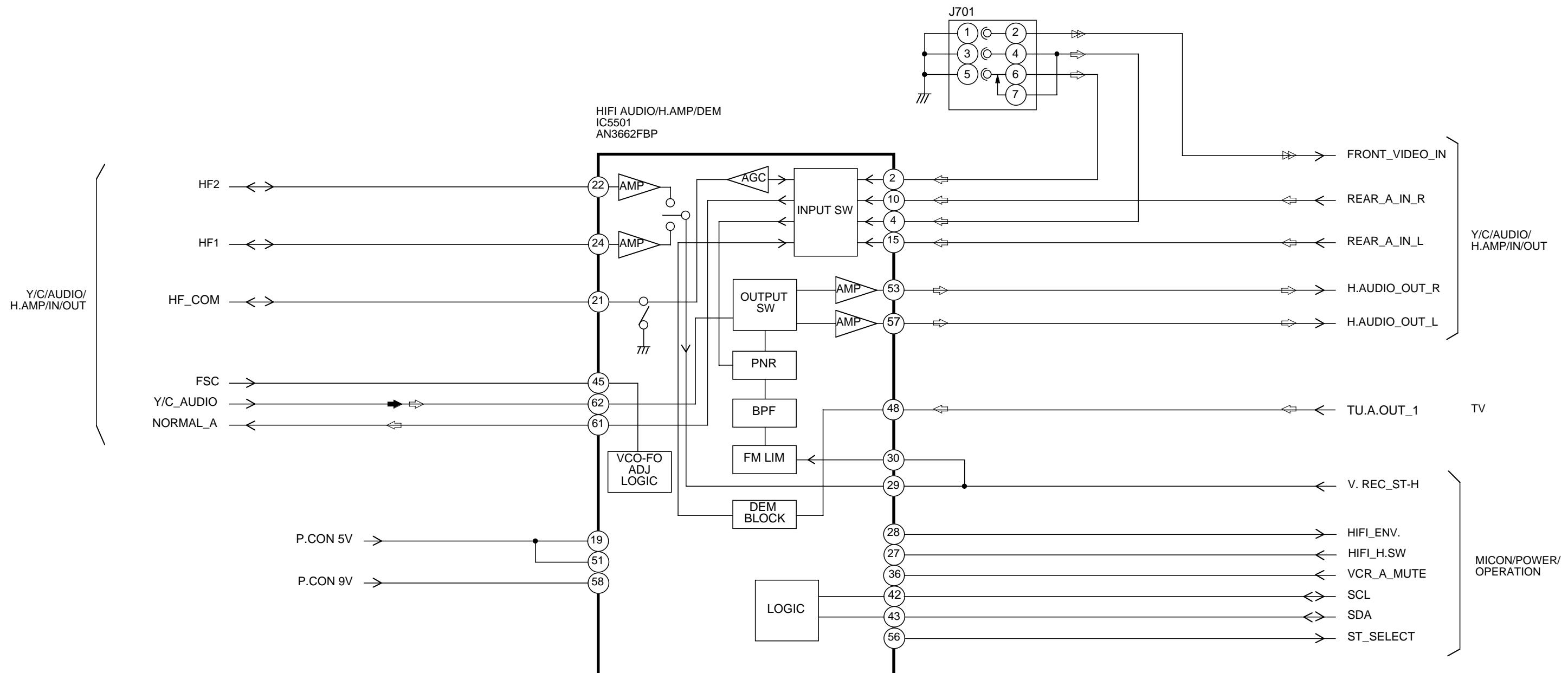
# Y/C/AUDIO/HEAD AMP/IN/OUT BLOCK DIAGRAM



# MICON/POWER/OPERATION BLOCK DIAGRAM



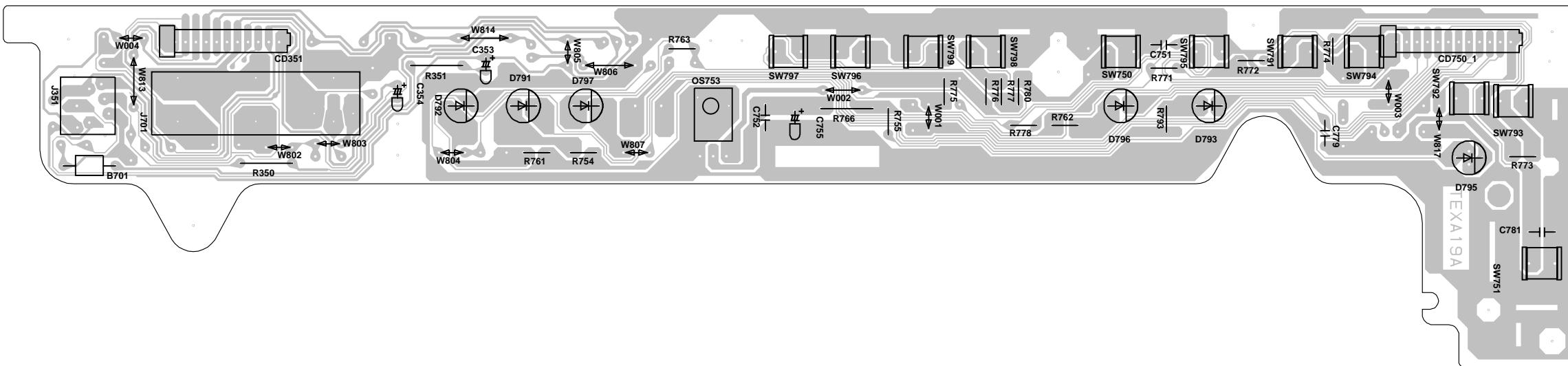
## HIFI BLOCK DIAGRAM



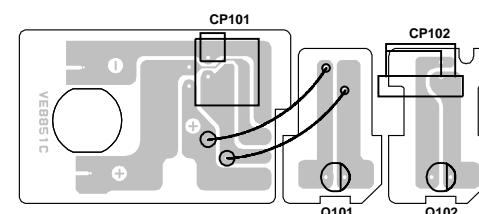
⇢ TUNER VIDEO SIGNAL  
 ⇢ AUDIO SIGNAL(REC)  
 ← AUDIO SIGNAL (PB)

## PRINTED CIRCUIT BOARDS

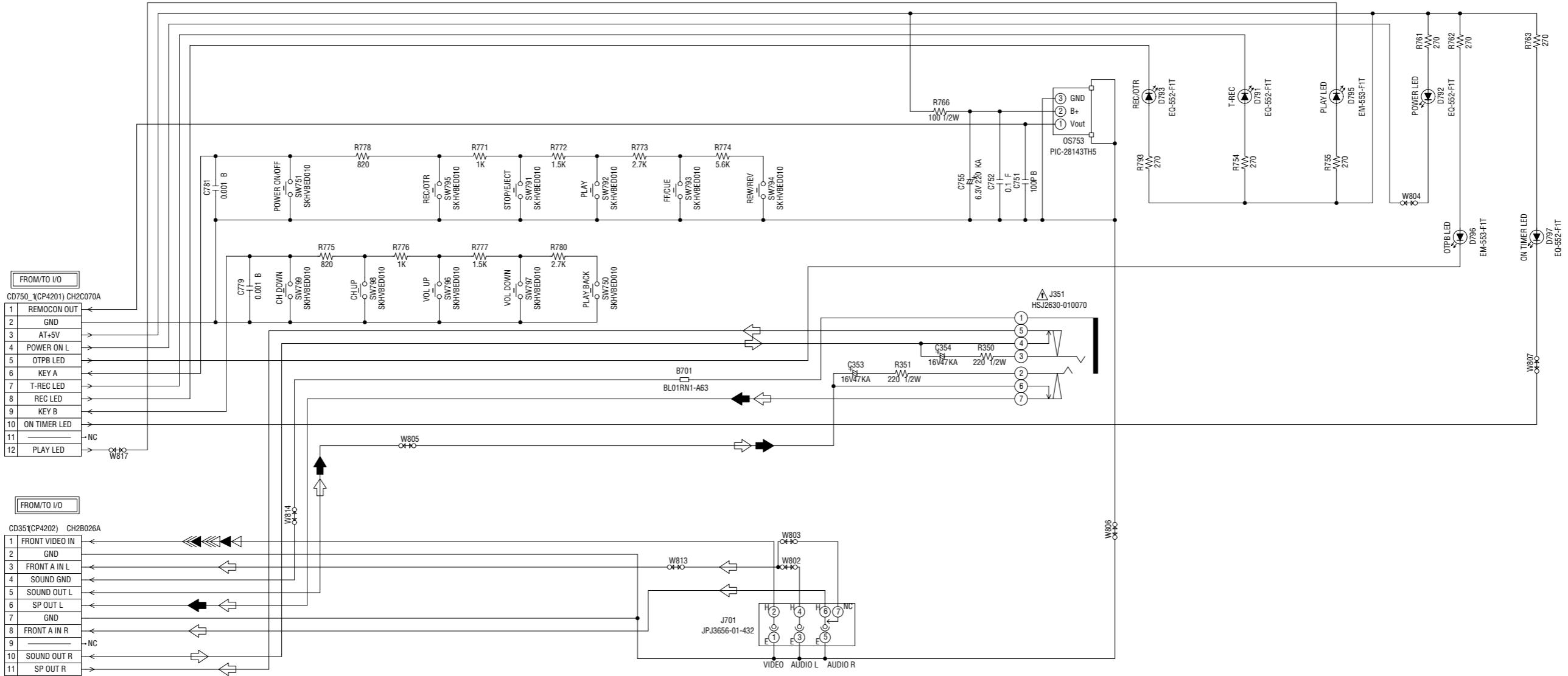
### OPERATION SOLDER SIDE



### DECK SOLDER SIDE



# OPERATION SCHEMATIC DIAGRAM (OPERATION PCB)



- ◇ AUDIO SIGNAL(REC)
- ◀ AUDIO SIGNAL(PB)
- ◀ RECORD LUMINANCE SIGNAL
- ◁ RECORD COLOR SIGNAL
- △ PLAYBACK COLOR SIGNAL
- ◀ PLAYBACK LUMINANCE SIGNAL

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME  
OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

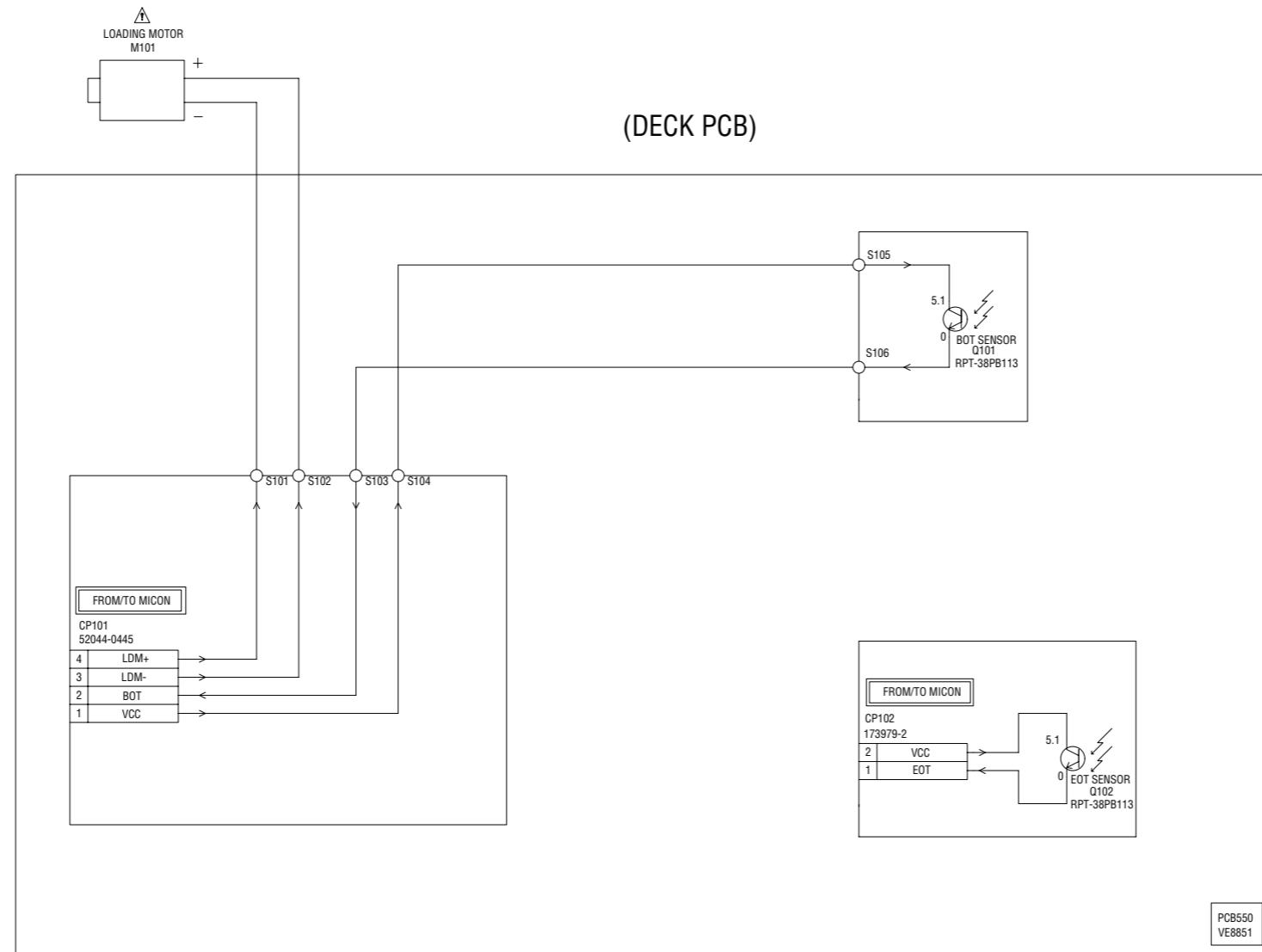
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED  
WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST  
WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

CAUTION: SINCE THESE PARTS MARKED BY ARE  
CRITICAL FOR SAFETY, USE ONES  
DESCRIBED IN PARTS LIST ONLY.

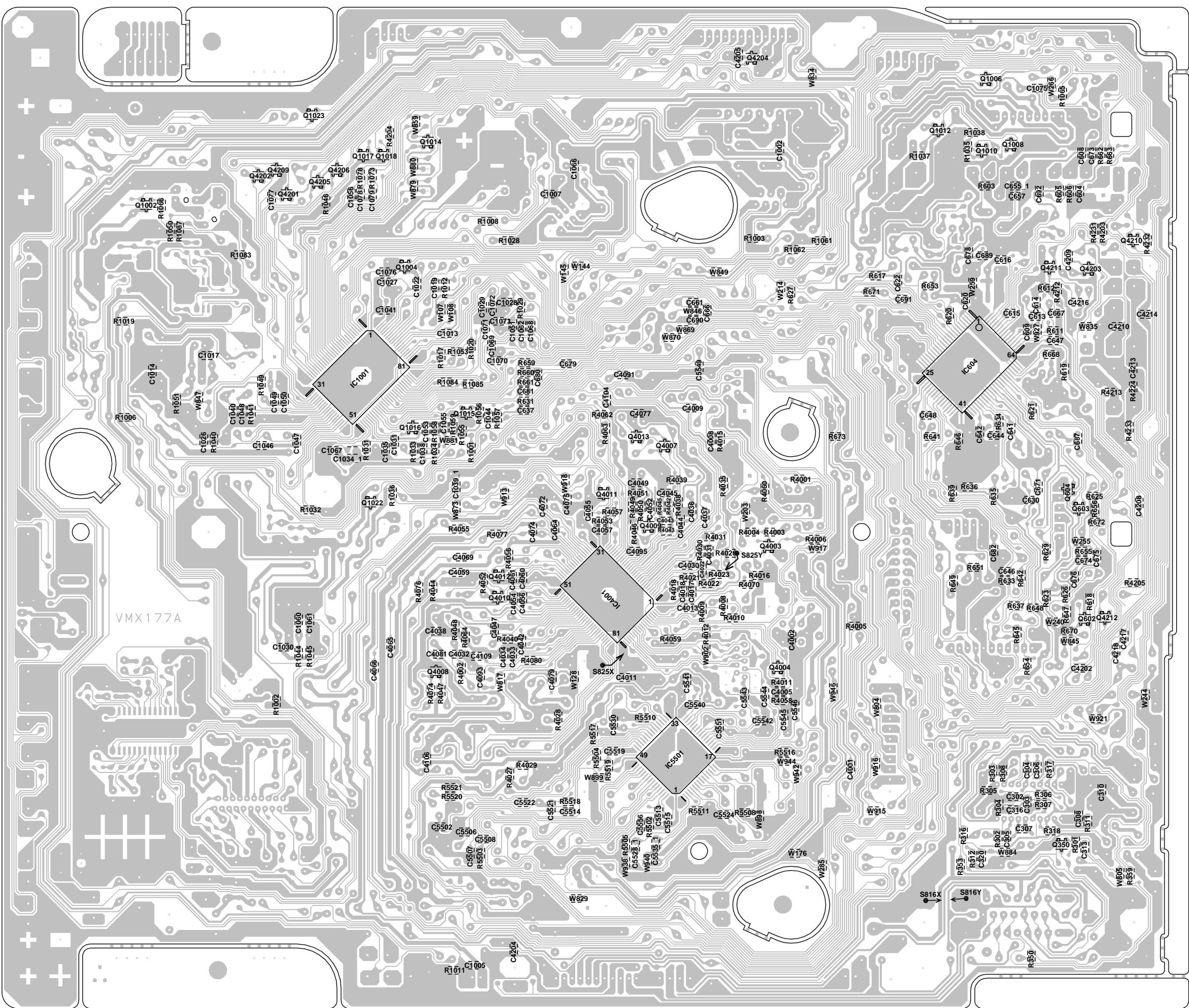
ATTENTION: LES PIECES REPARÉES PAR UN ETANT  
DANGEREUSES AU POINT DE VUE SÉCURITÉ  
N'UTILISER QUE CELLES DÉCRITES  
DANS LA NOMENCLATURE DES PIÈCES.

PCB030  
TEXA19

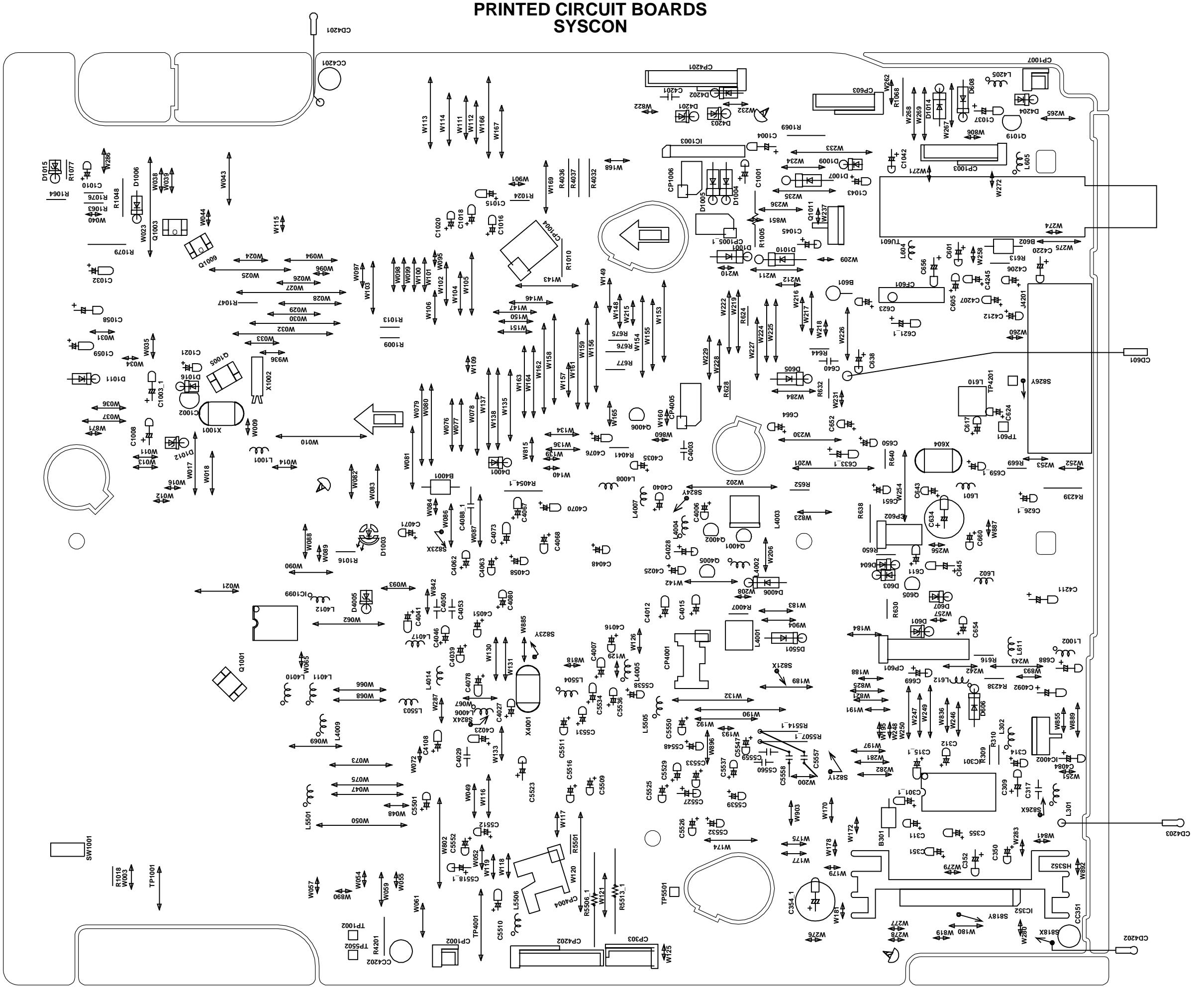
# DECK SCHEMATIC DIAGRAM



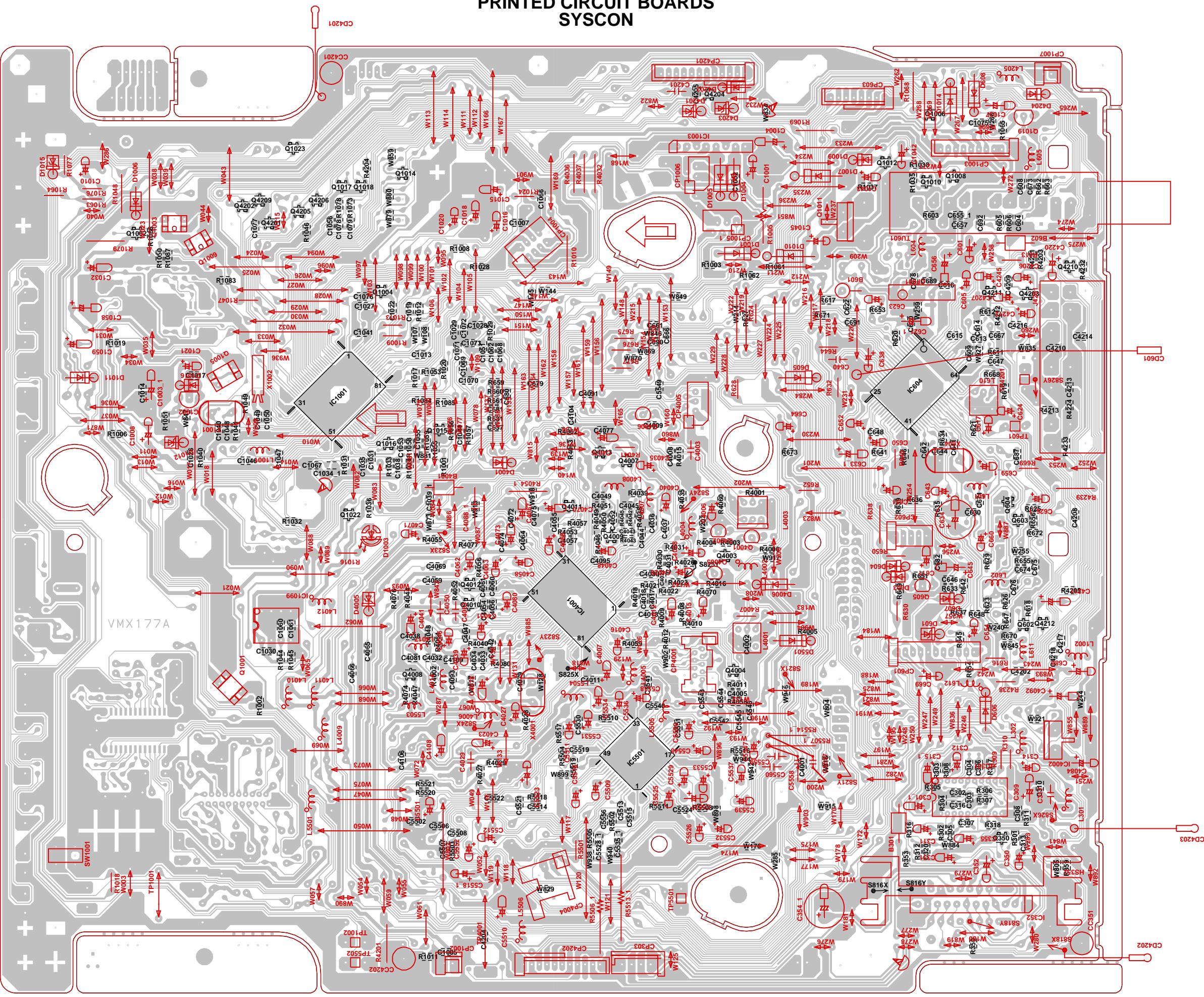
PRINTED CIRCUIT BOARDS  
SYSCON



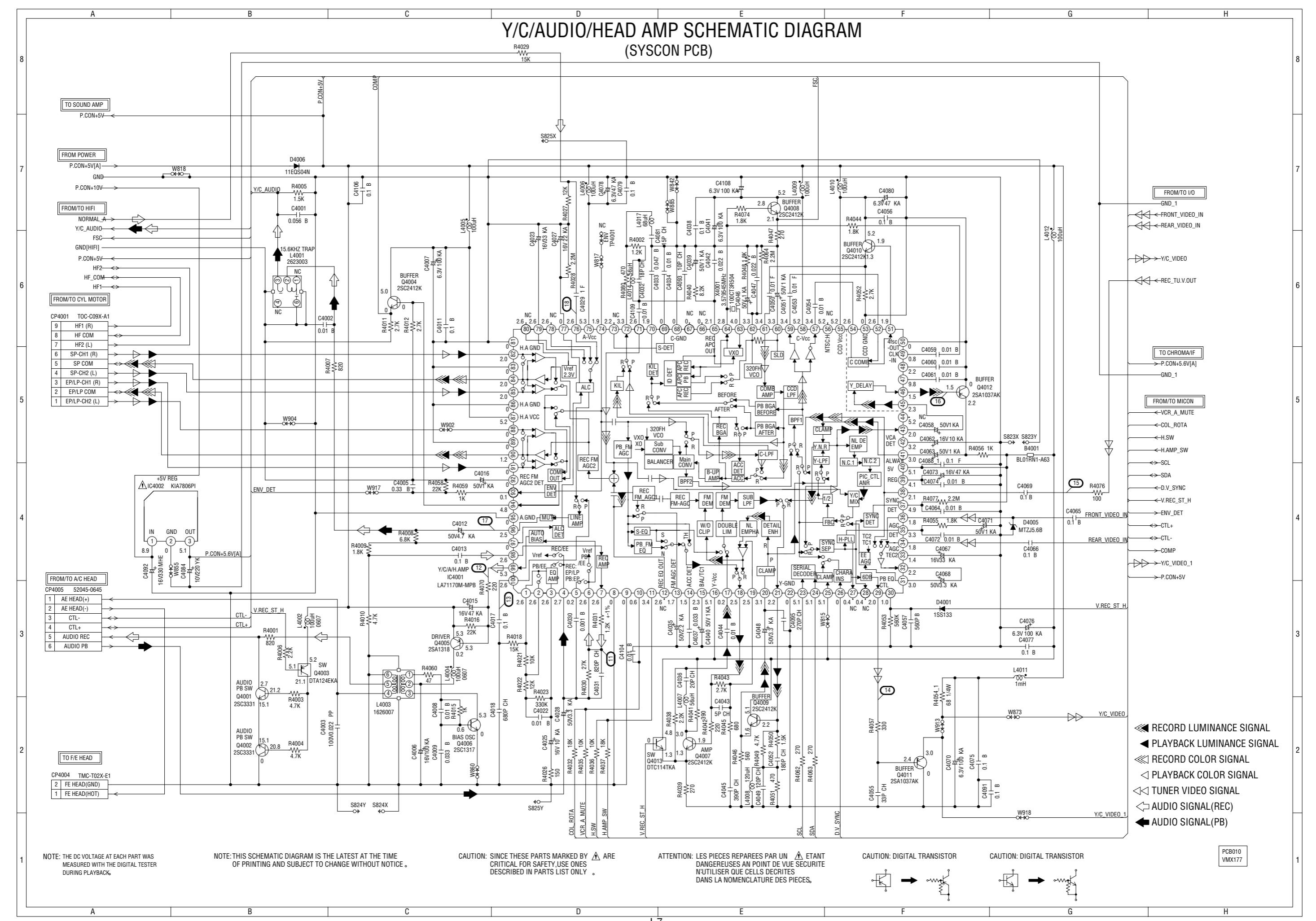
**PRINTED CIRCUIT BOARDS**  
**SYSCON**



**PRINTED CIRCUIT BOARDS**  
**SYSCON**



# Y/C/AUDIO/HEAD AMP SCHEMATIC DIAGRAM (SYSCON PCB)



NOTE: THE DC VOLTAGE AT EACH PART WAS  
MEASURED WITH THE DIGITAL TESTER  
DURING PLAYBACK

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME  
OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

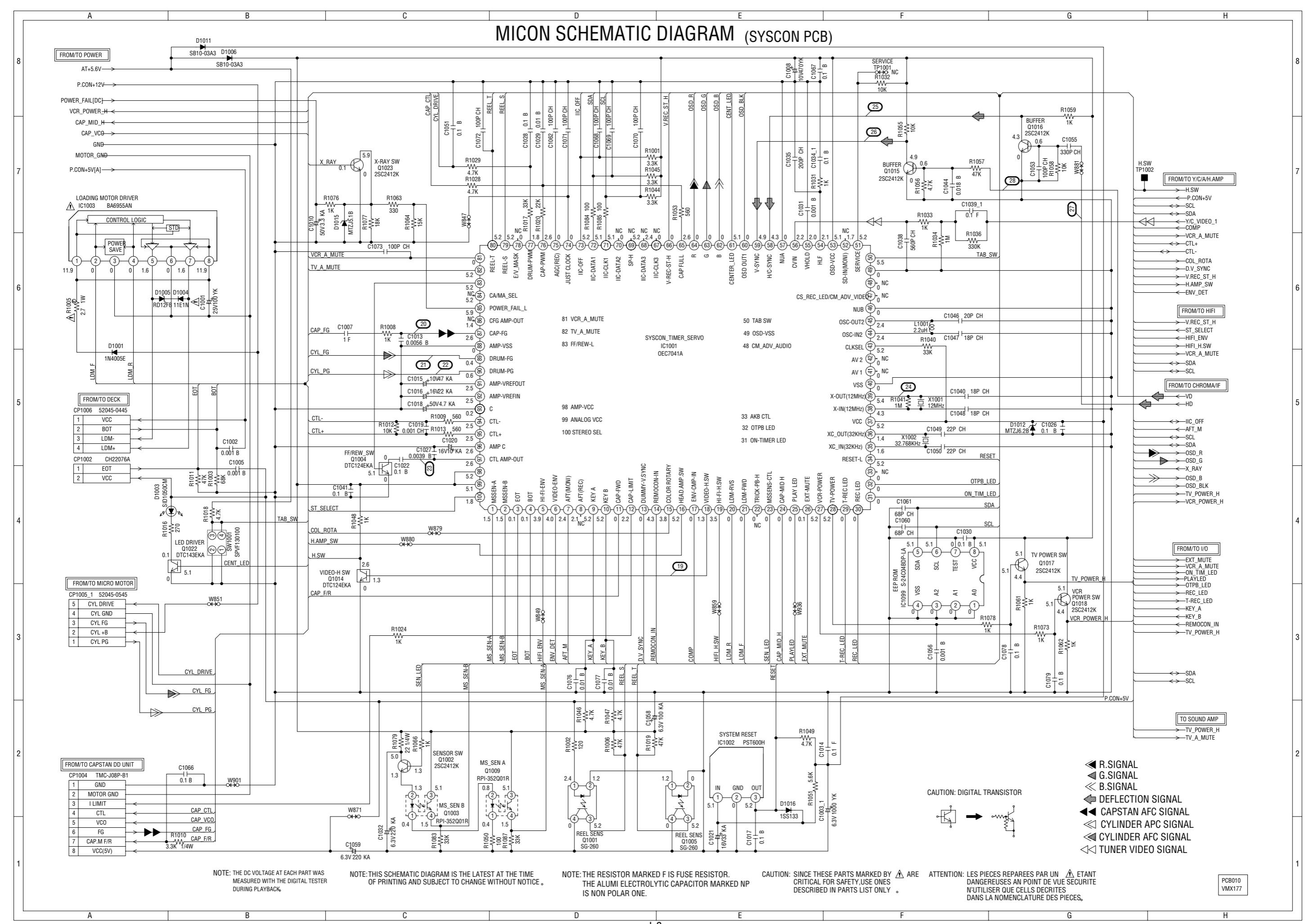
CAUTION: SINCE THESE PARTS MARKED BY ARE  
CRITICAL FOR SAFETY, USE ONES  
DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIECES REPAREES PAR UN ETANT  
DANGEREUSES AU POINT DE VUE SECURITE  
N'UTILISER QUE CELLES DECRISES  
DANS LA NOMENCLATURE DES PIECES.

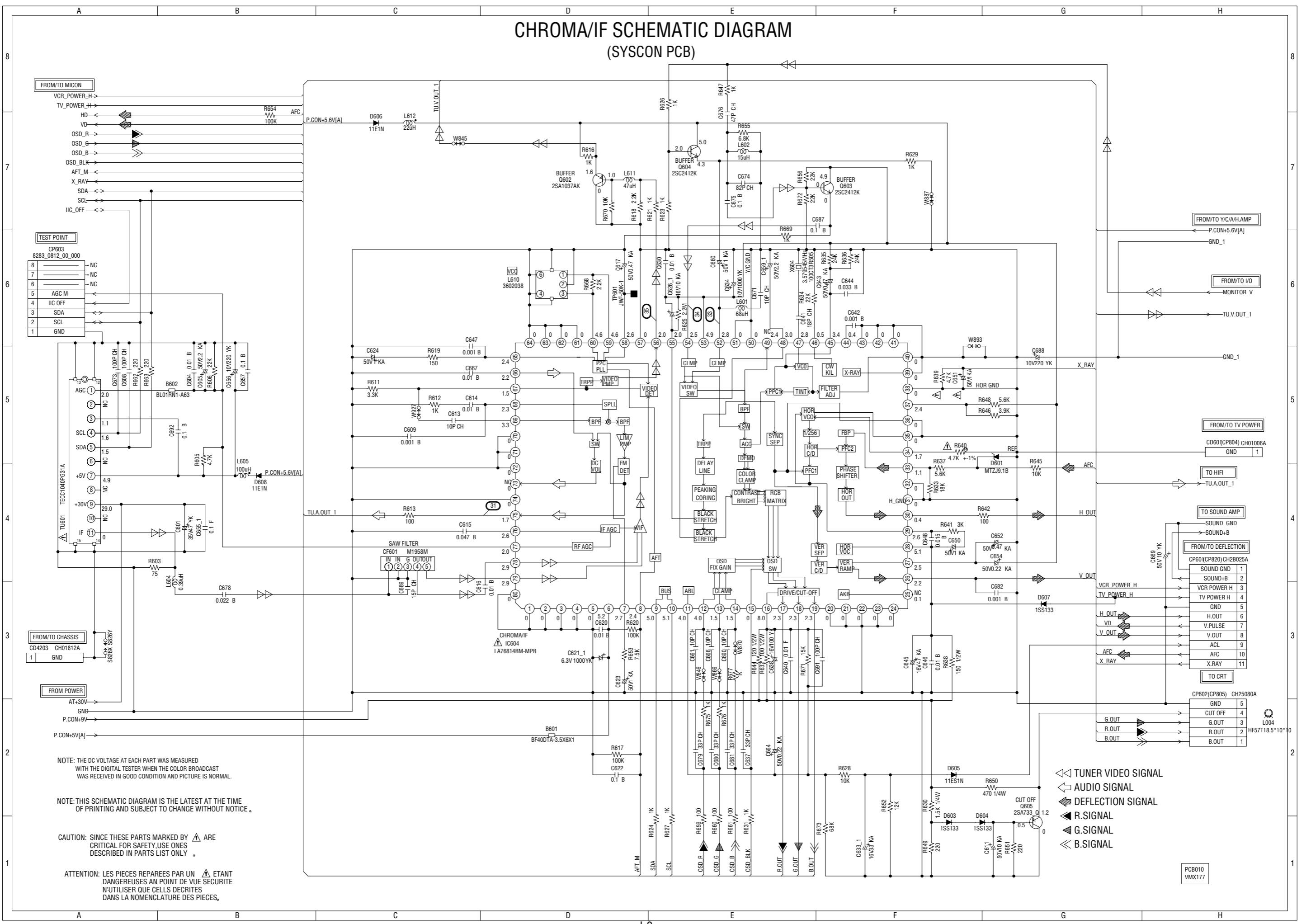
CAUTION: DIGITAL TRANSISTOR

CAUTION: DIGITAL TRANSISTOR

# MICON SCHEMATIC DIAGRAM (SYSCON PCB)

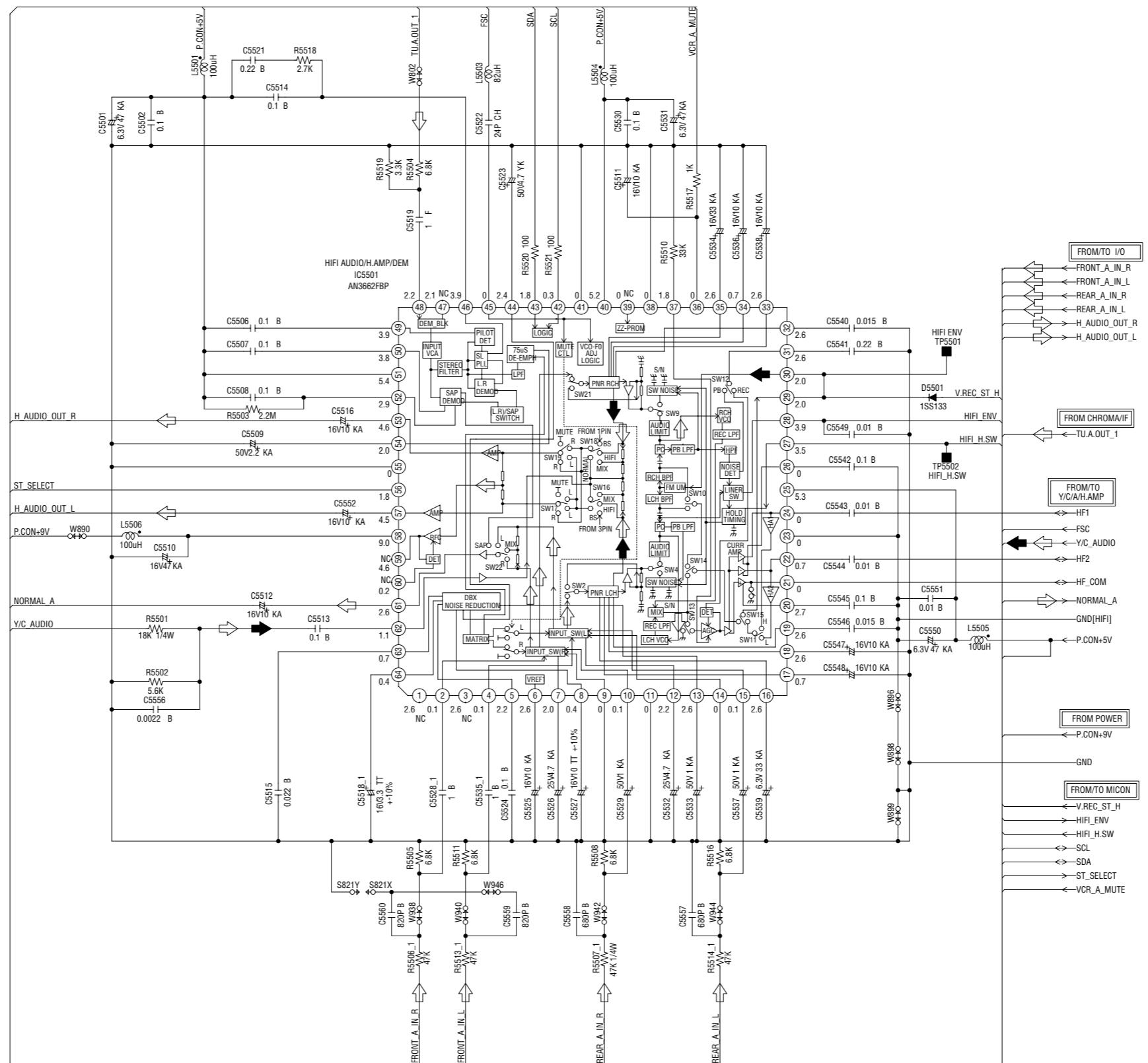


# CHROMA/IF SCHEMATIC DIAGRAM (SYSCON PCB)



# HIFI SCHEMATIC DIAGRAM

(SYSCON PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME  
OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

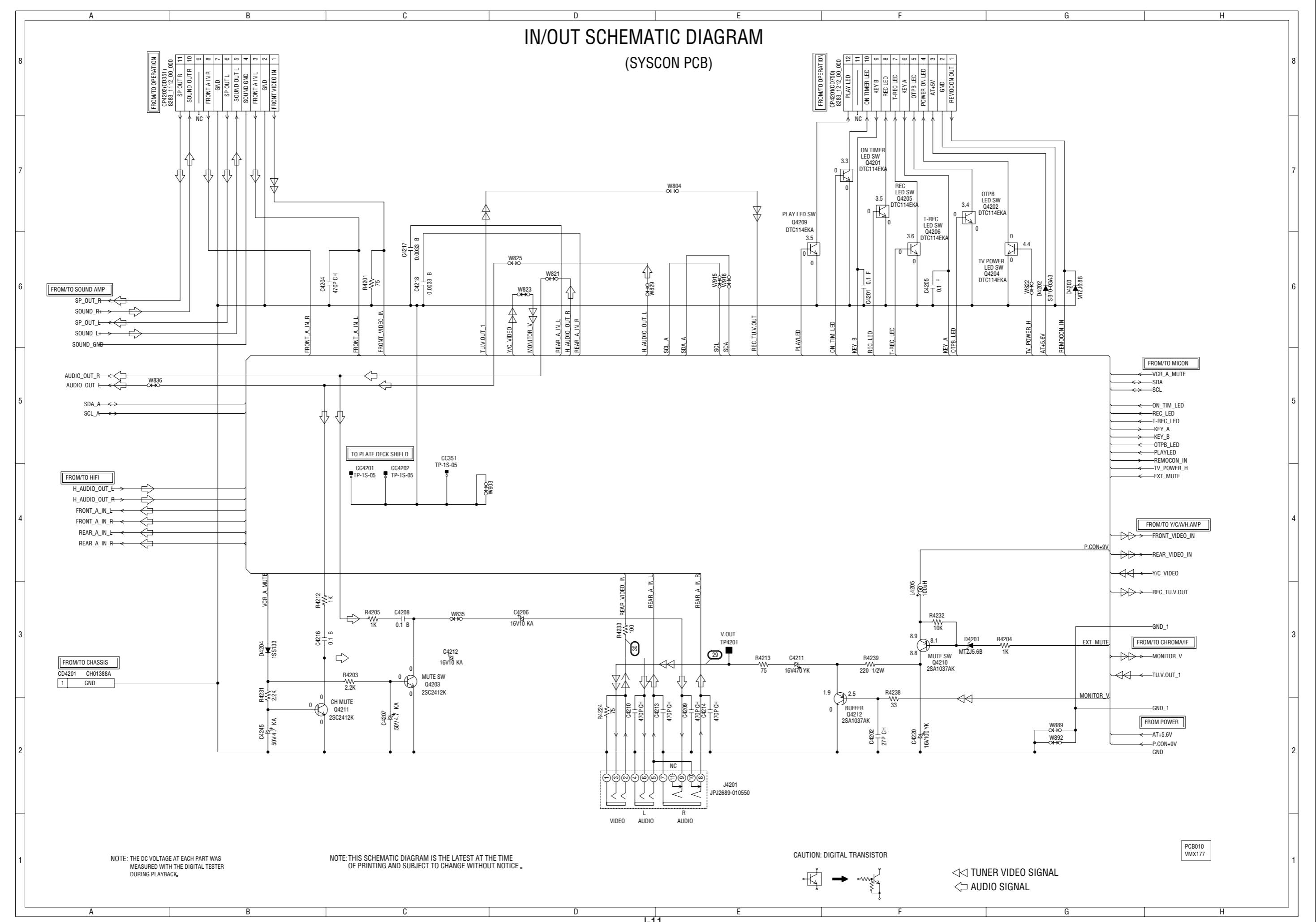
NOTE: THE DC VOLTAGE AT EACH PART WAS  
MEASURED WITH THE DIGITAL TESTER  
DURING PLAYBACK.

◀ AUDIO SIGNAL(REC)  
◀ AUDIO SIGNAL(PB)

PCB010  
VMX177

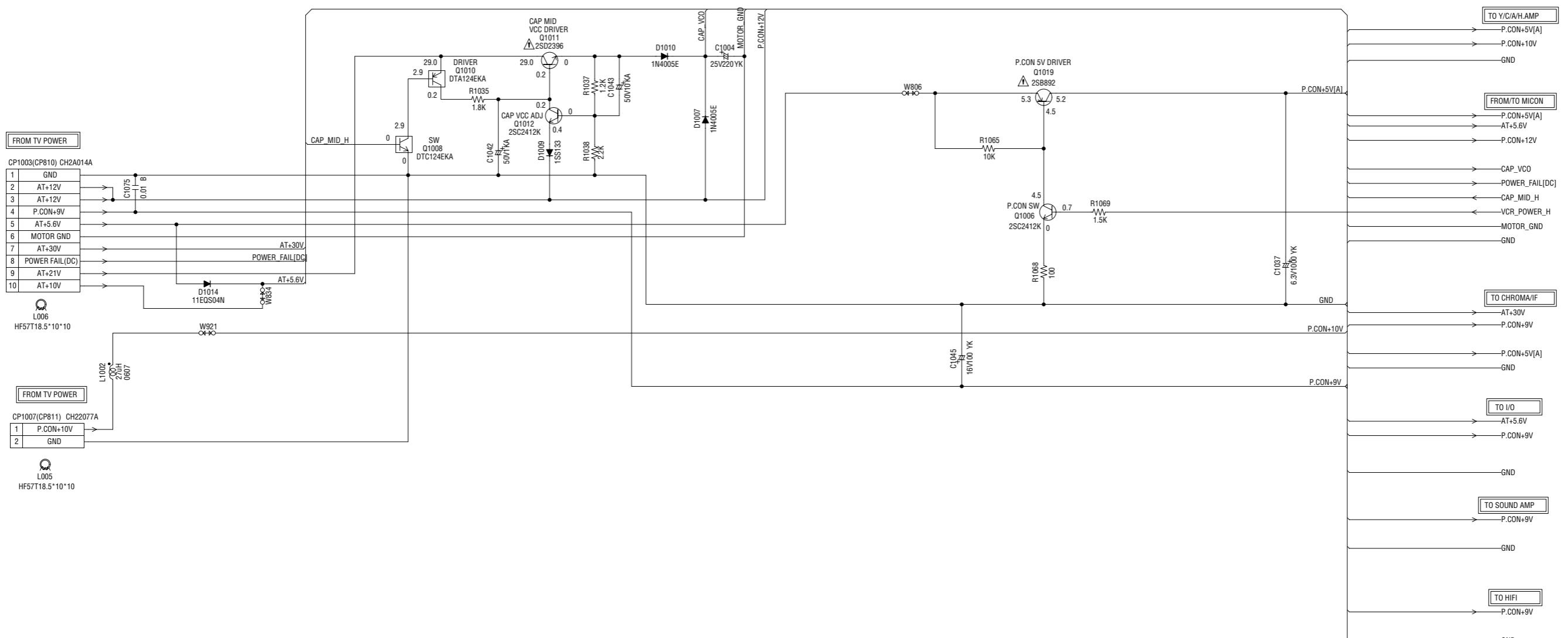
# IN/OUT SCHEMATIC DIAGRAM

(SYSCON PCB)



# POWER SCHEMATIC DIAGRAM

## (SYSCON PCB)



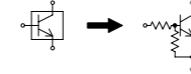
1 NOTE: THE DC VOLTAGE AT EACH PART WAS  
MEASURED WITH THE DIGITAL TESTER  
DURING PLAYBACK.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME  
OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

CAUTION: SINCE THESE PARTS MARKED BY ARE  
CRITICAL FOR SAFETY, USE ONES  
DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIECES REPEREES PAR UN ETANT  
DANGEREUSES AU POINT DE VUE SECURITE  
N'UTILISER QUE CELLES DECrites  
DANS LA NOMENCLATURE DES PIECES.

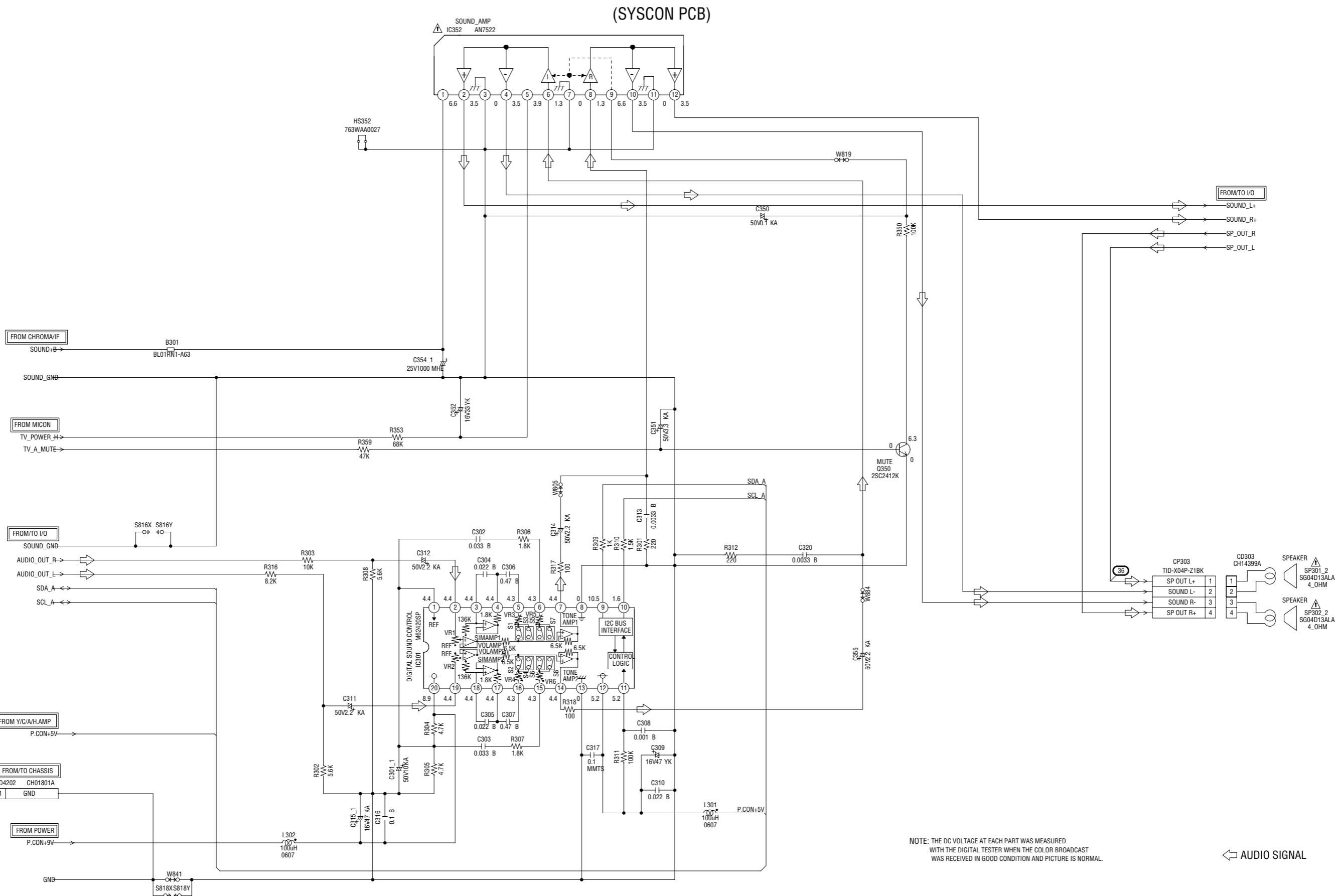
CAUTION: DIGITAL TRANSISTOR



CAUTION: DIGITAL TRANSISTOR



# SOUND AMP SCHEMATIC DIAGRAM (SYSCON PCB)



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

◀ AUDIO SIGNAL

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

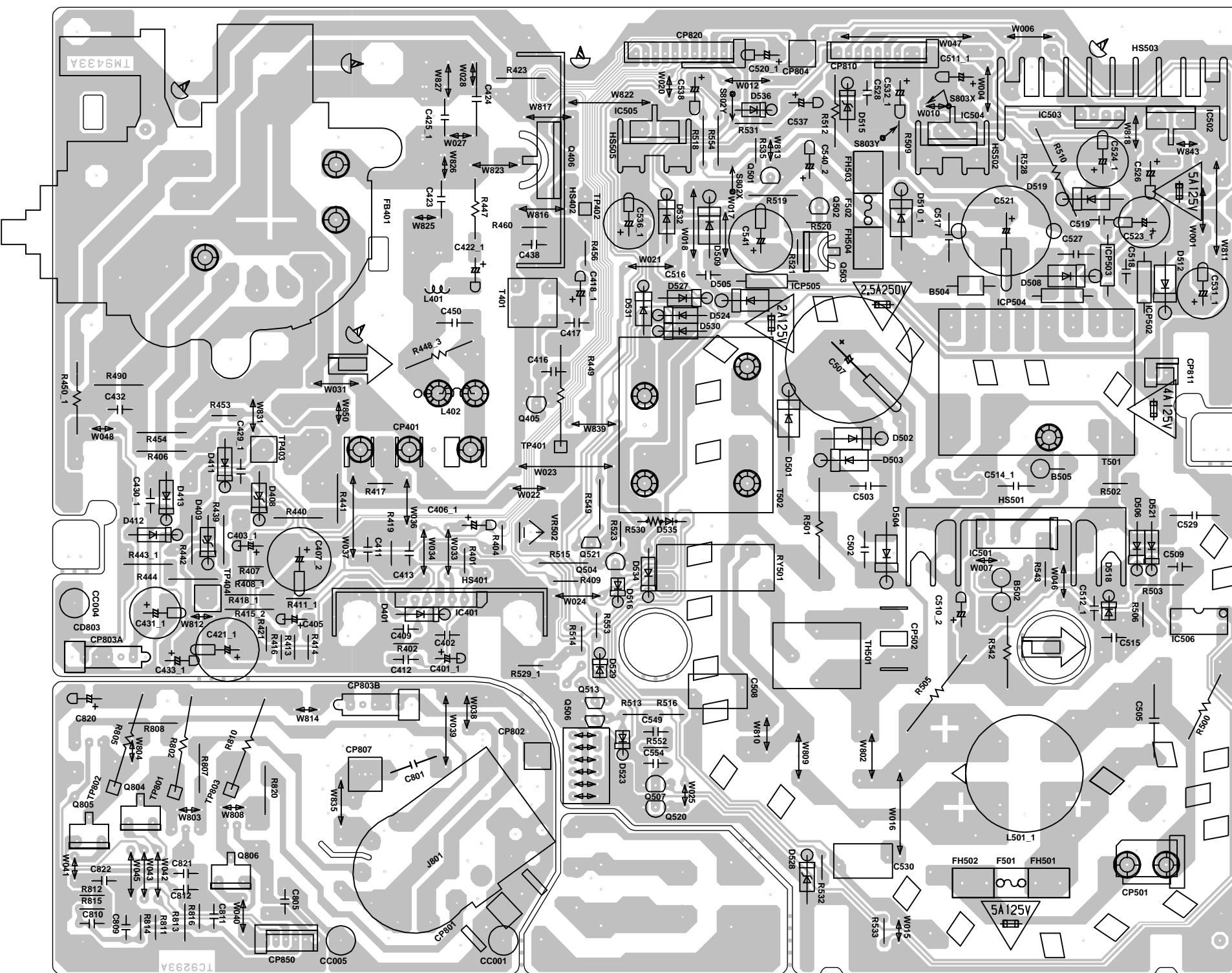
CAUTION: SINCE THESE PARTS MARKED BY  $\triangle$  ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY.

ATTENTION: LES PIECES REPERES PAR UN  $\triangle$  ETANT DANGEREUSES AU POINT DE VUE SECURITE N'UTILISER QUE CELLES DECRISES DANS LA NOMENCLATURE DES PIECES.

PCB010  
VMX177

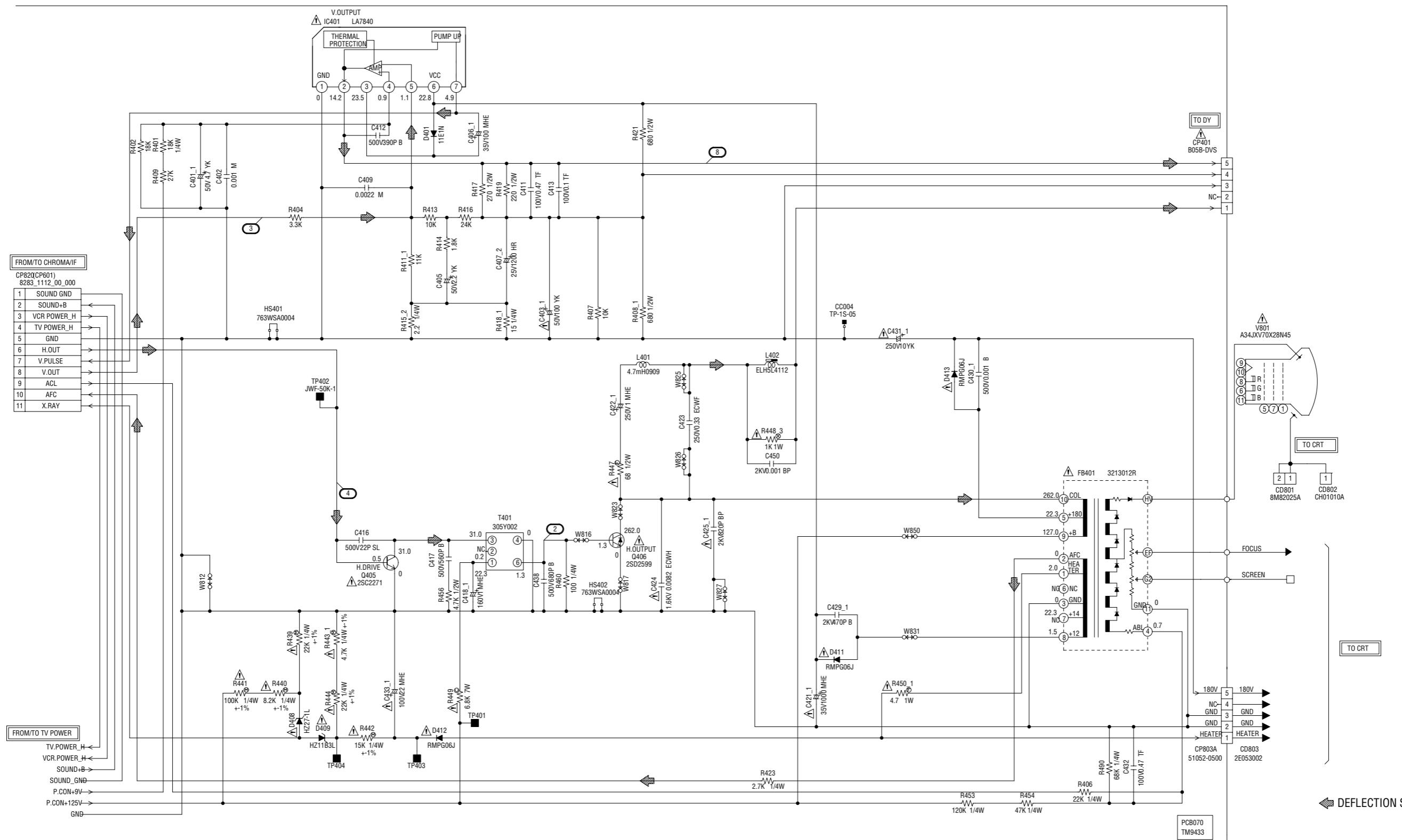
## PRINTED CIRCUIT BOARDS

### MAIN/CRT



# DEFLECTION SCHEMATIC DIAGRAM

(MAIN PCB)



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED  
WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST  
WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

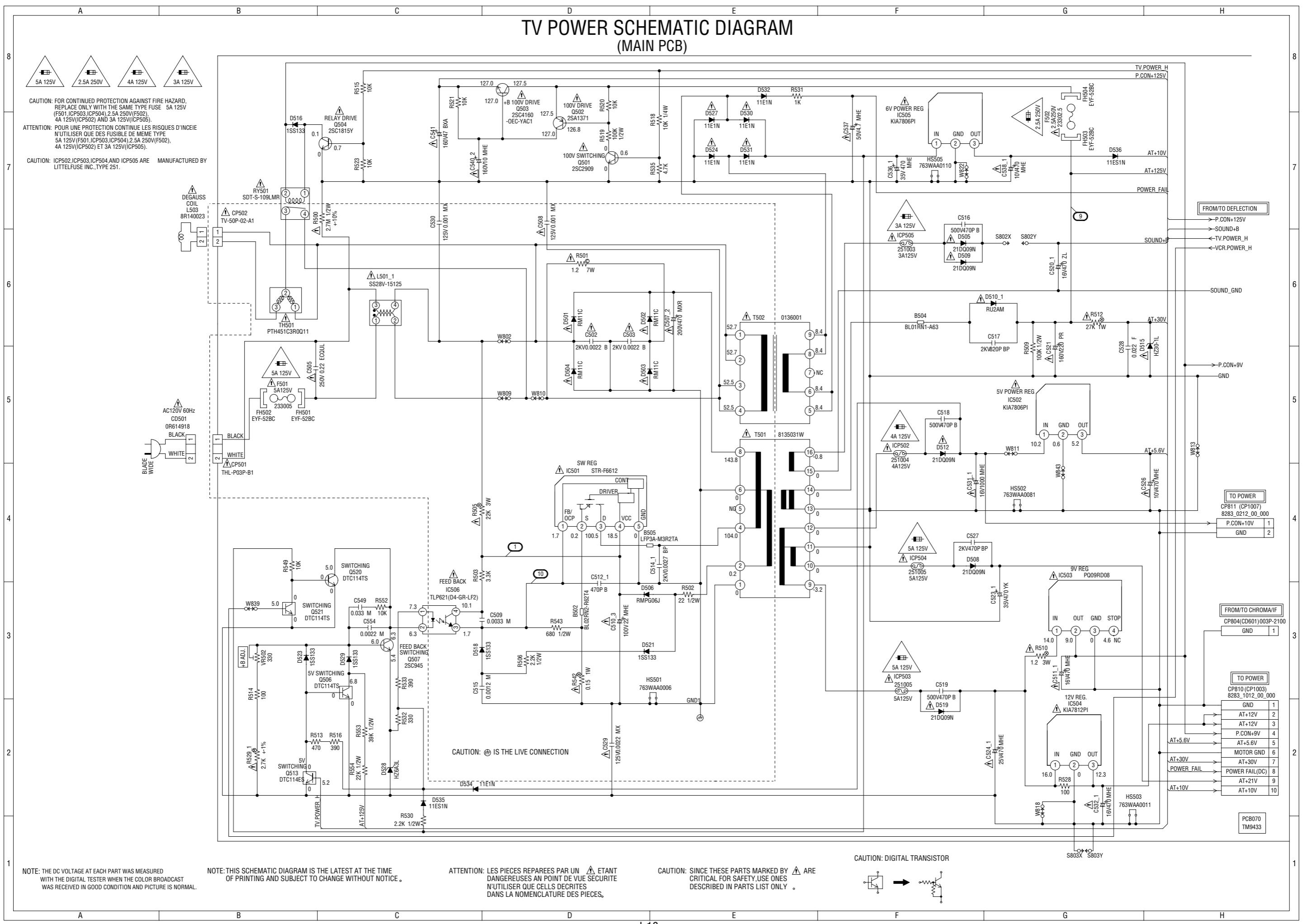
NOTE: THE RESISTOR MARKED F IS FUSE RESISTOR.  
THE ALUMI ELECTROLYTIC CAPACITOR MARKED NP  
IS NON POLAR ONE.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME  
OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

ATTENTION: LES PIECES REPEREES PAR UN ETANT  
DANGEREUSES AU POINT DE VUE SECURITE  
N'UTILISER QUE CELLES DÉCRITES  
DANS LA NOMENCLATURE DES PIÈCES.

CAUTION: SINCE THESE PARTS MARKED BY ARE  
CRITICAL FOR SAFETY, USE ONES  
DESCRIBED IN PARTS LIST ONLY.

# TV POWER SCHEMATIC DIAGRAM (MAIN PCB)



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

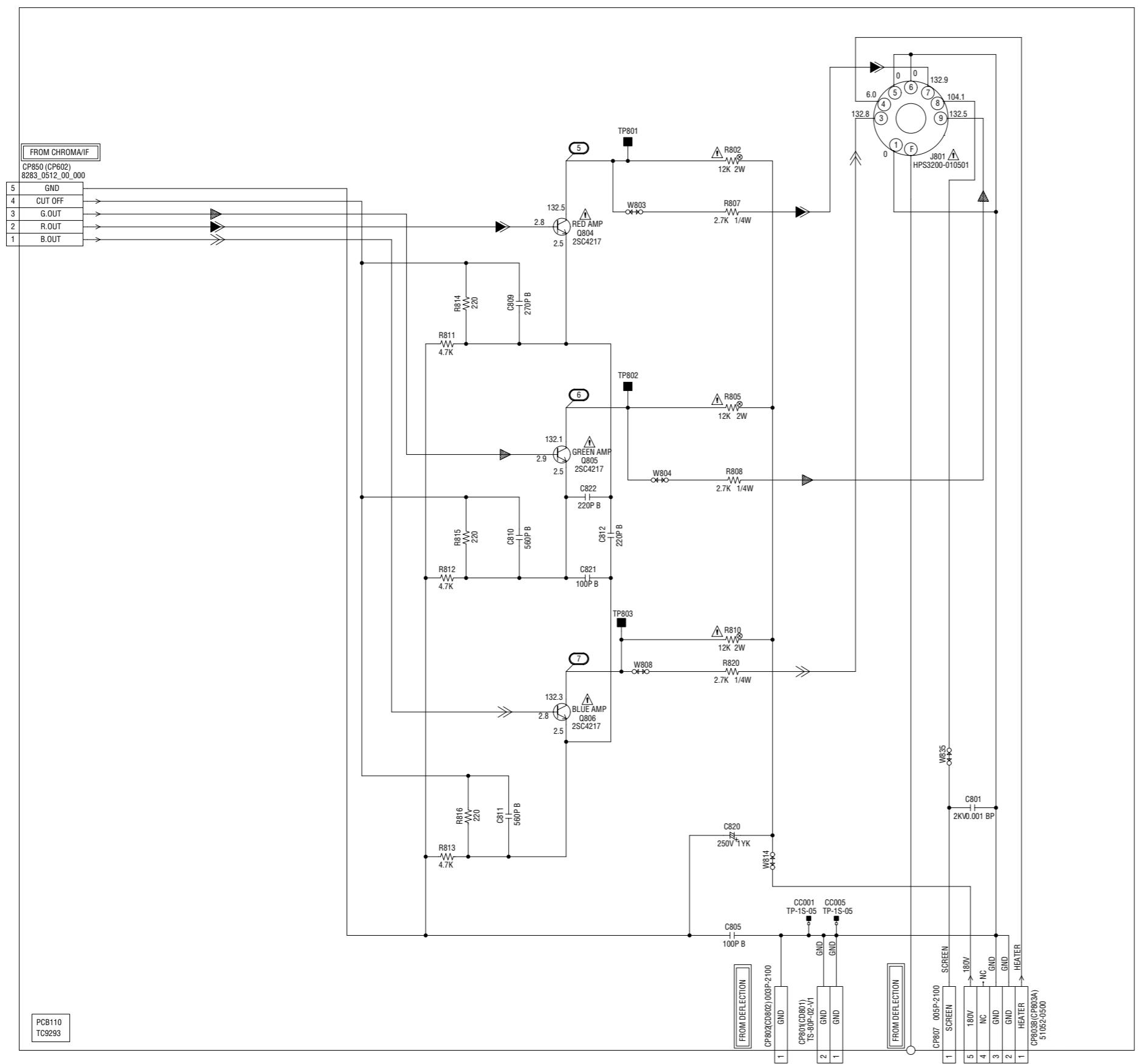
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE.

ATTENTION: LES PIÈCES REPÉRÉES PAR UN SONT DANGEREUSES AU POINT DE VUE SÉCURITÉ N'UTILISER QUE CEUX DÉCRITS DANS LA NOMENCLATURE DES PIÈCES.

CAUTION: SINCE THESE PARTS MARKED BY S ARE CRITICAL FOR SAFETY USE ONES DESCRIBED IN PARTS LIST ONLY.



# CRT SCHEMATIC DIAGRAM (CRT PCB)



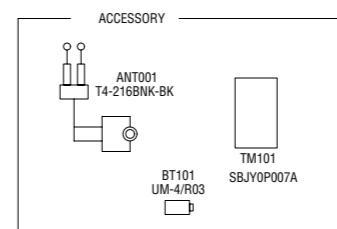
◀ R.SIGNAL  
▲ G.SIGNAL  
◇ B.SIGNAL

CAUTION: SINCE THESE PARTS MARKED BY ▲ ARE CRITICAL FOR SAFETY, USE ONES DESCRIBED IN PARTS LIST ONLY .

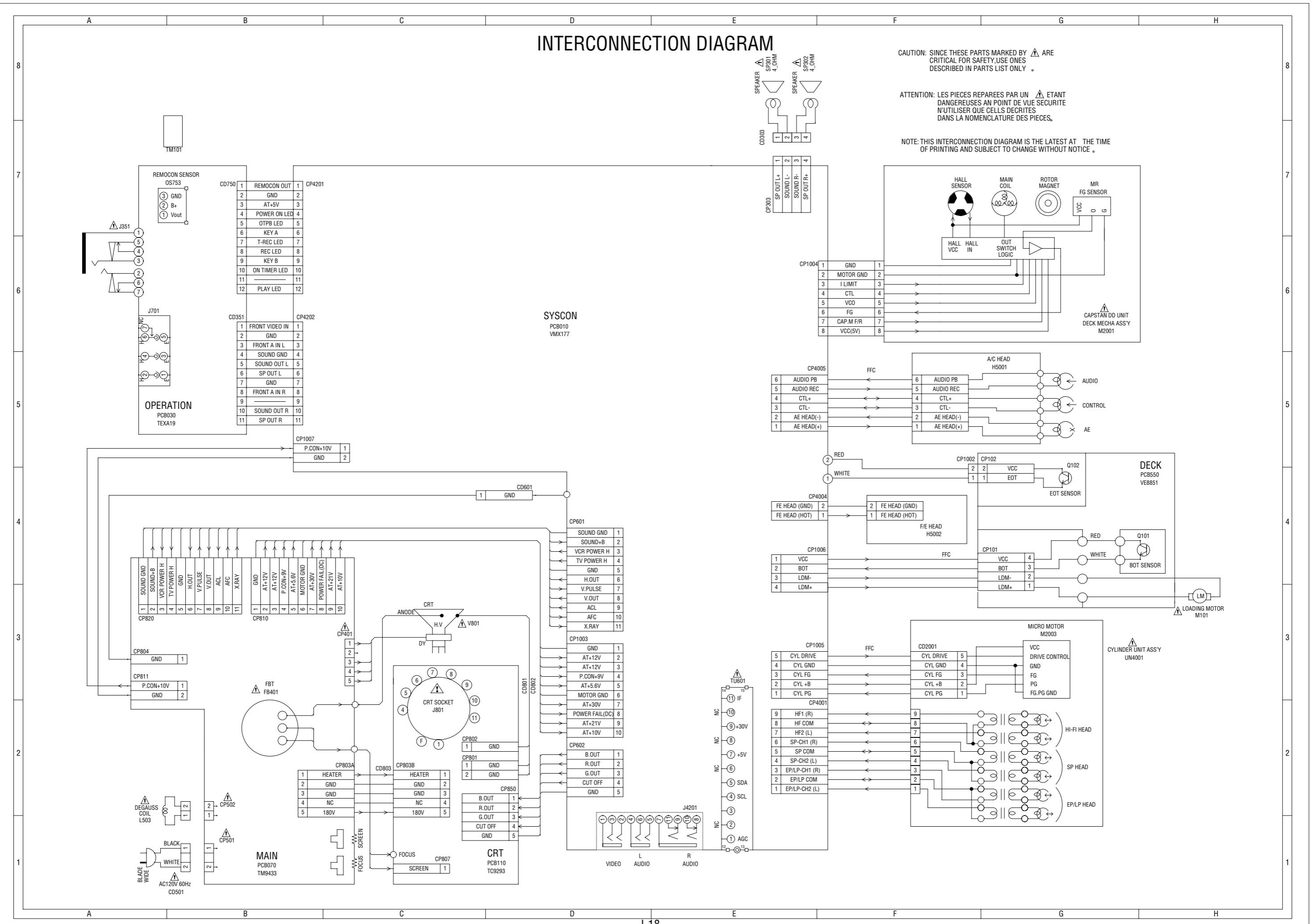
ATTENTION: LES PIECES REPARÉES PAR UN ▲ ETANT DANGEREUSES AU POINT DE VUE SÉCURITÉ N'UTILISER QUE CELLES DÉCRITES DANS LA NOMENCLATURE DES PIÈCES.

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE .

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

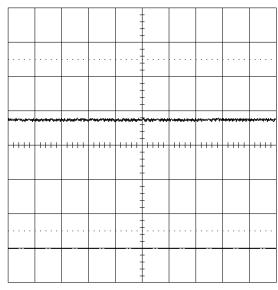


# INTERCONNECTION DIAGRAM



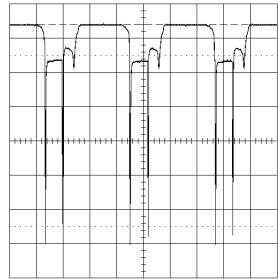
# WAVEFORMS

## TV POWER

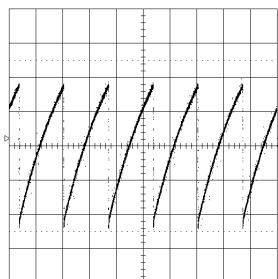


① 5.0V 0.1ms/div

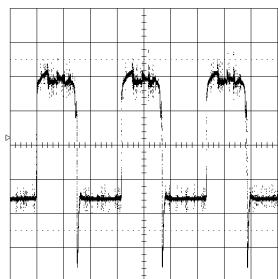
## DEFLECTION



② 2.0V 20μs/div

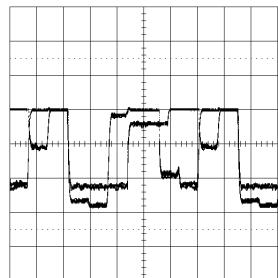


③ 200mV. 10ms/div

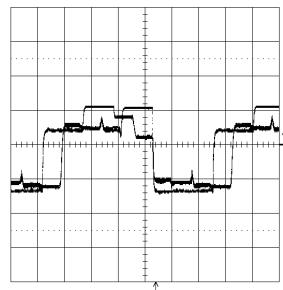


④ 200mV. 20μs/div

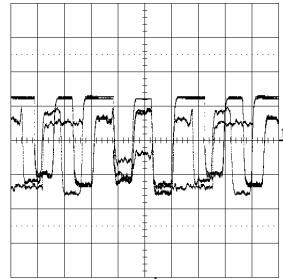
## CRT



⑤ 50V. 10μs/div

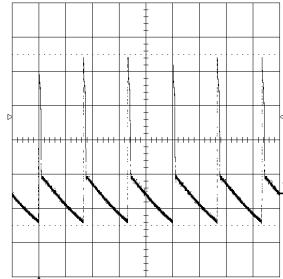


⑥ 50V. 10μs/div



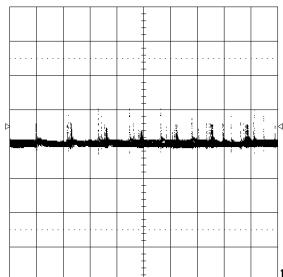
⑦ 50V. 10μs/div

## DEFLECTION

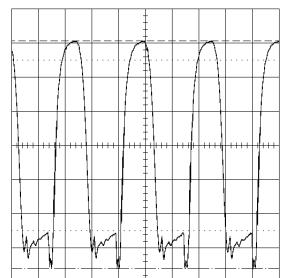


⑧ 10V. 10ms/div

## TV POWER

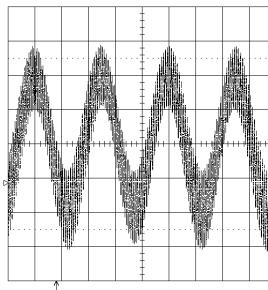


⑨ 2V. 10μs/div

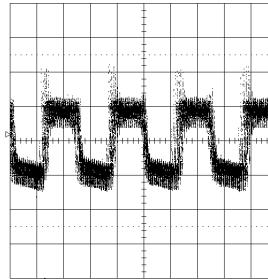


⑩ 0.5V 5μs/div

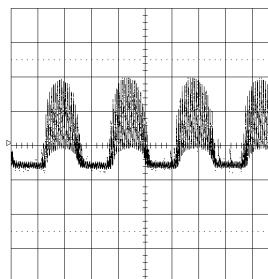
## Y/C/AUDIO/HEAD AMP



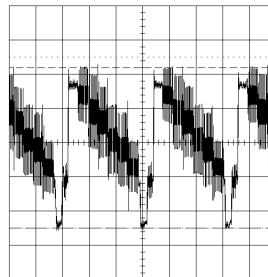
⑪ REC  
0.5V. 0.2ms/div



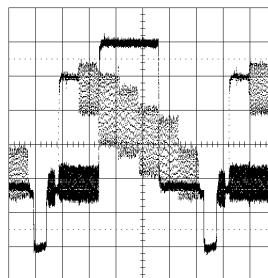
⑫ REC  
100mV. 0.2ms/div



⑬ REC  
200mV. 0.2ms/div



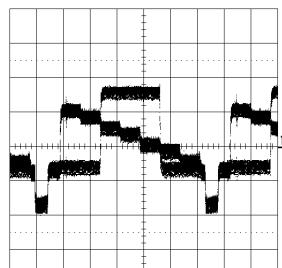
⑭ PB  
0.5V 20μs/div



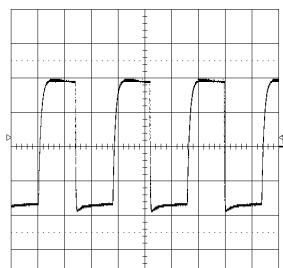
⑮ REC  
200mV. 10μs/div

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

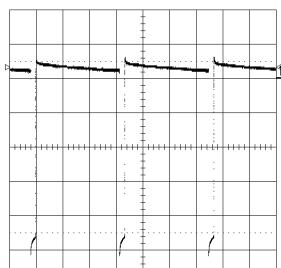
## WAVEFORMS



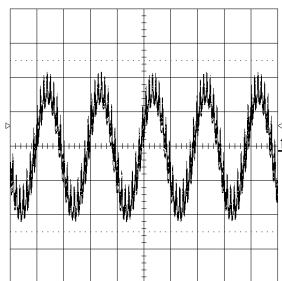
⑯ PB  
100mV. 10 $\mu$ s/div



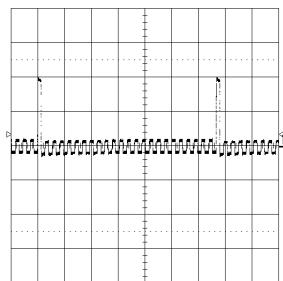
㉑ PB  
1V. 0.5ms/div



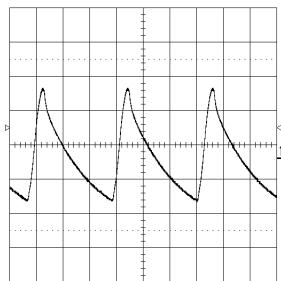
㉖ REC  
1V. 5ms/div



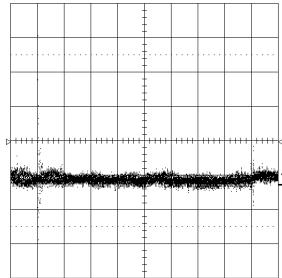
㉗ REC  
0.5V. 0.5ms/div



㉒ PB  
2V. 5ms/div

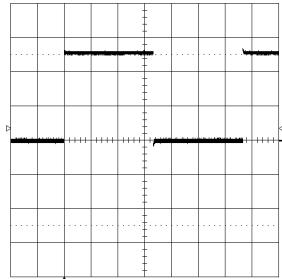


㉘ REC  
5V. 20 $\mu$ s/div

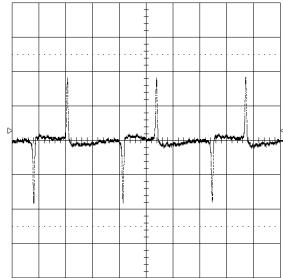


㉙ REC  
20mV. 5 $\mu$ s/div

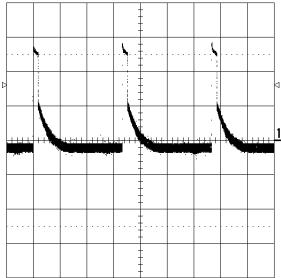
### MICON



㉚ PB  
2V. 5ms/div

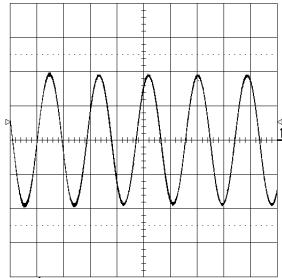


㉛ PB  
1V. 10ms/div

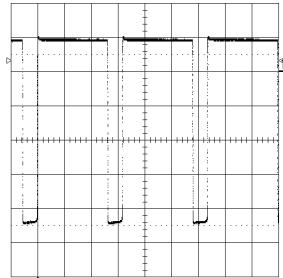


㉜ REC  
200mV. 5ms/div

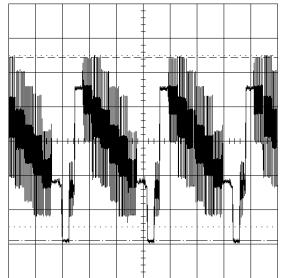
### IN/OUT



㉚ PB  
0.5V. 0.5ms/div



㉝ REC  
1V. 20 $\mu$ s/div



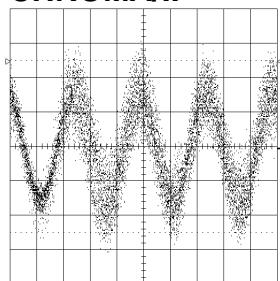
㉞ REC  
0.5V. 10 $\mu$ s/div

㉟ POWER ON  
200mV 20 $\mu$ s/div

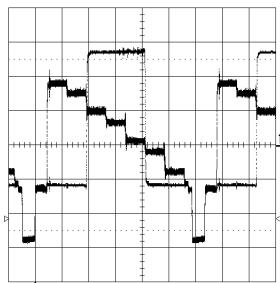
NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

## WAVEFORMS

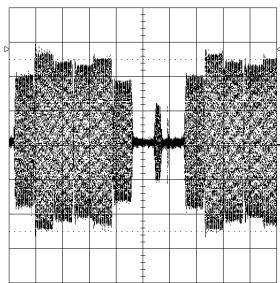
### CHROMA/IF



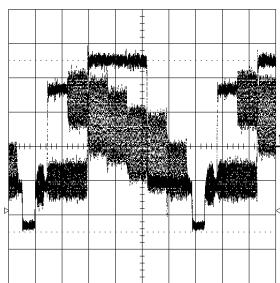
(31) 200mV. 1ms/div



(33) 200mV. 10μs/div

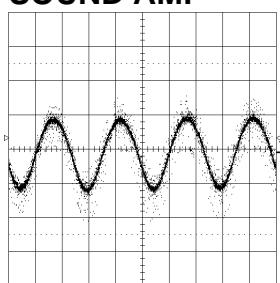


(34) 50mV. 10μs/div



(35) 200mV. 10μs/div

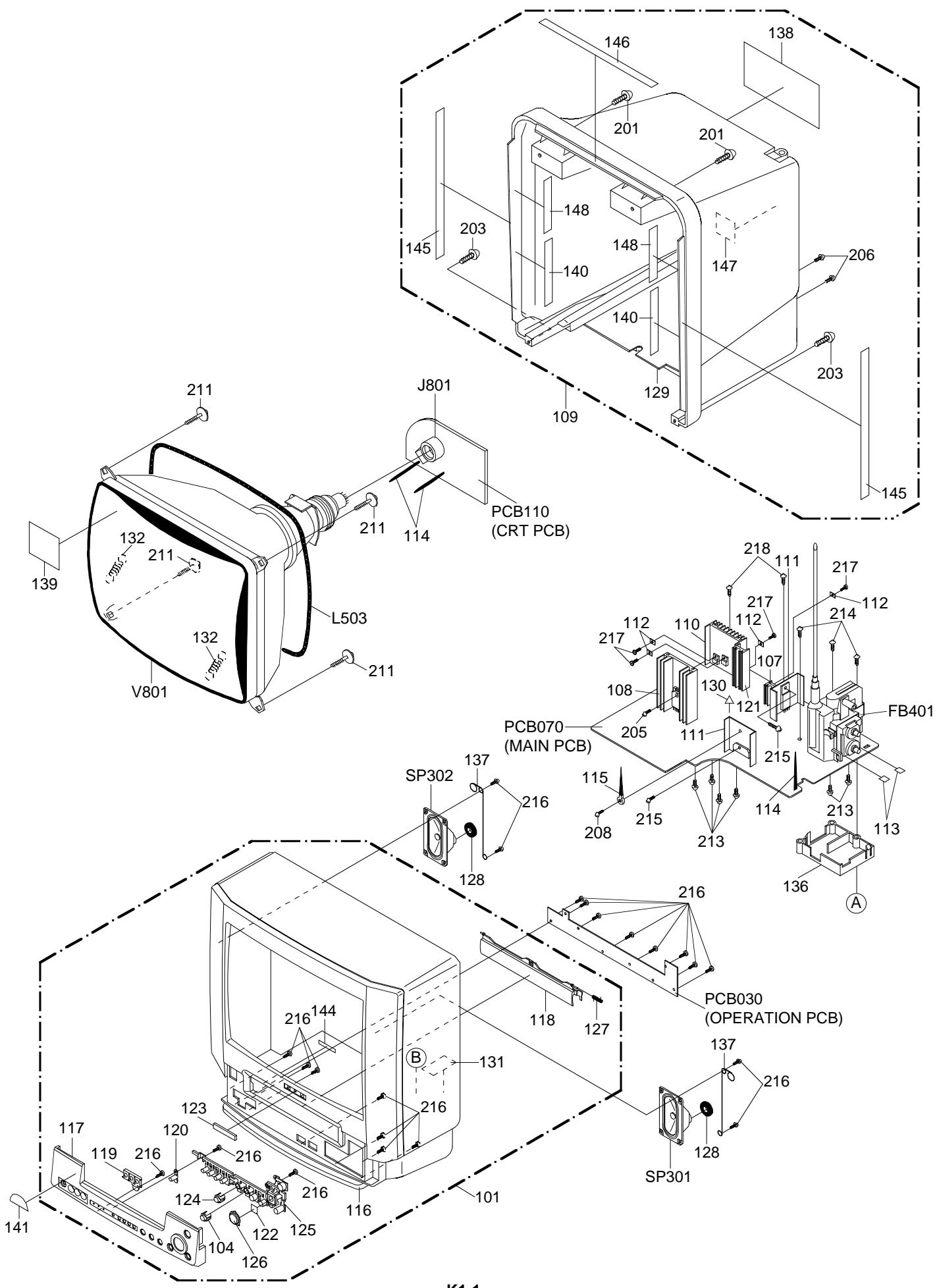
### SOUND AMP



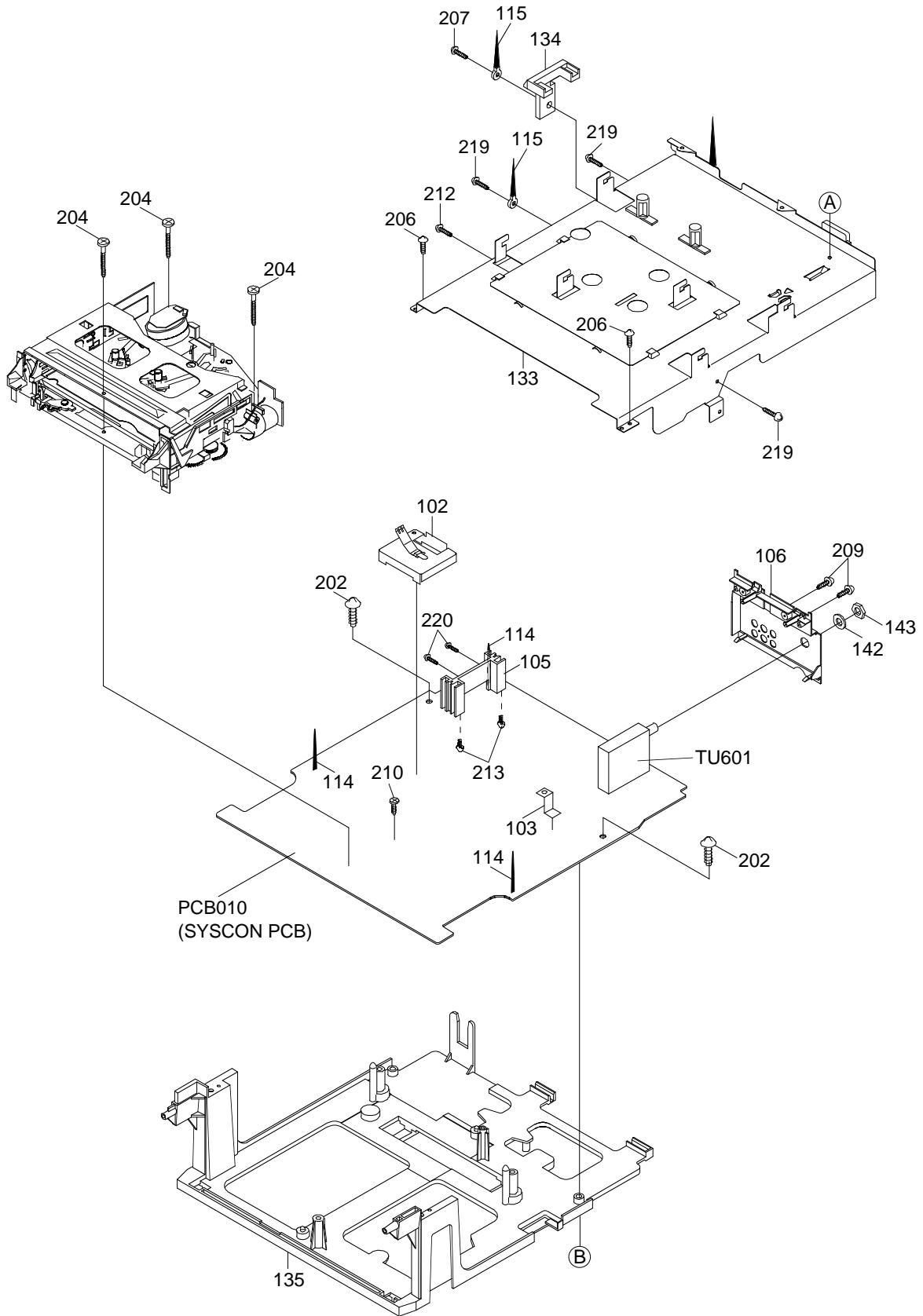
(36) 100mV. 1ms/div

NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

## MECHANICAL EXPLODED VIEW



## MECHANICAL EXPLODED VIEW



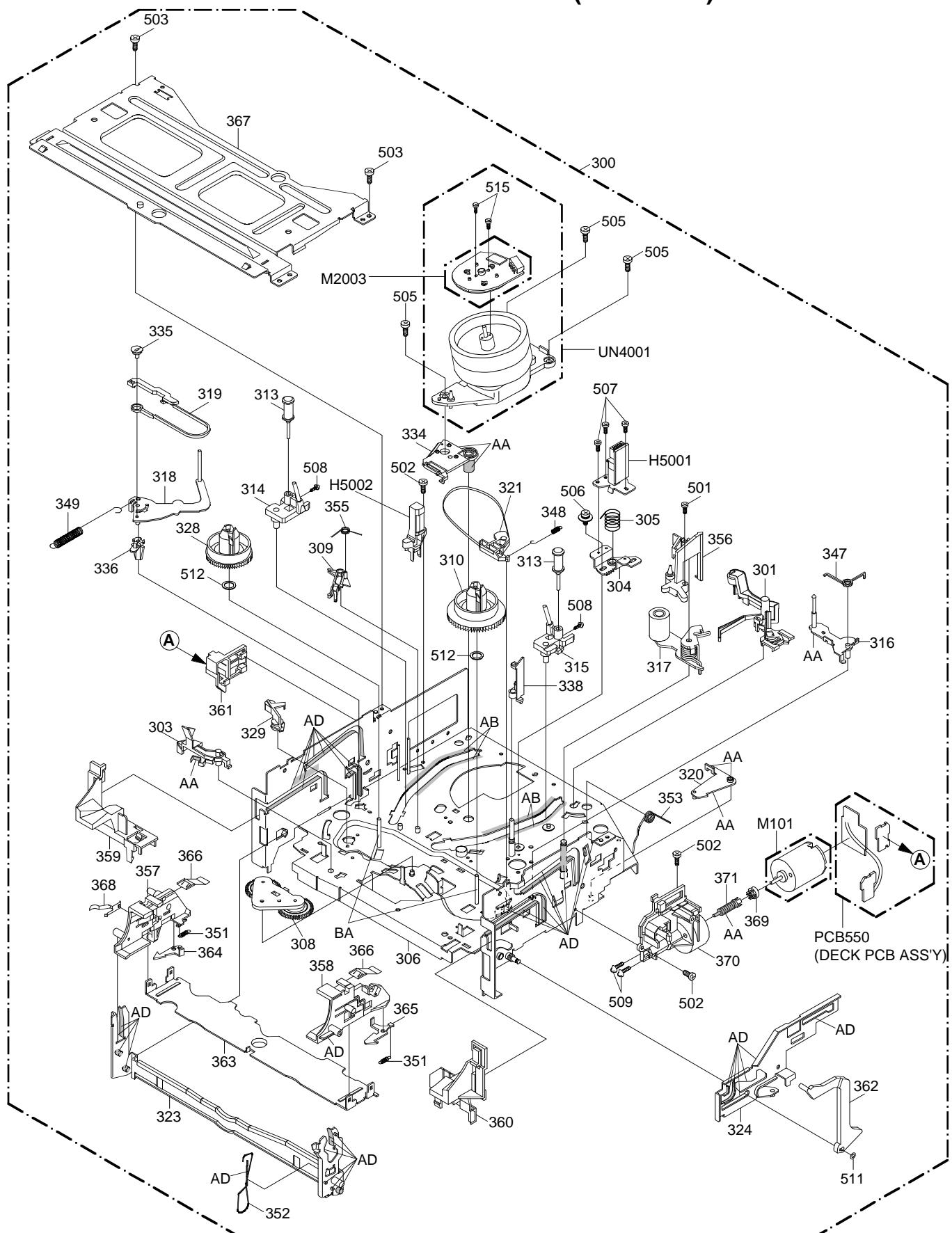
## MECHANICAL REPLACEMENT PARTS LIST

| REF. NO. | PART NO.       | DESCRIPTION                | Q'TY | REF. NO. | PART NO.       | DESCRIPTION                | Q'TY |
|----------|----------------|----------------------------|------|----------|----------------|----------------------------|------|
| 101      | S5-600-1J7-200 | CABINET,FRONT ASS'Y        | 1    | 140      | ---            | FELT SHEET                 | 2    |
| 102      | ----           | SHIELD,CASE HEAD AMP ASS'Y | 1    | 141      | ---            | LABEL,ENERGY STAR          | 1    |
| 103      | ----           | PLATE,EARTH-SYSCON         | 1    | 142      | S2-A97-A40-770 | WASHER 9.7*14*T0.7         | 1    |
| 104      | S3-5WP-D06-800 | BUTTON,REC                 | 1    | 143      | S3-004-952-070 | NUT (VOLUME NUT 3/8 INCH)  | 1    |
| 105      | ----           | HEAT SINK                  | 1    | 144      | ---            | FELT SHEET                 | 1    |
| 106      | S7-1WP-A02-310 | PLATE,JACK                 | 1    | 145      | ---            | FELT SHEET                 | 2    |
| 107      | ----           | HEAT SINK                  | 1    | 146      | ---            | FELT SHEET                 | 1    |
| 108      | ----           | HEAT SINK                  | 1    | 147      | ---            | FELT SHEET                 | 1    |
| 109      | S5-600-1J7-400 | CABI,BACK ASS'Y            | 1    | 148      | ---            | FELT SHEET                 | 2    |
| 110      | ----           | HEAT SINK                  | 1    | 201      | S1-172-40C-540 | SCREW,TAP(B0)BIND 4-35     | 2    |
| 111      | ----           | HEAT SINK                  | 2    | 202      | S1-175-40B-040 | SCREW,TAP(B0)TRUSS 4-20    | 2    |
| 112      | ----           | METAL SPACER               | 4    | 203      | S1-175-40A-640 | TAP(B0)4-16                | 2    |
| 113      | ----           | RUBBER,SILCON              | 2    | 204      | S1-171-40A-240 | TAP(B0)V+4-12              | 3    |
| 114      | ----           | COATING CLIP               | 6    | 205      | S1-0A1-30A-040 | SCREW/WASHER(B)M3-10       | 1    |
| 115      | ----           | CORD CLIP UL CO.           | 3    | 206      | S1-106-30A-240 | SCREW,TAP(P)3-12           | 4    |
| 116      | ----           | CABI,FRONT                 | 1    | 207      | S1-072-308-040 | UT2+3-8                    | 1    |
| 117      | S1-2WP-J06-760 | PLATE,FRONT                | 1    | 208      | S1-0A1-308-040 | SCREW,M3-8                 | 1    |
| 118      | S1-2WP-J06-770 | FLAP                       | 1    | 209      | S1-102-30A-020 | VT2+3-10                   | 2    |
| 119      | S1-3WP-A01-110 | GLASS,LED                  | 1    | 210      | 87-741-095-410 | SCREW,TAP TITE(P) FLAT 3-8 | 1    |
| 120      | S1-3WP-A01-100 | GUIDE,REMOCON              | 1    | 211      | S1-21F-50B-840 | SCREW,TAP 5-28             | 4    |
| 121      | ----           | HEAT SINK                  | 1    | 212      | 87-743-073-010 | VT2+2.6-6                  | 1    |
| 122      | ----           | SHEET,LED                  | 1    | 213      | 87-753-095-410 | SCREW,TAP 3-8              | 8    |
| 123      | S2-344-901-020 | BADGE,BRAND                | 1    | 214      | S1-0A1-30B-040 | SCREW,WASHER(A) M3x20      | 3    |
| 124      | S3-5WP-D06-790 | BUTTON,OTPB                | 1    | 215      | S1-0B1-308-040 | SCREW/WASHER(B)M3-8        | 2    |
| 125      | S3-5WP-J01-280 | BUTTON,FRAME               | 1    | 216      | S1-106-30A-040 | UIT+3-10                   | 22   |
| 126      | S3-5WP-D06-860 | BUTTON,PLAY                | 1    | 217      | S1-0A1-30A-040 | SCREW,WASHER(A) M3x10      | 4    |
| 127      | S4-3WK-A00-320 | SPR,FLAP                   | 1    | 218      | S1-0A1-306-040 | SCREW,WASHER(A)M3-6        | 2    |
| 128      | ----           | RUBBER,SPEAKER             | 2    | 219      | S1-076-306-040 | BVTT+3-6                   | 3    |
| 129      | ----           | CABI,BACK                  | 1    | 220      | S1-106-306-040 | SCREW,TAP 3-6              | 2    |
| 130      | ----           | SHEET,FUSE                 | 1    |          |                |                            |      |
| 131      | ----           | SHEET,CRT SERVICEMAN       | 1    |          |                |                            |      |
| 132      | S4-1WU-A00-190 | SPRING,EARTH               | 2    |          |                |                            |      |
| 133      | ----           | PLATE,DECK SHIELD ASS'Y    | 1    |          |                |                            |      |
| 134      | S6-1WP-A01-510 | HOLDER,M/PCB               | 1    |          |                |                            |      |
| 135      | S6-1WP-A01-570 | HOLDER,DECK                | 1    |          |                |                            |      |
| 136      | S6-1WP-A01-450 | HOLDER,FBT                 | 1    |          |                |                            |      |
| 137      | ----           | WIRE,SPEAKER               | 2    |          |                |                            |      |
| 138      | ----           | SHEET,RATING               | 1    |          |                |                            |      |
| 139      | ----           | LABEL,POP                  | 1    |          |                |                            |      |

## ACCESSORY REPLACEMENT PARTS LIST

| REF. NO. | PART NO.       | DESCRIPTION      | Q'TY |
|----------|----------------|------------------|------|
| 1        | S2-5C1-080-270 | ANTENNA,ROD      | 1    |
| 2        | S7-660-DB0-100 | TRANSMITTER      | 1    |
| 3        | S5-610-101-000 | INSTRUCTION BOOK | 1    |

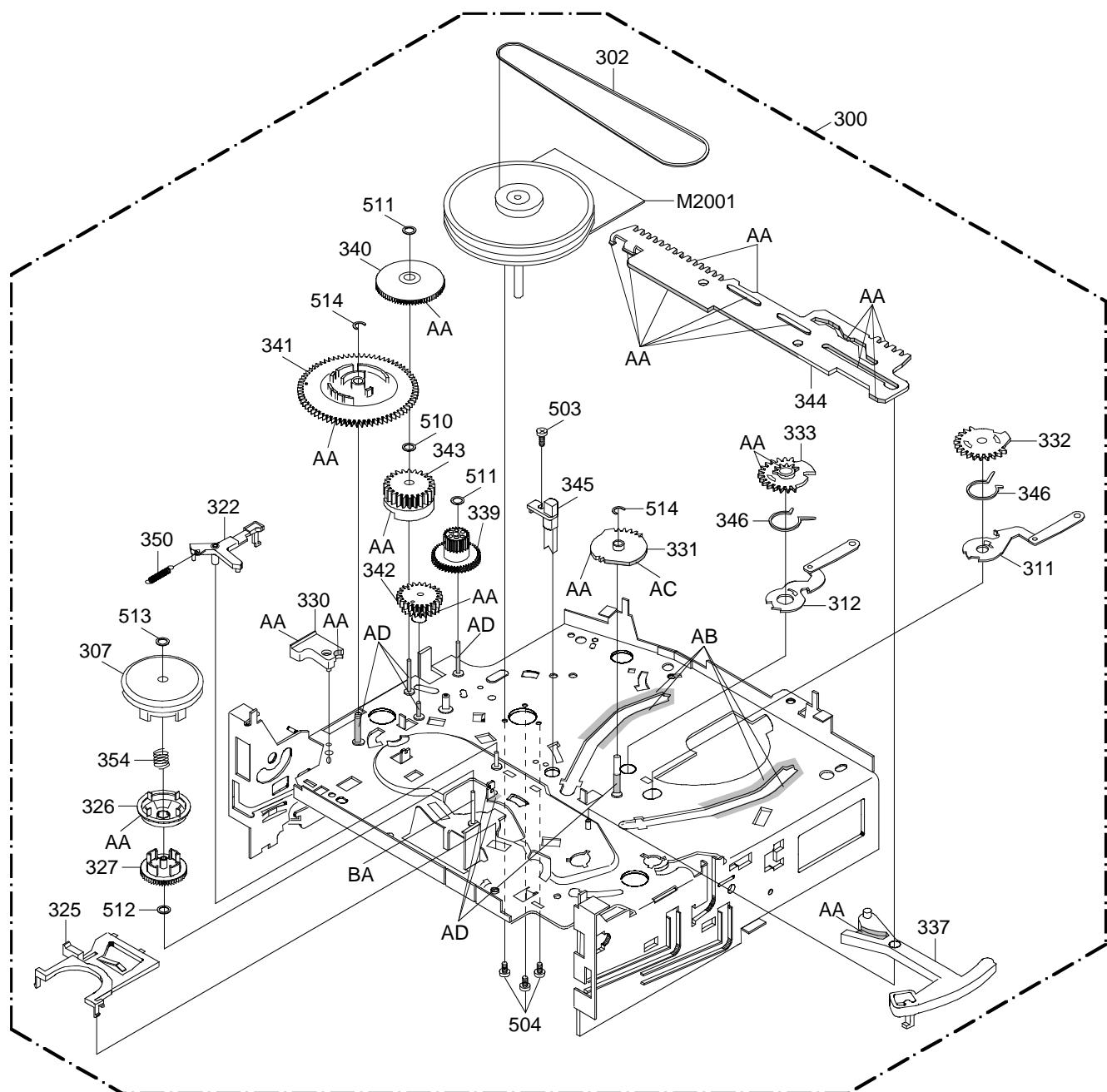
## CHASSIS EXPLODED VIEW (TOP VIEW)



| CLASS  | PART NO.                 | MARK |
|--------|--------------------------|------|
| GREASE | G-555G                   | AA   |
|        | G-488M                   | AB   |
|        | FL-721                   | AC   |
|        | MG-33                    | AD   |
| OIL    | KYODO OIL SLIDAS No. 150 | BA   |

**NOTE:** Applying positions AA, AB, AC, AD and BA for the grease or oil are displayed for this section. Check if the correct grease or oil is applied for each position.

## CHASSIS EXPLODED VIEW (BOTTOM VIEW)



| CLASS  | PART NO.                 | MARK |
|--------|--------------------------|------|
| GREASE | G-555G                   | AA   |
|        | G-488M                   | AB   |
|        | FL-721                   | AC   |
|        | MG-33                    | AD   |
| OIL    | KYODO OIL SLIDAS No. 150 | BA   |

**NOTE:** Applying positions AA, AB, AC, AD and BA for the grease or oil are displayed for this section. Check if the correct grease or oil is applied for each position.

# CHASSIS REPLACEMENT PARTS LIST

| REF. NO. | PART NO.       | DESCRIPTION              | Q'TY | REF. NO. | PART NO.       | DESCRIPTION                    | Q'TY |
|----------|----------------|--------------------------|------|----------|----------------|--------------------------------|------|
| 300      | ---            | ADECK ASSY A55901B420A   | 1    | 360      | S5-OP9-006-860 | TAPE GUIDE R                   | 1    |
|          |                |                          |      | 361      | S5-OP9-007-070 | COVER,SENSOR L                 | 1    |
| 301      | S5-OA5-000-220 | AHC ASS'Y                | 1    | 362      | S5-OP9-006-880 | LEVER,FLAP                     | 1    |
| 302      | S5-OP2-002-700 | BELT,CAPSTAN             | 1    | 363      | S5-OP9-006-900 | CASS HOLDER                    | 1    |
| 303      | S5-OP9-007-100 | LEVER,REC                | 1    | 364      | S5-OP9-006-910 | LOCKER,L                       | 1    |
| 304      | S5-OP5-000-830 | BASE,AC HEAD             | 1    | 365      | S5-OP9-006-920 | LOCKER,R                       | 1    |
| 305      | S5-OP8-003-240 | SPR,AC HEAD              | 1    | 366      | S5-OP9-006-940 | SPR,PACK                       | 2    |
| 306      | S5-OA0-003-510 | MAIN CHASSIS ASS'Y       | 1    | 367      | S5-OP9-006-950 | BRACKET,TOP                    | 1    |
| 307      | S5-OA2-000-810 | CLUTCH ASS'Y X           | 1    | 368      | ----           | SPR,CASS EARTH                 | 1    |
| 308      | S5-OA2-000-730 | ARM,IDLER ASS'Y          | 1    | 369      | S5-OP6-005-400 | DRIVER,WORM                    | 1    |
| 309      | S5-OP6-005-530 | ARM,S-S BRAKE            | 1    |          |                |                                |      |
|          |                |                          |      | 370      | S5-OP6-005-630 | BRACKET,MOTOR                  | 1    |
| 310      | S5-OA2-000-760 | T REEL ASS'Y             | 1    | 371      | S5-OP6-005-410 | WORM                           | 1    |
| 311      | S5-OA3-000-610 | LOAD ARM S ASS'Y         | 1    |          |                |                                |      |
| 312      | S5-OA3-000-620 | LOAD ARM T ASS'Y         | 1    | 501      | 87-654-075-410 | SCREW,TAP 2.6-10               | 1    |
| 313      | S5-OA4-001-870 | G-ROLLER ASS'Y           | 2    | 502      | S1-072-268-040 | VT2+2.6-8                      | 3    |
| 314      | S5-OA4-001-880 | BASE,INCL S ASS'Y        | 1    | 503      | 87-743-073-010 | VT2+2.6-6                      | 3    |
| 315      | S5-OA4-001-960 | BASE,INCL T(S) ASS'Y     | 1    | 504      | 87-743-073-410 | SCREW,TAP 2.6-6                | 3    |
| 316      | S5-OA4-001-970 | P5-3 ARM ASS'Y           | 1    | 505      | S1-0A1-268-040 | SCREW,WASHER(A)M2.6-8          | 3    |
| 317      | S5-OA4-001-740 | PINCH ROLLER BLOCK       | 1    | 506      | S1-0B1-264-040 | SCREW,WASHER(B)M2.6-4          | 1    |
| 318      | S5-OA4-001-750 | TENSION ARM ASS'Y        | 1    | 507      | 87-261-035-410 | SCREW,PAN M2-6                 | 3    |
| 319      | S5-OA4-001-760 | TENSION BAND ASS'Y       | 1    | 508      | 87-261-032-410 | SCREW,PAN M2-3                 | 2    |
|          |                |                          |      | 509      | 87-258-091-010 | U+M3-3                         | 2    |
| 320      | S5-OA4-001-780 | PINCH ROLLER LEVER ASS'Y | 1    |          |                |                                |      |
| 321      | S5-OA6-001-820 | BRAKE T ASS'Y            | 1    | 510      | S2-Q31-54C-5N0 | PW,3.1-5.4-0.25                | 1    |
| 322      | S5-OA6-001-830 | CAP BRAKE ARM ASS'Y      | 1    | 511      | S2-P26-600-5N0 | PW(CUT)2.6-6-0.5               | 3    |
| 323      | S5-OA9-002-130 | LINK ASS'Y               | 1    | 512      | S2-Q26-471-3N0 | PW 2.6-4.7-0.13                | 3    |
| 324      | S5-OA9-002-160 | LINK LEVER ASS'Y         | 1    | 513      | S2-P18-450-5N0 | PW(CUT)1.8-4.5-0.5             | 1    |
| 325      | S5-OP2-002-610 | LEVER,CLUTCH             | 1    | 514      | S3-ETW-300-000 | E-RING 3                       | 2    |
| 326      | S5-OP2-002-620 | RING,CLUTCH              | 1    | 515      | S1-0A1-235-040 | SEMS A M2.3-5                  | 2    |
| 327      | S5-OP2-002-630 | GEAR,CLUTCH              | 1    |          |                |                                |      |
| 328      | S5-OP2-002-710 | REEL,S                   | 1    | CP101    | ----           | CONN,PWB SIDE                  | 1    |
| 329      | S5-OP2-002-730 | STOPPER,REEL S           | 1    | CP102    | ----           | CONN,PWB SIDE 173979-2         | 1    |
|          |                |                          |      | H5001    | S5-23D-910-340 | HEAD,AC                        | 1    |
| 330      | S5-OP2-002-740 | SPACER,LINK LEVER        | 1    | H5002    | S5-43D-020-130 | HEAD,FE                        | 1    |
| 331      | S5-OP3-001-780 | GEAR,MAIN LOADING        | 1    | △ M101   | S5-96P-780-010 | MOTOR(LOADING)                 | 1    |
| 332      | S5-OP3-001-790 | GEAR,LOADING S           | 1    | △ M2001  | S5-94J-980-080 | CAPSTAN DD UNIT EP15BC         | 1    |
| 333      | S5-OP3-001-800 | GEAR,LOADING T           | 1    | M2003    | S5-89V-110-070 | MICRO MOTOR                    | 1    |
| 334      | S5-OP3-001-860 | HOLDER,LOADING GEAR      | 1    | PCB550   | ----           | DECK PCB ASS'Y VE8851          | 1    |
| 335      | S5-OP4-004-720 | ADJUST,TENSION           | 1    | Q101     | S0-007-003-200 | PHOTO,TR RPT-38PB113           | 1    |
| 336      | S5-OP4-004-920 | HOLDER,TENSION           | 1    | Q102     | S0-007-003-200 | PHOTO,TR RPT-38PB113           | 1    |
| 337      | S5-OP4-004-900 | LEVER,TENSION            | 1    | △ UN4001 | S5-590-1B5-000 | CYLINDER UNIT ASS'Y A55901B500 | 1    |
| 338      | S5-OP4-004-750 | COVER,P4                 | 1    |          |                |                                |      |
| 339      | S5-OP6-005-430 | GEAR,JOINT               | 1    |          |                |                                |      |
| 340      | S5-OP6-005-440 | GEAR,MIDDLE              | 1    |          |                |                                |      |
| 341      | S5-OP6-005-450 | CAM,MAIN                 | 1    |          |                |                                |      |
| 342      | S5-OP6-005-460 | CAM,P5                   | 1    |          |                |                                |      |
| 343      | S5-OP6-005-650 | CAM,PINCH ROLLER         | 1    |          |                |                                |      |
| 344      | S5-OP6-005-480 | ROD,MAIN                 | 1    |          |                |                                |      |
| 345      | S5-OP7-000-350 | REFLECTOR,LED            | 1    |          |                |                                |      |
| 346      | S5-OP8-003-180 | SPR,LOADING GEAR         | 2    |          |                |                                |      |
| 347      | S5-OP8-003-190 | SPR,P5                   | 1    |          |                |                                |      |
| 348      | S5-OP8-003-210 | SPR,BRAKE T              | 1    |          |                |                                |      |
| 349      | S5-OP8-003-220 | SPR,TENSION              | 1    |          |                |                                |      |
| 350      | S5-OP8-003-230 | SPR,CAP BRAKE            | 1    |          |                |                                |      |
| 351      | S5-OP8-003-420 | SPRING,LOCKER (S)        | 2    |          |                |                                |      |
| 352      | S5-OP8-003-260 | SPR,LINK                 | 1    |          |                |                                |      |
| 353      | S5-OP8-003-280 | SPR,DAMPER               | 1    |          |                |                                |      |
| 354      | S5-OP8-003-300 | SPR,RING                 | 1    |          |                |                                |      |
| 355      | S5-OP8-003-320 | SPR,S-S BRAKE            | 1    |          |                |                                |      |
| 356      | S5-OP9-006-800 | OPENER,CASS              | 1    |          |                |                                |      |
| 357      | S5-OP9-006-830 | CASS SIDE L              | 1    |          |                |                                |      |
| 358      | S5-OP9-006-840 | CASS SIDE R              | 1    |          |                |                                |      |
| 359      | S5-OP9-007-090 | TAPE GUIDE L (P,R)       | 1    |          |                |                                |      |



# ELECTRICAL REPLACEMENT PARTS LIST

| REF.NO.     | PART NO.       | DESCRIPTION                  | REF.NO. | PART NO.       | DESCRIPTION                           |
|-------------|----------------|------------------------------|---------|----------------|---------------------------------------|
| *** ICS *** |                |                              |         |                |                                       |
| IC301       | 87-A20-312-010 | IC,M62420SP                  | L610    | S3-360-203-880 | COIL,VIFT                             |
| △ IC352     | S0-FSP-752-200 | IC,AN7522                    | L611    | 87-003-149-080 | COIL,47UH                             |
| IC604       | S0-3FE-814-B00 | IC,LA76814BM-MPB             | L612    | 87-005-688-080 | COIL,22UH                             |
| IC1001      | S5-6F5-704-1A0 | IC,OEC7041A                  | L1001   | 87-A50-040-010 | COIL,2.2UH                            |
| IC1002      | S9-UJ0-T60-0H0 | IC,PST600H                   | L1002   | S2-167-D27-0K0 | COIL,27UH                             |
| △ IC1003    | S0-7SQ-955-AN0 | IC,BA6955AN                  | L4001   | S3-262-300-380 | COIL,TRAP 2623003                     |
| IC1099      | S5-600-1J0-150 | IC,S-24C04BDP-LA             | L4002   | S2-167-D10-1K0 | COIL,100UH                            |
| IC4001      | S0-3F3-711-700 | IC,LA71170M-MPB              | L4003   | S3-162-600-7S0 | COIL,BIAS OSC                         |
| IC4002      | 87-A20-790-010 | IC,KIA7806P                  | L4004   | S2-167-D10-1K0 | COIL,100UH                            |
| IC5501      | S0-1F6-2FB-P00 | IC,AN3662FBP                 | L4005   | 87-005-096-010 | COIL,100UH                            |
|             |                |                              | L4006   | 87-005-096-010 | COIL,100UH                            |
|             |                |                              | L4007   | 87-003-286-010 | COIL,56UH                             |
|             |                |                              | L4008   | S2-1LA-612-1K0 | COIL,120UH                            |
| Q350        | 89-324-122-080 | TR,2SC2412KT                 | L4009   | 87-005-096-010 | COIL,100UH                            |
| Q602        | 89-110-372-080 | TR,2SA1037AK                 | L4010   | 87-005-096-010 | COIL,100UH                            |
| Q603        | 89-324-122-080 | TR,2SC2412KT                 | L4011   | 87-003-112-010 | COIL,1MH                              |
| Q604        | 89-324-122-080 | TR,2SC2412KT                 | L4012   | 87-003-152-010 | COIL,100UH                            |
| Q605        | 84-LB2-698-080 | TR,2SA733(C)-T               | L4014   | 87-003-286-010 | COIL,56UH                             |
| Q1001       | S0-02M-005-700 | PHOTO COUPLER SG-260         | L4017   | 87-003-150-010 | COIL,68UH                             |
| Q1002       | 89-324-122-080 | TR,2SC2412KT                 | L4205   | 87-003-152-010 | COIL,100UH                            |
| Q1003       | S0-027-005-300 | PHOTO COUPLER RPI-352Q01     | L5501   | 87-003-152-010 | COIL,100UH                            |
| Q1004       | 87-026-236-080 | TR,DTC124EK                  | L5503   | 87-003-151-010 | COIL,82UH                             |
| Q1005       | S0-02M-005-700 | PHOTO COUPLER SG-260         | L5504   | 87-003-152-010 | COIL,100UH                            |
| Q1006       | 89-324-122-080 | TR,2SC2412KT                 | L5505   | 87-003-152-010 | COIL,100UH                            |
| Q1008       | 87-026-236-080 | TR,DTC124EK                  | L5506   | 87-003-152-010 | COIL,100UH                            |
| Q1009       | S0-027-005-300 | PHOTO COUPLER RPI-352Q01     |         |                |                                       |
| Q1010       | 87-026-228-080 | TR,DTA124EK                  |         |                | *** SWITCH ***                        |
| △ Q1011     | SD-70D-239-600 | TR,2SD2396(J,K)              | SW1001  | S5-082-210-010 | SW,LEAF                               |
| Q1012       | 89-324-122-080 | TR,2SC2412KT                 |         |                |                                       |
| Q1014       | 87-026-236-080 | TR,DTC124EK                  |         |                | *** CONNECTORS ***                    |
| Q1015       | 89-324-122-080 | TR,2SC2412KT                 | CP303   | S6-9W1-4T2-900 | CONN,PWB SIDE TID-X04P-Z1B            |
| Q1016       | 89-324-122-080 | TR,2SC2412KT                 | CP1004  | S6-972-805-900 | CONN PWB SIDE                         |
| Q1017       | 89-324-122-080 | TR,2SC2412KT                 | CP1005  | S6-9R7-500-280 | CONN,PWB SIDE 52045-0545              |
| Q1018       | 89-324-122-080 | TR,2SC2412KT                 | CP1006  | S6-9R7-400-280 | CONN,52045-0445                       |
| Q1019       | SB-3T0-089-200 | TR,2SB892/                   | CP4001  | S6-972-906-200 | CONN PWB SIDE                         |
| Q1022       | 87-026-287-080 | TR,DTC143EKAT146             | CP4004  | S6-971-203-200 | CONN                                  |
| Q1023       | 89-324-122-080 | TR,2SC2412KT                 | CP4201  | S6-9E2-C01-290 | CONN,PCB SIDE                         |
| Q4001       | SC-3T0-333-100 | TR,2SC3331(S,T,U)-A          | CP4202  | S6-9E2-B01-290 | CONN,PWB SIDE                         |
| Q4002       | SC-3T0-333-100 | TR,2SC3331(S,T,U)-A          |         |                |                                       |
| Q4003       | 87-026-228-080 | TR,DTA124EK                  |         |                | *** FILTERS ***                       |
| Q4004       | 89-324-122-080 | TR,2SC2412KT                 | CF601   | S0-2E2-45R-710 | FLTR,SAW M1958M                       |
| Q4005       | 89-113-187-080 | TR,2SA1318(S,T)              |         |                |                                       |
| Q4006       | 89-313-172-010 | TR,2SC1317                   |         |                | *** CRYSTAL & CERAMIC OSCILLATORS *** |
| Q4007       | 89-324-122-080 | TR,2SC2412KT                 | X604    | S0-0CT-3R5-050 | X'TAL,HC-49/C                         |
| Q4008       | 89-324-122-080 | TR,2SC2412KT                 | X1001   | S0-0CT-012-070 | X'TAL,HC-49/U-S                       |
| Q4009       | 89-324-122-080 | TR,2SC2412KT                 | X1002   | S0-0DA-32R-010 | X'TAL DT-26                           |
| Q4010       | 89-324-122-080 | TR,2SC2412KT                 | X4001   | S0-0CT-3R5-040 | X'TAL,HC-49/C                         |
| Q4011       | 89-110-372-080 | TR,2SA1037AK                 |         |                | *** TUNER ***                         |
| Q4012       | 89-110-372-080 | TR,2SA1037AK                 | ▲ TU601 | S1-45K-000-500 | TUNER,UHF-VHF TECC1040PG31            |
| Q4013       | 87-026-239-080 | DTC114TKAT14                 |         |                | *** OTHERS ***                        |
| Q4201       | 87-026-235-010 | TR,DTC114EK                  |         |                |                                       |
| Q4202       | 87-026-235-010 | TR,DTC114EK                  |         |                |                                       |
| Q4203       | 89-324-122-080 | TR,2SC2412KT                 |         |                |                                       |
| Q4204       | 87-026-235-010 | TR,DTC114EK                  |         |                |                                       |
| Q4205       | 87-026-235-010 | TR,DTC114EK                  |         |                |                                       |
| Q4206       | 87-026-235-010 | TR,DTC114EK                  |         |                |                                       |
| Q4209       | 87-026-235-010 | TR,DTC114EK                  |         |                |                                       |
| Q4210       | 89-110-372-080 | TR,2SA1037AK                 |         |                |                                       |
| Q4211       | 89-324-122-080 | TR,2SC2412KT                 | CD601   | S6-CH0-100-6A0 | CONN,CH01006A CH01006A                |
| Q4212       | 89-110-372-080 | TR,2SA1037AK                 | CP601   | S6-CH2-B02-5A0 | CORD CONN CH2B025A                    |
|             |                |                              | CP602   | S6-CH2-508-0A0 | CORD CONN CH25080A                    |
|             |                |                              | CD4201  | S6-CH0-138-8A0 | CONN,CH01388A                         |
|             |                |                              | CD4202  | S6-CH0-180-1A0 | CONN,CH01801A                         |
| B301        | S2-4AT-036-550 | CORE,BEADS BL01RN1-A63T6     | CD4203  | S6-CH0-181-2A0 | CORD CONN CH01812A                    |
| B601        | S2-46T-035-840 | CORE,BEADS BF40DTA-3.5       | CP1002  | S6-CH2-207-6A0 | CORD CONN CH22076A                    |
| B602        | S2-4AT-036-550 | CORE,BEADS BL01RN1-A63T6     | CP1003  | S6-CH2-A01-4A0 | CONN,CH2A014A                         |
| B4001       | S2-4AT-036-550 | CORE,BEADS BL01RN1-A63T6     | CP1007  | S6-CH2-207-7A0 | CORD CONN CH22077A                    |
| L005        | S2-A6A-8A0-A10 | CORE,FERRITE HF57T18.5*10*10 |         |                | OPERATION PCB ASS'Y                   |
| L006        | S2-A6A-8A0-A10 | CORE,HF57T18.5*10*10         |         |                |                                       |
| L301        | S2-167-D10-1K0 | COIL,100UH                   |         |                | *** CAPACITORS ***                    |
| L302        | S2-167-D10-1K0 | COIL,100UH                   |         |                |                                       |
| L601        | 87-003-150-010 | COIL,68UH                    | C353    | 87-010-380-080 | CAP,E 47-16V                          |
| L602        | 87-003-146-010 | COIL,15UH                    | C354    | 87-010-380-080 | CAP,E 47-16V                          |
| L604        | 87-003-138-010 | COIL,0.39UH                  | C755    | 87-016-088-040 | CAP,E 220-6.3V                        |
| L605        | 87-003-152-010 | COIL,100UH                   |         |                |                                       |

# ELECTRICAL REPLACEMENT PARTS LIST

| REF.NO.            | PART NO.       | DESCRIPTION                  | REF.NO. | PART NO.       | DESCRIPTION                   |
|--------------------|----------------|------------------------------|---------|----------------|-------------------------------|
| *** DIODES ***     |                |                              |         |                |                               |
| D791               | S0-21M-2Q1-200 | LED,EQ-552-F1T               | △ C431  | 87-016-373-080 | CAP,E 10-250V                 |
| D792               | S0-21M-2Q1-200 | LED,EQ-552-F1T               | △ C432  | S6-13T-147-4J0 | CAP,M 0.47-100V TF            |
| D793               | S0-21M-2Q1-200 | LED,EQ-552-F1T               | △ C433  | S5-EZT-822-0M0 | CAP,E 22-100V                 |
| D795               | S0-21M-5Q1-500 | LED,EM-553-F1T               | △ C438  | 87-010-977-010 | CAP,CER 680PF-500V            |
| D796               | S0-21M-5Q1-500 | LED,EM-553-F1T               | △ C450  | S0-34B-N71-3K0 | CAP,CER 0.001-2KV             |
| D797               | S0-21M-2Q1-200 | LED,EQ-552-F1T               | △ C505  | S2-122-B22-4M0 | CAP,0.22-250V E               |
| *** COILS ***      |                |                              |         |                |                               |
| B701               | S2-4AT-036-550 | CORE,BEADS BL01RN1-A63T6     | △ C507  | S5-2SF-C47-1M0 | CAP,E 470-200V                |
| L004               | S2-A6A-8A0-A10 | CORE,FERRITE HF57T18.5*10*10 | △ C510  | S5-EZT-822-0M0 | CAP,E 22-100V                 |
| *** JACKS ***      |                |                              | △ C511  | S5-EZT-247-1M0 | CAP,E 470-16V                 |
| △ J351             | S6-021-310-120 | JACK,RCA 3.5 HSJ2630-0100    | △ C514  | S0-1BB-P7K-3K0 | CAP,0.0027-2KV                |
| J701               | S6-0X4-310-100 | JACK,RCA                     | △ C516  | 87-012-376-010 | CAP,CER 470PF-500V            |
| *** SWITCHES ***   |                |                              | △ C517  | S0-34B-N7W-2K0 | CAP,CER 820P-2KV BP           |
| SW750              | S5-042-01T-310 | SW,TACT SKHVBED010           | △ C518  | 87-012-376-010 | CAP,CER 470PF-500V            |
| SW751              | S5-042-01T-310 | SW,TACT SKHVBED010           | △ C519  | 87-012-376-010 | CAP,CER 470PF-500V            |
| SW791              | S5-042-01T-310 | SW,TACT SKHVBED010           | △ C520  | S6-2FT-247-1M0 | CAP,E 470-16V                 |
| SW792              | S5-042-01T-310 | SW,TACT SKHVBED010           | △ C521  | S5-3J0-B22-1M0 | CAP,E 220-160V                |
| SW793              | S5-042-01T-310 | SW,TACT SKHVBED010           | △ C523  | S0-2LT-447-1M0 | CAP,E 470-35V                 |
| SW794              | S5-042-01T-310 | SW,TACT SKHVBED010           | △ C524  | S5-EZT-347-1M0 | CAP,E 470-25V                 |
| SW795              | S5-042-01T-310 | SW,TACT SKHVBED010           | △ C526  | S5-EZT-147-1M0 | CAP,E 470-10V                 |
| SW796              | S5-042-01T-310 | SW,TACT SKHVBED010           | △ C527  | S0-34B-N7Q-2K0 | CAP,CER 470P-2KV BP           |
| SW797              | S5-042-01T-310 | SW,TACT SKHVBED010           | △ C531  | 87-010-271-080 | CAP,E 1000-16V                |
| SW798              | S5-042-01T-310 | SW,TACT SKHVBED010           | △ C532  | S5-EZT-247-1M0 | CAP,E 470-16V                 |
| SW799              | S5-042-01T-310 | SW,TACT SKHVBED010           | △ C536  | S5-EZT-447-1M0 | CAP,E 470-35V                 |
| *** OTHERS ***     |                |                              | △ C537  | S5-EZT-54R-7M0 | CAP,E 4.7-50V                 |
| CD351              | S6-CH2-B02-6A0 | CONN,CH2B026A                | △ C538  | S5-EZT-147-1M0 | CAP,E 470-10V                 |
| CD750              | S6-CH2-C07-0A0 | CONN,CH2C070A                | △ C540  | S5-EZT-B10-0M0 | CAP,E 10-160V                 |
| OS753              | S7-7Q0-000-170 | REMOTE RECEIV                | △ C541  | S6-2DF-B47-0M0 | CAP,E 47-160V                 |
| MAIN PCB ASS'Y     |                |                              |         |                |                               |
| *** RESISTORS ***  |                |                              |         |                |                               |
| △ R439             | S4-X5T-422-3F0 | RES,MF 22K-1/4W              | D401    | S2-8T1-1E1-N10 | DIODE,11E1N-TA1B2             |
| △ R440             | S4-X5T-482-2F0 | RES,M 8.2K-1/4W              | △ D408  | 87-020-407-010 | ZENER,HZ27-1L TD              |
| △ R441             | 87-025-571-080 | RES,M 100K-1/4W              | △ D409  | 87-027-556-080 | ZENER,HZ11B3L TD              |
| △ R442             | 87-025-459-080 | RES,M 15K-1/4W               | △ D411  | S2-LTP-G06-J00 | DIODE,RMPG06J                 |
| △ R443             | 87-025-297-080 | RES,M/F 4.7K-1/4W            | △ D412  | S2-LTP-G06-J00 | DIODE,RMPG06J                 |
| △ R444             | S4-X5T-422-3F0 | RES,MF 22K-1/4W              | △ D413  | S2-LTP-G06-J00 | DIODE,RMPG06J                 |
| △ R447             | 87-A00-100-060 | RES,FUSE 68-1/2W             | △ D501  | S2-BTR-M11-C00 | DIODE,RM11C                   |
| △ R448             | SF-F01-02J-B10 | RES,M 1K-1W                  | △ D502  | S2-BTR-M11-C00 | DIODE,RM11C                   |
| △ R449             | S5-X2C-E68-2J0 | RES,CEM 6.8K-7W              | △ D503  | S2-BTR-M11-C00 | DIODE,RM11C                   |
| △ R450             | S6-558-14R-7J0 | RES,FUSE 4.7-1W              | △ D504  | S2-BTR-M11-C00 | DIODE,RM11C                   |
| △ R501             | S5-X2C-E1R-2J0 | RES,CEMENT 1.2-7W            | △ D505  | S2-8T2-1DQ-N90 | DIODE,21DQ09N-TA2B            |
| △ R505             | 87-022-448-090 | RES,M/O 22K-3W               | △ D506  | S2-LTP-G06-J00 | DIODE,RMPG06J                 |
| △ R510             | S3-U28-B1R-2J0 | RES,M 1.2-3W                 | △ D508  | S2-8T2-1DQ-N90 | DIODE,21DQ09N-TA2B            |
| △ R512             | S3-X18-127-3J0 | RES,M 27K                    | △ D509  | S2-8T2-1DQ-N90 | DIODE,21DQ09N-TA2B            |
| R529               | S4-X5T-627-2F0 | RES,M 2.7K-1/6W              | △ D510  | S2-BTR-U2A-M00 | DIODE,RU2AM V1                |
| △ R542             | 87-A00-091-080 | RES,M 0.15-1W                | △ D512  | S2-8T2-1DQ-N90 | DIODE,21DQ09N-TA2B            |
| *** CAPACITORS *** |                |                              | △ D515  | 87-027-661-010 | ZENER,HZ30-1L TD              |
| C401               | 87-016-636-080 | CAP,E 4.7-50V                | D516    | 87-020-465-010 | DIODE,1SS133T                 |
| C403               | 87-010-047-010 | CAP,E 100-50V                | △ D518  | 87-020-465-010 | DIODE,1SS133T                 |
| C406               | S5-EZT-410-1M0 | CAP,E 100-35V                | △ D519  | S2-8T2-1DQ-N90 | DIODE,21DQ09N-TA2B            |
| △ C407             | S6-2I0-312-2M0 | CAP,E 1200-25V               | D521    | 87-020-465-010 | DIODE,1SS133T                 |
| C411               | S6-13T-147-4J0 | CAP,M 0.47-100V TF           | △ D523  | 87-020-465-010 | DIODE,1SS133T                 |
| C412               | S0-JTB-05N-2K0 | CAP,390P-500V B              | D524    | S2-8T1-1E1-N10 | DIODE,11E1N-TA1B2             |
| C417               | S0-JTB-05S-2K0 | CAP,CER 560PF-500V           | D527    | S2-8T1-1E1-N10 | DIODE,11E1N-TA1B2             |
| C418               | S5-EZT-B01-0M0 | CAP,E 1-160V                 | D528    | S9-4TA-6RA-130 | ZENER,HZ6A3L TD               |
| △ C421             | S5-EZ0-410-2M0 | CAP,E 1000-35V               | D529    | 87-020-465-010 | DIODE,1SS133T                 |
| C422               | S5-EZT-D01-0M0 | CAP,E 1-250V                 | D530    | S2-8T1-1E1-N10 | DIODE,11E1N-TA1B2             |
| C423               | S4-11F-333-4J0 | CAP,MPP 0.33-250V            | D531    | S2-8T1-1E1-N10 | DIODE,11E1N-TA1B2             |
| △ C424             | SA-LR8-22J-010 | CAP,MPP 0.0082-1.6KV         | D532    | S2-8T1-1E1-N10 | DIODE,11E1N-TA1B2             |
| △ C425             | S0-34B-N7W-2K0 | CAP,CER 820P-2KV BP          | D534    | S2-8T1-1E1-N10 | DIODE,11E1N-TA1B2             |
| C429               | 87-012-386-080 | CAP,CER 470PF-2KV            | D535    | S2-8T1-1ES-N10 | DIODE,11ES1N-TA1B2            |
| *** CAPACITORS *** |                |                              | D536    | S2-8T1-1ES-N10 | DIODE,11ES1N-TA1B2            |
| C401               | 87-016-636-080 | CAP,E 4.7-50V                | △ IC506 | S0-025-004-800 | PHOTO,COUPLER TLP621          |
| C403               | 87-010-047-010 | CAP,E 100-50V                | △ TH501 | SF-20C-3R0-Q00 | DEGAUSS ELEMENT PTH451C3R0Q11 |
| *** ICS ***        |                |                              |         |                |                               |
| △ IC401            | 87-A20-128-010 | IC,LA7840                    |         |                |                               |
| △ IC501            | S2-BT0-661-200 | IC,STR-F6612                 |         |                |                               |
| △ IC502            | 87-A20-790-010 | IC,KIA7806P                  |         |                |                               |
| △ IC503            | S0-GA9-09R-D00 | IC,PQ09RD08                  |         |                |                               |
| △ IC504            | 87-A20-525-010 | IC,KIA7812PI                 |         |                |                               |
| △ IC505            | 87-A20-790-010 | IC,KIA7806P                  |         |                |                               |

# ELECTRICAL REPLACEMENT PARTS LIST

| REF.NO.                   | PART NO.       | DESCRIPTION              | REF.NO. | PART NO.       | DESCRIPTION             |
|---------------------------|----------------|--------------------------|---------|----------------|-------------------------|
| *** TRANSISTORS ***       |                |                          |         |                | *** CAPACITORS ***      |
| △ Q405                    | SC-3T0-227-100 | TR,2SC2271(D,E)-AE       | C801    | S0-34B-N71-3K0 | CAP,CER 0.001-2KV       |
| △ Q406                    | SD-UQ0-259-900 | TR,2SD2599               | C820    | 87-016-322-080 | CAP,E 1-250V            |
| △ Q501                    | SC-3T0-290-900 | TR,2SC2909               |         |                | *** TRANSISTORS ***     |
| △ Q502                    | SA-3T1-371-A00 | TR,2SA1371               |         |                |                         |
| △ Q503                    | SC-300-416-000 | TR,2SC4160-OEC           |         |                |                         |
| △ Q504                    | 89-318-154-080 | TR,2SC1815Y              | △ Q804  | SC-3F0-421-700 | TR,2SC4217(D,E)         |
| Q506                      | 87-026-464-080 | TR,DTC114TS              | △ Q805  | SC-3F0-421-700 | TR,2SC4217(D,E)         |
| Q507                      | 89-309-458-010 | TR,2SC945(C)             | △ Q806  | SC-3F0-421-700 | TR,2SC4217(D,E)         |
| Q513                      | SN-YTB-030-010 | TR,DTC114E               |         |                | *** CONNECTOR ***       |
| Q520                      | 87-026-464-080 | TR,DTC114TS              |         |                |                         |
| Q521                      | 87-026-464-080 | TR,DTC114TS              | CP850   | S6-9E2-501-290 | CONN,PWB SIDE           |
| *** COILS ***             |                |                          |         |                | *** FUSE ***            |
| B502                      | S2-4AT-034-820 | CORE,BEADS               | CP803B  | S6-7R1-050-190 | HOLDER,WIRE 51052-0500  |
| B504                      | S2-4AT-036-550 | CORE,BEADS BL01RN1-A63T6 |         |                | *** CRT SOCKET ***      |
| B505                      | S2-4DT-035-810 | CORE,BEADS LFP3A-M3R2TA  |         |                |                         |
| L401                      | 87-003-143-010 | COIL,4.7MH               | △ J801  | S6-6X1-200-140 | SOCKET,CRT HPS320       |
| L402                      | S2-210-000-130 | COIL,LINEA ELH5L4112     |         |                |                         |
| L501                      | S2-9X0-000-360 | FILTER,SS28V-15125       |         |                | <b>AND OTHERS</b>       |
| T401                      | S3-305-Y00-2S0 | TRANS,H DRIVE 305Y002S   |         |                | *** CONNECTOR ***       |
| *** TRANSFORMERS ***      |                |                          |         |                |                         |
| FB401                     | S4-321-301-2R0 | TRANS,FLYBACK 3213012R   | CD801   | S6-8M8-202-5A0 | CORD CONN 8M82025       |
| △ T501                    | S4-813-503-1W0 | TRANS,SW 8135031W        | CD802   | S6-CH0-101-0A0 | CONN,CH01010A CH01010A  |
| T502                      | S4-013-600-160 | TRANS,POWER AC 0136001   |         |                | *** COIL ***            |
| *** VARIABLE RESISTOR *** |                |                          |         |                |                         |
| VR502                     | S1-263-L2B-TC0 | SFR,RH063MCN2R07         | L503    | S2-8R1-400-230 | COIL,DEGAUSS 8R140023   |
| *** CONNECTORS ***        |                |                          |         |                | *** AC CORD ***         |
| △ CP401                   | S6-9X4-500-290 | CONN PWB SIDE B05B-DVS   | △ CD501 | S2-0R6-149-180 | AC,CORD 0R614918        |
| CP501                     | S6-973-200-390 | CORD UX CONNECTOR        |         |                | *** OTHERS ***          |
| CP810                     | S6-9E2-A01-290 | CONN,PWB SIDE            | CD303   | S6-CH1-439-9A0 | CONN,CH14399A           |
| CP820                     | S6-9E2-B01-290 | CONN,PWB SIDE            |         |                |                         |
| *** FUSES ***             |                |                          |         |                |                         |
| CP803A                    | S6-7R1-050-190 | HOLDER,WIRE 51052-0500   | △ SP301 | S7-0C5-330-090 | SPKR,SG04D13ALA         |
|                           |                |                          | △ SP302 | S7-0C5-330-090 | SPKR,SG04D13ALA         |
| △ F501                    | S8-1PA-050-030 | FUSE,233005-MB000        | △ V801  | S9-8Y1-404-970 | CRT W/DY A34JXV70X28N45 |
| △ F502                    | S8-0PA-2R5-010 | FUSE,23302.5-MB00        |         |                |                         |
| FH501                     | S6-710-T00-060 | HOLDER,FUSE EYF-52B      |         |                |                         |
| FH502                     | S6-710-T00-060 | HOLDER,FUSE EYF-52B      |         |                |                         |
| FH503                     | S6-710-T00-060 | HOLDER,FUSE EYF-52B      |         |                |                         |
| FH504                     | S6-710-T00-060 | HOLDER,FUSE EYF-52B      |         |                |                         |
| *** RELAY ***             |                |                          |         |                |                         |
| △ RY501                   | S5-60Q-102-010 | RELAY,SDT-S-109LMR       |         |                |                         |
| *** OTHERS ***            |                |                          |         |                |                         |
| EL002                     | S2-412-030-1A0 | EYE LET XRY20X30BD       |         |                |                         |
| △ ICP502                  | S8-3PC-040-020 | MICRO FUSE 251004        |         |                |                         |
| △ ICP503                  | S8-3PC-050-020 | MICRO FUSE,251005        |         |                |                         |
| △ ICP504                  | S8-3PC-050-020 | MICRO FUSE,251005        |         |                |                         |
| △ ICP505                  | S8-3PC-030-020 | MICRO FUSE,251003        |         |                |                         |
| <b>CRT PCB ASS'Y</b>      |                |                          |         |                |                         |
| *** RESISTORS ***         |                |                          |         |                |                         |
| △ R802                    | 87-A00-164-090 | RES,M 12K-2W             |         |                |                         |
| △ R805                    | 87-A00-164-090 | RES,M 12K-2W             |         |                |                         |
| △ R810                    | 87-A00-164-090 | RES,M 12K-2W             |         |                |                         |



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